

ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH
EN 15804+A2+AC,
ISO 14025,
ISO 21930

GEBERIT MAPRESS CARBON STEEL SYSTEM PIPE

Geberit International AG

EPD HUB, HUB-3316

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Valid until: 16.05.2030

Created with One Click LCA



**KNOW
HOW
INSTALLED**

GENERAL INFORMATION

MANUFACTURER

| | |
|-----------------|----------------------------------|
| Manufacturer | Geberit International AG |
| Address | Schachenstrasse 77, CH-8645 Jona |
| Contact details | sustainability@geberit.com |
| Website | www.geberit.com |

EPD STANDARDS, SCOPE AND VERIFICATION

| | |
|---------------------|---|
| Programme operator | EPD Hub, hub@epdhub.com |
| Reference standards | EN 15804+A2:2019+AC:2021 ISO 14025 ISO 21930 |
| PCR | EPD Hub Core PCR Version 1.1, 5 Dec 2023 |
| Sector | Construction product |
| Category of EPD | Third-party-verified EPD |
| Scope of the EPD | Cradle to gate with options, A4-A5, and modules C1-C4 and D |
| EPD author | Georg Nauenburg |
| EPD verification | Independent verification of this EPD and data according to ISO 14025 <input type="checkbox"/> Internal certification <input checked="" type="checkbox"/> External verification |
| EPD verifier | Sarah Curpen, as an authorised verifier acting for EPD Hub Limited |

The manufacturer retains the sole ownership of, liability and responsibility for the EPD. EPDs within the same product category but from different programmes may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

| | |
|-----------------------------------|--|
| Product name | Geberit Mapress Carbon Steel system pipe |
| Additional labels | - |
| Product reference | 29104 |
| Place of production | Pfullendorf, Germany |
| Period for data | 01.01.2024 – 31.12.2024 |
| Averaging in EPD | Multiple products |
| Variation in GWP-fossil for A1-A3 | <1% |

ENVIRONMENTAL DATA SUMMARY

| | |
|---|--|
| Declared unit | 1 kg of Geberit Mapress Carbon Steel system pipe |
| Declared unit mass | 1 kg |
| GWP-fossil, A1-A3 (kgCO ₂ e) | 3.49 |
| GWP-total, A1-A3 (kgCO ₂ e) | 3.54 |
| Secondary material, inputs (%) | 32.4 |
| Secondary material, outputs (%) | 94.8 |
| Total energy use, A1-A3 (kWh) | 13.2 |
| Total water use, A1-A3 (m ³ e) | 0.03 |

PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

Geberit wants to play a leading role in the transition towards a sustainable sanitary industry. Sustainability has formed an integral component of the corporate strategy for more than 30 years. The Geberit Group has a group ISO certificate in accordance with ISO 9001 (quality), ISO 14001 (environment) and ISO 45001 (occupational health and safety). The company prepared life cycle assessments for key products from an early stage, and eco-design has been an integral part of the product development process since 2007. You can find comprehensive information on sustainability in the current annual report or at <https://www.geberit.com/company/sustainability>

PRODUCT DESCRIPTION

Geberit Mapress Carbon Steel is a supply system with pipes made of zinc-plated non-alloy steel, in which pipes and fittings are pressed to form permanent, technically tight pipes.

Geberit Mapress Carbon Steel is suitable for applications in closed systems (e.g. heating or cooling systems).

The system pipes are available in 3 variants:

- Carbon steel 1.0034, outside zinc-plated
- Carbon steel 1.0034, plastic jacketed
- Carbon steel 1.0215, inside and outside zinc-plated

The pipe is connected using carbon steel fittings (not covered by this declaration).

Further information is available in the local online product catalogue.

