ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

Philips Maxos fusion

LL546T 4x2.5+4x1.5 Gen2 WH
Signify N.V.

EPD HUB
Publishing 2024-05-31

GENERAL INFORMATION

MANUFACTURER

Manufacturer	Signify N.V.
Address	High Tech Campus 48, 5656 AE Eindhoven, The Netherlands
Contact details	sustainability@signify.com
Website	https://www.signify.com/global

EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804+A2:2019 and ISO 14025
PCR	EPD Hub Core PCR version 1.0, 1 Feb 2022
Sector	Construction product
Category of EPD	Pre-verified EPD
Scope of the EPD	Cradle to gate with options, A4-A5, and modules C1-C4, D
EPD author	Sustainability Signify
EPD verification	Independent verification of this EPD and data, according to ISO 14025: ☑ Internal certification ☐External verification

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of lighting products may not be comparable if they do not comply with EN 15804 and if they are not compared in a lighting context.

PRODUCT

Product name	Philips Maxos fusion
Additional labels	LL546T 4x2.5+4x1.5 Gen2 WH
Product reference	910925869434
Place of production	Poland
Period for data	2022
Averaging in EPD	No averaging
Variation in GWP-fossil for A1-A3	Not applicable

ENVIRONMENTAL DATA SUMMARY

Declared unit	1 unit
Declared unit mass	4.421 kg
GWP-fossil, A1-A3 (kgCO2e)	1,73E+01
GWP-total, A1-A3 (kgCO2e)	1,68E+01
Secondary material, inputs (%)	21.1
Secondary material, outputs (%)	72
Total energy use, A1-A3 (kWh)	57.5
Total water use, A1-A3 (m3e)	0.14

PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

Signify is the world leader in lighting for professionals, consumers and lighting for the Internet of Things. Our energy efficient lighting products, systems and services enable our customers to enjoy a superior quality of light, and make people's lives safer and more comfortable, businesses more productive and cities more liveable.

For more information, please visit: https://www.signify.com/global

PRODUCT DESCRIPTION

Maxos fusion is an adaptable LED trunking system that offers an excellent quality of light while more than halving energy costs compared to fluorescent lamps. For retail applications, a family of linear panels, non-linear modules and a spot portfolio can be smoothly integrated into the track backbone to let your merchandise sparkle and stand out. For industrial applications, the focus is on reducing installation and maintenance cost by using fewer linear panels. With the electrical set-up of up to 13 wires, the freedom to position these fixtures as required and the integration of other services/third-party hardware, the system allows you to reduce ceiling clutter. It can also be easily re-configured to accommodate future lay-out changes. The infrastructure is enabled to integrate sensors for data collection, giving you the opportunity to use insightful granular information to support your business.

For more information, please visit
https://www.lighting.philips.com/link/LL500X/fam/aa/en

PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass- %	Material origin
Metals	90.04	EUR, ASIA
Minerals	0	Not applicable
Fossil materials	9.96	EUR, ASIA
Bio-based materials	0	Not applicable

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	0
Biogenic carbon content in packaging, kg C	0.068

FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1 Product
Mass per declared unit	4.421 kg
Functional unit	Not applicable
Reference service life	Not applicable

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Product stage			Assembly stage		Use stage							End of life stage				Beyond the system boundaries		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
x	x	x	x	x	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	x	x	x	x		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstr./demol.	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not relevant = MNR.

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, electricity, and waste formed in the production processes at Signify's manufacturing facilities are included in this stage.

The product is made of metals, plastics, and electronic components. All components are transported to Signify's production facility, where the main manufacturing processes primarily are associated with assembly. The finished product is packaged with polyethylene, cardboard, and/or paper as packaging material before being sent to customers. Manufacturing loss, ancillaries and wastes are calculated according to the data that each manufacturing site is sharing with Signify. The total annual amount of waste in kg is allocated to the total annual production in kg at the specific manufacturing site responsible for the production of the studied luminaire.

