

MODEL 725G / 725F SUCTION DIFFUSER



The Model 725G Suction Diffuser features a space saving design, ductile iron body and integral vanes that effectively reduce turbulence and provide optimum flow conditions at the inlet side of the pump.

The suction diffuser's inlet is supplied with a grooved end to AWWA C606-04. The 725G can be connected directly to grooved end pump or to a flanged end pump if used in combination with a Model 7041 flange or a Model 7180 universal flange adapter.

If a distance adjustment is required a nipple adapter can be used between the pump and the suction diffuser. The 725G also allows for a reduction on the outlet when used in combination with a Model 7150 concentric reducer and a Model 7041 flange.

The Model 725G is supplied with a 304 stainless steel running strainer and a disposable fine mesh screen to protect the pump during start-up operation.

material specification

- Body:
 - Ductile Iron to ASTM A536, Gr. 65-45-12, or segment welded steel to ASTM A53 and/or A204.
- End Cap & Coupling Segments:
- Ductile Iron to ASTM A536, Gr. 65-45-12.
- Surface Finish: Orange color painted.
 - Epoxy coated in black

For pressure rating, listing, and approval information, refer to data sheet or visit SHURJOINT website <u>www.shurjoint.com</u> for details or contact your SHURJOINT representatives.

Rubber Gasket:

Grade "E" EPDM (Color code: Green stripe) Good for cold & hot water up to +230°F (+110°C). Also good for services for water with acid, water with chlorine or chloramines, deionized water, seawater and wastewater, dilute acids, oil-free air and many chemicals. Not recommended for petroleum oils, minerals oils, solvents and aromatic hydrocarbons.

Maximum Temperature Range: -30°F (-34°C) to +230°F (+110°C) *.

*EPDM gaskets for water services are not recommended for steam services unless couplings or components are accessible for frequent gasket replacement.

• Other options: Grade "T" - Nitrile

Grade "O" - Fluoro-elastomer, Grade "L" - Silicone Grade "E-pw" - EPDM NSF61

Bolts & Nuts:

Heat treated carbon manganese steel track bolts to ASTM A449-83a (or A183 Gr. 2), minimum tensile strength 110,000 psi (758 MPa), Zinc electroplated, with heavy-duty hexagonal nuts to ASTM A563.

• Screen:

Stainless steel Type 304 to ASTM A240. Factory's standard screen perforation is ½" (3.2 mm). Other perforations are available upon request.

• Start-up Screen:

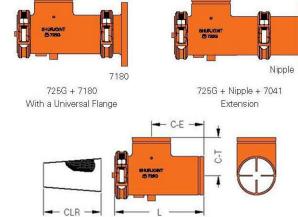
Stainless steel Type 304, 20 mesh screen.







725G + 7041 For Flanged Connection





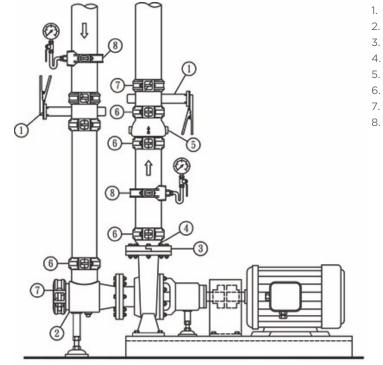
725G + 7150 + 7041 Reduction

7041

Model 725G Suction Diffuser								
Nominal Size System Side X Pump Side	Max. Working		Dimensions				Weight	
	Pressure (CWP)*	L	C-E	CLR	C-T	- Drain	vveigitt	
in	PSI	in	in	in	in	in	lbs	
mm	Bar	mm	mm	mm	mm		kg	
2 x 2	300	8.82	5.00	5.79	3.75	1/2	7.9	
50 x 50	20	224	127	147	95	72	3.6	
2½ x 2½	300	8.82	5.00	5.79	3.75	1/2	8.8	
65 x 65	20	224	127	147	95	72	4.0	
3 x 3	300	10.43	6.30	6.93	4.25	1	13.0	
80 x 80	20	265	160	176	108		5.9	
4 × 4	300	12.28	7.36	8.58	5.00	1	20.9	
100 x 100	20	312	187	218	127		9.4	
5 x 5	300	13.86	8.38	9.76	5.51	1	38.9	
125 x 125	20	352	213	248	140	I	17.7	
6 x 6	300	15.16	9.02	10.43	6.50	1	43.3	
150 x 150	20	385	229	265	165	I	19.7	
8 x 8	300	18.27	10.24	12.60	9.02	117	75.5	
200 x 200	20	464	260	320	229	11⁄4	34.3	
10 × 10	300	22.11	12.40	16.14	9.02	11/	123.2	
250 x 250	20	562	315	410	229	11⁄4	56.0	
12 x 12	300	26.30	15.43	19.29	10.00	117	168.1	
300 x 300	20	668	392	490	254	11⁄4	76.4	

*Working pressure is based on connection with roll- or cut-grooved standard wall carbon steel pipe.





- . SJ-300N Butterfly Valve
- 2. 725G Suction Diffuser
- 3. 7041 Flange Adapter
- 4. 7150 Concentric Reducer
- 5. SJ-915 Dual Disc Check Valve
- 6. 7707 Flexible Coupling
- 7. Z07 Rigid Coupling
 - . 7721 Mechanical Tee with Pressure Gage

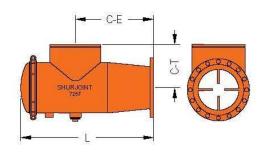




MODEL 725F SUCTION DIFFUSER (Fabricated)

Shurjoint offers large diameter suction diffusers with reduced outlet sizes that are made of segment welded steel. The factory standard #725F suction diffusers come with a grooved inlet and flanged outlet to ANSI Class 125 /150, PN10, or JIS 10K.





