



T-box Zone

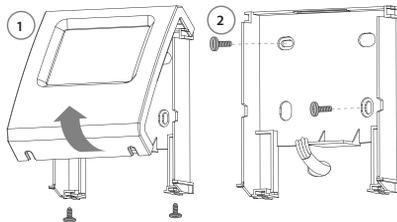
user manual

TABLE OF CONTENTS

| | |
|--|----|
| INSTALLATION | 2 |
| TECHNICAL DATA | 3 |
| FIRST RUN | 4 |
| MAIN SCREEN | 7 |
| Main menu | 7 |
| Time | 8 |
| Date | 8 |
| Integrated units | 8 |
| Zones | 9 |
| Delete zones | 9 |
| Language | 10 |
| Reset | 10 |
| System information | 10 |
| BMS | 10 |
| Controller lock | 11 |
| ZONES MENU | 11 |
| Rename | 12 |
| Devices in the zone | 12 |
| Setting the external signal | 13 |
| Antifreeze | 13 |
| Leading sensor | 14 |
| Calendar | 14 |
| LEO FAN HEATERS | 18 |
| LEO COOL FAN COOLER/HEATER | 22 |
| LEO EL ELECTRIC HEATERS | 25 |
| KM MIXING CHAMBERS | 29 |
| LEO D DESTRATIFICATORS | 35 |
| ROBUR GAS HEATERS | 37 |
| ROBUR KM MIXING CHAMBERS | 39 |
| ELIS AIR CURTAINS | 44 |
| ELIS DUO AIR CURTAIN-FAN HEATER COMBO UNITS | 47 |
| ELIS AX AIR CURTAINS | 51 |
| Slim AIR CURTAINS | 56 |
| OXeN HEAT RECOVERY UNITS | 59 |
| OXeN EL HEAT RECOVERY UNITS | 63 |
| Cube ROOFTOP UNITS | 67 |
| ALARMS | 72 |
| CERTIFICATES | 74 |

INSTALLATION

T-box Zone controller has a built-in sensor for measuring air temperature in the room. To ensure proper measurements, the controller should be installed at a height of approx. 1.5 m above the ground in a place with good air circulation. Do not place it near heat sources, lighting, air inlets, windows and door openings, etc. If temperature sensor was chosen in a T-Box menu as „installed in unit“, T-box Zone controller can be mounted out of area i.e. technical room.



NAVIGATION

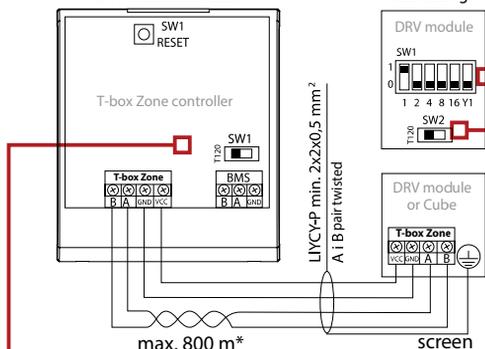
-  Exit to the previous screen with saving changes
-   Change of parameter value
-  Menu navigation
-   Change of unit group
-   Change zones

TECHNICAL DATA

| Name | Description |
|--|-----------------------|
| Power supply | 24 VDC |
| Way of control | touch screen |
| Temperature adjustment range | +5 ÷ +45°C |
| Operating temperature range | 0 ÷ +60°C |
| Temperature sensor | built-in |
| Protection degree | IP20 |
| Installation | on the wall |
| Casing | plastic ABS, RAL 7024 |
| Max. number of connected units/ zones | 31/31 |
| Dimensions (HxWxD) | 130 x 115 x 35 mm |

T-box Zone controller connection to
DRV module or Cube

DRV module
addressing**



* Applies to all devices connected to T-box Zone controller in line

** In case of Cube devices addressing is being done by service during first startup

In the case, when T-box in BMS network is the last device, SW1 switch should be set in T120 position.

DRV - SW1 ADDRESS SETTING

| | | | |
|-------------|--|-------------|--|
| Address: 1 | | Address: 17 | |
| Address: 2 | | Address: 18 | |
| Address: 3 | | Address: 19 | |
| Address: 4 | | Address: 20 | |
| Address: 5 | | Address: 21 | |
| Address: 6 | | Address: 22 | |
| Address: 7 | | Address: 23 | |
| Address: 8 | | Address: 24 | |
| Address: 9 | | Address: 25 | |
| Address: 10 | | Address: 26 | |
| Address: 11 | | Address: 27 | |
| Address: 12 | | Address: 28 | |
| Address: 13 | | Address: 29 | |
| Address: 14 | | Address: 30 | |
| Address: 15 | | Address: 31 | |
| Address: 16 | | | |

DRV - SW2 ADDRESS SETTING

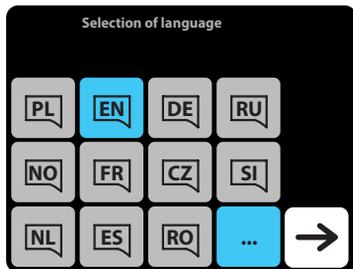
Last DRV
in line:



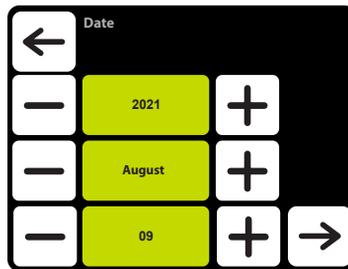
Others DRV
in line



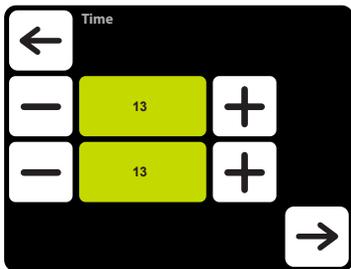
FIRST RUN



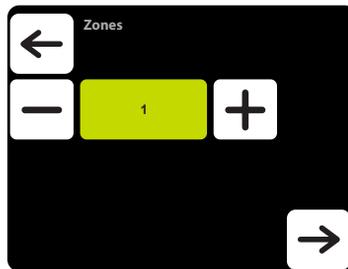
 Selection of language



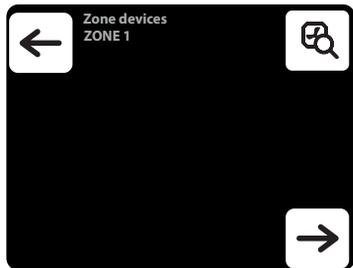
Setting of date



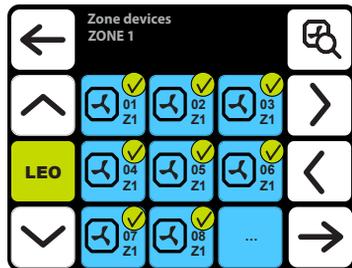
Setting of time



Setting the number of zones
A maximum of 31 zones can be set



Searching for connected devices



LEO

Water heater

LEO
M

Water heater

ROBUR

Gas heater

LEO
EL

Electric heater

LEO
COOL

Fan cooler/heater

LEO
D

Destratificator

KM

Water heater with
mixing chamber

ROBUR
KM

Gas heater with
mixing chamber

DUO

Air curtain- fan heater
combo unit

ELIS

Air curtain

Slim

Air curtain

OXeN

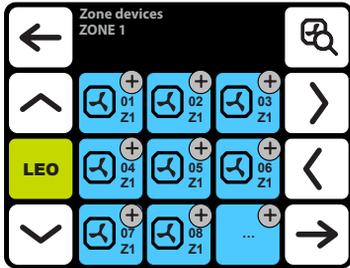
Ventilation unit

Cube

Rooftop

Check that all devices have been found. If not, check:

- correctness of connection of the A-A, B-B communication signal,
- power connection of the device,
- if address have been set correctly; each device must have a different address set, (in Cube devices the address is set by the service during the first start-up)
- if the SW2 dipswitch on the last device in line is set to T120 position (in Cube devices, the dipswitch is set by the service during the first start-up).



Navigation between groups of devices



Navigation between zones

By default, all devices are assigned to Zone 1. Go to the next zone to assign devices to it.



Press to assign the device to the zone



Remote temperature setting

MAIN SCREEN



Change of zones



Long press on/off of the controller

Short press on/off current zone



Long press controller menu

Short press device menu for the zone



Short press zones menu



Setting of desired temperature



Weekly programmer active



Settings lock active

BMS

BMS mode active

17,5°C

Measured temperature

20,0°C

Set temperature



Alarms

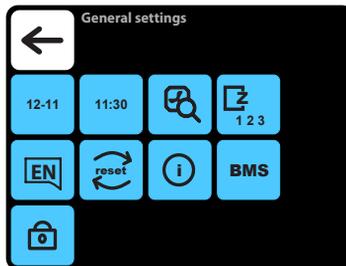
Z1 warehouse

Zone names Z1



long
press

MAIN MENU



Enter to the menu after entering the password: 2014

12-11

Date setting



Restore factory
settings

11:30

Time setting



Information about
controller



Searching for units



Controller lock

Z
1 2 3

Number of zones

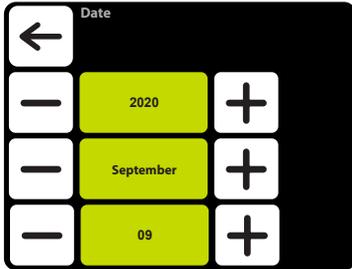
BMS

BMS settings

EN

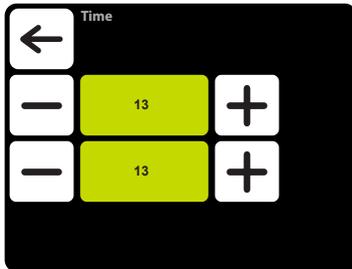
Language selection

04-01 Date



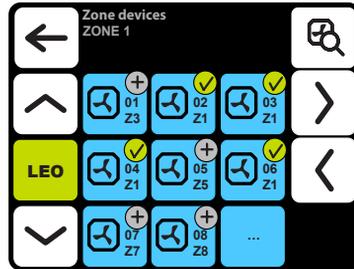
Setting of date

16:05 Time



Setting of time

Integrated units



Searching for units integrated with system



Navigation between groups of devices



Navigation between zones



Device assigned to a given zone

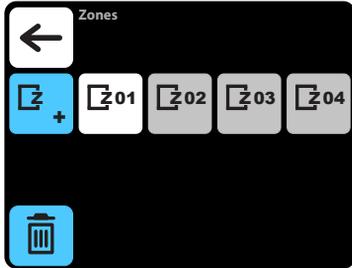


Device assigned to another zone
Press the button to assign to a given zone



Long press displays information about the DRV software version of the device

Zones



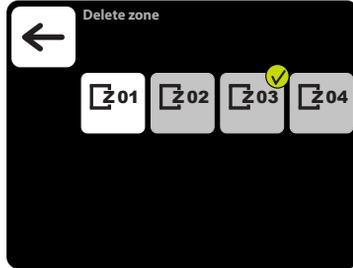
 Additional zones - max 31 zones

 Delete zones

 Zone with devices assigned

 Zone without devices assigned

Delete zones



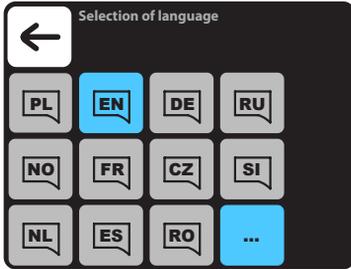
 Zone with devices assigned

 Zone without devices assigned

 Zone marked for deletion

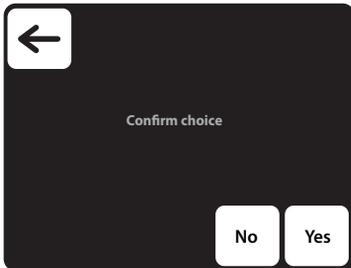
NOTE: Only zones without assigned devices can be deleted.

EN Language



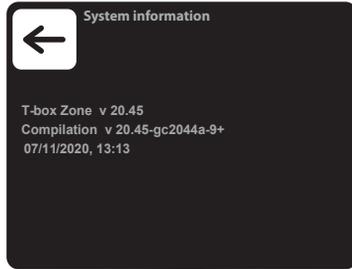
Active language

Reset



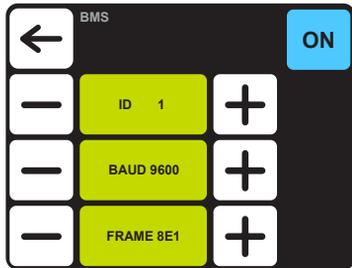
Restore default settings

i System information



Basic information about software and hardware version

BMS BMS



ID – setting unit address: from 1 to 247
BAUD – setting data transmission speed: from 9600 to 230400 bit/s
FRAME: setting the data format 8N1, 8N2, 8O1, 8O2, 8E1, 8E2
Protocol: Modbus RTU
Physical layer: RS485

Controller lock



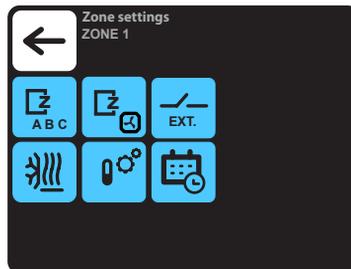
To activate the lock:

1. Set ON
2. Set password
3. Confirm the selection

Free 4-digit password can be set.

