

# Environmental Profile

This LCA is calculated according to: ISO 14044, ISO 14040 and EN 15804

Ecochain v3.5.80



Product: 3000468 - U3 Pipe BN KOMO 160 SN4 L=5 CH  
 Unit: 1 piece  
 Manufacturer: Wavin - NL - Hardenberg - Verified  
 Address: J.C. Kellerlaan 3  
 7772 SG Hardenberg  
 Netherlands

LCA standard: NMD Bepalingsmethode 1.1 (2022)  
 Standard database: Worldwide - Ecoinvent v 3.6 Cut-Off  
 Externally verified: Yes  
 Issue date: 08-06-2023  
 End of validity: 08-06-2028  
 Verifier: Martijn van Hövell - SGS Search

Multi-layer U3 PVC pipes from Wavin made with recycled PVC in the middle layer. The tubes contain at least 40% recycled material.



An Orbia business.



This LCA was evaluated according to EN15804+A2. It was concluded that the LCA complies with this standard.

The LCA background information and project dossier have been registered in the online Ecochain application in the account Wavin - NL - Hardenberg - Verified (2020). (☒ = module declared, MND = module not declared).

| A1 | A2 | A3 | A4  | A5  | B1  | B2  | B3  | B4  | B5  | B6  | B7  | C1  | C2 | C3 | C4 | D |
|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|----|----|---|
| ☒  | ☒  | ☒  | MND | ☒  | ☒  | ☒  | ☒ |

## Product stage

A1 Raw material supply A2 Transport A3 Manufacturing

## Use stage

B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment  
 B6 Operational energy use B7 Operational water use

## End-of-Life stage

C1 De-construction demolition C2 Transport C3 Waste processing  
 C4 Disposal

## Construction process stage

A4 Transport gate to site  
 A5 Assembly / Construction installation process

## Benefits and loads beyond the system boundaries

D Reuse- Recovery- Recycling- potential

## Environmental impacts and parameters

ECI = Environmental Costs Indicator [euro]; ADPE = Abiotic depletion potential for non-fossil resources [kg Sb-eq]; ADPF = Abiotic depletion potential for fossil resources [kg Sb-eq]; GWP = Global warming potential [kg CO<sub>2</sub>-eq]; ODP = Depletion potential of the stratospheric ozone layer [kg CFC-11-eq]; POCP = Formation potential of tropospheric ozone photochemical oxidants [kg ethene-eq]; AP = Acidification potential of land and water [kg SO<sub>2</sub>-eq]; EP = Eutrophication potential [kg PO<sub>4</sub> 3--eq]; HTP = Human toxicity potential [kg 1,4-DB-eq]; FAETP = Freshwater aquatic ecotoxicity potential [kg 1,4-DB-eq]; MAETP = Marine aquatic ecotoxicity potential [kg 1,4-DB-eq]; TETP = Terrestrial ecotoxicity potential [kg 1,4-DB-eq]; GWP-total = EF EN15804+A2 Climate Change [kg CO<sub>2</sub> eq]; GWP-f = EF Climate change - Fossil [kg CO<sub>2</sub> eq]; GWP-b = EF EN15804+A2 Climate Change - Biogenic [kg CO<sub>2</sub> eq]; GWP-luluc = EF EN15804+A2 Climate Change - Land use and LU change [kg CO<sub>2</sub> eq]; ODP = EF Ozone depletion [kg CFC11 eq]; AP = EF Acidification [mol H+ eq]; EP-fw = EF Eutrophication, freshwater [kg P eq]; EP-m = EF Eutrophication, marine [kg N eq]; EP-T = EF Eutrophication, terrestrial [mol N eq]; POCP = EF Photochemical ozone formation [kg NMVOC eq]; ADP-mm = EF Resource use, minerals and metals [kg Sb eq]; ADP-f = EF Resource use, fossils [MJ]; WDP = EF Water use [m<sup>3</sup> depriv.]; PM = EF Particulate matter [disease inc.]; IR = EF Ionising radiation [kBq U-235 eq]; ETP-fw = EF Ecotoxicity, freshwater [CTUe]; HTP-c = EF Human toxicity, cancer [CTUh]; HTP-nc = EF Human toxicity, non-cancer [CTUh]; SQP = EF Land use [Pt]; PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials [MJ]; PERT = Total use of renewable primary energy resources [MJ]; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials [MJ]; PENRM = Use of non-renewable primary energy resources used as raw materials [MJ]; PENRT = Total use of non-renewable primary energy resources [MJ]; PET = Total energy [MJ]; SM = Use of secondary material [kg]; RSF = Use of renewable secondary fuels [MJ]; NRSF = Use of non-renewable secondary fuels [MJ]; FW = Use of net fresh water [m<sup>3</sup>]; HWD = Hazardous waste disposed [kg]; NHWD = Non-hazardous waste disposed [kg]; RWD = Radioactive waste disposed [kg]; CRU = Components for re-use [kg]; MFR = Materials for recycling [kg]; MER = Materials for energy recovery [kg]; EET = Exported energy thermic [MJ]; EEE = Exported energy electric [MJ]