PRODUCT RAW MATERIAL MAIN COMPOSITION

| Raw material category | Amount, mass % | Material origin |
|-----------------------|----------------|-----------------|
| Metals | 100 | Europe |
| Minerals | 0 | - |
| Fossil materials | 0 | - |
| Bio-based materials | 0 | - |

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

| | |
|--|---|
| Biogenic carbon content in product, kg C | 0 |
| Biogenic carbon content in packaging, kg C | 0 |

FUNCTIONAL UNIT AND SERVICE LIFE

| | |
|------------------------|--|
| Declared unit | 1 kg of Geberit Mapress Carbon Steel system pipe |
| Mass per declared unit | 1 kg |
| Functional unit | - |
| Reference service life | 50 years |

REACH – SUBSTANCES OF VERY HIGH CONCERN (SVHC)

The product does not contain any REACH SVHC substances in amounts greater than 0.1 % (1,000 ppm).

PRODUCT LIFE CYCLE

SYSTEM BOUNDARY

This EPD covers the life cycle modules listed in the following table.

| Product stage | | | Construction stage | | Use stage | | | | | | | End-of-life stage | | | | Beyond system boundaries | | |
|---------------|-----------|---------------|--------------------|--------------|-----------|-------------|--------|-------------|---------------|------------------------|-----------------------|-------------------|-----------|------------------|----------|--------------------------|----------|-----------|
| A1 | A2 | A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D | | |
| x | x | x | x | x | MND | MND | MND | MND | MND | MND | MND | x | x | x | x | x | | |
| Raw materials | Transport | Manufacturing | Transport | Installation | Use | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | Deconstr./demol. | Transport | Waste processing | Disposal | Reuse | Recovery | Recycling |

MND = Modules not declared.

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. The energy used by machines, and handling of waste formed in the production processes at the manufacturing facilities are also included in this stage. Furthermore, the study considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

The product is made of carbon steel. The steel is formed, welded and marked. For the supply of raw materials, the total input of raw materials was mapped with corresponding European data. Further information on supply chain sustainability and material purchasing can be found in the Geberit Annual Report.

The transports from suppliers to Geberit are modelled based on material-class-specific transport distances. The individual transport distances of each supplier are averaged according to the corresponding sales volumes. All A2 transports are carried out by lorry. Transport by rail, air

and sea freight is not considered due to lack of relevance. The finished and packed pipes are transported to the Logistics Centre in Pfullendorf (DE). The pipes are packaged in hexagonal bundles with polypropylene twin-wall sheets and metal strappings.

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts resulting from final products delivery to construction site (A4) cover direct fuel exhaust emissions and environmental impacts of fuel production, as well as related infrastructure emissions.

Transport from Geberit to customers within Europe is carried out by logistics partners via the modern, efficient Logistics Centre in Pfullendorf (DE) which is certified according to ISO 9001, ISO 14001 and ISO 45001. The current Group ISO certificate can be downloaded from <https://www.geberit.com>. Distribution to countries outside Europe is not taken into account due to lack of relevance.

The following information has been considered:

- The majority of transports within Europe are carried out by lorry. Therefore, intercontinental transport by sea and air is not considered.
- The majority of vehicles in use are > 32 t Euro 6 class (> 85 %).
- The average transport distance in Europe from the production site to the Logistics Centre and to the consumer is approximately 600 km.

Further information on logistics and how we consider ecological aspects of transport can be found in the Geberit Annual Report.

In A5, there are no relevant environmental impacts during installation. The installation should be carried out by a professional plumber. Only the preparation of the waste treatment of packaging materials is taken into account in A5. Plastics are assumed to be disposed of in the municipal waste incineration plant, metals are assumed to be recycled.

PRODUCT USE AND MAINTENANCE (B1-B7)

The product use and maintenance phases are not considered. Air, soil and water impacts during the use phase have not been studied.

The product does not consume any electricity in use and has no moving parts. Periodic maintenance is not necessary.