After returning to main screen and 30 s of inactivity, controller will be locked automatically

short press **ZONES MENU**



-  Zones - change name
-  Zones - assigning devices
-  Work schedule of devices in a given zone
-  Antifreeze function in a given zone
-  Leading sensor in a given zone
-  Settings for external potential-free input



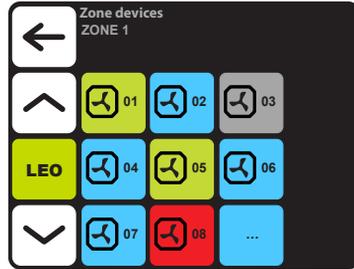
Change name



Zone rename



Zone devices



Device activated - working



Device activated - not working



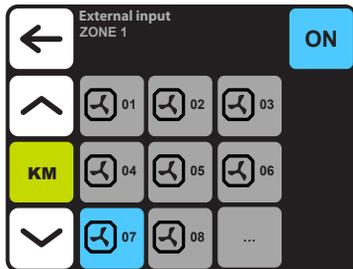
Device activated - failure



Device deactivated - not working



Setting the external input



The SYSTEM enables the connection of an external 2-stage potential-free signal. The OXeN and KM airflow setting and the KM damper opening degree will be automatically changed depending on which input the external signal is applied to.

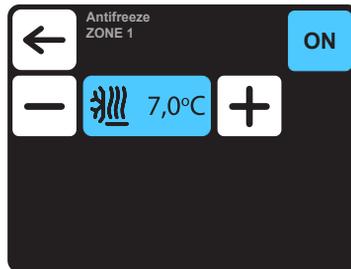
The signal must be connected to either DRV KM or DRV OXeN control module. In the menu, indicate to which DRV the signal has been connected to.

In the given example, the signal was connected to DRV KM No. 7.

ATTENTION: The settings apply only to a given zone. Each zone should be set separately.



Antifreeze



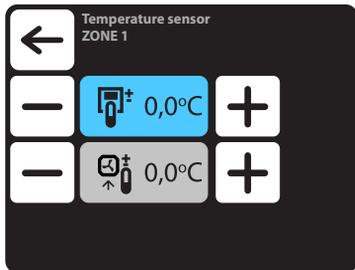
Automatic protection against too low temperature in the room. When temperature in the room drops below desired temperature, LEO and KM units are turned on:

- valves (if installed) opens,
- fan is turned on at 100% of airflow,
- KM dampers are closed, unit operates using recirculating air.

Units operate until the temperature in the room is higher of 1°C than antifreeze temperature, protecting the hall against too low temperature inside and freeze of heating medium in the exchanger.

ATTENTION: The settings apply only to a given zone. Each zone should be set separately

Leading sensor



 Active temperature sensor

 Leading sensor is the sensor built in T-box controller

 Leading sensor is the local sensor. When it is selected, operation of each unit is regulated locally

The correction of sensor measurements is also possible.

ATTENTION: The settings apply only to a given zone. Each zone should be set separately

Weekly programmer

- For each day you can set up to 18 on/off events,
- Start time of new event is also the end time of previous event,
- For each event you can set any temperature for units, in the range of 5 – 45°C,
- For each event you can set for KM and Cube an airflow and dampers opening degree, for OXeN an airflow,
- Events for each day can be set individually or they can be copied from day, which was already set.

Activation of weekly programmer is signaled on main screen via following icons:



Weekly programmer active – SYSTEM ON



Weekly programmer active – SYSTEM OFF



Weekly programmer active – settings forced.

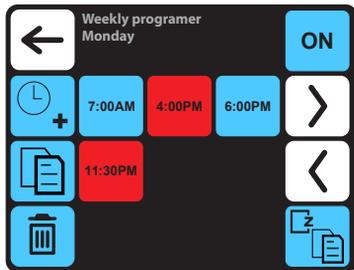
There were ad hoc set other parameters than the settings programmed in the weekly programmer:

- desired temperature,
- airflow for OXeN,
- the airflow or degree of opening of the KM and Cube dampers
- system were OFF and was turned on (to turn on the system press and hold for 2 s the calendar icon on main screen),
- system were ON and was turned off (to turn off the system press and hold for 2 s the calendar icon on main screen).

The ad hoc settings only apply to a given zone and will be reset on transition weekly programmer for the next zone.

ATTENTION: The settings apply only to a given zone. Each zone should be set separately

Weekly programmer



ON Activation/deactivation of Weekly programmer

Adding the event

Copying events on the following days

Removing the events

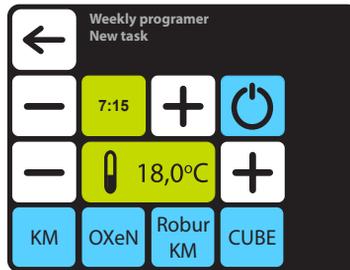
Copying events on the another zones

Event – system On

Event – system Off

Moving to the next day

Weekly programmer – Adding the ON event



In given example SYSTEM will be turned on at 7:15 and the units will maintain temp. 18°C.
SYSTEM WILL OPERATE USING CURRENT SETTINGS UNTIL NEW EVENT WILL BE SET.

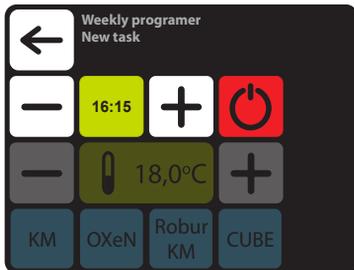
KM - additional KM group settings

OXeN - additional OXeN group settings

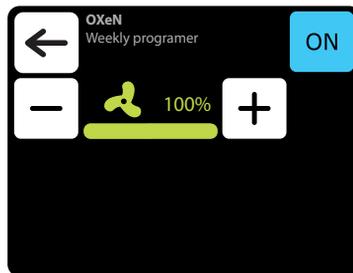
Robur KM - additional ROBUR with mixing chamber group settings

Cube - additional Cube group settings

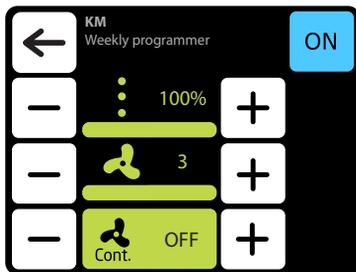
Weekly programmer – Adding the OFF event



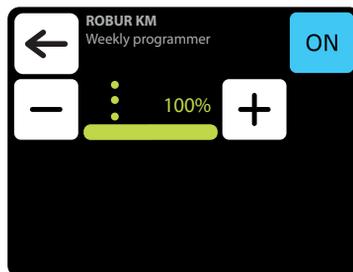
In given example units will be turned off at 16:15. SYSTEM WILL BE TURNED OFF UNTIL THE NEXT EVENT, ACCORDING TO WEEKLY PROGRAMMER SETTINGS.



For OXeN it is possible to set the airflow with which the device will work in a given zone.

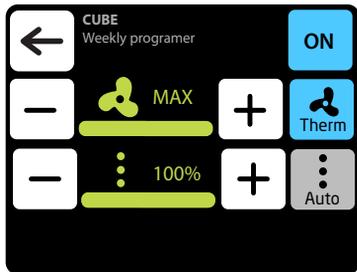


For KM it is possible to set the airflow and the degree of damper opening with which the device will work in a given zone.



For the Robur with mixing chamber it is possible to set the degree of opening of the dampers with which the device will work in a given zone.

 **Cont.** When the dampers are closed (no ventilation), it is possible to select the operating mode of the fan after reaching desired temperature. Fan can operate continuously or be turned off.



For Cube, it is possible to set the airflow and the degree of damper opening with which the device will work in a given zone.



Therm

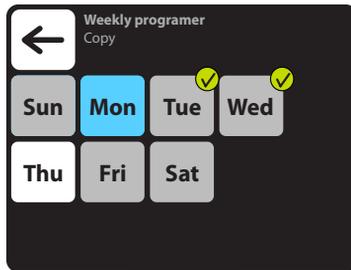
When the therm mode is activated, the Cube fans will work in thermostatic mode - they will turn off after reaching the preset temperature in the room



Auto

When Auto mode is activated, the Cube's dampers will be adjusted automatically until the set temperature is economically reached.

Weekly programmer - Copying events



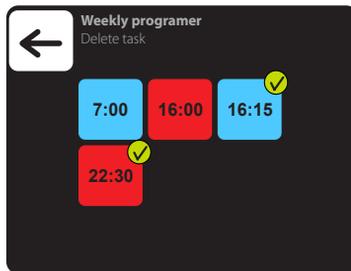
Mon The day from which the events will be copied

Tue ✓ A day marked to copy the settings from Mon.

Thu The day it is already programmed work schedule, you can also copy the settings from Mon.

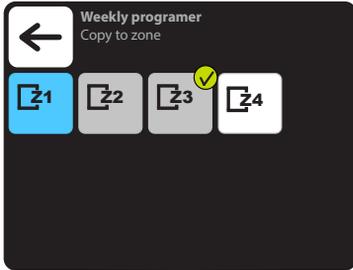
Sat A day on which no work schedule has yet been programmed

Weekly programmer - Delete task

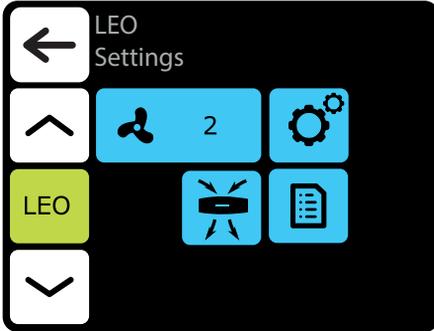


16:15 ✓ **22:30** ✓ Events marked for deletion

Weekly programmer - Copy to zone



-  The zone from which the work schedule will be copied
-  Selected zones to which the work schedule from zone Z1 will be copied
-  A zone in which a work schedule is already programmed, you can also copy the settings from zone Z1 to it
-  A zone in which no work schedule has been programmed yet

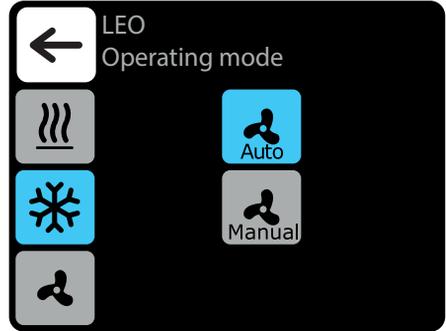


2 Airflow setting – 3-steps

Selection of operating mode

Destratification

Readings



Active operating mode

Heating – heating medium valve is opened when measured temperature is lower than desired temperature

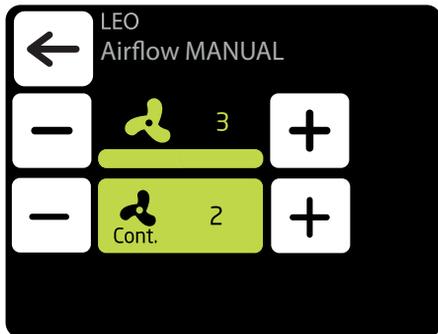
Cooling – cooling medium valve is opened when measured temperature is higher than desired temperature

Ventilation – valve is constantly closed, fan operates continuously at selected speed

Auto – automatic fan regulation depending on desired and measured temperature

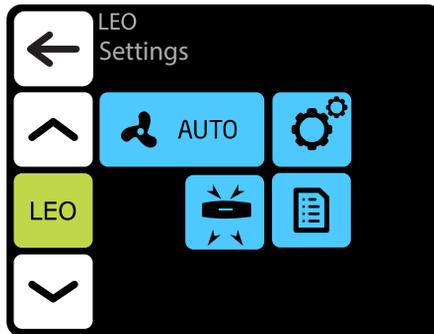
Manual – fan operates with constant, selected speed

Airflow setting



 Airflow setting during operation in manual mode

 In MANUAL mode after reaching desired temperature fan can operate continuously on selected step: 1, 2, 3 or be turned off - select OFF.
Cont.

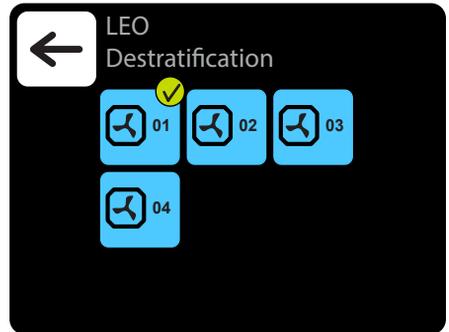
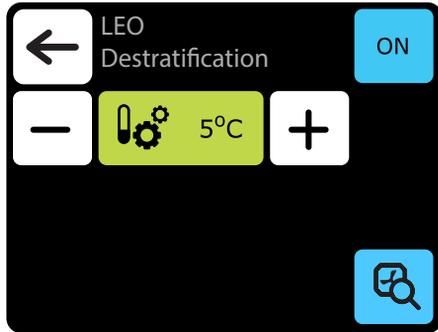


Automatic airflow regulation according to desired and measured temperature, manual airflow regulation is not possible - inactive menu.



