

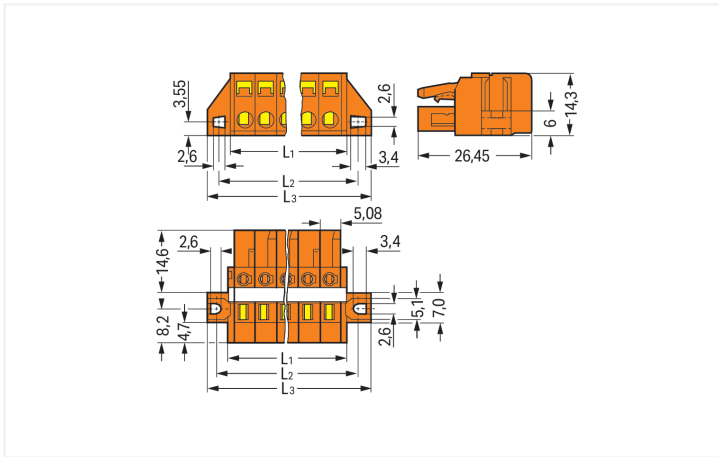
# Data Sheet | Item Number: 231-312/027-000

1-conductor female connector; CAGE CLAMP®; 2.5 mm<sup>2</sup>; Pin spacing 5.08 mm; 12-pole; clamping collar; orange

<https://www.wago.com/231-312/027-000>



Color: ■ orange



Dimensions in mm

$L1 = (\text{pole no.} \times \text{pin spacing}) + 3 \text{ mm}$   
 $L2 = (\text{pole no.} \times \text{pin spacing}) + 8.8 \text{ mm}$   
 $L3 = (\text{pole no.} \times \text{pin spacing}) + 14.8 \text{ mm}$   
2- to 3-pole female connectors – one latch only

## Female connector, 231 Series, operating tool

Easy electrical installations are guaranteed with this female connector (item number 231-312/027-000). Strip lengths must be between 8 and 9 mm when connecting conductors to this female connector. Featuring one conductor terminal along with CAGE CLAMP®, this connector outperforms the competition. Our tried-and-tested universal connection known as CAGE CLAMP® is the industry standard when it comes to connection technology and electrical interconnections. The item's dimensions are (75.76 x 14.3 x 26.45) mm (width x height x depth). Depending on the type of conductor, this female connector is suitable for conductor cross sections ranging from 0.08 mm<sup>2</sup> to 2.5 mm<sup>2</sup>.

Tin is used for coating the contact surfaces.

## Notes

## Safety Information

The MCS – MULTI CONNECTION SYSTEM includes connectors without breaking capacity in accordance with DIN EN 61984. When used as intended, these connectors must not be connected/disconnected when live or under load. When used as intended, these connectors must not be connected/disconnected when live or under load. The circuit design should ensure header pins, which can be touched, are not live when unmated.

## Variants:

Gold-plated or partially gold-plated contact surfaces  
Other versions (or variants) can be requested from WAGO Sales or configured at <https://configurator.wago.com/>.

## Electrical data

Ratings per	IEC/EN 60664-1		
Overvoltage category	III	III	II
Pollution degree	3	2	2
Nominal voltage	320 V	320 V	630 V
Rated impulse withstand voltage	4 kV	4 kV	4 kV
Rated current	16 A	16 A	16 A

Approvals per	UL 1059		
Use group	B	C	D
Rated voltage	300 V	-	300 V
Rated current	15 A	-	10 A

Approvals per	UL 1977
Rated voltage	600 V
Rated current	15 A

Approvals per	CSA		
Use group	B	C	D
Rated voltage	300 V	-	300 V
Rated current	15 A	-	10 A

## Connection Data

Clamping units	12
Total number of potentials	12
Number of connection types	1
Number of levels	1

## Connection 1

Connection technology	CAGE CLAMP®
Actuation type	Operating tool
Actuation direction 1	Operation parallel to conductor entry
Actuation direction 2	Operation perpendicular to conductor entry
Solid conductor	0.08 ... 2.5 mm <sup>2</sup> / 28 ... 12 AWG
Fine-stranded conductor	0.08 ... 2.5 mm <sup>2</sup> / 28 ... 12 AWG
Fine-stranded conductor; with insulated ferrule	0.25 ... 1.5 mm <sup>2</sup>
Fine-stranded conductor; with uninsulated ferrule	0.25 ... 2.5 mm <sup>2</sup>
Strip length	8 ... 9 mm / 0.31 ... 0.35 inches
Pole number	12
Conductor entry direction to mating direction	0°

