



**M22-I Surface Mounting Enclosure
(M22 Accessories)**

Representative product	M22-I6-* (Y7-197636) Product Category: Unequipped enclosures and cabinets
Description of the product	Eaton M22 Accessories offer a complete range of Surface mounting Enclosure. This study mainly focuses on M22-I6-* (Y7-197636). This accessory is designed to facilitate the coupling of Individually markable with pushbutton configuration in one place. They generally have knockouts on rear, top and lateral side of the product to have proper cable entrance. They come in different sizes mainly depending on their capacity to hold multiple pushbuttons. The enclosure and housing are fitted securely using high grade steel screws.
Homogeneous Environmental Families Covered	The PEP concerns following product offerings from M22 Surface Mounting Enclosure accessories series as mentioned below: <ul style="list-style-type: none"> • Series: M22 Accessories • Color: Yellow Enclosure with Dark Grey housing, White Enclosure with Light Grey Housing • Mounting Locations: 1, 2, 3, 4, 6, 12 • Cable Gland Size: M20, M25, PG16 • Application Area: All Application Area
Functional unit	“Protect people from direct contact with live active parts and ensure the grouping of control, command and protection devices in a single enclosure having the following dimensions 80mm X 56mm X 252mm, while protecting them against mechanical impacts (IK06) and the penetration of solid objects and liquids (IP66), according to the appropriate use scenario, and for the reference service life of the product of 20 years.”
Company information	Eaton Industries GmbH, Power Management & Control Components Division, Hein-Moeller-Str. 7-11, 53115 Bonn, Germany Email: productstewardship-es@eaton.com

Constituent Materials			
Reference product mass	4.84E-01Kg (With Packaging)		
Category PEP material	Material constituent	Mass (kg)	% Contribution
Plastics	Polycarbonate With 30% Glass Fiber	3.54E-01	73.2%
Other	Carton	8.78E-02	18.1%
Other	Wooden Pallet	2.92E-02	6.0%
Metals	Steel	1.20E-02	2.5%
Plastics	Low Density Polyethylene Film	5.02E-04	0.1%
Other	Label	5.00E-04	0.1%
Total		4.84E-01	100.0%

Substance Assessment
The representative product is compliant with the EU-RoHS Directive (2011/65/EU) and the product doesn't contain any substance listed as Substance-of-Very-High-Concern (SVHC) on the Candidate List of the EU-REACH Regulation (1907/2006/EC).

Additional Environmental Information	
Manufacturing	The reference product is assembled at an Eaton plant holding management system certifications according to ISO 14001 standards.
Distribution	Eaton is committed to minimizing weight and volume of product and packaging with focus to optimize transport efficiency.
Installation	The installation process does not require any energy consumption and there is no waste other than the obsolete product packaging generated during this step.
Use	The product does not require energy consumption and maintenance during operation.
End of life	Recyclability of product is equal to 39% based on the method described in IEC/TR 62635, Edition 1.0/2012-10 "Guidelines for end-of-life information provided by manufacturers and recyclers and for recyclability rate calculation of electrical and electronic equipment".

Environmental Impacts	
<p>The calculation of the environmental impacts is the result of the Product's Life Cycle Analysis in accordance with ISO 14040/44, covering the entire lifecycle, i.e., "Cradle-to-Grave" including the following life cycle phases: production, distribution, installation, use and end of life.</p> <p>System modelling was carried out using the commercial LCA software EIME v6.2.5 with database version CODDE-2024-06.</p> <p>Indicators Set: PEF EF 3.1 (Compliance: PEP ed.4, EN15804+A2) v2.0</p>	
Manufacturing Phase	The product is assembled as well as packed at Eaton facility Eaton Holzhausen, Germany plant. Energy model used: Germany
Distribution Phase	Distribution of the product in its packaging from the Eaton's last logistics platform to the installation place in France is considered as per PCR rules.
Installation Phase	Product is installed in Europe. Installation of product and treatment of packaging waste are considered in this phase. There is no energy consumption for reference product. Energy model used: Europe

Use Phase	Reference lifetime: 20 Years Usage profile: No energy consumption by the product during its useful life. Also, product do not require any maintenance/replacement during useful life.
End of life Phase	Product disposed with WEEE guidelines. Energy model used: Europe
Module-D	Module D is calculated according to PCR-ed4-EN-2021 09 06 based on the materials recycled and the modelled end-of-life scenario. It expresses the net benefits and loads beyond the boundaries of the system and are not to be included in the life cycle totals.