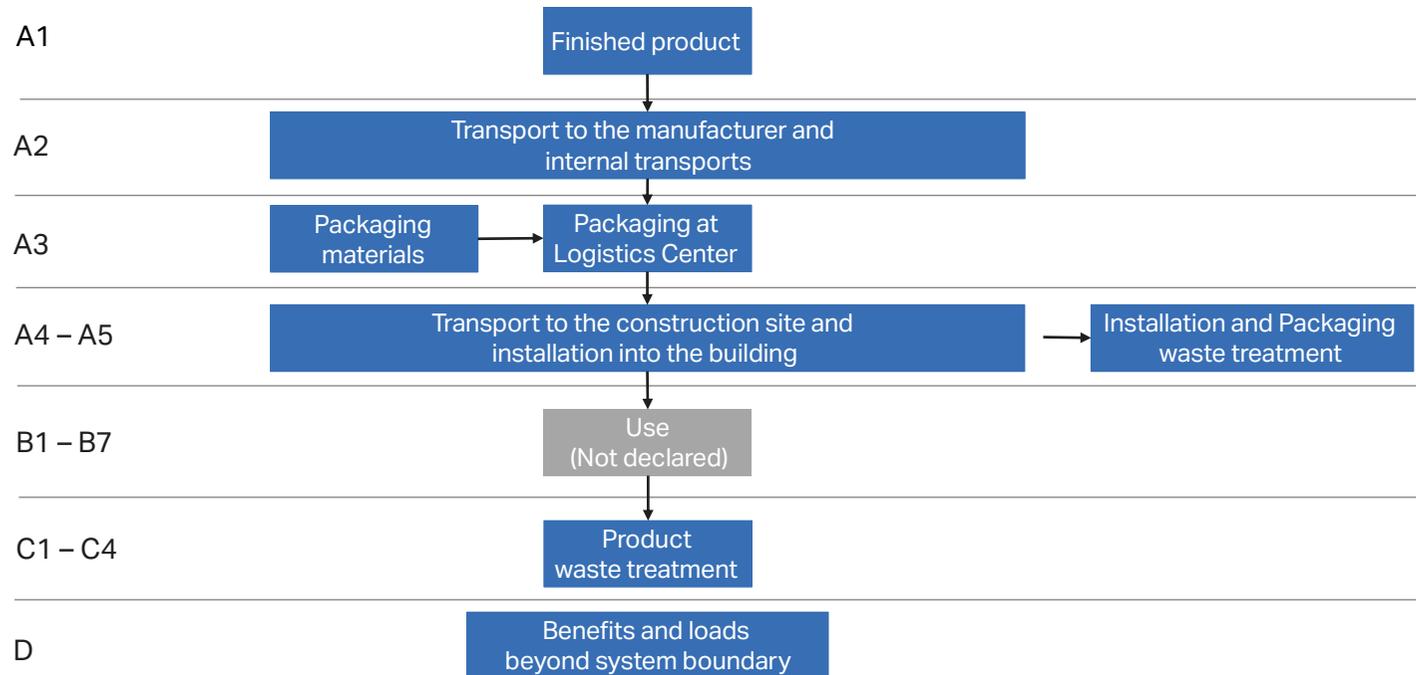
The product complies with DVGW W 534, and thus has a service life of at least 50 years.

PRODUCT END-OF-LIFE (C1-C4, D)

As the consumption of energy and natural resources is negligible for disassembling the end-of-life product, the impacts of demolition are assumed to be zero (C1). The end-of-life product is assumed to be sent to the closest waste disposal facilities by lorry, which is estimated to be 50 km away (C2). It is generally assumed that all waste is collected and professionally separated after demolition on the construction site. The type of waste treatment is determined on the basis of the material class. Metals are assumed to be 95 % recycled and 5 % going to landfill (C4). The product is not biodegradable.

In module D, the recycling of metals and packaging material waste in A5 have benefits and loads that are considered.

MANUFACTURING PROCESS



LIFE CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes that are stated as mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes for which data is available are included in the calculation. There is no neglected unit process with more than 1 % of total mass or energy flows. The module-specific total neglected input and output flows also do not exceed 5 % of energy use or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are made as per the reference standards and the applied PCR. In this study, allocations have been made in the following ways:

| Data type | Allocation |
|--------------------------------|-----------------------------|
| Raw materials | No allocation |
| Packaging materials | No allocation |
| Ancillary materials | No allocation |
| Manufacturing energy and waste | Allocated by mass or volume |

AVERAGES AND VARIABILITY

| | |
|-----------------------------------|------------------------|
| Type of average | Multiple products |
| Averaging method | Representative product |
| Variation in GWP-fossil for A1-A3 | <1% |

The data of a Geberit Mapress Carbon Steel system pipe (article number 29104) was chosen as a reference product. Products with an identical function and highly similar material composition are covered. The different articles are listed in Annex. The variability of the primary data or the emissions between the different articles did not amount to more than 50 % in GWP-fossil. Variation in GWP-fossil for modules A1-A3 for the article that is most different to the reference product is <1 %.

