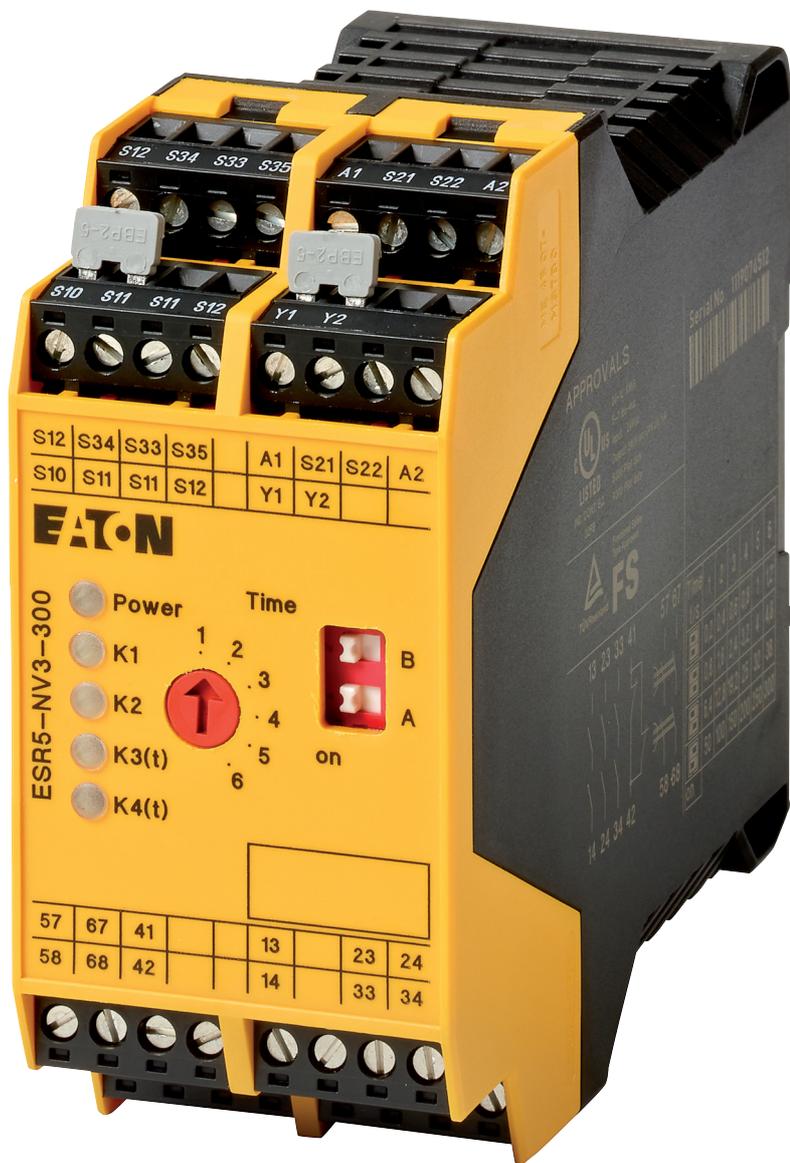


ESR5-NV3-300

Electronic safety relay for emergency stop, safety door and light grid monitoring



Powering Business Worldwide

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Service

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Original operating manual

The German-language edition of this document is the original operating manual.

Translation of the original operating manual

All editions of this document other than those in German language are translations of the original operating manual.

2nd Edition 2025, publication date 11/25

See revision protocol in the chapter "About this manual".

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Subject to alteration.



Danger! **Dangerous electrical voltage!**

Before commencing the installation

- Disconnect the power supply of the device.
- Ensure that devices cannot be accidentally restarted.
- Verify isolation from the supply.
- Earth and short circuit.
- Cover or enclose neighbouring units that are live.
- Follow the engineering instructions (AWA/IL) of the device concerned.
- Only suitably qualified personnel in accordance with EN 50110-1/-2 (VDE 0105 Part 100) may work on this device/system.
- Before installation and before touching the device ensure that you are free of electrostatic charge.
- The functional earth (FE) must be connected to the protective earth (PE) or to the potential equalisation. The system installer is responsible for implementing this connection.
- Connecting cables and signal lines should be installed so that inductive or capacitive interference does not impair the automation functions.
- Install automation devices and related operating elements in such a way that they are well protected against unintentional operation.
- Suitable safety hardware and software measures should be implemented for the I/O interface so that a line or wire breakage on the signal side does not result in undefined states in the automation devices.
- Ensure a reliable electrical isolation of the low voltage for the 24 volt supply. Only use power supply units complying with IEC 60364-4-41 (VDE 0100 Part 410) or HD 384.4.41 S2.
- Deviations of the mains voltage from the rated value must not exceed the tolerance limits given in the specifications, otherwise this may cause malfunction and dangerous operation.
- Emergency stop devices complying with IEC/EN 60204-1 must be effective in all operating modes of the automation devices. Unlatching the emergency-stop devices must not cause restart.
- Devices that are designed for mounting in housings or control cabinets must only be operated and controlled after they have been installed with the housing closed. Desktop or portable units must only be operated and controlled in enclosed housings.
- Measures should be taken to ensure the proper restart of programs interrupted after a voltage dip or failure. This should not cause dangerous operating states even for a short time. If necessary, emergency-stop devices should be implemented.
- Wherever faults in the automation system may cause damage to persons or property, external measures must be implemented to ensure a safe operating state in the event of a fault or malfunction (for example, by means of separate limit switches, mechanical interlocks etc.).

