

# Environmental Profile

This LCA is calculated according to: ISO 14044, ISO 14040 and EN 15804

Ecochain v3.5.80



Product: 3021204 - PVC KGFix Bend 88° GY 250 SN4 S/SP  
 Unit: 1 piece  
 Manufacturer: Wavin - NL - Hardenberg - Verified  
 Address: J.C. Kellerlaan 3  
 7772 SG Hardenberg  
 Netherlands

LCA standard: NMD Bepalingsmethode 1.1 (2022)  
 Standard database: Worldwide - Ecoinvent v 3.6 Cut-Off  
 Externally verified: Yes  
 Issue date: 08-06-2023  
 End of validity: 08-06-2028  
 Verifier: Martijn van Hövell - SGS Search



An Orbia business.



The Wavin KG sewer pipes and fittings are suitable for drain and underground sewer applications. This easy push-fit rubber ring jointing system is durable, corrosion free and light weight.

This LCA was evaluated according to EN15804+A2. It was concluded that the LCA complies with this standard.

The LCA background information and project dossier have been registered in the online Ecochain application in the account Wavin - NL - Hardenberg - Verified (2020). (✓ = module declared, MND = module not declared).

A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
✓	✓	✓	MND	✓	✓	✓	✓									

## Product stage

A1 Raw material supply A2 Transport A3 Manufacturing

## Use stage

B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment  
 B6 Operational energy use B7 Operational water use

## End-of-Life stage

C1 De-construction demolition C2 Transport C3 Waste processing  
 C4 Disposal

## Construction process stage

A4 Transport gate to site  
 A5 Assembly / Construction installation process

## Benefits and loads beyond the system boundaries

D Reuse- Recovery- Recycling- potential

## Environmental impacts and parameters

ECI = Environmental Costs Indicator [euro]; ADPE = Abiotic depletion potential for non-fossil resources [kg Sb-eq]; ADPF = Abiotic depletion potential for fossil resources [kg Sb-eq]; GWP = Global warming potential [kg CO<sub>2</sub>-eq]; ODP = Depletion potential of the stratospheric ozone layer [kg CFC-11-eq]; POCP = Formation potential of tropospheric ozone photochemical oxidants [kg ethene-eq]; AP = Acidification potential of land and water [kg SO<sub>2</sub>-eq]; EP = Eutrophication potential [kg PO<sub>4</sub> 3--eq]; HTP = Human toxicity potential [kg 1,4-DB-eq]; FAETP = Freshwater aquatic ecotoxicity potential [kg 1,4-DB-eq]; MAETP = Marine aquatic ecotoxicity potential [kg 1,4-DB-eq]; TETP = Terrestrial ecotoxicity potential [kg 1,4-DB-eq]; GWP-total = EF EN15804+A2 Climate Change [kg CO<sub>2</sub> eq]; GWP-f = EF Climate change - Fossil [kg CO<sub>2</sub> eq]; GWP-b = EF EN15804+A2 Climate Change - Biogenic [kg CO<sub>2</sub> eq]; GWP-luluc = EF EN15804+A2 Climate Change - Land use and LU change [kg CO<sub>2</sub> eq]; ODP = EF Ozone depletion [kg CFC11 eq]; AP = EF Acidification [mol H+ eq]; EP-fw = EF Eutrophication, freshwater [kg P eq]; EP-m = EF Eutrophication, marine [kg N eq]; EP-T = EF Eutrophication, terrestrial [mol N eq]; POCP = EF Photochemical ozone formation [kg NMVOC eq]; ADP-mm = EF Resource use, minerals and metals [kg Sb eq]; ADP-f = EF Resource use, fossils [MJ]; WDP = EF Water use [m<sup>3</sup> depriv.]; PM = EF Particulate matter [disease inc.]; IR = EF Ionising radiation [kBq U-235 eq]; ETP-fw = EF Ecotoxicity, freshwater [CTUe]; HTP-c = EF Human toxicity, cancer [CTUh]; HTP-nc = EF Human toxicity, non-cancer [CTUh]; SQP = EF Land use [Pt]; PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials [MJ]; PERT = Total use of renewable primary energy resources [MJ]; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials [MJ]; PENRM = Use of non-renewable primary energy resources used as raw materials [MJ]; PENRT = Total use of non-renewable primary energy resources [MJ]; PET = Total energy [MJ]; SM = Use of secondary material [kg]; RSF = Use of renewable secondary fuels [MJ]; NRSF = Use of non-renewable secondary fuels [MJ]; FW = Use of net fresh water [m<sup>3</sup>]; HWD = Hazardous waste disposed [kg]; NHWD = Non-hazardous waste disposed [kg]; RWD = Radioactive waste disposed [kg]; CRU = Components for re-use [kg]; MFR = Materials for recycling [kg]; MER = Materials for energy recovery [kg]; EET = Exported energy thermic [MJ]; EEE = Exported energy electric [MJ]