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using the One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards, ISO 14040 and ISO 14044. Ecoinvent 3.10 and One Click LCA databases were used as sources of environmental data.

ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|-------------------------------------|------------------------|----------|----------|----------|----------|----------|-----------|-----|-----|-----|-----|-----|-----|-----|----------|----------|-----------|-----------|-----------|
| GWP ¹⁾ -total | kg CO ₂ e | 3,44E+00 | 6,87E-02 | 3,35E-02 | 3,54E+00 | 6,22E-02 | 2,32E-03 | MND | 0,00E+00 | 5,37E-03 | 5,96E-02 | 3,12E-04 | -1,10E+00 |
| GWP-fossil | kg CO ₂ e | 3,39E+00 | 6,87E-02 | 3,34E-02 | 3,49E+00 | 6,21E-02 | 2,32E-03 | MND | 0,00E+00 | 5,37E-03 | 5,96E-02 | 3,12E-04 | -1,10E+00 |
| GWP-biogenic | kg CO ₂ e | 4,77E-02 | 1,56E-05 | 8,36E-05 | 4,78E-02 | 1,36E-05 | -1,91E-07 | MND | 0,00E+00 | 1,22E-06 | -8,97E-06 | -9,93E-08 | 1,87E-04 |
| GWP-luluc ²⁾ | kg CO ₂ e | 2,29E-03 | 3,07E-05 | 6,37E-06 | 2,33E-03 | 2,42E-05 | 1,04E-07 | MND | 0,00E+00 | 2,40E-06 | 6,24E-06 | 1,78E-07 | -2,65E-04 |
| Ozone depletion pot. | kg CFC-11e | 3,48E-08 | 1,01E-09 | 1,85E-10 | 3,60E-08 | 1,30E-09 | 1,68E-12 | MND | 0,00E+00 | 7,93E-11 | 9,16E-10 | 9,04E-12 | -2,84E-09 |
| Acidification potential | mol H ⁺ e | 1,39E-02 | 2,34E-04 | 5,66E-05 | 1,42E-02 | 1,47E-04 | 9,75E-07 | MND | 0,00E+00 | 1,83E-05 | 5,39E-04 | 2,21E-06 | -3,72E-03 |
| EP ³⁾ -freshwater | kg Pe | 1,50E-03 | 5,34E-06 | 4,76E-03 | 6,27E-03 | 4,34E-06 | 2,33E-08 | MND | 0,00E+00 | 4,18E-07 | 1,83E-06 | 2,57E-08 | -5,24E-04 |
| EP-marine | kg Ne | 2,98E-03 | 7,69E-05 | 1,40E-05 | 3,08E-03 | 3,85E-05 | 5,40E-07 | MND | 0,00E+00 | 6,02E-06 | 2,49E-04 | 8,44E-07 | -8,82E-04 |
| EP-terrestrial | mol Ne | 3,60E-02 | 8,37E-04 | 1,50E-04 | 3,69E-02 | 4,16E-04 | 4,34E-06 | MND | 0,00E+00 | 6,55E-05 | 2,73E-03 | 9,21E-06 | -9,44E-03 |
| POCP ⁴⁾ ('smog') | kg NMVOCe | 1,02E-02 | 3,45E-04 | 5,39E-05 | 1,05E-02 | 2,55E-04 | 1,20E-06 | MND | 0,00E+00 | 2,70E-05 | 8,14E-04 | 3,30E-06 | -3,31E-03 |
| ADP-minerals & metals | kg Sbe | 1,70E-05 | 1,92E-07 | 9,17E-08 | 1,73E-05 | 1,78E-07 | 7,26E-10 | MND | 0,00E+00 | 1,50E-08 | 3,66E-08 | 4,96E-10 | -2,62E-08 |
| ADP ⁵⁾ -fossil resources | MJ | 4,14E+01 | 9,96E-01 | 4,66E-01 | 4,28E+01 | 9,33E-01 | 1,31E-03 | MND | 0,00E+00 | 7,79E-02 | 7,89E-01 | 7,66E-03 | -1,00E+01 |
| Water use | m ³ e depr. | 1,14E+00 | 4,92E-03 | 2,16E-01 | 1,36E+00 | 4,78E-03 | 1,64E-04 | MND | 0,00E+00 | 3,85E-04 | 3,63E-03 | 2,21E-05 | -1,11E-01 |