 In AUTO mode after reaching desired temperature fan can operate continuously on selected step: 1, 2, 3 or be turned off - select OFF.
Cont.

Destratification



LEO heaters can optionally operate in destratification mode (only heaters installed under the ceiling). When the measured temperature drops to the set temperature only fan starts. When the heat under the ceiling is not enough, and the temperature continues to decline (-1°C from the setpoint) valve will open.

The heater must be equipped with T3 sensor (optional equipment).

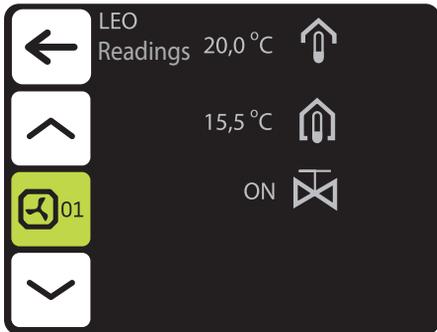
 Heater activated for operation in destratification mode

 Activation of destratification mode

 5°C Setting of temperature difference (difference between temperature under the ceiling and temperature in the occupied zone), at which LEO heaters will be turned on

 Selection of heaters, which should operate in destratification mode

Readings



The screenshot shows a control panel with a dark background. On the left side, there are four vertical buttons: a left-pointing arrow, an upward-pointing arrow, a green button with a circular arrow icon and '01', and a downward-pointing arrow. To the right of these buttons, the text 'LEO Readings' is displayed. Below this, the temperature '20,0 °C' is shown next to a ceiling temperature sensor icon. Below that, '15,5 °C' is shown next to a room temperature sensor icon. At the bottom, the word 'ON' is displayed next to a valve icon.

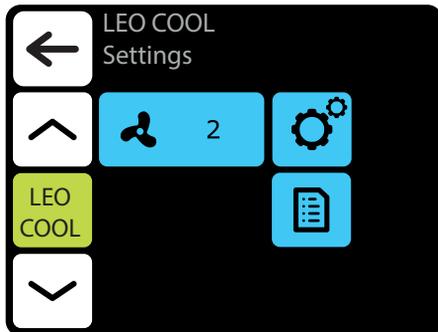
 Temperature under the ceiling

 Temperature in the room

 ON/OFF valve

To read temperatures near the unit, external temperature sensors PT-1000 must be connected to DRV control module.

 **LEO COOL**
short press **FAN COOLER / HEATER**

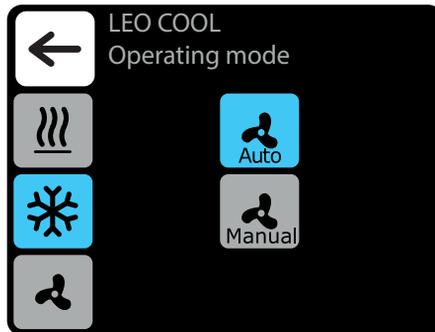


 2 Airflow setting – 3-steps

 Selection of operating mode

 Readings

 Tryby pracy



 Active operating mode

 Heating – heating medium valve is opened when measured temperature is lower than desired temperature

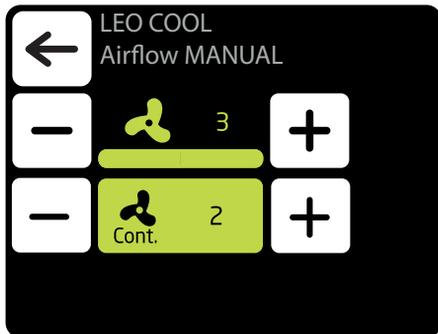
 Cooling – cooling medium valve is opened when measured temperature is higher than desired temperature

 Ventilation – valve is constantly closed, fan operates continuously at selected speed

 Auto – automatic fan regulation depending on desired and measured temperature

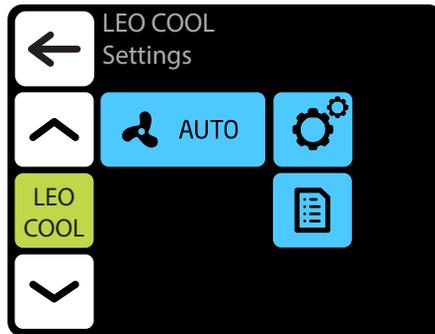
 Manual – fan operates with constant, selected speed

Airflow setting

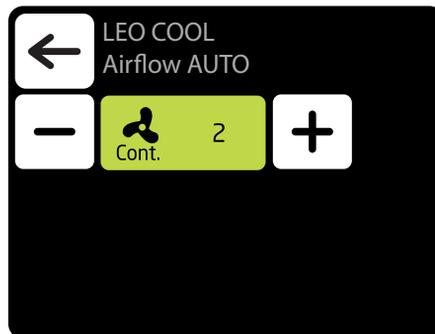


 Airflow setting during operation in MANUAL mode

 In MANUAL mode after reaching desired temperature fan can operate continuously on selected step: 1, 2, 3 or be turned off - select OFF.
Cont.

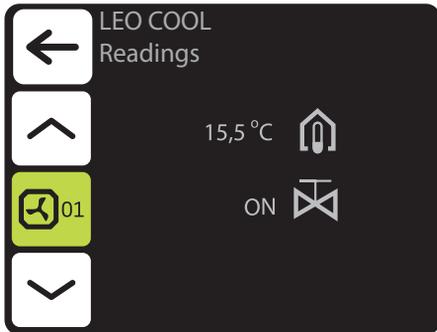


Automatic airflow regulation according to desired and measured temperature, manual airflow regulation is not possible - inactive menu.



 In AUTO mode after reaching desired temperature fan can operate continuously on selected step: 1, 2, 3 or be turned off - select OFF.
Cont.

Readings



LEO COOL
Readings

15,5 °C 

01  ON

 Temperature in the room

 ON/OFF valve

To read temperatures near the unit, external temperature sensors PT-1000 must be connected to DRV control module.

ELECTRIC HEATERS LEO EL



2 Airflow setting – 3-steps

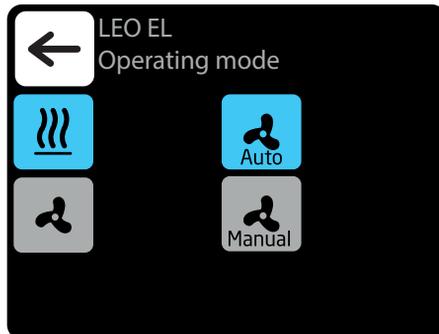
2 Heating power setting

Selection of operating mode

Destratification

Readings

Operating mode



Active operating mode

Heating Automatic fan and heaters power regulation depending on desired and measured temperature

Manual regulation of airflow and heaters power

Ventilation – heaters are off, fan operates at selected speed continuously

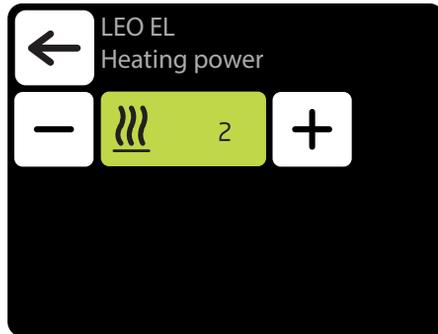
Airflow



 Airflow setting during operation in manual mode

 In MANUAL mode after reaching desired temperature fan can operate continuously on selected step: 1, 2, 3 or be turned off - select OFF.

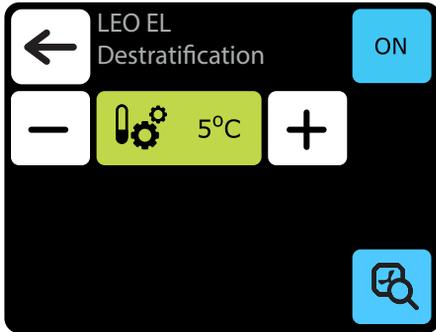
Heating power



 Heating power setting - 3 steps

 Heating power setting - 2 steps

Destratification



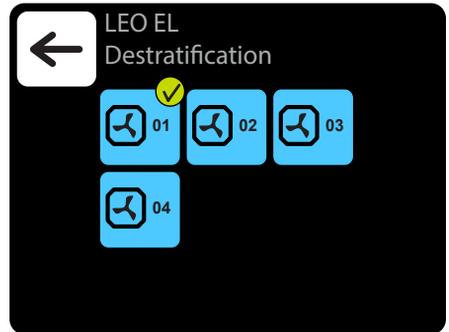
LEO heaters can optionally operate in destratification mode (only heaters installed under the ceiling). When the measured temperature drops to the set temperature only fan starts. When the heat under the ceiling is not enough, and the temperature continues to decline (-1°C from the setpoint) heaters are ON.

The heater must be equipped with T3 sensor (optional equipment).

 Activation of destratification mode

 5°C Setting of temperature difference (difference between temperature under the ceiling and temperature in the occupied zone), at which LEO heaters will be turned on

 Selection of heaters, which should operate in destratification mode



 02 Heater activated for operation in destratification mode

Readings



LEO EL
Readings

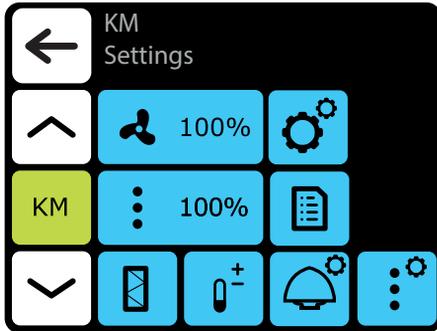
20,0 °C

15,5 °C

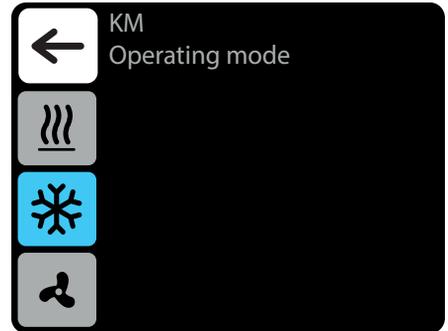
 Temperature under the ceiling

 Temperature in the room

To read temperatures near the unit, external temperature sensors PT-1000 must be connected to DRV control module.

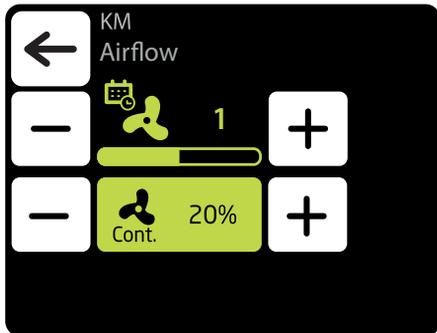


-  100% Airflow setting – depending on LEO model
Stepless or 3-steps
-  Operating modes
-  100% Dampers setting - stepless, 100% means a
maximum opening level of fresh air dampers
-  Readings
-  Filters operating status
-  Selection of leading sensor
-  Roof fan setting
-  Dampers setting according to external
temperature



-  Active operating mode
-  **Heating** – valve is opened when measured
temperature is lower than desired temperature
-  **Cooling** – valve is opened when measured
temperature is higher than desired temperature
-  **Ventilation** – valve is constantly closed, fan
operates continuously at selected step

Airflow setting

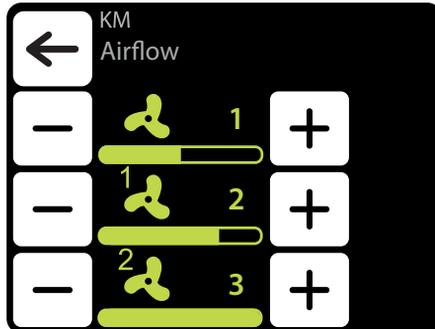


Airflow setting – 3-steps

 Appearance of this icon informs that the airflow setting has been defined in the weekly programmer. It is possible to change it ad hoc only. Change will only be active in given weekly programmer zone.

 When the dampers are closed (no ventilation), it is possible to select the operating mode of the fan after reaching desired temperature. Fan can operate continuously or be turned off.

Airflow setting relative to external potential-free input

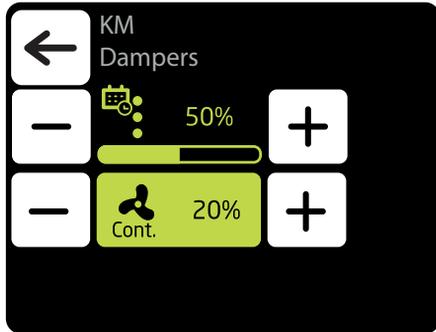


Operation in relation to an external potential-free input
– see point “EXTERNAL INPUT SETTING” p. 13.