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0 About This Manual

This manual applies to the ESR5-NV3-300 safety relay.

0.1 List of revisions

The following significant amendments have been introduced since previous issues:

Publica- tion date	Page	Keyword	new	modified	deleted
12/19		First edition	–	–	–
11/25	7,21,29	Re-certification EN IEC 62061 SII, CLaim Limit removed	–	–	✓

0.2 Target group

This manual is intended for qualified personnel installing, operating, and maintaining the ESR5-NV3-300 safety relay.



CAUTION

Installation requires a qualified electrician

0.3 Additional documents

For further information, see the following documentation:

- Instruction leaflet IL049001ZU
- Safety relay data sheet ESR5-NV3-300, article no. 171858

WARNING

Make sure you always use the latest documentation.

It can be downloaded from the product at: www.eaton.com/esr5

0.4 Abbreviations and symbols

The symbols used in this manual have the following meanings:

- ▶ indicates actions to be taken.

0.4.1 Risk of material damage

WARNING

Warns about the possibility of material damage.

0.4.2 Hazard warnings of personal injury



CAUTION

Warns of the possibility of hazardous situations that may possibly cause slight injury.



WARNING

Warns of the possibility of hazardous situations that could result in serious injury or even death.



DANGER

Warns of hazardous situations that result in serious injury or death.

0.4.3 Tips



Indicates useful tips.

1 Safety notes



WARNING

Risk of electric shock

During operation, parts of electrical switching devices carry hazardous voltages.

Before working on the switching device, disconnect the power. Please observe the safety regulations of electrical engineering and industrial safety and liability associations!

Disregarding these safety regulations may result in death, serious personal injury or damage to equipment.

Startup, mounting, modifications, and upgrades should only be carried out by a skilled electrical engineer!



WARNING

Risk of automatic machine restart!

For emergency stop applications, the machine must be prevented from restarting automatically by a higher-level control system.

Protective covers must not be removed when operating electrical switching devices.



WARNING

Danger due to faulty devices!

The devices may be damaged following an error and correct operation can no longer be ensured.

In the event of an error, replace the device immediately.

Repairs to the device, especially if the housing must be opened, may only be carried out by the manufacturer or authorized persons. Otherwise the warranty is invalidated.

CAUTION

Risk of damage to equipment due to incorrect installation

For reliable operation, the safety relay must be installed in housing protected from dust and humidity (IP54).

Carry out wiring according to the application.

Refer to the "Application examples" section for this.

CAUTION

Risk of damage to equipment due to noise emissions

When operating relay modules the operator must meet the requirements for noise emission for electrical and electronic equipment (EN 61000-6-4) on the contact side and, if required, take appropriate measures.

2 Description

Intended Use

The ESR5-NV3-300 safety relay is used for emergency stop, safety door, and light grid monitoring.

The safety relay interrupts circuits in a safety-related way.

Possible signal generators

- Emergency stop button
- Door locking mechanisms
- Light grids

Contact type

- 3 undelayed enabling current paths
- 2 delayed enabling current paths
- 1 undelayed signaling current path

The undelayed enabling current paths and the signaling current path drop out according to stop category 0 (EN 60204-1).

The delayed enabling current paths drop out according to stop category 1 (EN 60204-1).