1) GWP = Global warming potential; 2) luluc = land use and land use change; 3) EP = Eutrophication potential; 4) POCP = Photochemical ozone creation potential; 5) ADP = Abiotic depletion potential

ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|-------------------------|-----------|----------|----------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|----------|-----------|
| Particulate matter | Incidence | 2,15E-07 | 6,87E-09 | 6,27E-10 | 2,22E-07 | 6,06E-09 | 1,35E-11 | MND | 0,00E+00 | 5,38E-10 | 1,53E-08 | 5,04E-11 | -5,56E-08 |
| Ionizing radiation | kBq U235e | 3,42E-01 | 8,68E-04 | 9,27E-04 | 3,44E-01 | 1,12E-03 | 5,14E-06 | MND | 0,00E+00 | 6,79E-05 | 9,35E-04 | 4,82E-06 | 3,57E-02 |
| Ecotoxicity, freshwater | CTUe | 1,27E+01 | 1,41E-01 | 1,83E-02 | 1,29E+01 | 1,10E-01 | 4,74E-03 | MND | 0,00E+00 | 1,10E-02 | 4,49E-02 | 6,43E-04 | -2,01E+00 |
| Human toxicity, cancer | CTUh | 3,65E-09 | 1,13E-11 | 1,47E-11 | 3,67E-09 | 1,03E-11 | 2,56E-13 | MND | 0,00E+00 | 8,87E-13 | 6,40E-12 | 5,75E-14 | 9,31E-10 |
| Human tox. non-cancer | CTUh | 2,99E-08 | 6,45E-10 | 9,79E-11 | 3,06E-08 | 6,03E-10 | 7,73E-12 | MND | 0,00E+00 | 5,05E-11 | 1,09E-10 | 1,32E-12 | 6,59E-09 |
| SQP ⁶⁾ | - | 1,41E+01 | 1,00E+00 | 2,23E-02 | 1,51E+01 | 9,39E-01 | 1,11E-03 | MND | 0,00E+00 | 7,85E-02 | 7,28E-02 | 1,51E-02 | -1,63E+00 |

6) SQP = Potential soil quality index

USE OF NATURAL RESOURCES

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|------------------------------------|----------------|----------|----------|----------|----------|----------|-----------|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|----------|-----------|
| Renew. PER ⁷⁾ as energy | MJ | 4,08E+00 | 1,37E-02 | 6,60E-01 | 4,75E+00 | 1,52E-02 | 8,58E-05 | MND | 0,00E+00 | 1,07E-03 | 1,67E-02 | 7,39E-05 | 8,35E-01 |
| Renew. PER as material | MJ | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | MND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Total use of renew. PER | MJ | 4,08E+00 | 1,37E-02 | 6,60E-01 | 4,75E+00 | 1,52E-02 | 8,58E-05 | MND | 0,00E+00 | 1,07E-03 | 1,67E-02 | 7,39E-05 | 8,35E-01 |
| Non-ren. PER as energy | MJ | 4,14E+01 | 9,96E-01 | 4,36E-01 | 4,28E+01 | 9,33E-01 | -6,96E-02 | MND | 0,00E+00 | 7,79E-02 | 7,89E-01 | 7,66E-03 | -1,00E+01 |
| Non-ren. PER as material | MJ | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | MND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Total use of non-ren. PER | MJ | 4,14E+01 | 9,96E-01 | 4,36E-01 | 4,28E+01 | 9,33E-01 | -6,96E-02 | MND | 0,00E+00 | 7,79E-02 | 7,89E-01 | 7,66E-03 | -1,00E+01 |
| Secondary materials | kg | 3,24E-01 | 4,24E-04 | 3,61E-04 | 3,25E-01 | 4,04E-04 | 3,56E-06 | MND | 0,00E+00 | 3,32E-05 | 3,30E-04 | 1,93E-06 | 7,05E-01 |
| Renew. secondary fuels | MJ | 9,91E-04 | 5,39E-06 | 1,53E-05 | 1,01E-03 | 5,09E-06 | 3,77E-08 | MND | 0,00E+00 | 4,21E-07 | 8,67E-07 | 3,99E-08 | 2,47E-05 |
| Non-ren. secondary fuels | MJ | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | MND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Use of net fresh water | m ³ | 2,34E-02 | 1,47E-04 | 5,03E-03 | 2,86E-02 | 1,38E-04 | 2,80E-06 | MND | 0,00E+00 | 1,15E-05 | 9,08E-05 | 7,97E-06 | -1,83E-03 |