Three values of airflow should be defined:

- normal operation status
- 1 - first level of control
- 2 - second level of control

⋮ Dampers setting



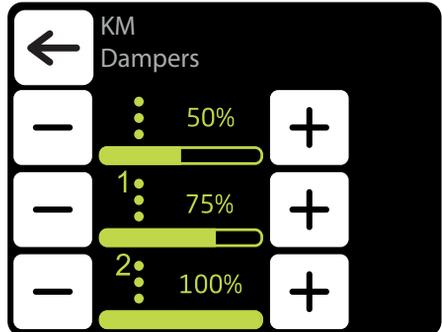
Appearance of this icon informs that the airflow setting has been defined in the weekly programmer. It is possible to change it ad hoc only. Change will only be active in given weekly programmer event.



Cont.

When the dampers are closed (no ventilation), it is possible to select the operating mode of the fan after reaching desired temperature. Fan can operate continuously or be turned off.

⋮ Dampers setting relative to external potential-free input

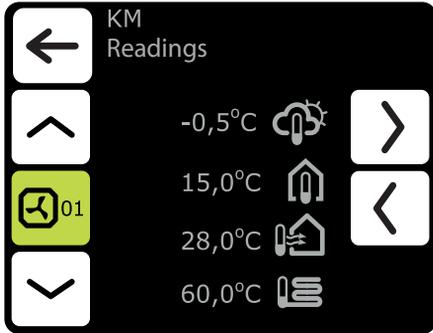


Operation with an external potential-free input should be activated – see point “EXTERNAL INPUT SETTING” p. 13.

Three values of air flow should be defined (100% means a maximum opening level of fresh air dampers):

- normal operation status
- 1 - first level of control
- 2 - second level of control

Readings

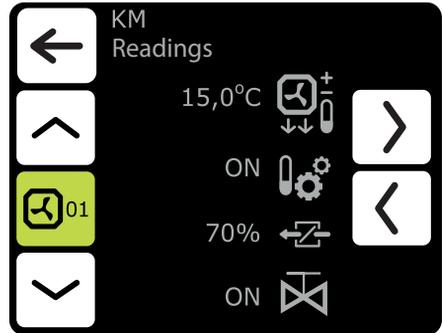


 External temperature

 Temperature in the room

 Temperature of air supplied into the room

 Temperature of heating medium on return pipe



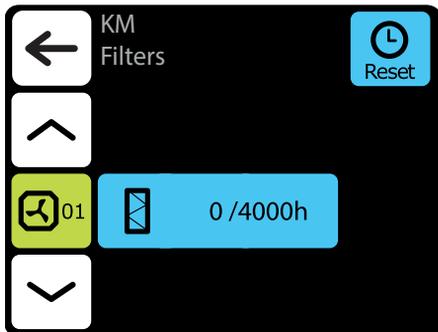
 Desired temperature of supply air

 ON – automatic setting of dampers according to external temperature is active – see p. 37

 Dampers opening degree

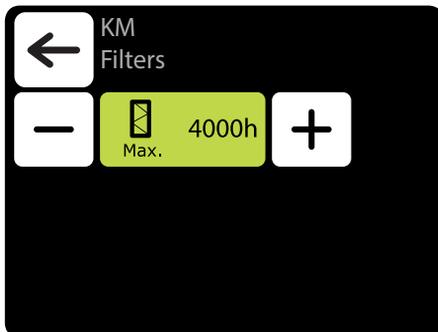
 ON/OFF valve

Filters operating time counter



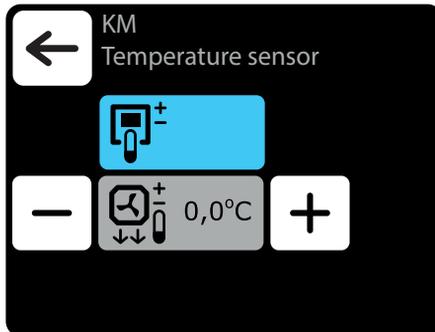
After reaching the limit of working hours, there will be displayed an indication in alarm menu. Value must be reset. Alarm does not affect the operation of the unit.

Filters operating time limit



The value should be set depending on the degree of dirtiness/ contamination of the facility.

Temperature sensor



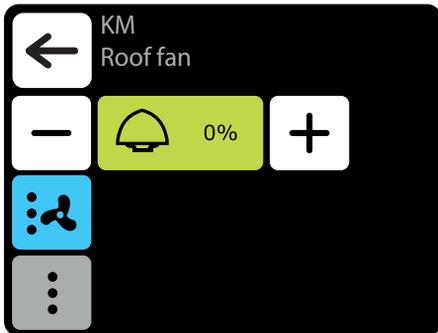
Active temperature sensor

 Leading sensor is the ambient air temperature sensor (built in T-box or local, near the unit). When temperature in the room is not reached, SRX3d valve is open in 100%. When temperature in the room is reached, flow of heating medium is regulated in such way, that the supply air temperature is equal to set temperature.

 Leading sensor is the supply air temperature sensor. Controller will maintain supply air temperature set on the main screen, thanks to regulation of the flow of heating medium by SRX3d valve opening degree.

— + Correction of air temperature set on main screen

Roof fan setting



 Active setting

 Roof fan change airflow according to present dampers opening level and airflow of LEO heater

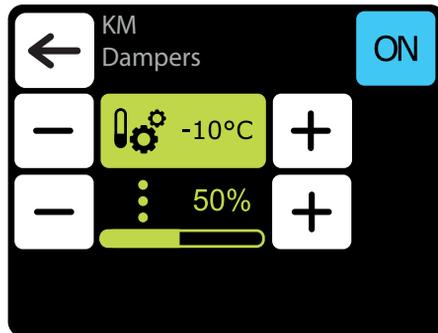
 Roof fan change airflow according to present dampers opening level

Setting „0%“ means balance between air removed by roof fan and supplied by KM heater.

Positive value means that the roof fan removes more air than the KM supplies (under-pressure). Setting „+100%“ means continuous operation of the roof fan.

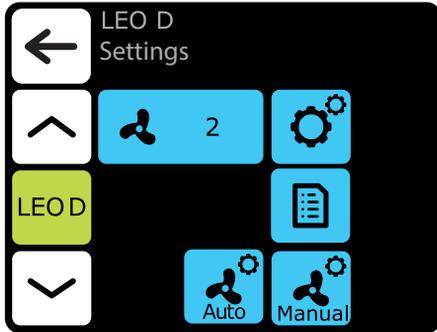
Negative value means that the roof fan removes less air than the KM supplies (overpressure). Setting „-100%“ means operation of the KM only.

Dampers setting according to external temperature



Automatic setting of dampers opening level according to external air temperature (100% means a maximum opening level of fresh air dampers).

Value set here is overriding normal damper setting and setting in weekly programer.



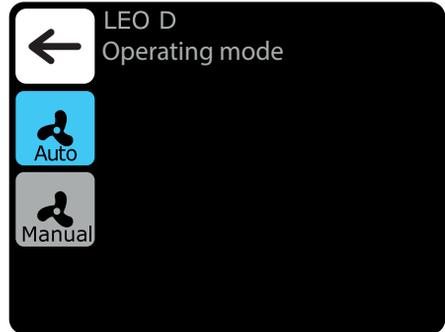
 2 Airflow setting – 3-steps

 Selection of operating mode

 Readings

 Settings of manual operating mode

 Settings of auto operating mode

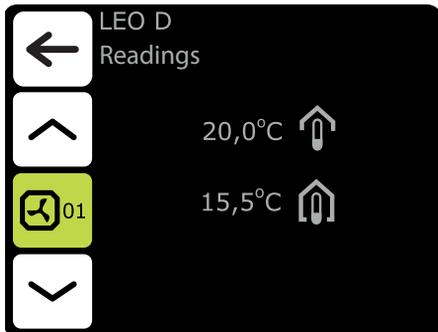


 Active operating mode

 **Auto** – integration of operation of destratifiers with LEO heaters and effective use of heat from upper zones of the room. Destratifiers are turned on automatically, when there is suitable amount of heat accumulated in the upper zones of the room. Units press of warm air down to occupied zone. When amount of heat is insufficient, LEO heaters are turned on automatically.

 **Manual** – destratifier operates in ON/OFF mode. It is turned on when temperature under the ceiling is higher than set temperature.

Readings

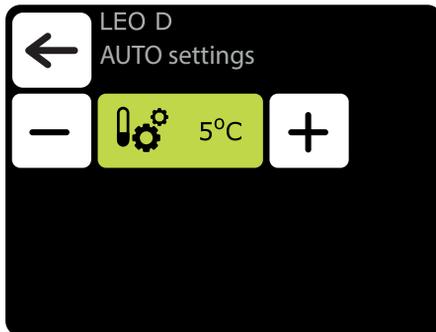


 Temperature under the ceiling

 Temperature in the room

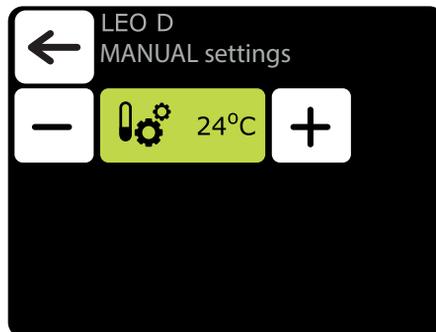
To read temperatures near the unit, external temperature sensors PT-1000 must be connected to DRV control module.

Settings of auto operating mode

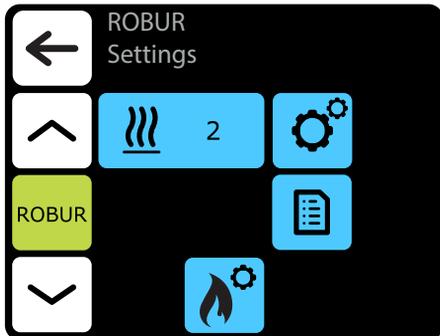


Setting of temperature difference (difference between temperature under the ceiling and temperature in the occupied zone), at which LEO D units will be turned on.

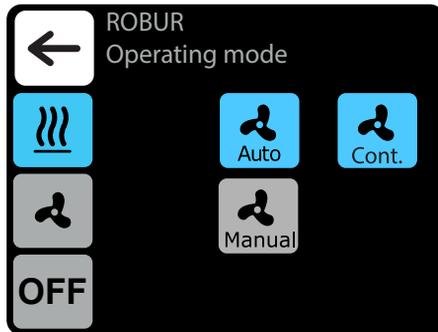
Settings of manual operating mode



Destratificator operates in ON/OFF mode. It is turned on when temperature under the ceiling is higher than set temperature.

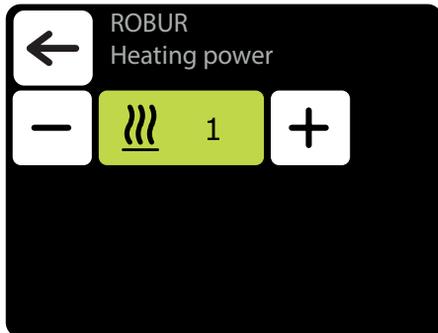


-  Burner power settings
-  Operating modes
-  Readings
-  Thermal protection settings



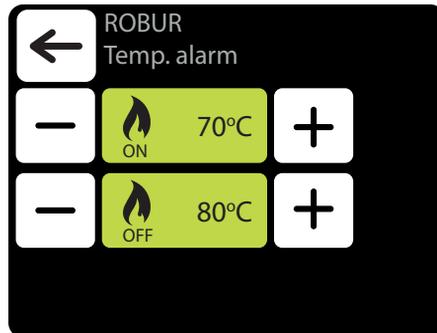
-  Active operating mode
-  Heating mode – burner and fan is working according to the measured and set temperature
-  Heating-auto – automatic selection of the burner power depending on the measured temperature
-  Heating-continuous - after reaching the set temperature, the fan works continuously
-  Heating-manual – manual selection of the burner power
-  Ventilation mode - fan is working continuously, burner is off
-  Unit is off

Heating power



 Burner power setting in heating-manual mode

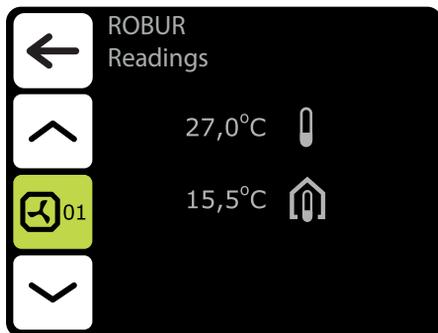
Thermal protection



 Max. operating temperature
OFF

 Temperature ready for restart
ON

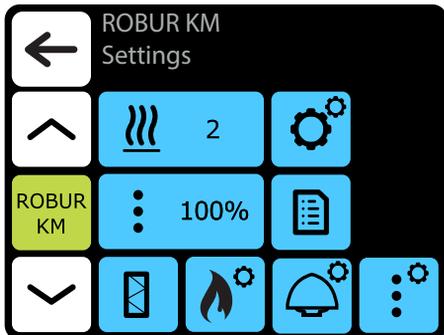
Readings



 Outlet air temp.