Control

- Single or two channel
- Automatic or manual, monitored start

Achievable safety integrity

- Undelayed contacts suitable up to category 4, PL e (EN ISO 13849-1), SIL 3 (EN 62061)
- Dropout delayed contacts suitable up to category 3, PL d (EN ISO 13849-1), SIL 2 (EN 62061)

Additional features

- Adjustable delay time (0.2 s - 300 s, 24 increments)
- Cross circuiting detection
- 45 mm housing width
- Screw terminal blocks for plug-in

3 Operating and indication elements

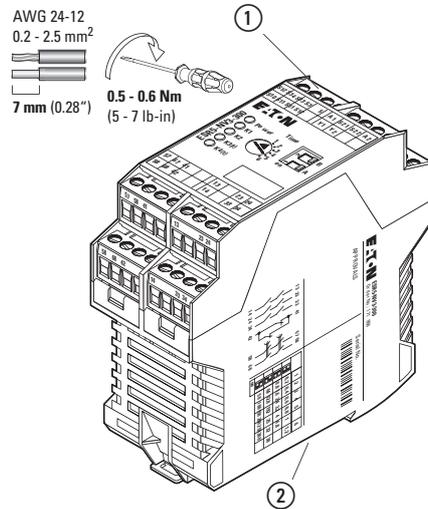
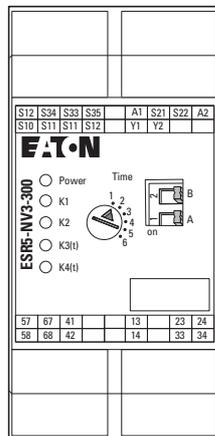


Figure 1: ESR5-NV3-300

- ① COMBICON plug-in screw terminal block
- ② Metal lock for fixing to DIN rail

3.1 Connection assignment



S10, S12	Input sensor circuit
S33, S34, S35	Start and feedback circuit
S11	Output 24 V
A1	24 V DC power supply
S21	Output 0 V
S22	Input sensor circuit
A2	0 V power supply
Y1/Y2	Feedback circuit
Power	Power LED (green)
K1	Status indicator safety circuit; LED (green)
K2	Status indicator safety circuit; LED (green)
K3(t)	Status indicator safety circuit; LED (green)
K4(t)	Status indicator safety circuit; LED (green)
57/58, 67/68	Delayed enabling current paths
41/42	Signaling current path, undelayed
13/14, 23/24, 33/34	Undelayed enabling current paths

4 Basic circuit diagram

4 Basic circuit diagram

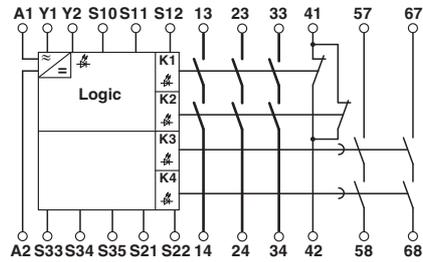


Figure 2: Block diagram

Designation	Explanation
A1	24 V DC power supply
A2	0 V power supply
S33, S34, S35	Start and feedback circuit
Y1/Y2	Feedback circuit
S10, S12	Input sensor circuit
S11	Output 24 V
S21	Output 0 V
S22	Input sensor circuit
13/14, 23/24, 33/34	Undelayed enabling current paths
41/42	Signaling current path
57/58, 67/68	Delayed enabling current paths

5 Derating

The derating curve applies for the following conditions:

- Mounting on a DIN rail in any mounting position
- Devices mounted next to each other without spacing

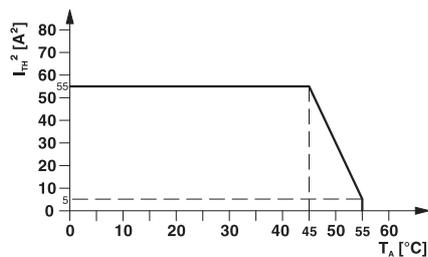


Figure 3: Derating curve - any mounting position, without spacing

Example calculation for 3000 m



The following calculation and the illustrated derating curve are provided as examples.

Perform the actual calculation and offset the derating curve for the device used according to the technical data and the "Derating" section.

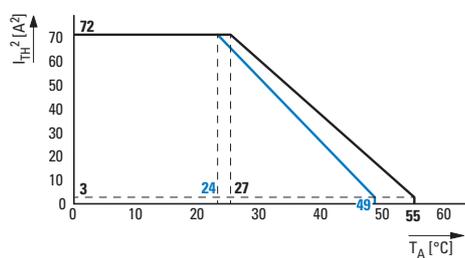


Figure 4: Example of a suspended derating curve (blue)

$$27\text{ °C} \times 0,906 = 24\text{ °C}$$

$$55\text{ °C} \times 0,906 = 49\text{ °C}$$

6 Load curve - ohmic load

6 Load curve - ohmic load

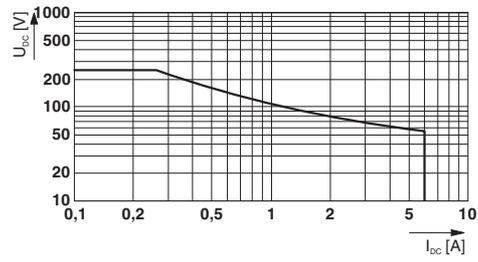


Figure 5: Relay load curve - ohmic load

7 Function description

7.1 Single-channel sensor circuit

The sensor circuit is not designed with redundancy.