7) PER = Primary energy resources

END-OF-LIFE – WASTE

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|---------------------|------|----------|----------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|----------|-----------|
| Hazardous waste | kg | 5,86E-01 | 1,69E-03 | 5,05E-03 | 5,93E-01 | 1,35E-03 | 4,69E-05 | MND | 0,00E+00 | 1,32E-04 | 8,89E-04 | 8,46E-06 | 7,37E-02 |
| Non-hazardous waste | kg | 2,00E+01 | 3,12E-02 | 3,37E-02 | 2,00E+01 | 2,70E-02 | 1,30E-03 | MND | 0,00E+00 | 2,44E-03 | 1,24E-02 | 1,93E-04 | -3,11E+00 |
| Radioactive waste | kg | 8,76E-05 | 2,12E-07 | 1,32E-06 | 8,92E-05 | 2,78E-07 | 1,30E-09 | MND | 0,00E+00 | 1,66E-08 | 2,19E-07 | 1,17E-09 | 7,43E-06 |

END-OF-LIFE – OUTPUT FLOWS

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|---------------------------|------|----------|----------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|----------|----------|
| Components for reuse | kg | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | MND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Materials for recycling | kg | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 4,00E-04 | MND | 0,00E+00 | 0,00E+00 | 9,48E-01 | 0,00E+00 | 0,00E+00 |
| Materials for energy rec. | kg | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 9,00E-04 | MND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Exported energy | MJ | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 2,82E-02 | MND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|----------------------|------------------------------------|----------|----------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|----------|-----------|
| Global warming pot. | kg CO ₂ e | 3,42E+00 | 6,83E-02 | 3,33E-02 | 3,52E+00 | 6,17E-02 | 2,32E-03 | MND | 0,00E+00 | 5,34E-03 | 5,93E-02 | 3,09E-04 | -1,09E+00 |
| Ozone depletion pot. | kg CFC-11e | 3,04E-08 | 8,09E-10 | 1,80E-10 | 3,14E-08 | 1,03E-09 | 1,43E-12 | MND | 0,00E+00 | 6,33E-11 | 7,26E-10 | 7,18E-12 | -3,57E-09 |
| Acidification | kg SO ₂ e | 1,08E-02 | 1,79E-04 | 4,54E-05 | 1,10E-02 | 1,16E-04 | 7,07E-07 | MND | 0,00E+00 | 1,40E-05 | 3,79E-04 | 1,64E-06 | -2,98E-03 |
| Eutrophication | kg PO ₄ ³ e | 2,30E-03 | 4,36E-05 | 9,44E-06 | 2,35E-03 | 2,90E-05 | 2,11E-07 | MND | 0,00E+00 | 3,41E-06 | 8,84E-05 | 5,21E-07 | -5,85E-04 |
| POCP ('smog') | kg C ₂ H ₄ e | 1,29E-03 | 1,59E-05 | 5,01E-06 | 1,31E-03 | 1,19E-05 | 5,53E-08 | MND | 0,00E+00 | 1,25E-06 | 2,84E-05 | 1,55E-07 | -5,80E-04 |
| ADP-elements | kg Sbe | 1,66E-05 | 1,87E-07 | 9,00E-08 | 1,69E-05 | 1,74E-07 | 6,71E-10 | MND | 0,00E+00 | 1,46E-08 | 3,60E-08 | 4,86E-10 | -4,80E-08 |
| ADP-fossil | MJ | 3,54E+01 | 9,83E-01 | 4,48E-01 | 3,68E+01 | 9,15E-01 | 1,22E-03 | MND | 0,00E+00 | 7,69E-02 | 7,74E-01 | 7,58E-03 | -1,06E+01 |