## Statement of Confidentiality

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# Results

Environmental impact SBK set 1		Unit	A1	A2	A3	A1-A3	C2	C3	C4	D	Total
ECI	euro	0.91	0.01	0.05	0.97	0.01	0.28	0	-0.43	0.83	
ADPE	kg Sb-eq	7.34E-3	2.68E-6	1.11E-5	7.36E-3	2.41E-6	2.18E-5	2.75E-8	-8.88E-5	7.29E-3	
ADPF	kg Sb-eq	9.23E-2	7.70E-4	1.91E-3	9.50E-2	6.79E-4	7.50E-3	3.81E-5	-4.83E-2	5.49E-2	
GWP	kg CO <sub>2</sub> -eq	7.90E+0	1.05E-1	3.62E-1	8.36E+0	9.24E-2	2.97E+0	2.64E-2	-4.22E+0	7.23E+0	
ODP	kg CFC-11-eq	4.06E-6	1.86E-8	2.86E-8	4.10E-6	1.71E-8	3.13E-7	9.09E-10	-2.03E-6	2.40E-6	
POCP	kg ethene-eq	4.73E-3	6.32E-5	1.57E-4	4.95E-3	5.55E-5	5.99E-4	6.80E-6	-2.16E-3	3.46E-3	
AP	kg SO <sub>2</sub> -eq	3.40E-2	4.60E-4	1.56E-3	3.60E-2	3.98E-4	4.42E-3	2.05E-5	-1.43E-2	2.66E-2	
EP	kg PO <sub>4</sub> 3--eq	4.61E-3	9.05E-5	2.00E-4	4.90E-3	7.94E-5	6.81E-4	8.82E-6	-2.03E-3	3.65E-3	
HTP	kg 1,4-DB-eq	3.14E+0	4.41E-2	1.68E-1	3.35E+0	3.95E-2	1.14E+0	2.15E-3	-1.35E+0	3.18E+0	
FAETP	kg 1,4-DB-eq	1.58E-1	1.29E-3	5.75E-3	1.65E-1	1.16E-3	1.74E-2	6.62E-4	-4.12E-2	1.44E-1	
MAETP	kg 1,4-DB-eq	2.23E+2	4.63E+0	2.26E+1	2.50E+2	4.14E+0	6.06E+1	8.08E-1	-8.73E+1	2.29E+2	
TETP	kg 1,4-DB-eq	3.67E-2	1.56E-4	1.25E-2	4.94E-2	1.40E-4	4.05E-3	7.27E-6	-1.37E-2	3.98E-2	
Environmental impact		Unit	A1	A2	A3	A1-A3	C2	C3	C4	D	Total
GWP-total	kg CO <sub>2</sub> eq	7.65E+0	1.06E-1	4.14E-1	8.17E+0	9.33E-2	3.47E+0	3.08E-2	-3.82E+0	7.95E+0	
GWP-f	kg CO <sub>2</sub> eq	8.06E+0	1.06E-1	3.18E-1	8.49E+0	9.32E-2	2.98E+0	3.07E-2	-4.31E+0	7.29E+0	
GWP-b	kg CO <sub>2</sub> eq	-4.25E-1	4.87E-5	6.57E-2	-3.59E-1	5.66E-5	4.81E-1	3.84E-5	4.94E-1	6.16E-1	
GWP-luluc	kg CO <sub>2</sub> eq	1.71E-2	3.87E-5	3.02E-2	4.74E-2	3.30E-5	1.16E-3	7.95E-7	-6.16E-3	4.24E-2	
ODP	kg CFC11 eq	4.02E-6	2.33E-8	3.37E-8	4.08E-6	2.15E-8	3.22E-7	1.13E-9	-2.01E-6	2.41E-6	
AP	mol H+ eq	4.13E-2	6.12E-4	1.94E-3	4.39E-2	5.31E-4	5.55E-3	2.75E-5	-1.73E-2	3.27E-2	
EP-fw	kg P eq	4.47E-4	1.07E-6	5.58E-6	4.54E-4	7.67E-7	3.88E-5	3.60E-8	-1.89E-4	3.04E-4	
EP-m	kg N eq	7.42E-3	2.16E-4	4.59E-4	8.10E-3	1.90E-4	1.38E-3	1.87E-5	-3.15E-3	6.53E-3	
EP-T	mol N eq	7.88E-2	2.38E-3	5.06E-3	8.62E-2	2.09E-3	1.52E-2	1.10E-4	-3.40E-2	6.96E-2	
POCP	kg NMVOC eq	2.47E-2	6.79E-4	1.44E-3	2.69E-2	5.98E-4	4.52E-3	3.78E-5	-1.12E-2	2.09E-2	
ADP-mm	kg Sb eq	7.34E-3	2.68E-6	1.11E-5	7.36E-3	2.41E-6	2.18E-5	2.75E-8	-8.88E-5	7.29E-3	
ADP-f	MJ	1.95E+2	1.59E+0	3.56E+0	2.00E+2	1.43E+0	1.48E+1	8.25E-2	-1.02E+2	1.14E+2	
WDP	m <sup>3</sup> depriv.	1.26E+1	5.70E-3	2.76E+0	1.54E+1	4.39E-3	5.86E-1	5.27E-4	-6.37E+0	9.59E+0	
PM	disease inc.	3.04E-7	9.48E-9	2.40E-8	3.38E-7	8.41E-9	6.84E-8	5.67E-10	-1.43E-7	2.72E-7	
IR	kBq U-235 eq	4.58E-1	6.67E-3	5.66E-3	4.71E-1	6.25E-3	5.26E-2	3.80E-4	-2.15E-1	3.15E-1	
ETP-fw	CTUe	2.11E+2	1.42E+0	8.27E+0	2.21E+2	1.16E+0	1.15E+2	1.26E+0	-9.38E+1	2.44E+2	
HTP-c	CTUh	6.40E-9	4.61E-11	2.86E-10	6.73E-9	4.13E-11	1.65E-9	2.27E-12	-2.37E-9	6.05E-9	
HTP-nc	CTUh	2.10E-7	1.55E-9	8.94E-9	2.20E-7	1.38E-9	3.99E-8	2.44E-10	-8.18E-8	1.80E-7	
SQP	Pt	5.34E+1	1.38E+0	2.66E-1	5.51E+1	1.22E+0	9.02E+0	2.11E-1	-1.04E+2	-3.80E+1	