The safety relay does not detect short and cross-circuits in the sensor circuit.

7.2 Two-channel sensor circuit

The sensor circuit is designed with redundancy.

Depending on the wiring, the safety relay has cross-circuit detection.

With the corresponding wiring, the safety relay detects short and cross-circuits in the sensor circuit.

7.3 Automatic start

The device starts automatically after the sensor circuit has been closed.

7.4 Manual, monitored start

The device starts with closed sensor circuit once the start circuit has been closed by pressing the reset button.

A connected reset button (connected to S33/S34) is monitored.

7.5 Safe shutdown

When the sensor circuit is opened, the enabling current paths 13/14, 23/24, and 33/34 open without delay.

The enabling current paths 57/58 and 67/68 open after the delay time has elapsed.

When the enabling current paths are open, the device is in the safe state.

The signaling current path 41/42 closes.

7.6 Off delay

The enabling current paths 57/58 and 67/68 drop out after the set delay time has elapsed (stop category 1).

Use the rotary switch and DIP switch on the device to set the delay time in 24 increments from 0.2 s to 300 s.



See also → section 12, "Configuration", page 17

8 Function and time diagrams

8.1 Time diagram for automatic start, two-channel control

Cross-circuit detection activated

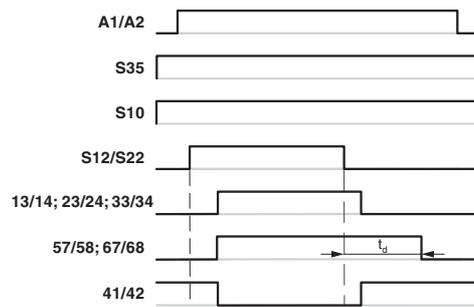


Figure 6: Time diagram for automatic start, two-channel control

8.2 Time diagram for manual start, single-channel control

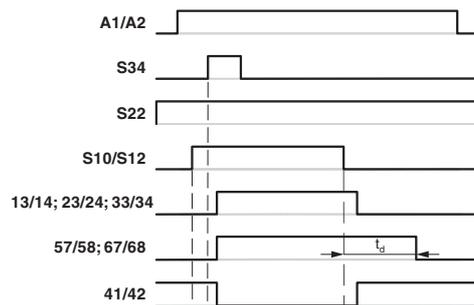


Figure 7: Time diagram for manual start, single-channel control

Designation	Explanation
A1/A2	Power supply
S34, S35	Start circuit
S10 / S12 / S22	Input sensor circuit
13/14, 23/24, 33/34	Undelayed enabling current paths
57/58, 67/68	Delayed enabling current paths
41/42	Signaling current path, undelayed
t_d	Delay time

9 Mounting and removing

- ▶ Mount the device on a 35 mm DIN rail according to EN 60715.
- ▶ To remove the device, use a screwdriver to release the snap-on foot.

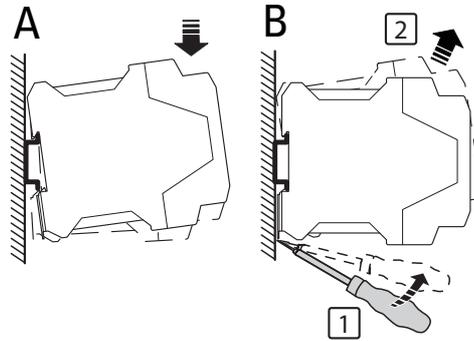


Figure 8: Mounting and removing

10 Wiring

- ▶ Connect the cables to the connection terminal blocks using a screwdriver.

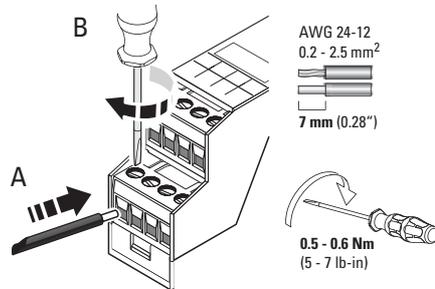


Figure 9: Connecting the cables



It is recommended that ferrules are used to connect stranded cables.



For compliance with UL approval, use copper wire that is approved up to 60 °C/75 °C.

10.1 Signal generator connection versions

- ▶ Connect suitable signal generators to S10/S11/S12 and S21/S22.