ANNEX: ARTICLES COVERED BY THIS EPD

| Article number | Product description | d / outer diameter [mm] | DN / inner diameter [mm] | L / Length [m] | Specific net weight [kg per m] | Net weight [kg per item] | GWP-fossil, A1-A3 [kg CO ₂ e/kg] | GWP-fossil, A1-A3 [kg CO ₂ e/m] | GWP-fossil, A1-A3 [kg CO ₂ e/item] |
|----------------|-----------------------------------|-------------------------|--------------------------|----------------|--------------------------------|--------------------------|---|--|---|
| 29101 | System Pipe Mapress CSt d12x1.2 | 12 | 10 | 6 | 0.319 | 1.914 | 3.49 | 1.11 | 6.68 |
| 29102 | System Pipe Mapress CSt d15x1.2 | 15 | 12 | 6 | 0.407 | 2.442 | 3.49 | 1.42 | 8.52 |
| 29103 | System Pipe Mapress CSt d18x1.2 | 18 | 15 | 6 | 0.496 | 2.976 | 3.49 | 1.73 | 10.39 |
| 29104 | System Pipe Mapress CSt d22x1.5 | 22 | 20 | 6 | 0.757 | 4.542 | 3.49 | 2.64 | 15.85 |
| 29105 | System Pipe Mapress CSt d28x1.5 | 28 | 25 | 6 | 0.979 | 5.874 | 3.49 | 3.42 | 20.50 |
| 29106 | System Pipe Mapress CSt d35x1.5 | 35 | 32 | 6 | 1.238 | 7.428 | 3.49 | 4.32 | 25.92 |
| 29107 | System Pipe Mapress CSt d42x1.5 | 42 | 40 | 6 | 1.496 | 8.976 | 3.49 | 5.22 | 31.33 |
| 29108 | System Pipe Mapress CSt d54x1.5 | 54 | 50 | 6 | 1.940 | 11.640 | 3.49 | 6.77 | 40.62 |
| 29158 | System Pipe Mapress CSt d66.7x1.5 | 66.7 | 65 | 6 | 3.150 | 18.900 | 3.49 | 10.99 | 65.96 |
| 29159 | System Pipe Mapress CSt d76.1x2 | 76.1 | 65 | 6 | 3.650 | 21.900 | 3.49 | 12.74 | 76.43 |
| 29160 | System Pipe Mapress CSt d88.9x2 | 88.9 | 80 | 6 | 4.280 | 25.680 | 3.49 | 14.94 | 89.62 |
| 29161 | System Pipe Mapress CSt d108x2 | 108 | 100 | 6 | 5.220 | 31.320 | 3.49 | 18.22 | 109.31 |
| 29131 | System Pipe Mapress CSt d12x1.2 | 12 | 10 | 3 | 0.319 | 0.957 | 3.49 | 1.11 | 3.34 |
| 29132 | System Pipe Mapress CSt d15x1.2 | 15 | 12 | 3 | 0.407 | 1.221 | 3.49 | 1.42 | 4.26 |
| 29133 | System Pipe Mapress CSt d18x1.2 | 18 | 15 | 3 | 0.496 | 1.488 | 3.49 | 1.73 | 5.19 |
| 29134 | System Pipe Mapress CSt d22x1.5 | 22 | 20 | 3 | 0.757 | 2.271 | 3.49 | 2.64 | 7.93 |
| 29135 | System Pipe Mapress CSt d28x1.5 | 28 | 25 | 3 | 0.979 | 2.937 | 3.49 | 3.42 | 10.25 |
| 29136 | System Pipe Mapress CSt d35x1.5 | 35 | 32 | 3 | 1.238 | 3.714 | 3.49 | 4.32 | 12.96 |
| 29137 | System Pipe Mapress CSt d42x1.5 | 42 | 40 | 3 | 1.496 | 4.488 | 3.49 | 5.22 | 15.66 |
| 29138 | System Pipe Mapress CSt d54x1.5 | 54 | 50 | 3 | 1.940 | 5.820 | 3.49 | 6.77 | 20.31 |