 Temperature in the room

ROBUR KM MIXING CHAMBERS


 100%

Dampers setting - stepless, 100% means a maximum opening level of fresh air dampers

 2

Burner power settings



Operating modes



Dampers setting according to external temperature



Readings



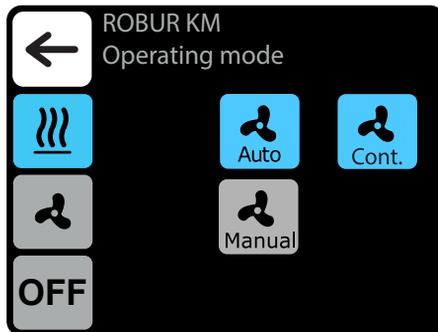
Thermal protection settings



Filters operating status



Roof fan setting

 Operating modes

 Active operating mode


Heating mode – burner and fan is working
According to temperature



Heating-auto – automatic selection of the burner
power depending on the measured temperature



Heating-continuous - after reaching the set
temperature, the fan works continuously



Heating-manual – manual selection of the burner
power

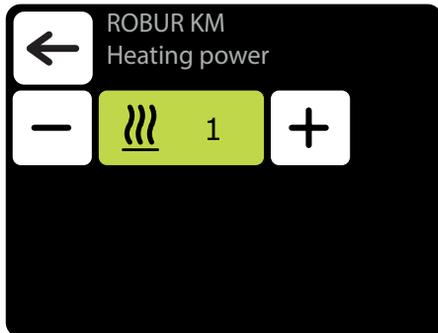


Ventilation mode – fan is working
continuously, burner is off



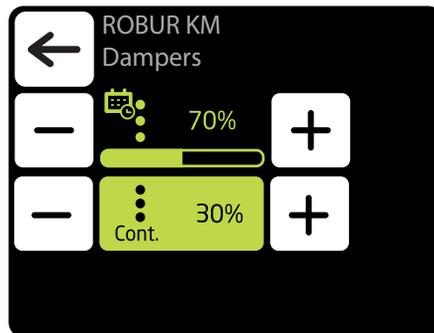
Unit is off

Heating power



 Burner power setting in heating-manual mode

Dampers setting

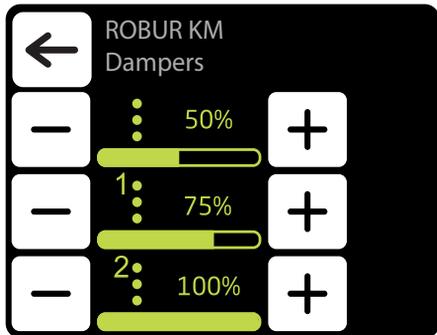


 Appearance of this icon informs that the airflow setting has been defined in the weekly programmer. It is possible to change it ad hoc only. Change will only be active in given weekly programmer zone.

 70% Dampers setting in heating and ventilation mode

 30% Dampers setting in heating-continues mode

⋮ Damper setting in relation to an external potential free input

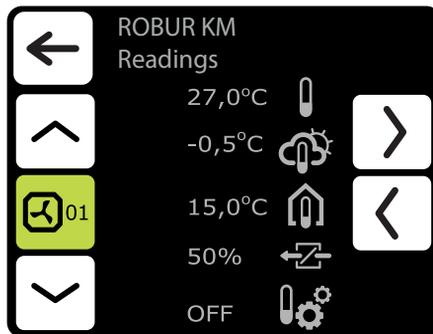


Operation with an external potential-free input should be activated – see point “EXTERNAL INPUT SETTING” p. 13.

Three values of air flow should be defined (100% means a maximum opening level of fresh air dampers):

- normal operation status
- 1 - first level of control
- 2 - second level of control

📄 Readings



Outlet air temp.



External temperature



Temperature in the room

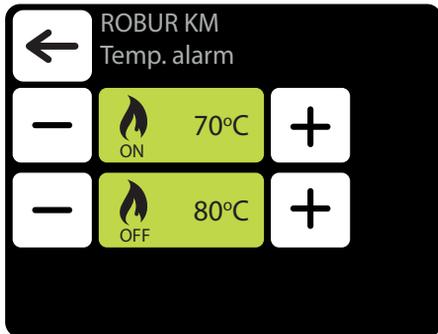


Dampers opening degree



On – automatic setting of dampers according to external temperature is active.

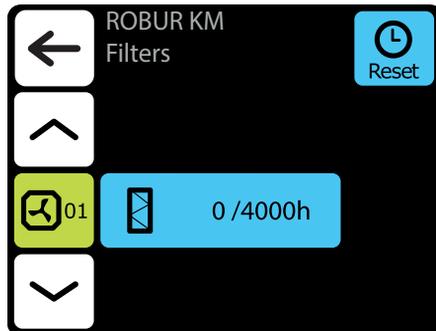
Thermal protection



 Max. operating temperature
OFF

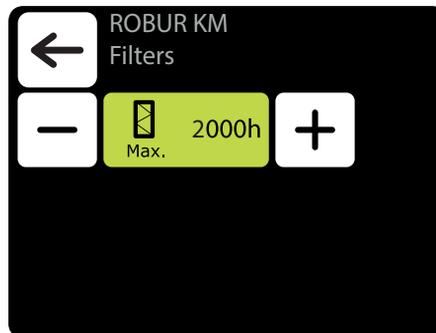
 Temperature ready for restart
ON

Filters operating time counter



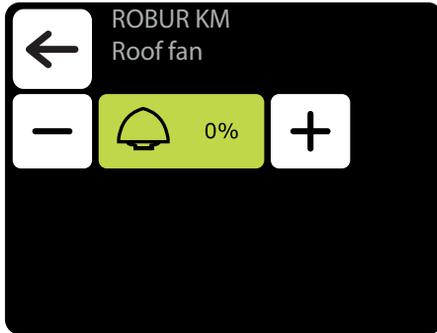
After reaching the limit of working hours, there will be displayed an indication in alarm menu. Value must be reset. Alarm does not affect the operation of the unit.

Filters operating time limit



The value should be set depending on the degree of dirtiness/ contamination of the facility.

Roof fan setting

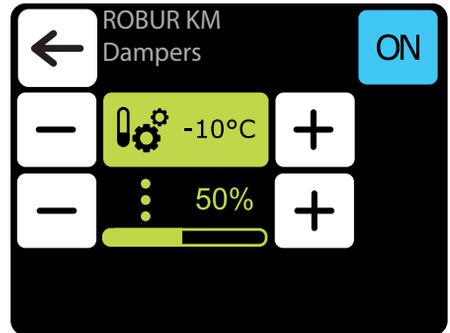


Setting „0%“ means balance between air removed by roof fan and supplied by ROBUR KM heater.

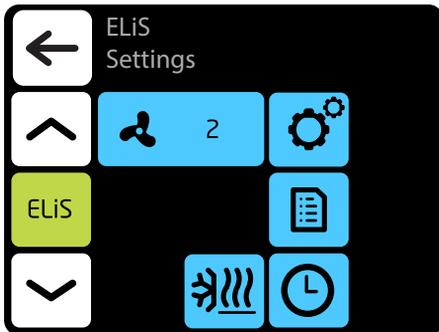
Positive value means that the roof fan removes more air than the ROBUR KM supplies (under-pressure). Setting „+100%“ means continuous operation of the roof fan.

Negative value means that the roof fan removes less air than the ROBUR KM supplies (overpressure). Setting „-100%“ means operation of the ROBUR KM only.

Dampers setting according to external temperature



Automatic setting of dampers opening level according to external air temperature (100% means a maximum opening level of fresh air dampers). Value set here is overriding normal damper setting and setting in weekly programmer.



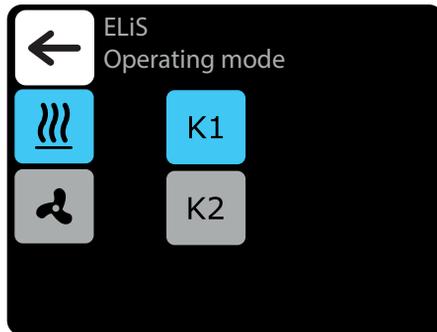
 2 Airflow setting – 3-steps

 Selection of operating mode

 Readings

 Setting of delay times

 Antifreeze



 Active operating mode

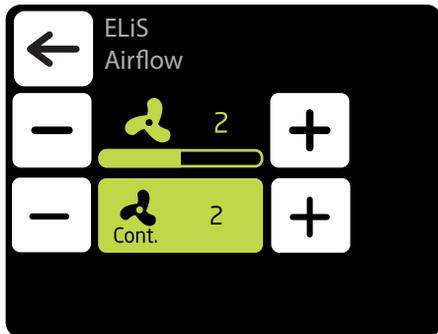
 K1 Air curtain operates according to door sensor and thermostat, whose priority is equivalent

 K2 Air curtain operates according to door sensor and thermostat. Door sensor has a priority. Without it's signal unit will not run

 Heating – valve is opened when measured temperature is lower than desired temperature

 Ventilation – valve is constantly closed, fan operates continuously at selected step

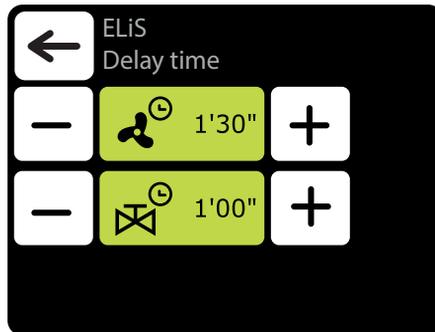
Airflow setting



 Airflow setting

 Cont.
After the disappearance of signal from the door sensor and/or thermostat (depending on the K1/ K2 work program) the curtain fan can operate at the selected speed for a specified time or be turned off - select OFF.

Setting of delay time

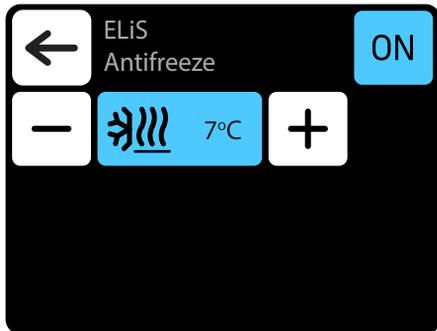


 Fan switch off delay time – it can be set in the range 0:00 - 10:00 minutes, every 0:30 s. It is possible to set ∞ value, then fan operates continuously.

 Valve switch off delay time - it can be set in the range 0:00 - 10:00 minutes, every 0:30 s. It is possible to set ∞ value, then valve is constantly open.

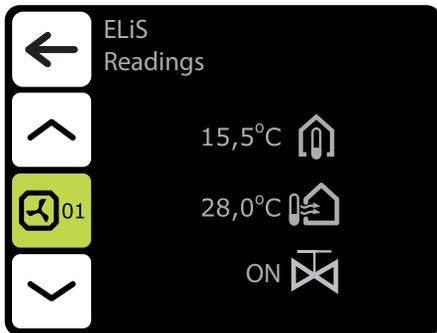
Valve delay time must be shorter than fan delay time.

Antifreeze



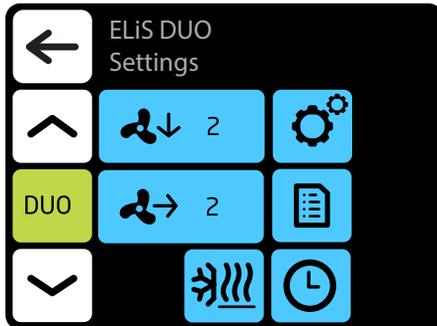
Antifreeze protection of the heat exchanger. When temperature in the room drops below desired temperature fans stops and valve is open to 100%. The unit must be equipped with T3 sensor (optional equipment).

Readings



To read temperatures near the unit, external temperature sensors PT-1000 must be connected to DRV control module.

short press **ELIS DUO AIR CURTAIN-FAN HEATER COMBO UNITS**

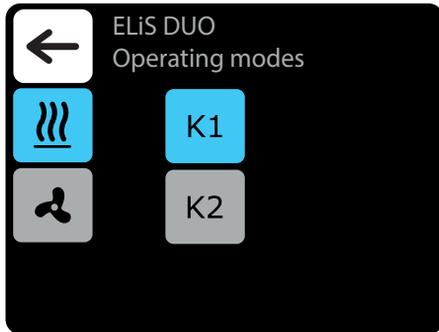


-  2 Airflow setting for air curtain part – 3-steps
-  2 Airflow setting for fan heater part – 3-steps
-  Selection of operating mode
-  Setting of delay times
-  Readings
-  Antifreeze

ON/OFF valve

Temperature in the room


Operating modes



 Active operating mode

 K1 Air curtain operates according to door sensor and thermostat, whose priority is equivalent

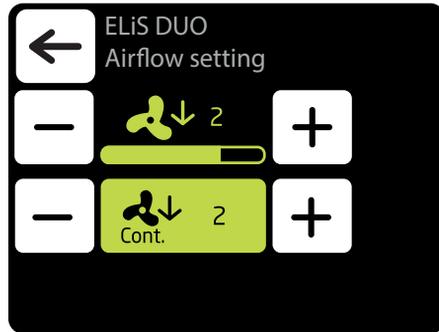
 K2 Air curtain operates according to door sensor and thermostat. Door sensor has a priority. Without it's signal unit will not run

 **Heating** – valve is opened when measured temperature is lower than desired temperature

 **Ventilation** – valve is constantly closed, fan operates continuously at selected step

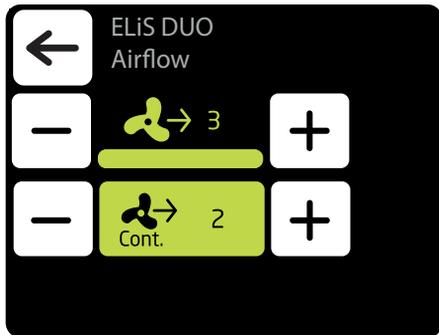
Fan heater operates always according to temperature set on the controller, regardless K1/K2 mode.