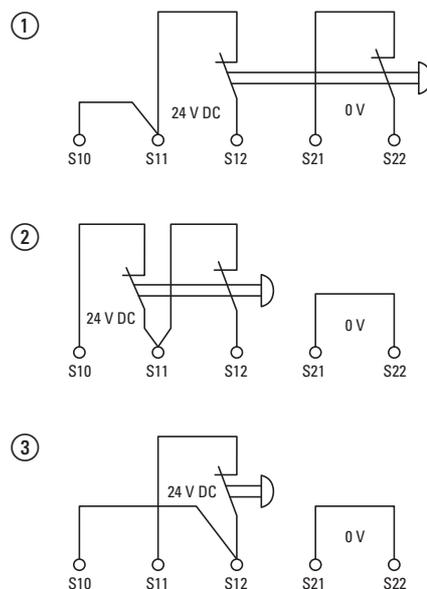


Figure 10: Signal generator connection versions

- ① Two-channel connection with cross-circuit monitoring
- ② Two-channel connection without cross-circuit monitoring
- ③ Single-channel connection

10.2 Start and feedback circuit connection variants

Automatic start

- ▶ Bridge contacts S33/S35 as well as Y1/Y2.

Manual, monitored start

- ▶ Connect a reset button to contacts S33/S34.
- ▶ Bridge contacts Y1/Y2.

A connected reset button is monitored.

Start and feedback circuit

- ▶ Place the relevant N/C contact in feedback circuit Y1/Y2 or in path S33/S34 or S33/S35 to monitor external contactors or extension devices with force-guided contacts.

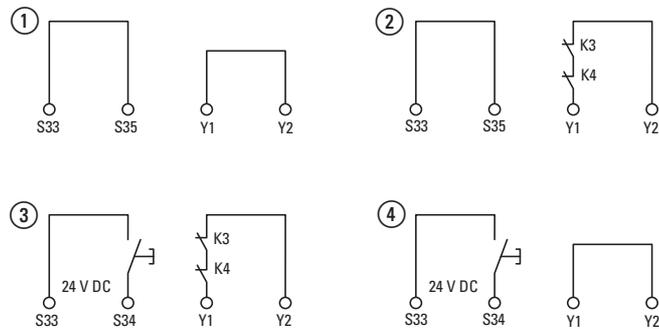


Figure 11: Start and feedback circuit connection variants

- ① Automatic start
- ② Automatic start with monitored contact extension
- ③ Manual, monitored start with monitored contact extension
- ④ Manual, monitored start

11 Startup

- ▶ Apply the Nominal input voltage (24 V DC) at terminal blocks A1/A2.
→ The Power LED lights up.
- ▶ Close contacts S10/S11/S12 and S21/S22.

Automatic start

- The enabling current paths 13/14, 23/24, 33/34, 57/58, 67/68 close.
- The signaling current path 41/42 opens.
- The K1, K2, K3(t) and K4(t) LEDs light up.

Manual, monitored start

- ▶ Press the reset button.
 - The enabling current paths 13/14, 23/24, 33/34, 57/58, 67/68 close.
 - The signaling current path 41/42 opens.
 - The K1, K2, K3(t) and K4(t) LEDs light up.

12 Configuration

12.1 Setting the delay time

Use the rotary switch and DIP switch on the device to set the delay time in 24 increments from 0.2 s to 300 s.

The 24 increments are the result of four periods (DIP switch), each with six delay times (rotary switch), see figure.

Configuring the safety relay

To configure the safety relay, proceed as follows:

- ▶ Set a time period using the DIP switches.
- ▶ Set the desired delay time with the rotary switch.

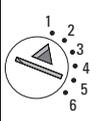
	1	2	3	4	5	6
	0,2	0,4	0,6	0,8	1,0	1,2
	0,8	1,6	2,4	3,2	4,0	4,8
	6,4	12,8	19,2	25,0	32,0	38,0
	50	100	150	200	250	300

Figure 12: Configuration of the delay time (in seconds)

WARNING

Danger due to incorrect setting!

An incorrect configuration can result in dangerous machine or system states.

Check the configuration before starting up for the first time.

12.2 Protection against manipulation

Once the time has been set, the rotary switch and the DIP switch can be protected against manipulation by covering with the label provided.

Operate the safety relay in a locked control cabinet to protect the configuration against manipulation.