Philips Maxos fusion-910925869434

Thus, it is possible to allocate it according to the weight of the product analysed in this study. Some of the wastes are due to ancillary materials used during manufacturing while the rest is due to material losses.

TRANSPORT AND INSTALLATION (A4-A5)

Transport distances were calculated on the base of the supplier location and manufacturing location and then made a cumulative group choosing the conservative scenario. Environmental impacts from installation include waste packaging materials (A5). The impacts of energy consumption and the used ancillary materials during installation are considered negligible.

PRODUCT USE AND MAINTENANCE (B1-B7)

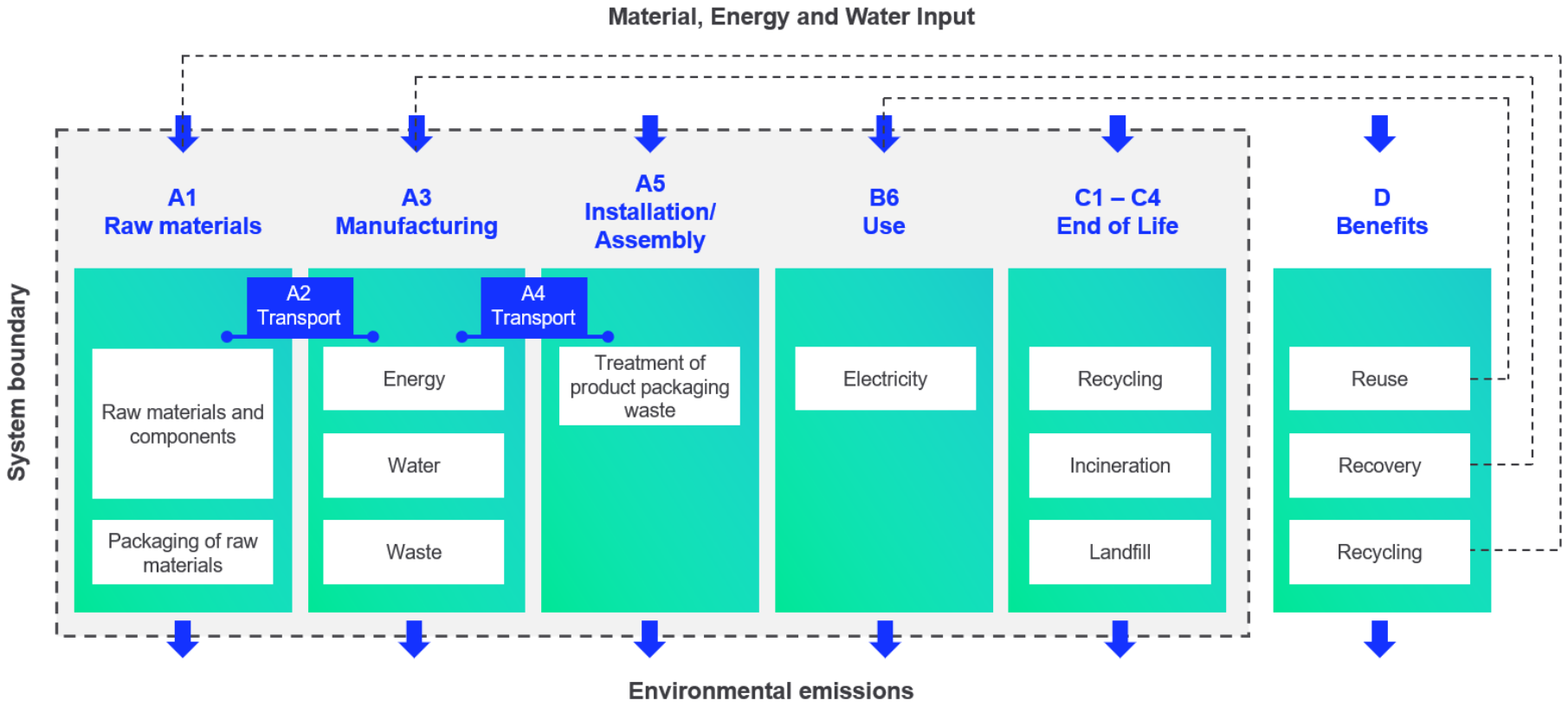
During the use phase, the product consumes electricity from Europe's electricity grid mix (B6). The total power consumption of the reference product is calculated as follows: Wattage x Reference lifetime = kWh consumed throughout the entire use phase B6.