Airflow setting



 Air flow setting

 **Cont.** After the disappearance of signal from the door sensor and/or thermostat (depending on the K1/ K2 work program) the curtain fan can operate at the selected speed for a specified time or be turned off - select OFF.



 Airflow setting

 After reaching desired temperature fan of the heater can operate continuously on selected step: 1, 2, 3 or be turned off - select OFF.

Setting of delay time

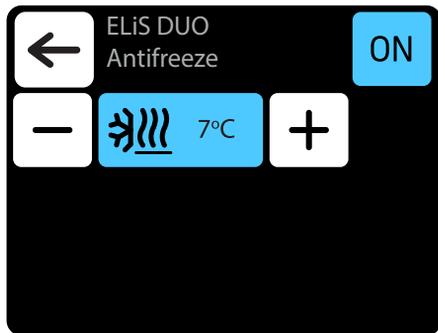


 Fan switch off delay time can be set in the range 0:00 - 10:00 minutes, every 0:30 s. Value ∞ - fan operates continuously

 Valve switch off delay time can be set in the range 0:00 - 10:00 minutes, every 0:30 s. Value ∞ - valve is constantly open.

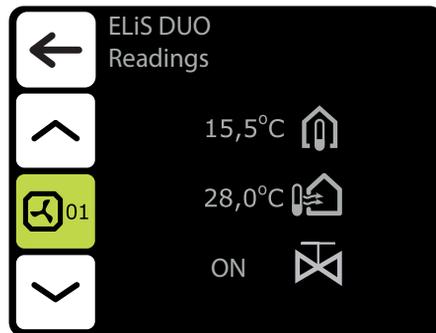
Valve delay time must be shorter than fan delay time

Antifreeze



Antifreeze protection of the heat exchanger. When temperature in the room drops below desired temperature fans stops and valve is open to 100%. The unit must be equipped with T3 sensor (optional equipment).

Readings



 Temperature in the room  ON/OFF valve

To read temperatures near the unit, external temperature sensors PT-1000 must be connected to DRV control module.



 70% Airflow setting – manual (stepless)

 AUTO Airflow setting – auto (stepless)

 Temperature settings

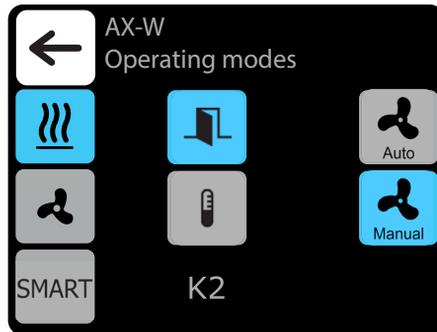
 Selection of operating mode

 Readings

 Setting of delay times

 Antifreeze

 Filters operating status



 Active operating mode

 **Auto** – automatic control of the fan in the range of maximum and minimum settings, as well as the set and measured temperature.

 **Manual** – fan operates with constant, selected speed
Operation of the air curtain in relation to the door sensor

 Operation of the air curtain in relation to the thermostat

 **Heating mode** – the heating medium valve is open when when the measured temperature is lower than the set temperature or according to the program and settings of the device (add heat, preheat)

 **Ventilation mode** – valve is constantly closed, the fan operates based on the selected program and settings of the user

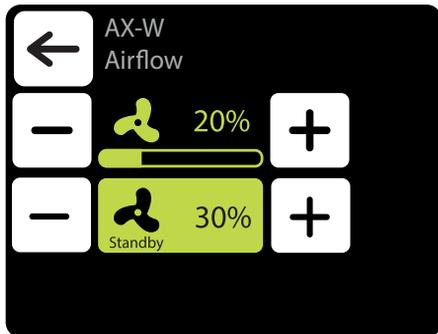
 **SMART operation mode.** Selecting this mode disables the selection of other options

K1 Air curtain operates according to door sensor and thermostat, whose priority is equivalent

K2 Air curtain operates according to door sensor

K3 Air curtain operates according to thermostat

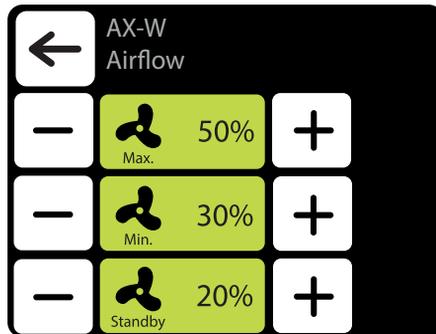
Airflow setting (manual)



 20% Fan capacity settings in manual mode

 30% Fan capacity setting in stand by mode. Can be set to OFF

Airflow setting (auto)



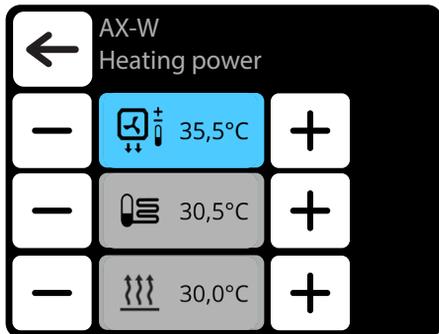
 50% Maximum fan capacity settings in automatic mode.

 30% Minimum fan capacity settings in automatic mode. Possible settings OFF

 20% Fan capacity setting in stand by mode. Can be set to OFF

 50% The tile will be highlighted in red when the user tries to make an unauthorized change. (e.g.: set the minimum speed higher than the maximum speed)

Heating power

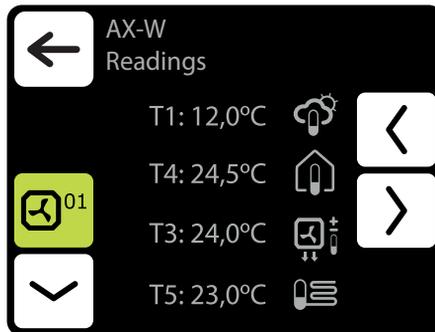


 35,5°C Temperature setting of the air supplied to the room

 30,5°C Setting medium temperature on the return

 30,0°C Preheating - setting the temperature of the medium flowing through the exchanger when the fans are not working

Readings



 T1 - Outdoor temperature sensor input PT 1000. The sensor is optional. In the absence of a sensor, the room temperature is read from the Flowair System with Tbox.

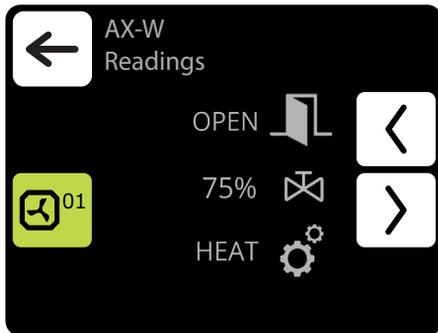
 T4 - Room temperature measurement input PT 1000. The sensor is optional. In the absence of a sensor, the room temperature is read by logic from the built-in sensor in the Tbox.

 T3 - Temperature of the air supplied to the room

 T5 - Temperature at the return of the medium

To read temperatures near the unit, external temperature sensors PT-1000 must be connected to DRV control module.

Readings

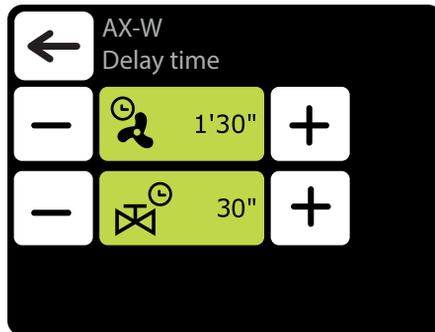


OPEN  Door status

75%  Percentage of valve opening (option available only in 0-10V valves)

HEAT  Operating state: HEAT / Add heat / Preaheat / STANDBY / OFF / VENT

Setting of delay time (standby)

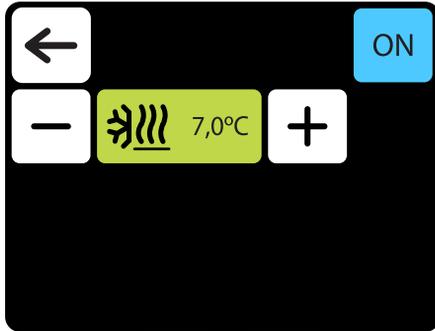


 1'30" Fan switch off delay time – it can be set in the range 0:00 - 10:00 minutes, every 0:30 s. It is possible to set ∞ value, then fan operates continuously.

 30" Valve switch off delay time - it can be set in the range 0:00 - 10:00 minutes, every 0:30s. It is possible to set ∞ value, then valve is constantly open.

 1'30" The tile will be highlighted in red when the user tries to make an unauthorized change. (e.g.: set the valve closing delay longer than the fan delay)

Antifreeze

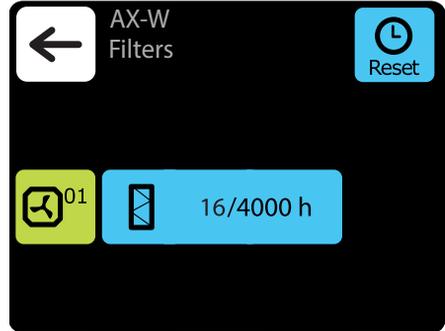


 7,0°C Antifreeze protection of the heat exchanger. When temperature in the room drops below desired temperature fans stops and valve is open to 100%.

 ON Antifreeze function is on

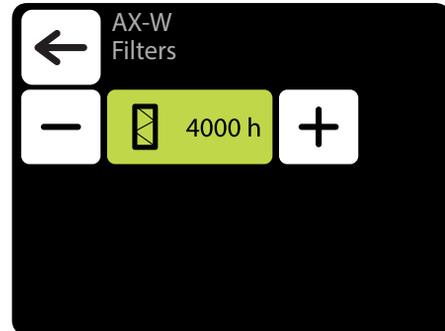
 OFF Antifreeze function is off

Filters operating time counter

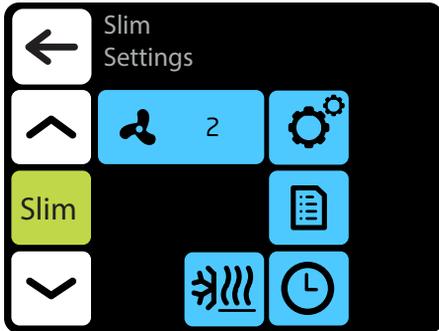


 After reaching the limit of working hours, there will be displayed an indication in alarm menu. Value must be reset. Alarm does not affect the operation of the unit.

Filters operating time limit



 4000 h The value should be set depending on the degree of dirtiness/contamination of the facility.



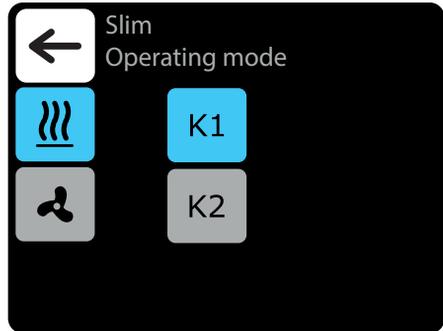
 2 Airflow setting – 3-steps

 Selection of operating mode

 Readings

 Setting of delay times

 Antifreeze



 Active operating mode

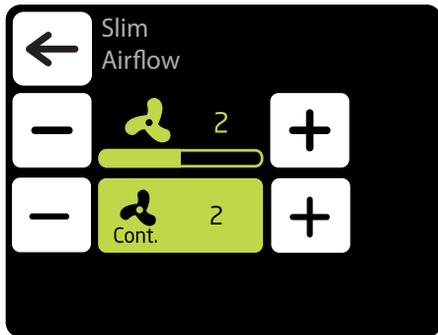
 K1 Air curtain operates according to door sensor and thermostat, whose priority is equivalent

 K2 Air curtain operates according to door sensor and thermostat. Door sensor has a priority. Without it's signal unit will not run

 Heating – valve is opened when measured temperature is lower than desired temperature

 Ventilation – valve is constantly closed, fan operates continuously at selected step

Airflow setting



 Airflow setting

 Cont. After the disappearance of signal from the door sensor and/or thermostat (depending on the K1/ K2 work program) the curtain fan can operate at the selected speed for a specified time or be turned off - select OFF.