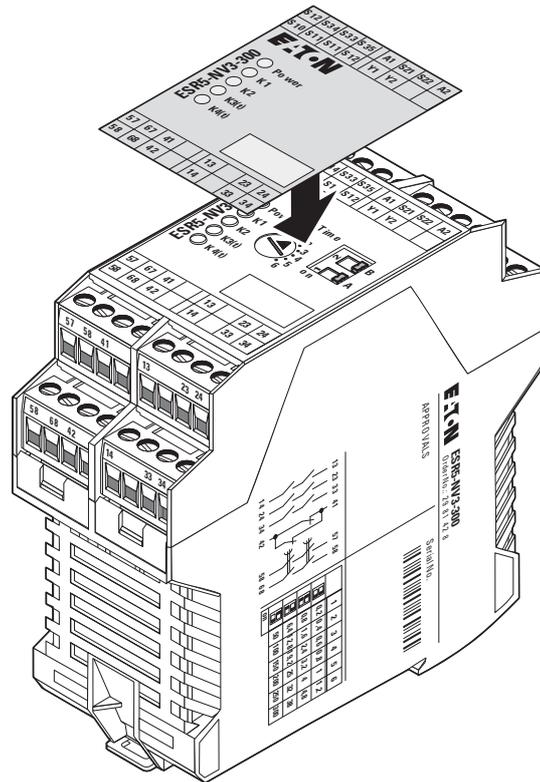


Figure 13:Applying the label

13 Calculating the power dissipation



The total power dissipation of the safety relay is based on the input power dissipation and the contact power dissipation for the same and for different load currents.

Input power dissipation

$$P_{\text{Input}} = U_B^2 / (U_N / I_N)$$

Contact power dissipation

With the same load currents:

$$P_{\text{Contact}} = n \times I_L^2 \times 200 \text{ m}\Omega$$

With different load currents:

$$P_{\text{Contact}} = (I_{L1}^2 + I_{L2}^2 + \dots + I_{Ln}^2) \times 200 \text{ m}\Omega$$

Total power dissipation

$$P_{\text{Total}} = P_{\text{Input}} + P_{\text{Contact}}$$

therefore

$$P_{\text{Total}} = U_B^2 / (U_N / I_N) + n \times I_L^2 \times 200 \text{ m}\Omega$$

or

$$P_{\text{Total}} = U_B^2 / (U_N / I_N) + (I_{L1}^2 + I_{L2}^2 + \dots + I_{Ln}^2) \times 200 \text{ m}\Omega$$

P	Power dissipation in mW
U_B	Applied operating voltage
U_N	Nominal input voltage
I_N	Input current
n	Number of enabling current paths used
I_L	Contact load current

14 Diagnostics

○ – LED off

● – LED on

Table 1: Diagnostic description

	Power	K1	K2	K3(t)	K4(t)	Fault	Remedy
Connection/ voltage error	○	○	○	○	○	Supply voltage not present.	Apply supply voltage.
	●	○	○	○	○	Supply voltage too low.	Adjust supply voltage.
	●	○	○	○	○	The enable circuits are connected incorrectly or not connected at all.	Check the connection of the enable circuits.
	●	○	○	○	○	No bridge between Y1 and Y2.	Insert bridge.
	●	○	○	○	○	Missing bridge between S10 and S11. E.g., for two-channel emergency stop wiring.	Insert bridge.
Cross-circuit	○	○	○	○	○	Between both enable circuits S10/S11-S12 and S21-S22. E.g., for emergency stop or safety door.	Remove cross-circuit.
	●	○	○	○	○	Between both enable circuits S10 and S12. E.g., for light grid type 4.	
Short circuit	○	○	○	○	○	Between contact points A1 and A2.	Remove short circuit.
	●	●	○	○	○	Between S11 and S12. Fault detection on next demand.	
	●		●			Between S21 and S22. Fault detection on next demand.	
Fault in reset circuit	●	○	●	○	○	Faulty reset button. Short circuit between S33 and S34. No fault detection on initial start, only on first new demand.	Remove short circuit.
Fault with internal cause	●	○	●	●	●	Enable contact(s) of K1 faulty.	Replace safety relays.

Function test/proof test



Use the function test to test the safety function. To do this, request the safety function once via the basic device by pressing the emergency stop button, for example. Check whether the safety function is executed correctly by then switching the basic device and thereby also the contact extension on again.

16 Attachment - using devices at altitudes greater than 2000 m above sea level



The following section describes the special conditions for using ESR5-NV3-300 devices at altitudes greater than 2000 m above sea level.

Observe the relevant device-specific data (technical data, derating, etc.) according to the product documentation for the individual device.

Using the device at altitudes **greater than 2000 m above sea level up to max. 4500 m above sea level** is possible under the following conditions:

- ▶1. Limit the nominal input voltage (U_N) in accordance with the table below. Observe the technical data for the device.

U_N according to the technical data for the device	U_N when used at altitudes greater than 2000 m above sea level
< 150 V AC/DC	U_N according to the technical data for the device still valid
> 150 V AC/DC	Limited to max. 150 V AC/DC

- ▶2. Limit the maximum switching voltage in accordance with the table below. Observe the technical data for the device.