Environmental Impact Indicators: Mandatory

Mandatory environmental impact indicators	Units	Sum	A1-A3 - Manufacturing	A4 - Distribution	A5 - Installation	B1-B7 – Use*	C1-C4 - End of life	D - Benefits and loads beyond the system boundaries
Climate change - total (GWP)	kg CO ₂ eq.	2.11E+00	1.52E+00	1.15E-01	3.41E-01	0.00E+00	1.29E-01	-3.37E-01
Climate change - fossil fuels (GWP-f)	kg CO ₂ eq.	2.04E+00	1.64E+00	1.15E-01	1.50E-01	0.00E+00	1.29E-01	-4.50E-01
Climate change - biogenics (GWP-b)	kg CO ₂ eq.	7.29E-02	-1.18E-01	0.00E+00	1.91E-01	0.00E+00	4.69E-05	1.13E-01
Climate change - land use and land use transformation (GWP-lu)	kg CO ₂ eq.	3.94E-04	3.94E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-1.20E-04
Ozone depletion (ODP)	kg eq. CFC-11	7.01E-08	6.48E-08	1.77E-10	1.43E-09	0.00E+00	3.66E-09	-2.41E-08
Acidification (AP)	mole of H+ eq.	7.15E-03	5.50E-03	7.31E-04	3.17E-04	0.00E+00	5.98E-04	-1.32E-03
Freshwater eutrophication (Ep-fw)	kg P eq.	2.05E-05	9.85E-06	4.33E-08	1.52E-06	0.00E+00	9.08E-06	-3.49E-06
Marine aquatic eutrophication (Ep-m)	kg of N eq.	1.83E-03	1.20E-03	3.43E-04	1.56E-04	0.00E+00	1.28E-04	-3.29E-04
Terrestrial eutrophication (Ep-t)	mole of N eq.	1.94E-02	1.32E-02	3.76E-03	9.89E-04	0.00E+00	1.46E-03	-3.18E-03
Photochemical ozone formation (POCP)	kg of NMVOC eq.	5.80E-03	4.21E-03	9.49E-04	2.45E-04	0.00E+00	4.02E-04	-9.75E-04
Depletion of abiotic resources - elements (ADP-e)	kg eq. Sb	1.25E-05	1.25E-05	4.55E-09	4.63E-09	0.00E+00	7.14E-09	-6.70E-06
Depletion of abiotic resources - fossil fuels (ADP-f)	MJ	4.41E+01	3.77E+01	1.61E+00	1.00E+00	0.00E+00	3.79E+00	-9.87E+00
Water scarcity (WDP)	m ³ eq. deprivation worldwide	4.00E-01	3.73E-01	4.39E-04	8.74E-03	0.00E+00	1.77E-02	-1.06E-01

*The product does not have any Use phase Consumption, hence all values are kept as "0".

Inventory Flow Indicators: Mandatory

Inventory flow indicators	Units	Sum	A1-A3 - Manufacturing	A4 - Distribution	A5 - Installation	B1-B7 - Use*	C1-C4 - End of life	D - Benefits and loads beyond the system boundaries
Use of renewable primary energy, excluding renewable primary energy resources used as raw materials	MJ	3.52E+00	3.01E+00	2.15E-03	3.32E-01	0.00E+00	1.83E-01	-1.62E-01
Use of renewable primary energy resources used as raw materials	MJ	2.28E+00	2.28E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-1.62E+00
Total use of renewable primary energy resources (primary energy and primary energy resources used as raw materials)	MJ	5.80E+00	5.29E+00	2.15E-03	3.32E-01	0.00E+00	1.83E-01	-1.79E+00
Use of non-renewable primary energy, excluding non-renewable primary energy resources used as raw materials	MJ	3.50E+01	2.86E+01	1.61E+00	1.00E+00	0.00E+00	3.79E+00	-7.10E+00
Use of non-renewable primary energy resources used as raw materials	MJ	9.12E+00	9.12E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-2.77E+00
Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials)	MJ	4.41E+01	3.77E+01	1.61E+00	1.00E+00	0.00E+00	3.79E+00	-9.87E+00
Use of secondary materials	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Use of renewable secondary fuels	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Use of non-renewable secondary fuels	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Net use of fresh water	m ³	9.84E-03	8.74E-03	1.02E-05	6.78E-04	0.00E+00	4.11E-04	-2.48E-03
Hazardous waste disposed of	kg	1.28E+00	9.12E-01	0.00E+00	2.66E-03	0.00E+00	3.69E-01	-4.85E-01
Non-hazardous waste disposed of	kg	1.40E+00	1.02E+00	4.05E-03	5.84E-02	0.00E+00	3.17E-01	-3.13E-01
Radioactive waste disposed of	kg	5.17E-04	4.88E-04	2.89E-06	7.10E-06	0.00E+00	1.83E-05	-1.63E-04
Components for re-use	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Materials for recycling	kg	2.12E-01	2.37E-02	0.00E+00	9.02E-02	0.00E+00	9.82E-02	0.00E+00
Materials for energy recovery	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported energy	MJ by energy vector	1.36E-02	0.00E+00	0.00E+00	1.36E-02	0.00E+00	0.00E+00	0.00E+00
Biogenic carbon content of the product	kg of C.	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Biogenic carbon content of the associated packaging	kg of C.	4.92E-02	4.92E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