Setting of delay time

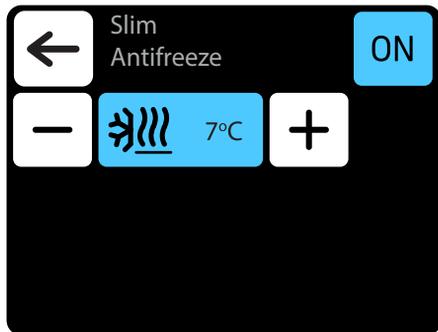


 Fan switch off delay time – it can be set in the range 0:00 - 10:00 minutes, every 0:30 s. It is possible to set ∞ value, then fan operates continuously.

  Valve switch off delay time - it can be set in the range 0:00 - 10:00 minutes, every 0:30 s. It is possible to set ∞ value, then valve is constantly open.

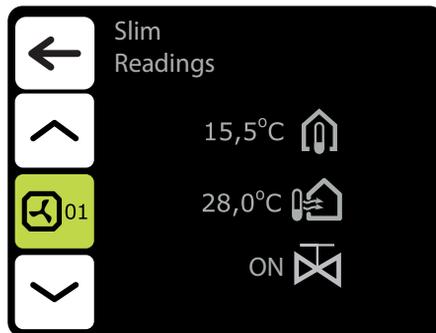
Valve delay time must be shorter than fan delay time.

Antifreeze



Antifreeze protection of the heat exchanger. When temperature in the room drops below desired temperature fans stops and valve is open to 100%. The unit must be equipped with T3 sensor (optional equipment).

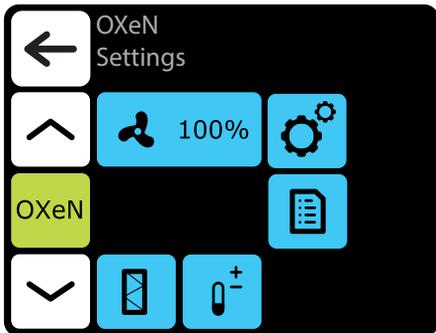
Readings



To read temperatures near the unit, external temperature sensors PT-1000 must be connected to DRV control module.

 Temperature in the room

 ON/OFF valve



 100% Airflow setting – stepless

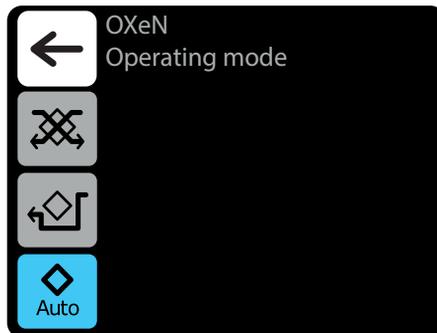
 Operating modes

 Readings

 Filters operating status

 Selection of leading sensor

 This icon informs that dampers are during change of position, fans are stopped



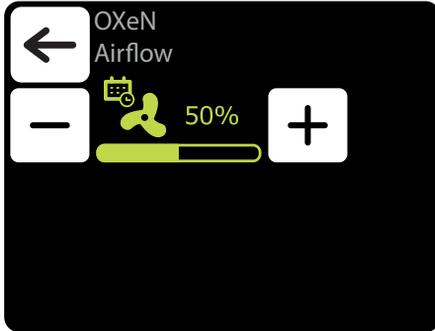
 Active operating mode

 **Operation with heat recovery** – operation in this mode ensures heat or cool recovery from removed air

 **Operation without heat recovery** – supply air is directed via by-pass without heat recovery („freecooling”/„free-heating”).

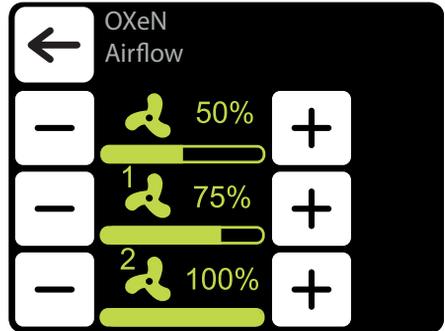
 Automatic change of operating mode with or without heat recovery, depending on temperature

Airflow setting



Appearance of this icon informs that the airflow setting has been defined in the weekly programmer. It is possible to change it ad hoc only. Change will only be active in given weekly programmer event.

Airflow setting in relation to an external potential free input

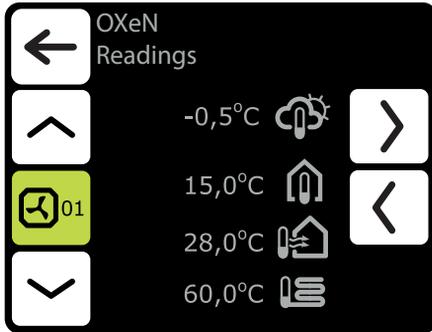


Operation with an external potential-free input should be activated - see point "EXTERNAL INPUT SETTING" p. 13.

Three values of airflow should be defined:

- normal operation status
- 1 - first level of control
- 2 - second level of control

Readings



External temperature



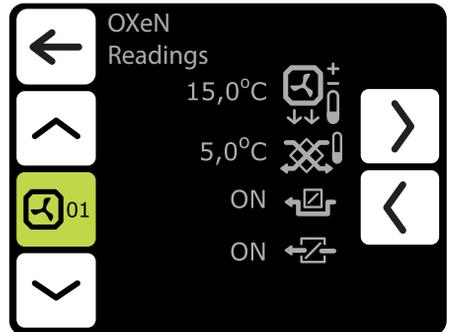
Temperature in the room



Temperature of air supplied into the room



Temperature of heating medium on return pipe



Desired temperature of supply air



Temperature of removed air



ON – status of by-pass dampers

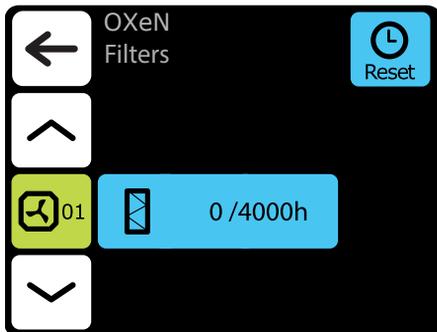


ON – status of external dampers



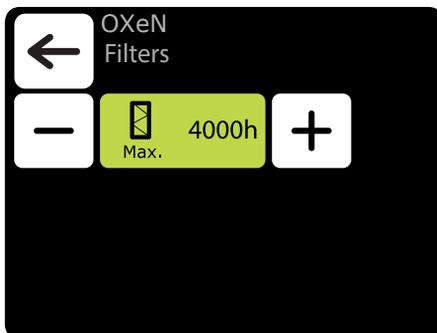
ON/OFF valve

Filters operating time counter



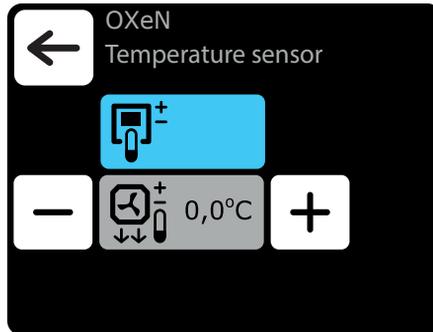
After reaching the limit of working hours, there will be displayed an indication in alarm menu. Value must be reset. Alarm does not affect the operation of the unit.

Filters operating time limit



The value should be set depending on the degree of dirtiness/contamination of the facility.

Temperature sensor

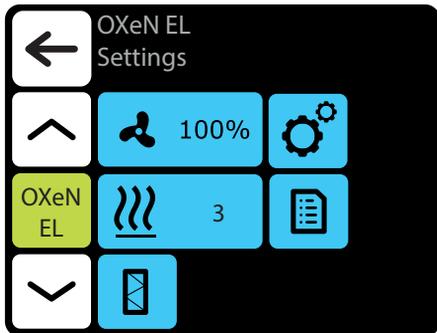


Active temperature sensor

 Leading sensor is the ambient air temperature sensor (built in T-box or local, near the unit). When temperature in the room is not reached, SRX3d valve is open in 100%. When temperature in the room is reached, flow of heating medium is regulated in such way, that the supply air temperature is equal to set temperature.

 Leading sensor is the supply air temperature sensor. Controller will maintain supply air temperature set on the main screen, thanks to regulation of the flow of heating medium by SRX3d valve opening degree.

— + Correction of air temperature set on main screen



100% Airflow setting - only 100%

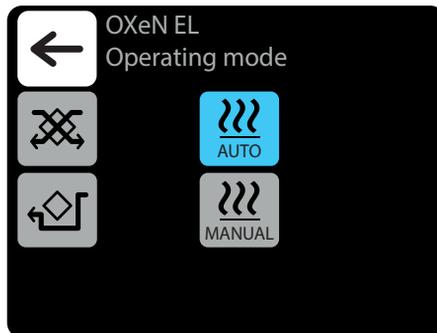
3 Heating power setting

Operating modes

Readings

Filters operating status

This icon informs that dampers are during change of position, fans are stopped this icon informs also that fans are cooling the heater



Activ operating mode

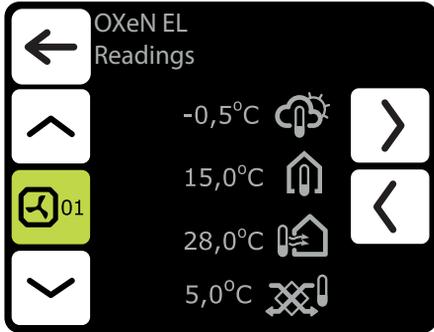
Operation with heat recovery – operation in this mode ensures heat or cool recovery from removed air

Operation without heat recovery – supply air is directed via by-pass without heat recovery („freecooling“/„free-heating“)

Automatic setting of heating power

Manual setting of heating power

Readings



External temperature



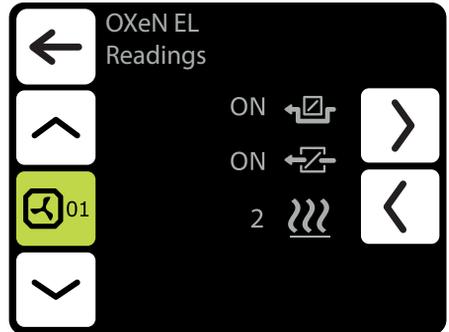
Temperature in the room



Temperature of air supplied into the room



Temperature of removed air



ON – status of by-pass damper

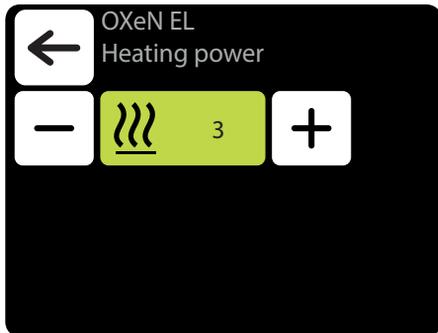


ON – status of external dampers



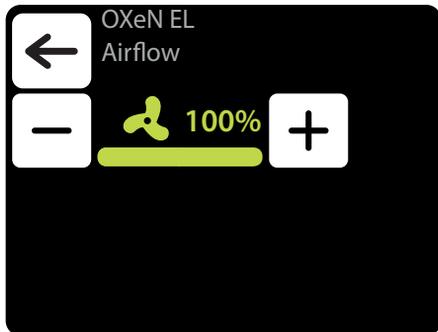
Chosed of heating power

Heating power



Heating power setting:
3 – 8,5 kW, 2 – 5,5 kW, 1 – 3,5 kW

Airflow setting



Appearance of this icon informs that the airflow setting has been defined in the weekly programmer. It is possible to change it ad hoc only. Change will only be active in given weekly programmer event.

Airflow setting in relation to an external potential free input

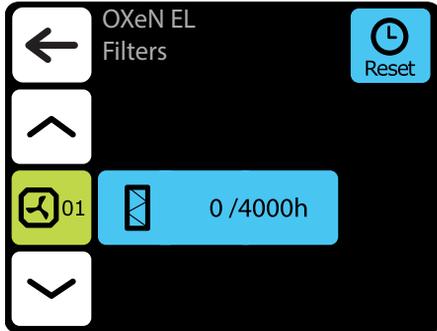


Operation with an external potential-free input should be activated - see point "EXTERNAL INPUT SETTING" p. 13.

Three values of airflow should be defined:

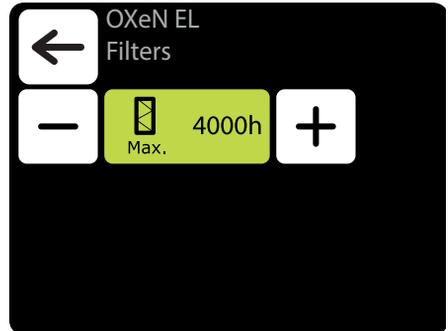
- normal operation status
- 1 - first level of control
- 2 - second level of control

Filters operating time counter



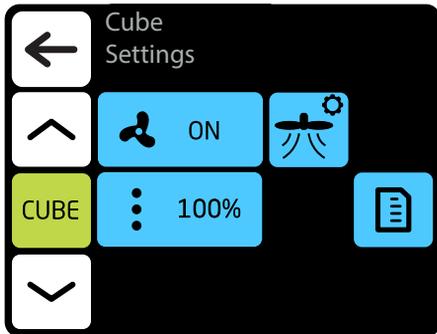
After reaching the limit of working hours, there will be displayed an indication in alarm menu. Value must be reset. Alarm does not affect the operation of the unit.