## Physical data

Pin spacing	5.08 mm / 0.2 inches
Width	75.76 mm / 2.983 inches
Height	14.3 mm / 0.563 inches
Depth	26.45 mm / 1.041 inches

### Mechanical data

Variable coding	Yes
Mounting type	Mounting flange
Mounting type	Feed-through mounting Panel mounting
with reinforcing strips	1
Anti-rotation protection	Yes
Suitable for through-panel applications	Yes

### Plug-in connection

Contact type (pluggable connector)	Female connector/socket
Connector (connection type)	for conductor
Mismating protection	No

### Material data

Note (material data)	<a href="#">Information on material specifications can be found here</a>
Color	orange
Material group	I
Insulation material (main housing)	Polyamide (PA66)
Flammability class per UL94	V0
Clamping spring material	Chrome-nickel spring steel (CrNi)
Contact material	Copper alloy
Contact Plating	Tin
Fire load	0.332 MJ
Weight	22.9 g

### Environmental requirements

Limit temperature range	-60 ... +100 °C	<b>Environmental Testing</b>	
Processing temperature	-35 ... +60 °C	Test specification: Railway applications – Rolling stock – Electronic equipment	DIN EN 50155 (VDE 0115-200):2022-06
		Test procedure: Railway applications – Rolling stock equipment – Vibration and shock tests	DIN EN 61373 (VDE 0115-0106):2011-04
		Spectrum/Mounting location	Service life test, Category 1, Class A/B
		Functional test with noise-like oscillations	Test passed according to Section 8 of the standard
		Frequency	$f_1 = 5 \text{ Hz}$ to $f_2 = 150 \text{ Hz}$
		Acceleration	0.101g (highest test level used for all axes)
		Test duration per axis	10 min.
		Test directions	X, Y and Z axes
		Monitoring of contact faults and interruptions	Passed
		Voltage drop measurement before and after each axis	Passed
		Simulated service life test through increased levels of noise-like oscillations	Test passed according to Section 9 of the standard
		Frequency	$f_1 = 5 \text{ Hz}$ to $f_2 = 150 \text{ Hz}$
		Acceleration	0.572g (highest test level used for all axes)
		Test duration per axis	5 h
		Test directions	X, Y and Z axes
		Extended testing: Monitoring of contact faults and interruptions	Passed

Environmental Testing	
Extended testing: Voltage drop measurement before and after each axis	Passed
Shock test	Test passed according to Section 10 of the standard
Shock pulse form	Half sine
Acceleration	5g (highest test level used for all axes)
Shock duration	30 ms
Number of shocks (per axis)	3 pos. und 3 neg.
Test directions	X, Y and Z axes
Extended testing: Monitoring of contact faults and interruptions	Passed
Extended testing: Voltage drop measurement before and after each axis	Passed
Vibration and shock stress for rolling stock equipment	Passed

Commercial data	
Product Group	3 (Multi Conn. System)
PU (SPU)	25 pcs
Packaging type	Box
Country of origin	DE
GTIN	4044918348577
Customs tariff number	85366990990

Product Classification	
UNSPSC	39121409
eCl@ss 10.0	27-44-03-09
eCl@ss 9.0	27-44-03-09
ETIM 9.0	EC002638
ETIM 10.0	EC002638
ECCN	NO US CLASSIFICATION

Environmental Product Compliance	
RoHS Compliance Status	Compliant, No Exemption

### Approvals / Certificates

General approvals		
Approval	Standard	Certificate Name
CSA DEKRA Certification B.V.	C22.2	1466354
KEMA/KEUR DEKRA Certification B.V.	EN 61984	71-130478 REV.1
UL UL International Germany GmbH	UL 1977	E45171
UR Underwriters Laboratories Inc.	UL 1059	E45172

### Declarations of conformity and manufacturer's declarations

Approval	Standard	Certificate Name
Railway WAGO GmbH & Co. KG	-	Railway Ready

Approvals for marine applications



Approval	Standard	Certificate Name
ABS American Bureau of Ship- ping	-	24-0095975-PDA

Downloads

Environmental Product Compliance

Compliance Search
Environmental Product Compliance 231-312/027-000

Documentation

Additional Information			
Technical Section	03.04.2019	pdf 2027.26 KB	

CAD/CAE-Data

CAD data
2D/3D Models 231-312/027-000

CAE data
EPLAN Data Portal 231-312/027-000
ZUKEN Portal 231-312/027-000

1 Compatible Products

1.1 System counterpart

1.1.1 Male connector/plug



**Item No.: 231-642**  
1-conductor male connector; CAGE CLAMP®; 2.5 mm²; Pin spacing 5.08 mm; 12-pole; orange



**Item No.: 231-542/001-000**  
THT male header; 1.0 x 1.0 mm solder pin; angled; Pin spacing 5.08 mm; 12-pole; orange



**Item No.: 231-342/001-000**  
THT male header; 1.0 x 1.0 mm solder pin; straight; Pin spacing 5.08 mm; 12-pole; orange

1.2 Optional Accessories

1.2.1 Cover

1.2.1.1 Cover



**Item No.: 231-669**

Lockout caps; for covering unused clamping units; orange

1.2.2 Ferrule

1.2.2.1 Ferrule



**Item No.: 216-301**

Ferrule; Sleeve for 0.25 mm<sup>2</sup> / AWG 24; insulated; electro-tin plated; yellow