| Article number | Product description | d / outer diameter [mm] | DN / inner diameter [mm] | L / Length [m] | Specific net weight [kg per m] | Net weight [kg per item] | GWP-fossil, A1-A3 [kg CO ₂ e/kg] | GWP-fossil, A1-A3 [kg CO ₂ e/m] | GWP-fossil, A1-A3 [kg CO ₂ e/item] |
|----------------|--|-------------------------|--------------------------|----------------|--------------------------------|--------------------------|---|--|---|
| 29188 | System Pipe Mapress CSt d66.7x1.5 | 66.7 | 65 | 3 | 3.150 | 9.450 | 3.49 | 10.99 | 32.98 |
| 29189 | System Pipe Mapress CSt d76.1x2 | 76.1 | 65 | 3 | 3.650 | 10.950 | 3.49 | 12.74 | 38.22 |
| 29190 | System Pipe Mapress CSt d88.9x2 | 88.9 | 80 | 3 | 4.280 | 12.840 | 3.49 | 14.94 | 44.81 |
| 29191 | System Pipe Mapress CSt d108x2 | 108 | 100 | 3 | 5.220 | 15.660 | 3.49 | 18.22 | 54.65 |
| 19402 | System Pipe Mapress CSt d15x1.5 inside and outside zinc plated | 15 | 12 | 6 | 0.407 | 2.442 | 3.49 | 1.42 | 8.52 |
| 19403 | System Pipe Mapress CSt d18x1.5 inside and outside zinc plated | 18 | 15 | 6 | 0.496 | 2.976 | 3.49 | 1.73 | 10.39 |
| 19404 | System Pipe Mapress CSt d22x1.5 inside and outside zinc plated | 22 | 20 | 6 | 0.757 | 4.542 | 3.49 | 2.64 | 15.85 |
| 19405 | System Pipe Mapress CSt d28x1.5 inside and outside zinc plated | 28 | 25 | 6 | 0.979 | 5.874 | 3.49 | 3.42 | 20.50 |
| 19406 | System Pipe Mapress CSt d35x1.5 inside and outside zinc plated | 35 | 32 | 6 | 1.238 | 7.428 | 3.49 | 4.32 | 25.92 |
| 19407 | System Pipe Mapress CSt d42x1.5 inside and outside zinc plated | 42 | 40 | 6 | 1.496 | 8.976 | 3.49 | 5.22 | 31.33 |
| 19408 | System Pipe Mapress CSt d54x1.5 inside and outside zinc plated | 54 | 50 | 6 | 1.940 | 11.640 | 3.49 | 6.77 | 40.62 |
| 19409 | System Pipe Mapress CSt d76.1x2 inside and outside zinc plated | 76.1 | 65 | 6 | 3.650 | 21.900 | 3.49 | 12.74 | 76.43 |
| 19410 | System Pipe Mapress CSt d88.9x2 inside and outside zinc plated | 88.9 | 80 | 6 | 4.280 | 25.680 | 3.49 | 14.94 | 89.62 |
| 19411 | System Pipe Mapress CSt d108x2 inside and outside zinc plated | 108 | 100 | 6 | 5.220 | 31.320 | 3.49 | 18.22 | 109.31 |

VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier. The process involved reviewing results, documents and compliance with the reference standards, ISO 14025, ISO 14040 and ISO 14044 following the process and checklists of the programme operator for:

- This Environmental Product Declaration
- The Life Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? [Read more online.](#)

This EPD has been generated by the One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Sarah Curpen, as an authorised verifier acting for EPD Hub Limited

16.05.2025