Filters operating time limit

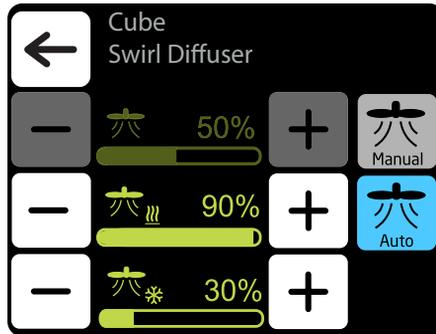


The value should be set depending on the degree of dirtiness/contamination of the facility.

Cube ROOFTOP UNITS

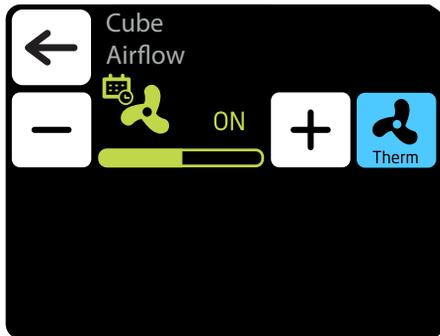


-  ON Airflow setting
-  100% Dampers setting - 100% means a maximum opening level of fresh air dampers
-  Operation modes
-  Readings



-  Active operating mode
-  Swirl diffuser setting for manual mode
-  Swirl diffuser setting for heating in automatic mode
-  Swirl diffuser setting for cooling in automatic mode
-  Automatic mode - the swirl diffuser setting changes automatically between the setpoint for cooling or heating depending on the active operating mode of the Cube. For cooling, optimal airflow is horizontal and for heating it is vertical
-  manual mode - fixed swirl diffuser setting

Airflow setting



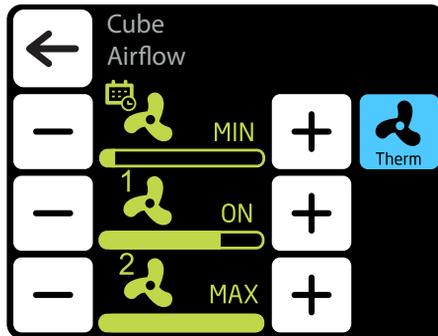
 Active operating mode

 Airflow setting

 The icon informs that the parameter has been defined in the weekly programmer. It is possible to change the parameter temporarily. The change will only be active in a given weekly programmer zone

 Thermostatic mode - Fans turn OFF after reaching the set temperature. The option is not available when the device is operating in according to the supply air temperature sensor as a leading sensor. The selection of the leading/master sensor from: supply air, exhaust air and wall temperature sensors is made during first startup. It is also possible to define built in sensor in T-box sensor he leading sensor

Airflow setting in relation to an external potential free input



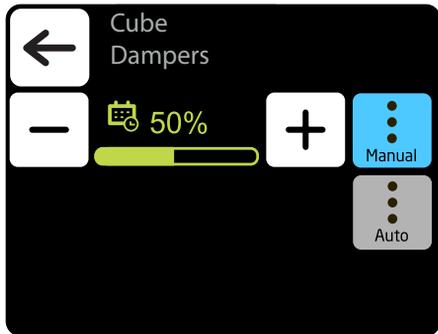
 Active operating mode

Operation with an external potential-free input should be activated - see point "EXTERNAL INPUT SETTING" p. 13.

Three values of airflow should be defined:

- normal operation status
- 1 - first level of control
- 2 - second level of control

Dampers setting



 Active operating mode

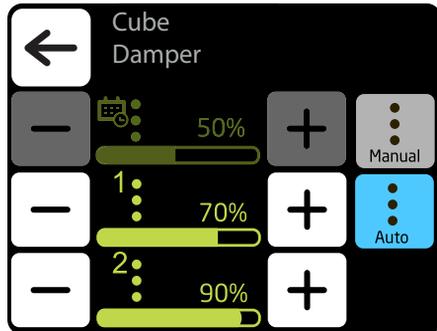
 Airflow setting

 The icon informs that the parameter has been defined in the weekly program. It is possible to change the parameter temporarily. The change will only be active in a given weekly program zone

 manual setting of the recirculation damper position

 position of the recirculation damper is changed automatically depending on air temperatures

Dampers setting in relation to an external potential free input



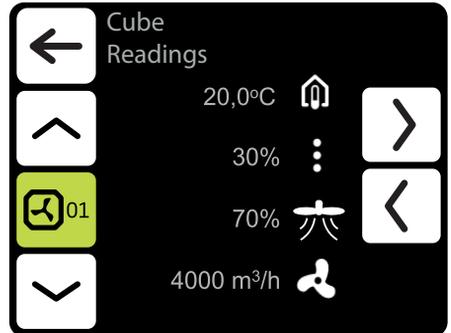
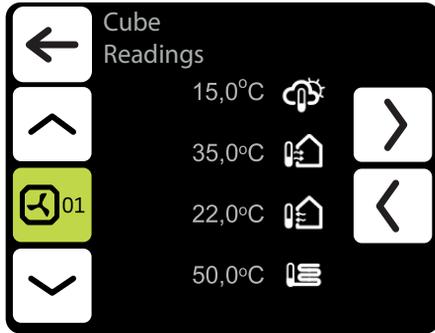
 Active operating mode

Operation with an external potential-free input should be activated - see point "EXTERNAL INPUT SETTING" p. 13.

Three values of air flow should be defined (100% means a maximum opening level of fresh air dampers):

- normal operation status
- 1 - first level of control
- 2 - second level of control

Readings



Outside temperature

Temperature of the air supplied to the room

Temperature of the air exhausted from the room

Temperature at the return of the medium

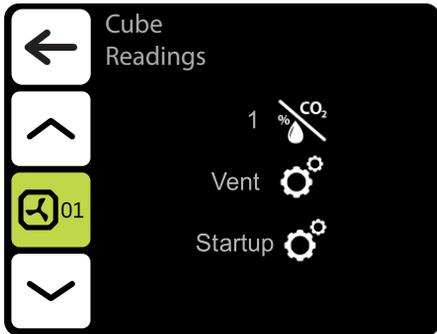
Room temperature reading from the T-box controller's built-in sensor or from the optional NTC wall-mounted sensor, connected to the Cube control box/enclosure

Room temperature (optional NTC wall-mounted sensor)

Current setting of the recirculation damper

Current swirl diffuser setting

Airflow

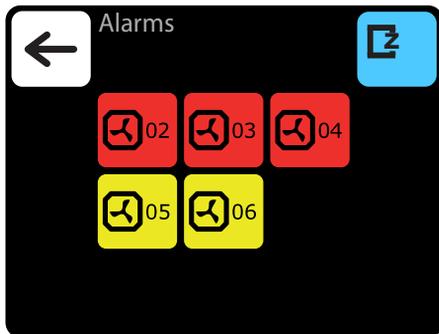


 the current state of the gas detector

 current general operating mode:
 Vent - ventilation
 Heat - heating
 HeatRec - heat recovery
 Cool - cooling
 CoolRec - cool recovery

 Current operating mode:
 Stop - device stopped
 Freeze - frost alarm
 Off - device turned off
 Startup - starting
 ECO mode - economic mode (applies to Climatix regulation)
 COMF mode - comfort mode
 Forcing - active signal from an external detector (option)
 Thermostat - the device works in thermostatic mode
 NightCool - the device works in the night cooling mode (applies to Climatix regulation)
 Overrun - cooling down process
 Defrosting - defrosting the heat pump (optional)

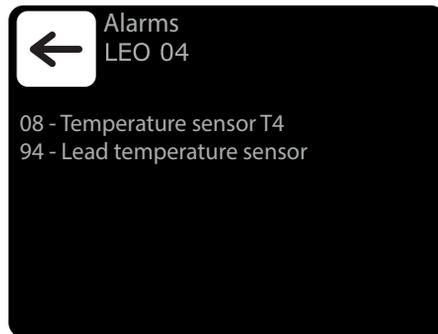
ALARMS



 Warning and information messages

 Alarms

List of alarms and information messages



 Zone alarms

| error code | Name | Description |
|------------|---------------------|---|
| 1 | Connection error | no communication between DRV and T-box, check connection and DRV power supply |
| 2 | Communication error | no communication between DRV and T-box, check connection and DRV power supply, software compatibility |
| 3 | Antifreeze | antifreeze mode is activated |
| 4 | DRV group error | Addressing failure. Check binary address set in DRV and use search button again |

| error code | Name | Description |
|------------|-----------------------|---|
| 5 | Temperature sensor T1 | check the temperature sensor T1 |
| 6 | Temperature sensor T2 | check the temperature sensor T2 |
| 7 | Temperature sensor T3 | check the temperature sensor T3 |
| 8 | Temperature sensor T4 | check the temperature sensor T4 |
| 9 | Temperature sensor T5 | check the temperature sensor T5 |
| 10 | Roof fan fuse | check the fuse of the roof fan on the DRV board |

| error code | Name | Description |
|-------------------|--------------------------------------|---|
| 11 | Fan EC fuse | check EC fan fuse on DRV board |
| 12 | Fan 3V fuse | check the LEO heater fan fuse on the DRV |
| 13 | Roof fan TK | roof fan thermal protection alarm |
| 14 | Fan EC not connected | check the connection of the EC fan |
| 15 | Antifreeze heat recover exchanger ON | antifreeze mode of heat recovery exchanger is on |
| 16 | Antifreeze water exchanger ON | water exchanger antifreeze mode is activated |
| 17 | Heater TK | the TK protection of the electric heater was triggered; the heaters have been turned off, the fan is running; the alarm resets automatically after the heaters have cooled down |
| 18 | Filter work time | check filters contamination level |
| 19 | Filter pressure | dirty filter of KM, change the filter, if pressure switch is not applied make a bridge (jumper) between PRDN IN and GND |
| 20 | Forcing damper ON | forcing damper settings depending on the outside temperature |
| 21 | DUO heater not connected | no communication between DRV of fan heater part of ELIS DUO, check connection between DRV of air curtain part and DRV of fan heater part |

| error code | Name | Description |
|-------------------|-----------------------------------|--|
| 22 | Robur alarm | internal protection of the gas heater; to reset the alarm press and hold down the alarm icon |
| 23 | STB alarm | thermal protection of the gas heater; to reset the alarm press and hold down the alarm icon |
| 24 | STB short circuit | STB sensor error; check the STB sensor |
| 25 | Rooftop maintenance alarm | Maintenance works necessary |
| 26 | Rooftop warning alarm | alarm with device operation support |
| 27 | Rooftop fault alarm | alarm that prevents further operation of the device |
| 28 | Rooftop danger alarm | alarm that immediately disconnects all device functions |
| 90 | Time error | reset the T-box clock |
| 91 | Internal temperature sensor error | faulty/damaged internal temperature sensor in the T-box controller |
| 92 | External input: level 1 | signal from external potential-free contact, 1st stage |
| 93 | External input: level 2 | signal from external potential-free contact, 2st stage |
| 94 | Lead temperature sensor | check the leading temperature sensor |

FLOWAIR Głogowski i Brzeziński Sp.J.
ul. Chwaszczyńska 135, 81-571 Gdynia
tel. +48 58 669 82 20, fax: +48 58 627 57 21
e-mail: info@flowair.pl www.flowair.com

Declaration Of Conformity UE

FLOWAIR hereby declare that the T-box controller were produced in accordance to the following Europeans Directives:

2014/30/UE – Electromagnetic Compatibility (EMC)
2014/35/UE – Low Voltage Electrical Equipment (LVD)

and harmonized norms ,with above directives:

PN-EN IEC 61000-3-2:2019-04 – Electromagnetic compatibility (EMC) — Part 3-2: Limits — Limits for harmonic current emissions (equipment input current ≤ 16 A per phase)

PN-EN 61000-3-3:2013-10 – Electromagnetic compatibility (EMC) — Part 3-3: Limits — Limitation of voltage changes, voltage fluctuations and flicker in public low-voltage supply systems, for equipment with rated current ≤ 16 A per phase and not subject to conditional connection

PN-EN IEC 61000-6-2:2019-04 – Electromagnetic compatibility (EMC). Generic standards. Immunity for industrial environments

PN-EN 61000-6-3:2008/A1:2012 – Electromagnetic compatibility (EMC) — Part 6-3: Generic standards — Emission standard for residential, commercial and light-industrial environments

PN-EN 60065:2015-08 – Audio, video and similar electronic apparatus — Safety requirements

PN-EN 55022:2010 – Information technology equipment — Radio disturbance characteristics — Limits and methods of measurement

PN-EN 60068-2-1:2009 – Environmental testing

PN-EN 60068-2- 2:2009 – Environmental testing

Gdynia, 01.09.2021
Product Manager
Maciej Dunajski