PRODUCT END OF LIFE (C1-C4, D)

Consumption of energy and natural resources in demolition process is assumed to be negligible. It is assumed that the waste is collected separately and transported to the waste treatment centre. Transportation distance to treatment is assumed as 150 km and the transportation method is assumed to be lorry (C2). According to EN 50693:2019, the sequence of treatment operations occurring to the product shall include de-pollution, fractions separation and preparation (dismantling, crushing, shredding, sorting), recycling, other material recovery, energy recovery and disposal. In this study, the default values from table G.4 of EN 50693 is used for treating materials in different waste treatment methods. Due to the material and energy recovery potential of parts in the lighting system, the end-of-life product is converted into recycled raw materials, while the energy recovered from incineration displaces electricity and heat

production (D). The benefits and loads of incineration and recycling are included in Module D.

SYSTEM BOUNDARY



LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, ancillary materials, energy & water consumption, material loss and waste generation at the manufacturing site are attributed to the bill of materials of the products, therefore, they are allocated by partitioning the quantities on the base of the total production in kg throughout the year. Thus, allocation has been done in the following ways:

Data type	Allocation
Raw materials	No allocation
No allocation	No allocation
No allocation	Allocated by mass or volume
Allocated by mass or volume	Allocated by mass or volume

This EPD is created with a most conservative scenario in A1-A3 in terms of material composition.

AVERAGES AND VARIABILITY

Type of average	No averaging
Averaging method	Not applicable
Variation in GWP-fossil for A1-A3	Not applicable

This EPD is product and factory specific and does not contain average calculations. It is created with a most conservative scenario in A1-A3 in terms of material composition.

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. EcoInvent 3.8 database was used as the source of environmental data.

ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total[1)]	kg CO_2e	1,58E+01	8,62E-01	1,05E-01	1,68E+01	8,62E-01	2,56E-01	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	5,69E-02	5,30E-01	3,96E-01	-2,82E-01
GWP – fossil	kg CO_2e	1,61E+01	8,62E-01	3,49E-01	1,73E+01	8,62E-01	1,10E-02	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	5,69E-02	5,30E-01	3,96E-01	-2,80E-01
GWP – biogenic	kg CO_2e	-3,14E-01	0,00E+00	-2,45E-01	-5,59E-01	3,33E-04	2,45E-01	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	0,00E+00	0,00E+00	0,00E+00	-8,22E-04
GWP – LULUC	kg CO_2e	1,37E-02	3,18E-04	1,09E-03	1,51E-02	3,18E-04	2,20E-06	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	2,10E-05	1,11E-04	1,76E-05	-6,65E-04
Ozone depletion pot.	kg CFC_{-11}e	7,20E-07	1,98E-07	4,95E-08	9,68E-07	1,98E-07	6,48E-10	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	1,31E-08	9,80E-09	2,65E-09	-2,86E-08
Acidification potential	mol H^+e	7,29E-02	3,67E-03	1,23E-03	7,78E-02	3,65E-03	5,10E-05	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	2,41E-04	1,04E-03	1,20E-04	-5,03E-03
EP-freshwater[2)]	kg Pe	6,97E-04	7,05E-06	1,11E-05	7,15E-04	7,06E-06	6,78E-08	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	4,66E-07	3,69E-06	2,04E-07	-2,07E-05
EP-marine	kg Ne	1,46E-02	1,09E-03	5,15E-04	1,62E-02	1,08E-03	2,16E-05	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	7,16E-05	2,48E-04	5,96E-05	-5,36E-04
EP-terrestrial	mol Ne	1,54E-01	1,20E-02	3,44E-03	1,70E-01	1,20E-02	2,25E-04	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	7,90E-04	2,80E-03	5,13E-04	-6,31E-03
POCP ("smog")[3)]	kg NMVOCe	6,36E-02	3,84E-03	9,51E-04	6,84E-02	3,83E-03	5,61E-05	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	2,53E-04	7,52E-04	1,40E-04	-1,82E-03
ADP-minerals & metals[4)]	kg Sbe	3,26E-04	2,02E-06	1,75E-06	3,30E-04	2,02E-06	2,14E-08	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	1,33E-07	9,43E-06	5,11E-08	-7,68E-05
ADP-fossil resources	MJ	1,83E+02	1,29E+01	4,83E+00	2,01E+02	1,29E+01	5,04E-02	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	8,55E-01	1,06E+00	2,08E-01	-4,07E+00
Water use[5)]	m^3e depr.	5,89E+00	5,79E-02	1,01E-01	6,05E+00	5,79E-02	1,20E-02	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	3,83E-03	3,44E-02	2,82E-02	-6,89E-02