Resource use	Unit	A1	A2	A3	A1-A3	C2	C3	C4	D	Total
PERE	MJ	1.62E+1	1.99E-2	1.73E+1	3.35E+1	2.05E-2	1.07E+0	3.11E-3	-2.10E+1	1.36E+1
PERM	MJ	0	0	0	0	0	0	0	0	0
PERT	MJ	1.62E+1	1.99E-2	1.73E+1	3.35E+1	2.05E-2	1.07E+0	3.11E-3	-2.10E+1	1.36E+1
PENRE	MJ	2.08E+2	1.69E+0	3.85E+0	2.14E+2	1.52E+0	1.58E+1	8.75E-2	-1.09E+2	1.22E+2
PENRM	MJ	0	0	0	0	0	0	0	0	0
PENRT	MJ	2.08E+2	1.69E+0	3.85E+0	2.14E+2	1.52E+0	1.58E+1	8.75E-2	-1.09E+2	1.22E+2
PET	MJ	2.25E+2	1.71E+0	2.12E+1	2.48E+2	1.54E+0	1.68E+1	9.06E-2	-1.31E+2	1.35E+2
SM	kg	0	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0
FW	m3	1.57E-1	1.94E-4	6.51E-2	2.22E-1	1.62E-4	1.65E-2	1.01E-4	-7.84E-2	1.60E-1
Output flows and waste categories	Unit	A1	A2	A3	A1-A3	C2	C3	C4	D	Total
HWD	kg	1.05E-3	4.04E-6	3.78E-6	1.05E-3	3.66E-6	2.47E-5	1.00E-7	-8.78E-5	9.94E-4
NHWD	kg	8.16E-1	1.01E-1	5.84E-3	9.23E-1	8.87E-2	5.43E-1	3.62E-1	-3.42E-1	1.58E+0
RWD	kg	4.18E-4	1.05E-5	7.01E-6	4.35E-4	9.73E-6	5.66E-5	5.37E-7	-1.93E-4	3.10E-4
CRU	kg	0	0	0	0	0	0	0	0	0
MFR	kg	0	0	0	0	0	0	0	0	0
MER	kg	0	0	0	0	0	0	0	0	0
EE	MJ	0	0	0	0	0	0	0	0	0
EET	MJ	0	0	0	0	0	0	0	0	0
EEE	MJ	0	0	0	0	0	0	0	0	0



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