Max. switching voltage according to the technical data for the device	Max. switching voltage when used at altitudes greater than 2000 m above sea level
< 150 V AC/DC	Max. switching voltage according to the technical data for the device still valid
> 150 V AC/DC	Limited to max. 150 V AC/DC

- ▶3. Reduce the maximum ambient temperature for operation by the corresponding factor in accordance with the table below.
- ▶4. If derating is specified, offset all the points of the derating curve by the corresponding factor in accordance with the table below.

Altitude above sea level	Temperature derating factor
2000 m	1
2500 m	0.953
3000 m	0.906
3500 m	0.859
4000 m	0.813
4500 m	0.766

17 Technical data

Input data	
Nominal input voltage U_N	24 V DC -15 % / +10 %
Typical input current	155 mA
Typical inrush current	200 mA (at U_N) < 40 mA (with U_N/I_x to S10) < 150 mA (with U_N/I_x to S12) > -60 mA (with U_N/I_x to S22) < 40 mA (with U_N/I_x to S34) < 40 mA (with U_N/I_x to S35)
Current consumption	< 40 mA (with U_N/I_x to S10) < 50 mA (with U_N/I_x to S12) > -40 mA (with U_N/I_x to S22) 0 mA (with U_N/I_x to S34) < 5 mA (with U_N/I_x to S35)
Power consumption at U_N , typical	3.72 W
Voltage at input/start and feedback circuit	24 V DC -15 % / +10 %
Max. permissible overall conductor resistance	~ 22 Ω (Input and reset circuit at U_N)
Typical response time	< 600 ms (automatic start) < 70 ms (manual start)
Typical starting time with U_N	600 ms (when controlled via A1)
Typical release time with U_N	< 20 ms (when controlled via S11/S12 and S21/S22) < 20 ms (when controlled via A1)
Delay time range	0.2 s - 300 s \pm 20 % (K3(t), K4(t) can be parameterized)
Recovery time	< 1 s
Maximum switching frequency	0.5 Hz
Concurrence input 1/2	∞
Operating voltage display	1 x LED, green
Status display	4 x LEDs, green
Protective circuit	Surge protection Suppressor diode
Output data	
Contact type	3 enabling current paths undelayed 2 enabling current paths delayed 1 signaling current path undelayed
Contact material	AgSnO ₂
Minimum switching voltage	5 V AC/DC
Maximum switching voltage	250 V AC/DC (observe the load curve)
Limiting continuous current	6 A (N/O contact, pay attention to the derating) 6 A (N/C contact)
Maximum inrush current	20 A ($\Delta t \leq 100$ ms, undelayed contacts) 8 A (delayed contacts)
Inrush current, minimum	10 mA
Sq. Total current $(I_{TH})^2 = (I_1)^2 + (I_2)^2 + \dots + (I_n)^2$	55 A ² (see derating curve, \rightarrow Figure 5, page 9)

17 Technical data

Interrupting rating (ohmic load) max.	144 W (24 V DC, $\tau = 0$ ms) 288 W (48 V DC, $\tau = 0$ ms) 77 W (110 V DC, $\tau = 0$ ms, delayed contacts: 77 W) 88 W (220 V DC, $\tau = 0$ ms) 1500 VA (250 V AC, $\tau = 0$ ms, delayed contacts: 2000 VA)
Maximum interrupting rating (inductive load)	42 W (24 V DC, $\tau = 40$ ms, delayed contacts: 48 W) 42 W (48 V DC, $\tau = 40$ ms, delayed contacts: 40 W) 42 W (110 V DC, $\tau = 40$ ms, delayed contacts: 35 W) 42 W (220 V DC, $\tau = 40$ ms, delayed contacts: 33 W)
Switching capacity min.	50 mW
Mechanical service life	10^7 cycles
Switching capacity (360 cycles/h)	4 A (24 V DC) 4 A (230 V AC)
Switching capacity (3600 cycles/h)	2.5 A (24 V (DC-13)) 3 A (230 V (AC-15))
Output fuse	10 A gL/gG NEOZED (N/O contact) 6 A gL/gG NEOZED (N/C contact)
General data	
Relay type	Electromechanical relay with forcibly guided contacts in accordance with EN 50205
Nominal operating mode	100 % operating factor
Degree of protection	IP20
Min. degree of protection of inst. location	IP54
Mounting position	any
Mounting type	DIN rail mounting
Type of housing	PBT yellow/black
Air and creepage distances between the power circuits	according to DIN EN 50178/VDE 0160
Rated insulation voltage	250 V AC
Rated surge voltage / insulation	Basic insulation 4 kV: between all current paths and housing Safe isolation, reinforced insulation 6 kV: between 13/14, 23/24, 33/34, and the remaining current paths between 13/14, 23/24, 33/34 among one another
Pollution degree	2
Surge voltage category	III
Dimensions	
W x H x D	22.5 x 99 x 114.5 mm
Connection data	
Conductor cross section, solid	0.2 mm ² - 2.5 mm ²
Conductor cross section, stranded	0.2 mm ² - 2.5 mm ²
Conductor cross section AWG/kcmil	24 - 12
Stripping length	7 mm
Screw thread	M3