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Particulate matter	Incidence	1,06E-06	9,92E-08	2,16E-08	1,18E-06	9,93E-08	4,71E-10	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	6,56E-09	1,33E-08	2,01E-09	-4,21E-08
Ionizing radiation[6)]	kBq U235e	6,40E-01	6,16E-02	1,02E-02	7,12E-01	6,16E-02	1,82E-04	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	4,07E-03	6,15E-03	8,58E-04	-6,99E-02

Ecotoxicity (freshwater)	CTUe	4,47E+02	1,16E+01	1,05E+01	4,69E+02	1,16E+01	3,47E-01	MNR	MNR	MNR	MNR	MNR	MND	MNR	MNR	7,69E-01	5,55E+00	8,22E-01	-2,44E+01
Human toxicity, cancer	CTUh	6,45E-08	2,86E-10	2,40E-10	6,50E-08	2,86E-10	1,56E-11	MNR	MNR	MNR	MNR	MNR	MND	MNR	MNR	1,89E-11	1,77E-10	2,64E-10	-5,49E-10
Human tox. non-cancer	CTUh	4,05E-07	1,15E-08	3,38E-09	4,20E-07	1,15E-08	6,57E-10	MNR	MNR	MNR	MNR	MNR	MND	MNR	MNR	7,61E-10	7,46E-09	3,56E-09	-4,97E-08
SQP[7)]	-	8,95E+01	1,49E+01	6,88E+00	1,11E+02	1,49E+01	2,72E-02	MNR	MNR	MNR	MNR	MNR	MND	MNR	MNR	9,85E-01	1,99E+00	3,04E-01	-3,70E+00