## Statement of Confidentiality

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# Results

| Environmental impact SBK set 1 |              | Unit | A1       | A2       | A3       | A1-A3    | C2       | C3      | C4       | D        | Total   |
|--------------------------------|--------------|------|----------|----------|----------|----------|----------|---------|----------|----------|---------|
| ECI                            | euro         |      | 1.12     | 0.06     | 0.1      | 1.28     | 0.04     | 0.78    | 0        | -0.32    | 1.77    |
| ADPE                           | kg Sb-eq     |      | 2.78E-4  | 1.26E-5  | 1.80E-5  | 3.08E-4  | 7.63E-6  | 6.33E-5 | 7.88E-8  | -4.70E-5 | 3.32E-4 |
| ADPF                           | kg Sb-eq     |      | 1.15E-1  | 3.62E-3  | 4.83E-3  | 1.24E-1  | 2.15E-3  | 2.23E-2 | 1.12E-4  | -4.07E-2 | 1.07E-1 |
| GWP                            | kg CO2-eq    |      | 9.94E+0  | 4.92E-1  | 8.58E-1  | 1.13E+1  | 2.93E-1  | 7.40E+0 | 7.04E-2  | -3.74E+0 | 1.53E+1 |
| ODP                            | kg CFC-11-eq |      | 4.88E-6  | 8.73E-8  | 8.07E-8  | 5.05E-6  | 5.43E-8  | 8.93E-7 | 2.69E-9  | -1.27E-6 | 4.72E-6 |
| POCP                           | kg ethene-eq |      | 6.41E-3  | 2.97E-4  | 3.78E-4  | 7.09E-3  | 1.76E-4  | 1.76E-3 | 1.88E-5  | -1.47E-3 | 7.58E-3 |
| AP                             | kg SO2-eq    |      | 3.86E-2  | 2.16E-3  | 3.37E-3  | 4.41E-2  | 1.26E-3  | 1.28E-2 | 5.95E-5  | -8.50E-3 | 4.97E-2 |
| EP                             | kg PO4 3--eq |      | 5.12E-3  | 4.25E-4  | 5.32E-4  | 6.08E-3  | 2.51E-4  | 1.94E-3 | 2.32E-5  | -1.10E-3 | 7.18E-3 |
| HTP                            | kg 1,4-DB-eq |      | 3.76E+0  | 2.07E-1  | 3.24E-1  | 4.29E+0  | 1.25E-1  | 3.46E+0 | 6.12E-3  | -8.03E-1 | 7.07E+0 |
| FAETP                          | kg 1,4-DB-eq |      | 4.27E-1  | 6.05E-3  | 1.32E-2  | 4.46E-1  | 3.67E-3  | 5.09E-2 | 1.87E-3  | -1.67E-2 | 4.86E-1 |
| MAETP                          | kg 1,4-DB-eq |      | 2.89E+2  | 2.17E+1  | 5.38E+1  | 3.65E+2  | 1.31E+1  | 1.67E+2 | 2.27E+0  | -4.95E+1 | 4.98E+2 |
| TETP                           | kg 1,4-DB-eq |      | 1.77E-1  | 7.32E-4  | 2.01E-2  | 1.98E-1  | 4.43E-4  | 1.23E-2 | 2.01E-5  | -5.48E-3 | 2.05E-1 |
| Environmental impact           |              | Unit | A1       | A2       | A3       | A1-A3    | C2       | C3      | C4       | D        | Total   |
| GWP-total                      | kg CO2 eq    |      | 9.41E+0  | 4.96E-1  | 1.01E+0  | 1.09E+1  | 2.95E-1  | 8.60E+0 | 8.21E-2  | -3.83E+0 | 1.61E+1 |
| GWP-f                          | kg CO2 eq    |      | 1.01E+1  | 4.96E-1  | 7.92E-1  | 1.14E+1  | 2.95E-1  | 7.46E+0 | 8.20E-2  | -3.81E+0 | 1.55E+1 |