*The product does not have any Use phase Consumption, hence all values are kept as "0".

Environmental Impact Indicators: Optional

Optional Environmental impact indicators	Units	Sum	A1-A3 - Manufacturing	A4 - Distribution	A5 - Installation	B1-B7 – Use*	C1-C4 - End of life	D - Benefits and loads beyond the system boundaries
Emission of fine particles	incidence of diseases	6.90E-08	5.72E-08	5.95E-09	1.85E-09	0.00E+00	3.98E-09	-1.87E-08
Ionizing radiation, human health	kBq U ²³⁵ eq.	1.45E+00	1.38E+00	2.81E-04	1.26E-02	0.00E+00	5.98E-02	-7.37E-01
Ecotoxicity, fresh water	CTUe	1.78E+01	1.57E+01	7.56E-02	1.53E+00	0.00E+00	5.75E-01	-5.72E+00
Human toxicity, cancer effects	CTUh	1.57E-07	1.46E-07	2.03E-12	1.12E-08	0.00E+00	1.89E-11	-8.23E-08
Human toxicity, non-cancer effects	CTUh	1.45E-08	1.33E-08	3.93E-11	3.30E-10	0.00E+00	8.14E-10	-4.11E-09
Impacts related to land use/soil quality	-	1.11E+00	1.11E+00	0.00E+00	2.39E-04	0.00E+00	0.00E+00	-3.34E-01
Total use of primary energy during the life cycle	MJ	4.99E+01	4.30E+01	1.61E+00	1.34E+00	0.00E+00	3.98E+00	-1.17E+01


*The product does not have any Use phase Consumption, hence all values are kept as “0”.

To evaluate the environmental impact of other product covered by this PEP, multiply the impact figures by-
Factors for Manufacturing, Distribution, Installation, Use, End-of-Life and Module-D Phase:

Part Number	Product Description	Extrapolation factor for all phase
Y7-197636	M22-I6-* (Reference)	1.00
Y7-197631	M22-I1-*	0.39
Y7-197632	M22-IY1-*	0.39
Y7-197633	M22-I2-*	0.56
Y7-197634	M22-I3-*	0.67
Y7-197635	M22-I4-*	0.76
Y7-216535	M22-I1	0.39
Y7-216536	M22-IY1	0.39
Y7-216537	M22-I2	0.56
Y7-216538	M22-I3	0.67
Y7-216539	M22-I4	0.76
Y7-216540	M22-I6	1.00
Y7-229233	M22-I1-PG	0.39
Y7-229234	M22-IY1-PG	0.39
Y7-229235	M22-I2-PG	0.56
Y7-229236	M22-I3-PG	0.67
Y7-229237	M22-I4-PG	0.76
Y7-229238	M22-I6-PG	1.00
Y7-222688	M22-I12	3.55

Disclaimer

This Product Environmental Profile and its content is based on information available to us. It refers to the product at the date of issue. We make no express or implied representations or warranties with respect to the information contained herein.

<i>Registration Number</i>	EATO-00299-V01.01-EN	<i>Drafting rules</i>	PCR-ed4-EN-2021 09 06
<i>Verifier accreditation Number</i>	VH56	Supplemented by	PSR-0005-ed3.1-EN-2023 12 08
<i>Date of issue</i>	04-2025	<i>Information and reference documents</i>	www.pep-ecopassport.org
		<i>Validity period</i>	5 years
Independent verification of the declaration and data, in compliance with ISO 14025: 2006			
Internal	X	External	-
The PCR review was conducted by a panel of experts chaired by Julie Orgelet (DDemain)			
<i>PEPs are compliant with XP C08-100-1:2016 and EN 50693:2019</i> <i>The components of the present PEP may not be compared with components from any other program.</i>			
<i>Document complies with ISO 14025: 2006 « Environmental labels and declarations. Type III environmental declarations »</i>			