6) EN 15804+A2 disclaimer for Ionizing radiation, human health. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy[8)]	MJ	1,66E+01	1,46E-01	4,19E+00	2,10E+01	1,46E-01	1,66E-03	MNR	MNR	MNR	MNR	MNR	MND	MNR	MNR	9,63E-03	1,55E-01	4,58E-03	-5,66E-01
Renew. PER as material	MJ	2,85E+00	0,00E+00	2,14E+00	4,99E+00	0,00E+00	-2,14E+00	MNR	MNR	MNR	MNR	MNR	MND	MNR	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Total use of renew. PER	MJ	1,95E+01	1,46E-01	6,34E+00	2,60E+01	1,46E-01	-2,14E+00	MNR	MNR	MNR	MNR	MNR	MND	MNR	MNR	9,63E-03	1,55E-01	4,58E-03	-5,66E-01
Non-re. PER as energy	MJ	1,69E+02	1,29E+01	4,55E+00	1,86E+02	1,29E+01	5,04E-02	MNR	MNR	MNR	MNR	MNR	MND	MNR	MNR	8,55E-01	1,06E+00	2,08E-01	-4,07E+00
Non-re. PER as material	MJ	1,44E+01	0,00E+00	1,12E-01	1,45E+01	0,00E+00	-1,12E-01	MNR	MNR	MNR	MNR	MNR	MND	MNR	MNR	0,00E+00	-5,75E+00	-5,75E+00	0,00E+00
Total use of non-re. PER	MJ	1,83E+02	1,29E+01	4,66E+00	2,01E+02	1,29E+01	-6,13E-02	MNR	MNR	MNR	MNR	MNR	MND	MNR	MNR	8,55E-01	-4,69E+00	-5,54E+00	-4,07E+00
Secondary materials	kg	9,33E-01	3,59E-03	1,69E-01	1,11E+00	3,59E-03	6,03E-05	MNR	MNR	MNR	MNR	MNR	MND	MNR	MNR	2,37E-04	1,13E-03	1,49E-03	1,68E-03
Renew. secondary fuels	MJ	4,56E-02	3,62E-05	1,20E-02	5,76E-02	3,63E-05	9,95E-07	MNR	MNR	MNR	MNR	MNR	MND	MNR	MNR	2,40E-06	5,63E-05	4,14E-06	-1,57E-04
Non-ren. secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MNR	MNR	MNR	MNR	MNR	MND	MNR	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Use of net fresh water	m^3	1,34E-01	1,68E-03	2,41E-03	1,38E-01	1,68E-03	2,10E-04	MNR	MNR	MNR	MNR	MNR	MND	MNR	MNR	1,11E-04	1,14E-03	3,17E-04	-2,75E-03

8) PER = Primary energy resources.

END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	4,37E+00	1,72E-02	1,70E-02	4,40E+00	1,72E-02	1,59E-05	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	1,13E-03	7,55E-03	1,28E-03	-1,22E-02
Non-hazardous waste	kg	2,34E+01	2,82E-01	2,24E-01	2,39E+01	2,82E-01	1,70E-01	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	1,86E-02	3,79E-01	1,05E+00	-1,49E+00
Radioactive waste	kg	2,75E-04	8,66E-05	6,91E-06	3,69E-04	8,66E-05	7,92E-08	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	5,72E-06	4,33E-06	0,00E+00	-2,88E-05

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	0,00E+00	3,18E+00	0,00E+00	0,00E+00
Materials for energy rec	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy	MJ	0,00E+00	0,00E+00	1,52E-01	1,52E-01	0,00E+00	0,00E+00	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	0,00E+00	4,14E+00	0,00E+00	0,00E+00

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO_2e	1,54E+01	8,53E-01	3,56E-01	1,66E+01	8,53E-01	1,07E-02	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	5,63E-02	5,27E-01	3,94E-01	-2,77E-01
Ozone depletion Pot.	kg CFC_{-11}e	6,96E-07	1,57E-07	4,24E-08	8,95E-07	1,57E-07	5,66E-10	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	1,04E-08	7,99E-09	2,17E-09	-2,32E-08
Acidification	kg SO_2e	5,99E-02	2,85E-03	9,18E-04	6,37E-02	2,84E-03	3,72E-05	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	1,87E-04	8,32E-04	8,79E-05	-4,32E-03
Eutrophication	kg PO_4^3e	2,76E-02	6,47E-04	6,37E-04	2,89E-02	6,46E-04	2,77E-05	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	4,27E-05	2,89E-04	6,66E-04	-1,04E-03
POCP (“smog”)	kg C_2H_4e	6,28E-03	1,11E-04	6,53E-05	6,46E-03	1,11E-04	1,16E-06	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	7,31E-06	3,05E-05	5,36E-06	-1,75E-04
ADP-elements	kg Sbe	3,23E-04	1,96E-06	1,59E-06	3,27E-04	1,96E-06	1,68E-08	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	1,29E-07	9,41E-06	4,43E-08	-7,67E-05
ADP-fossil	MJ	1,82E+02	1,29E+01	4,81E+00	2,00E+02	1,29E+01	5,04E-02	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	8,55E-01	1,06E+00	2,08E-01	-4,06E+00