| GWP-b                          | kg CO2 eq    |      | -7.85E-1 | 2.29E-4  | 1.71E-1  | -6.13E-1 | 1.79E-4  | 1.13E+0 | 1.05E-4  | -1.69E-2 | 5.05E-1 |
| GWP-luluc                      | kg CO2 eq    |      | 4.76E-2  | 1.82E-4  | 4.83E-2  | 9.60E-2  | 1.04E-4  | 3.45E-3 | 2.20E-6  | -1.71E-3 | 9.79E-2 |
| ODP                            | kg CFC11 eq  |      | 4.82E-6  | 1.09E-7  | 9.57E-8  | 5.03E-6  | 6.80E-8  | 9.21E-7 | 3.34E-9  | -1.28E-6 | 4.74E-6 |
| AP                             | mol H+ eq    |      | 4.72E-2  | 2.88E-3  | 4.32E-3  | 5.44E-2  | 1.68E-3  | 1.60E-2 | 7.97E-5  | -1.04E-2 | 6.17E-2 |
| EP-fw                          | kg P eq      |      | 4.28E-4  | 5.00E-6  | 1.13E-5  | 4.45E-4  | 2.43E-6  | 1.14E-4 | 9.95E-8  | -8.90E-5 | 4.72E-4 |
| EP-m                           | kg N eq      |      | 9.23E-3  | 1.01E-3  | 1.27E-3  | 1.15E-2  | 6.01E-4  | 3.91E-3 | 4.91E-5  | -2.03E-3 | 1.40E-2 |
| EP-T                           | mol N eq     |      | 9.77E-2  | 1.12E-2  | 1.36E-2  | 1.23E-1  | 6.62E-3  | 4.31E-2 | 3.19E-4  | -2.25E-2 | 1.50E-1 |
| POCP                           | kg NMVOC eq  |      | 3.26E-2  | 3.19E-3  | 3.85E-3  | 3.96E-2  | 1.89E-3  | 1.30E-2 | 1.08E-4  | -7.49E-3 | 4.71E-2 |
| ADP-mm                         | kg Sb eq     |      | 2.78E-4  | 1.26E-5  | 1.80E-5  | 3.08E-4  | 7.63E-6  | 6.33E-5 | 7.88E-8  | -4.70E-5 | 3.32E-4 |
| ADP-f                          | MJ           |      | 2.43E+2  | 7.48E+0  | 9.17E+0  | 2.60E+2  | 4.53E+0  | 4.42E+1 | 2.42E-1  | -8.22E+1 | 2.27E+2 |
| WDP                            | m3 depriv.   |      | 1.47E+1  | 2.68E-2  | 6.20E+0  | 2.09E+1  | 1.39E-2  | 1.71E+0 | 1.29E-3  | -3.39E+0 | 1.92E+1 |
| PM                             | disease inc. |      | 4.74E-7  | 4.45E-8  | 6.70E-8  | 5.86E-7  | 2.66E-8  | 2.02E-7 | 1.65E-9  | -6.88E-8 | 7.48E-7 |
| IR                             | kBq U-235 eq |      | 5.03E-1  | 3.13E-2  | 1.65E-2  | 5.51E-1  | 1.98E-2  | 1.54E-1 | 1.11E-3  | -1.16E-1 | 6.09E-1 |
| ETP-fw                         | CTUe         |      | 1.66E+2  | 6.67E+0  | 1.53E+1  | 1.88E+2  | 3.68E+0  | 3.26E+2 | 3.58E+0  | -3.94E+1 | 4.82E+2 |
| HTP-c                          | CTUh         |      | 6.87E-9  | 2.16E-10 | 5.22E-10 | 7.61E-9  | 1.31E-10 | 4.80E-9 | 6.20E-12 | -1.37E-9 | 1.12E-8 |
| HTP-nc                         | CTUh         |      | 2.02E-7  | 7.30E-9  | 1.60E-8  | 2.25E-7  | 4.38E-9  | 1.16E-7 | 6.89E-10 | -4.47E-8 | 3.01E-7 |
| SQP                            | Pt           |      | 1.36E+2  | 6.49E+0  | 6.86E-1  | 1.43E+2  | 3.87E+0  | 2.78E+1 | 6.13E-1  | -2.75E+1 | 1.48E+2 |