**Item No.: 216-302**

Ferrule; Sleeve for 0.34 mm<sup>2</sup> / 22 AWG; insulated; electro-tin plated; light turquoise



**Item No.: 216-201**

Ferrule; Sleeve for 0.5 mm<sup>2</sup> / 20 AWG; insulated; electro-tin plated; electrolytic copper; acc. to DIN 46228, Part 4/09.90; white



**Item No.: 216-241**

Ferrule; Sleeve for 0.5 mm<sup>2</sup> / 20 AWG; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; white



**Item No.: 216-141**

Ferrule; Sleeve for 0.5 mm<sup>2</sup> / 20 AWG; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92



**Item No.: 216-101**

Ferrule; Sleeve for 0.5 mm<sup>2</sup> / AWG 22; un-insulated; electro-tin plated; silver-colored



**Item No.: 216-242**

Ferrule; Sleeve for 0.75 mm<sup>2</sup> / 18 AWG; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; gray



**Item No.: 216-262**

Ferrule; Sleeve for 0.75 mm<sup>2</sup> / 18 AWG; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; gray



**Item No.: 216-202**

Ferrule; Sleeve for 0.75 mm<sup>2</sup> / 18 AWG; insulated; electro-tin plated; gray



**Item No.: 216-142**

Ferrule; Sleeve for 0.75 mm<sup>2</sup> / 18 AWG; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92



**Item No.: 216-102**

Ferrule; Sleeve for 0.75 mm<sup>2</sup> / AWG 20; un-insulated; electro-tin plated; silver-colored



**Item No.: 216-243**

Ferrule; Sleeve for 1 mm<sup>2</sup> / AWG 18; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; red



**Item No.: 216-263**

Ferrule; Sleeve for 1 mm<sup>2</sup> / AWG 18; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; red



**Item No.: 216-203**

Ferrule; Sleeve for 1 mm<sup>2</sup> / AWG 18; insulated; electro-tin plated; red



**Item No.: 216-103**

Ferrule; Sleeve for 1 mm<sup>2</sup> / AWG 18; un-insulated; electro-tin plated



**Item No.: 216-143**

Ferrule; Sleeve for 1 mm<sup>2</sup> / AWG 18; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92



**Item No.: 216-204**

Ferrule; Sleeve for 1.5 mm<sup>2</sup> / AWG 16; insulated; electro-tin plated; black



**Item No.: 216-244**

Ferrule; Sleeve for 1.5 mm<sup>2</sup> / AWG 16; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; black



**Item No.: 216-264**

Ferrule; Sleeve for 1.5 mm<sup>2</sup> / AWG 16; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; black



**Item No.: 216-284**

Ferrule; Sleeve for 1.5 mm<sup>2</sup> / AWG 16; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; black



**Item No.: 216-144**

Ferrule; Sleeve for 1.5 mm<sup>2</sup> / AWG 16; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92; silver-colored



**Item No.: 216-104**

Ferrule; Sleeve for 1.5 mm<sup>2</sup> / AWG 16; un-insulated; electro-tin plated; silver-colored



**Item No.: 216-106**

Ferrule; Sleeve for 2.5 mm<sup>2</sup> / AWG 14; un-insulated; electro-tin plated; silver-colored

### 1.2.3 Insulation stop

#### 1.2.3.1 Insulation stop



**Item No.: 231-670**

Insulation stop; 0.08-0.2 mm<sup>2</sup> / 0.2 mm<sup>2</sup> "s"; white



**Item No.: 231-671**

Insulation stop; 0.25 - 0.5 mm<sup>2</sup>; light gray



**Item No.: 231-672**

Insulation stop; 0.75 - 1 mm<sup>2</sup>; dark gray

### 1.2.4 Jumper

#### 1.2.4.1 Jumper



**Item No.: 231-910**

Jumper; for conductor entry; 10-way; insulated; gray



**Item No.: 231-902**

Jumper; for conductor entry; 2-way; insulated; gray



**Item No.: 231-903**

Jumper; for conductor entry; 3-way; insulated; gray



**Item No.: 231-905**

Jumper; for conductor entry; 5-way; insulated; gray



**Item No.: 231-907**

Jumper; for conductor entry; 7-way; insulated; gray

### 1.2.5 Marking

#### 1.2.5.1 Marking strip



**Item No.: 210-331/508-103**

Marking strips; as a DIN A4 sheet; MARKED; 1-12 (200x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white