Ambient conditions	
Ambient temperature (operation)	-20 °C - 55 °C (observe derating)
Ambient temperature (storage/transport)	-40 °C - 70 °C
Max. permissible relative humidity (operation)	75 % (on average, 85% infrequently, non-condensing)
Max. permissible humidity (storage/transport)	75 % (on average, 85% infrequently, non-condensing)
Maximum altitude	≤ 2000 m (Above sea level)
Shock	15 g
Vibration (operation)	10 Hz - 150 Hz, 2 g
Certification / Approvals	
Conformance	CE-compliant
Approvals	  
Safety data	
Stop category according to IEC 60204	0 (undelayed contacts) 1 (delayed contacts)
Safety parameters for IEC 61508 - High demand	
SIL	3 (for delayed contacts SIL 2)
PFH _d	1.89 x 10 ⁻⁹ per hour
Demand rate	< 12 months
Proof test interval	240 months
Duration of use	240 months
The specifications apply assuming the following calculation basis	
B _{10d}	230000 (at 3 A AC-15)
Cycles	8760 per year
Safety parameters for IEC 61508 - Low demand	
SIL	3 (for delayed contacts SIL 2)
PFD _{avg}	1.43 x 10 ⁻⁴
Proof test interval	19 months
Duration of use	240 months
Safety characteristic data according to EN ISO 13849	
Category	4 (undelayed contacts) 3 (delayed contacts)
Performance Level	e (for delayed contacts PL d)
Duration of use	240 months
For applications in PL e, the required demand rate for the safety function is once per month. Calculation basis:	
B _{10d}	230000 (at 3 A AC-15)
Cycles	8760 per year
Safety parameters for EN 62061	
SIL	3 (for delayed contacts SIL 2)

17 Technical data

18 Glossary

Abbreviation	Description
AC-15, DC-13	Standardized utilization categories and load cases from standard IEC 60947-5-1 that are used to test switching elements, i.e., switching on and off with defined voltages, currents, and loads (electromagnetic loads in particular in this case).
AOPD	Active Opto-electronic Protective Device Device with a sensor function that is implemented with optoelectronic transmission and reception elements that detect when an opaque object in the defined area of protection (or in the way of the light beam axis in the case of light barriers) is blocking the beams generated by the device. AOS is used as an abbreviation synonymous with AOPD in DIN EN 692 ("Machine tools - Mechanical presses - Safety"), DIN EN 693 ("Machine tools - Safety - Hydraulic presses"), and EN 12622 ("Safety of machine tools - Hydraulic press brakes").
AOPDDR	Active Opto-electronic Protective Device responsive to Diffuse Reflection Device with a sensor function that is implemented with optoelectronic transmission and reception elements that detect when an object in the area of protection defined with two dimensions diffusely reflects the beam generated by the device.
ESPE	Electro-sensitive protective equipment
CCF	Common Cause Failure Common cause failure
DC	Diagnostic Coverage Diagnostic coverage
ESR	Electronic safety relay
DF	Duty factor
PL	Performance Level Classification of safety functions used to meet a safety requirement.
HFT	Hardware Fault Tolerance
Cat. / category	Classification of resistance to errors as defined in EN ISO 13849-1
Mission Time T_M	Lifetime
MTTF / $MTTF_d$	Mean Time To Failure Mean time to failure / mean time to dangerous failure
NC	Normally Closed contact, break contact An NC breaks a circuit when it is energized.
NO	Normally-Open contact An NO closes when it is energized.
PFD	Probability Failure on Demand (Low-Demand) Probability of failure relative to the number of requests
PFH_d	Probability of a Dangerous Failure per Hour Probability of dangerous Failures per Hour
SIL	Safety Integrity Level Safety integrity level
SRCF	Safety-Related Control Function Safety-related control function
SRECS	Safety-Related Electrical Control System Safety related electrical, electronic, programmable electronic control system
SRP	Safety-Related Part Safety-related part
SRP/CS	Safety-Related Parts of Control System Safety-related part of a control system

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By capitalizing on the global growth trends of electrification and digitalization, we're helping to solve the world's most urgent power management challenges and building a more sustainable society for people today and generations to come.

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