Model 725F Suction Diffuser (Fabricated)

Nominal Size		Max. Working	Dimensions				Flange	
Suction Side	Pump Side	Pressure (CWP)*	L	C-E	C-T	Drain	Drilling #	Weight
in	in	PSI	in	in	in	in		lbs
mm	mm	Bar	mm	mm	mm	in		kg
	10	300	35.00	21.50	14.00		ANSI Class 150 * PN 10/16 * BS10 Table E or JIS 10K	420
14	250	20	889	546	356	11⁄2″		191
	12	300	35.00	21.50	14.00			444
	300	20	889	546	356			202
350	350 14	300	38.00	23.50	16.00	NPT 2"		532
	350	20	965	597	406			242
	12	300	38.00	23.50	16.50			510
16 <u>300</u> 14	300	20	965	597	419			232
	14	300	38.00	23.50	16.50			532
400 350 400 16 400	350	20	965	597	419			242
	16	300	42.00	26.00	17.50	NPT		686
	400	20	1067	660	445			312





Model 725F Suction Diffuser (Fabricated)								
Nominal Size		Max. Working	DIFICISIONS				Flange	
Suction Side	Pump Side	Pressure (CWP)*	L	C-E	C-T	Drain	Drilling #	Weight
in	in	PSI	in	in	in			lbs
mm	mm	Bar	mm	mm	mm	in		kg
	14	300	42.00	25.00	17.50	2"		673
18	350	20	1067	635	445			306
	16	300	42.00	25.00	17.50			686
	400 450 18	20	1067	635	445	NPT		312
450		300	50.00	31.50	20.00			893
	450	20	1270	800	508			406
	16	300	50.00	31.50	20.00			862
20 400	20	1270	800	508	2"	ANSI Class 150 *	392	
	18	300	50.00	31.50	20.00		PN 10/16 * BS10 Table E or	893
	450	20	1270	800	508	NPT		406
500 20 500	20	300	53.00	33.00	23.50			1195
	500	20	1346	838	597			543
	18	300	54.00	32.50	20.50	2"		1217
24 450 20	450	20	1372	826	521			553
	20	300	54.00	32.50	20.50			1256
	500	20	1372	826	521	NPT		571
600	22	300	63.00	40.00	23.88			1494
	550	20	1600	1016	606			679

* Working pressure is based on connection with roll- or cut-grooved standard wall carbon steel pipe.

 $\#\operatorname{When}$ ordering, specify the desired flange drilling.





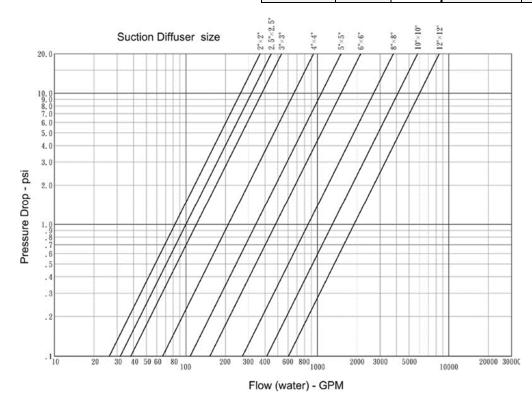
Flow Data - Cv Values

Values for flow of water at +60°F (+16°C).

$$Cv = \frac{Q}{\sqrt{\Delta P}}$$

Where: Cv = Flow coefficient Q = Flow (GPM) \triangle P = Pressure drop (psi)

Model #725G Cv (Fully Open)							
Valve Size	Actual O.D.	Cv Value	Valve Size	Actual O.D.	Cv Value		
In	In		In	In			
mm	mm		mm	mm			
2 x 2	2.375	00	8 x 8	8.625	050		
50 x 50	60.3	82	200 x 200	219.1	850		
2½ x 2½	2.875	10.0	10 x 10	10.750	1700		
65 x 65	73.0	100	250 x 250	273.0	1300		
3 x 3	3.500	100	12 x 12	12.750	1000		
80 x 80	88.9	120	300 x 300	323.9	1900		
4 x 4	4.500	010					
100 x 100	114.3	210					
5 x 5	5.563	7.40					
125 x 125	141.3	340					
6 x 6	6.625	100					
150 x 150	168.3	480					







General note

- Maximum Working Pressure (CWP) listed is the maximum cold water pressure for general piping services tested to ASTM F1476 and or AWWA C606 methods.
 Figures listed are based on roll- or cut-grooved standard wall carbon steel pipe. For other pipe schedules or pipe materials, contact Shurjoint for additional information.
- Max. End Load is calculated based on the maximum working pressure (CWP).
- Listed and or Approved Pressures are pressure ratings for fire protection systems, tested and approved by various approval bodies. Please always refer to the latest approval data posted on the Shurjoint website.
- Field Joint Test: For one time only the system may be tested hydrostatically at 1½ times the maximum working pressure listed (AWWA C606 5.2.3).
- Warning: Piping systems must always be depressurized and drained before attempting disassembly and or removal of any components.
- The 10 Year Limited Warranty applies to manufacturing defects only and does not cover severe service/temperature applications or wear parts.
- Shurjoint reserves the right to change specifications, designs and or standard without notice and without incurring any obligations.

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