**Item No.: 210-332/508-202**

Marking strips; as a DIN A4 sheet; MARKED; 1-16 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



**Item No.: 210-332/508-205**

Marking strips; as a DIN A4 sheet; MARKED; 1-32 (80x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



**Item No.: 210-331/508-104**

Marking strips; as a DIN A4 sheet; MARKED; 13-24 (200x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white



**Item No.: 210-332/508-204**

Marking strips; as a DIN A4 sheet; MARKED; 17-32 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



**Item No.: 210-332/508-206**

Marking strips; as a DIN A4 sheet; MARKED; 33-48 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white

### 1.2.6 Strain relief

#### 1.2.6.1 Strain relief housing



**Item No.: 232-642**

Strain relief housing; for female and male connectors; 2 parts; Pin spacing 5.08 mm; 12-pole; orange

## 1.2.7 Test and measurement

### 1.2.7.1 Testing accessories



**Item No.: 210-136**

Test plug; 2 mm Ø; with 500 mm cable; red

**Item No.: 231-661**

Test plugs for female connectors; for 5 mm and 5.08 mm pin spacing; 2,50 mm<sup>2</sup>; light gray

## 1.2.8 Tool

### 1.2.8.1 Operating tool



**Item No.: 231-231**

Combination operating tool; red



**Item No.: 209-132**

Operating tool; for connecting comb-style jumper bar; made of insulating material; 2-way; natural



**Item No.: 280-440**

Operating tool; made of insulating material; 10-way; white



**Item No.: 209-130**

Operating tool; made of insulating material; 1-way; for 264 Series (1-/2-way), 280, 281 Series (up to 3-way); natural



**Item No.: 231-291**

Operating tool; made of insulating material; 1-way; loose; red



**Item No.: 231-131**

Operating tool; made of insulating material; 1-way; loose; white



**Item No.: 280-432**

Operating tool; made of insulating material; 2-way; white



**Item No.: 280-433**

Operating tool; made of insulating material; 3-way; white



**Item No.: 280-434**

Operating tool; made of insulating material; 4-way; white



**Item No.: 280-435**

Operating tool; made of insulating material; 5-way; gray



**Item No.: 280-436**

Operating tool; made of insulating material; 6-way; white



**Item No.: 280-437**

Operating tool; made of insulating material; 7-way; white



**Item No.: 280-438**

Operating tool; made of insulating material; 8-way; white



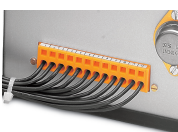
**Item No.: 231-159**

Operating tool; natural

## Installation Notes



Female connectors with mounting flanges can be used as PCB through-panel connectors – conductor termination parallel to CAGE CLAMP® actuation.

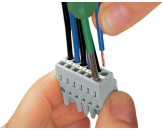


PCB female connectors with mounting flanges can be used as through-panel connectors for external wiring.

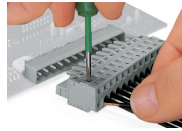


16-pole female connector with mounting flanges in a 19" rack – conductor termination parallel to CAGE CLAMP® actuation

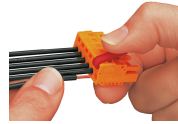
### Conductor termination



Inserting a conductor via 3.5 mm screwdriver – CAGE CLAMP® actuation parallel to conductor entry.



Inserting a conductor via 3.5 mm screwdriver – CAGE CLAMP® actuation perpendicular to conductor entry.



Inserting a conductor into CAGE CLAMP® unit via operating tool (231-291).



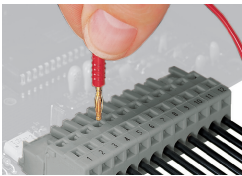
Inserting a conductor via operating tool.

### Coding



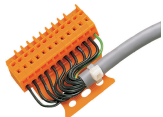
Coding a female connector by removing coding finger(s).

### Testing



Testing – female connector with CAGE CLAMP®  
Integrated test ports for testing perpendicular to conductor entry via 2 or 2.3 mm Ø test plug

### Installation

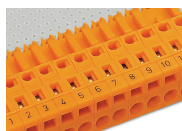


Male connector with strain relief plate



Strain relief housing shown with a male connector equipped with CAGE CLAMP®

Marking



Labeling via direct marking or self-adhesive strips.