| Resource use                      | Unit | A1      | A2      | A3      | A1-A3   | C2      | C3      | C4      | D        | Total   |
|-----------------------------------|------|---------|---------|---------|---------|---------|---------|---------|----------|---------|
| PERE                              | MJ   | 2.65E+1 | 9.37E-2 | 2.76E+1 | 5.43E+1 | 6.50E-2 | 3.15E+0 | 8.71E-3 | -6.72E+0 | 5.08E+1 |
| PERM                              | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| PERT                              | MJ   | 2.65E+1 | 9.37E-2 | 2.76E+1 | 5.43E+1 | 6.50E-2 | 3.15E+0 | 8.71E-3 | -6.72E+0 | 5.08E+1 |
| PENRE                             | MJ   | 2.61E+2 | 7.94E+0 | 9.93E+0 | 2.79E+2 | 4.81E+0 | 4.71E+1 | 2.56E-1 | -8.93E+1 | 2.42E+2 |
| PENRM                             | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| PENRT                             | MJ   | 2.61E+2 | 7.94E+0 | 9.93E+0 | 2.79E+2 | 4.81E+0 | 4.71E+1 | 2.56E-1 | -8.93E+1 | 2.42E+2 |
| PET                               | MJ   | 2.87E+2 | 8.04E+0 | 3.76E+1 | 3.33E+2 | 4.87E+0 | 5.02E+1 | 2.65E-1 | -9.60E+1 | 2.92E+2 |
| SM                                | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| RSF                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| NRSF                              | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| FW                                | m3   | 1.67E-1 | 9.11E-4 | 1.46E-1 | 3.14E-1 | 5.12E-4 | 4.67E-2 | 2.96E-4 | -3.73E-2 | 3.24E-1 |
| Output flows and waste categories | Unit | A1      | A2      | A3      | A1-A3   | C2      | C3      | C4      | D        | Total   |
| HWD                               | kg   | 2.01E-4 | 1.90E-5 | 1.28E-5 | 2.33E-4 | 1.16E-5 | 7.12E-5 | 2.90E-7 | -7.57E-5 | 2.40E-4 |
| NHWD                              | kg   | 9.83E-1 | 4.75E-1 | 1.85E-2 | 1.48E+0 | 2.81E-1 | 1.65E+0 | 1.12E+0 | -1.93E-1 | 4.33E+0 |
| RWD                               | kg   | 4.57E-4 | 4.91E-5 | 2.31E-5 | 5.30E-4 | 3.08E-5 | 1.66E-4 | 1.58E-6 | -1.06E-4 | 6.22E-4 |
| CRU                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| MFR                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| MER                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| EE                                | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| EET                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| EEE                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |



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