



FRAME 1GANG BUSCH BALANCE SI

Product Environmental Profile Environmental Product Declaration





Document in compliance with ISO 14025: 2010 "Environmental labels and declarations. Type III environmental declarations"

ORGANIZATION		CONTACT INFORMATION	CONTACT INFORMATION				
Busch-Jaeger Elektro GmbH		pia.denninghoff@de.abb.com					
ADDRESS		WEBSITE					
Freisenbergstrasse 2,585	13 Lüdenscheid, Germany	busch-jaeger.com					
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ABB is committed to continually promoting and embedding sustainability across its operations and value chain, aspiring to become a role model for others to follow. With its ABB Purpose, ABB is focusing on reducing harmful emissions, preserving natural resources and championing ethical and humane behavior.

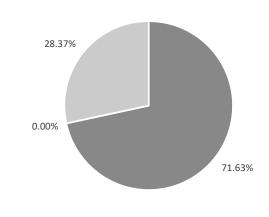


General Information

Reference product	Frame 1gang Busch Balance SI (2CKA001725A1555)
Description of the product	PC based frames that provide protection and eastetics to 1-gang BJE switch inserts
Functional unit	Protect persons during 20 years against direct contact with live parts of the "rocker switch mechanism", having the following dimensions 81.0x81.0x12.3 mm.
Other products covered	Frame 1gang Reflex SI (2CKA001725A0928) Frame 1gang Future linear (2CKA001754A4235) Frame 1gang Busch-axcent (2CKA001754A4331)

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Plastics Metals Others

Total weight of Reference product

24.99 g including the product and its packaging 16.6 g product only

Plastics as % of weight		Metals as % of weight		weight
Weight-%	Name and CAS number	Weight-%	Name and CAS number	Weight-%
66.43	-	-	cardboard	28.37
5.20	-	-	-	-
	Veight-% 66.43	Veight-% Name and CAS number 66.43 –	Veight-% Name and Weight-% CAS number 66.43	Veight-% Name and Weight-% Name and CAS number CAS number

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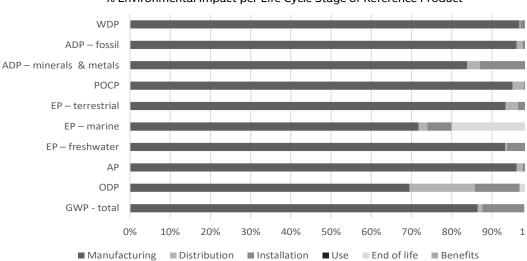
$\mathcal{A}_{\underline{s}}$ Additional Environmental Information

Manufacturing	Manufactured by Busch-Jaeger Elektro GmbH at the Lüdenscheid factory, ISO 14001 certified.
Distribution	Transport between the last group distribution centre and an average delivery point in the sales area in Germany, Austria and Netherland.
Installation	For the installation of the product, only standard tools are needed.The installation stage includes the disposal of the packaging and the transport of packaging material to disposal.
Use	The product does not require special maintanence operations
End of life	The end-of-life stage is modelled according to PCR-ed4-EN-2021 09 06 and IEC/TR 62635.
Benefits and loads beyond the system boundaries	n.a.

∭[∓] Environmental impacts

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R	Reference lifetime	20 years					
Ρ	Product category	Other equipments					
Ir	nstallation elements	No additional elements needed during installation					
U	Jse scenario	Reference life time (RLT): 20 years					
	Geographical epresentativeness	Manufacturing: Germany. Distribution, installation, use and end of life : Germany, Austria, Netherland.					
	Fechnological representativeness	Netherland. Technological representativness : manfacturing of lightswitch frame representative of the year 2022"					
r							
	Software and database used	SimaPro 9.4, ecoinvent 3.8, methodology PEF3.0					
S							
S E	Goftware and database used						
S E M	Software and database used	SimaPro 9.4, ecoinvent 3.8, methodology PEF3.0					
S E M	Software and database used	SimaPro 9.4, ecoinvent 3.8, methodology PEF3.0 Energy mix of medium voltage, solar and CHP for DE. Data used to model installation element are representative of					
S E Ir U	Software and database used Energy model used Manufacturing Installation	SimaPro 9.4, ecoinvent 3.8, methodology PEF3.0 Energy mix of medium voltage, solar and CHP for DE. Data used to model installation element are representative of european electricity mix.					
S E Ir U	Software and database used Energy model used Manufacturing Installation Use End of life	SimaPro 9.4, ecoinvent 3.8, methodology PEF3.0 Energy mix of medium voltage, solar and CHP for DE. Data used to model installation element are representative of european electricity mix. n.a. Data used to model installation element are representative of european electricity mix.					
S E Ir U	Software and database used Energy model used Manufacturing Installation Use	SimaPro 9.4, ecoinvent 3.8, methodology PEF3.0 Energy mix of medium voltage, solar and CHP for DE. Data used to model installation element are representative of european electricity mix. n.a. Data used to model installation element are representative of					



Common base of mandatory indicators

% Environmental Impact per Life Cycle Stage of Reference Product

Environmental impact indicators

Indicator	Unit	Total	Manu- facturing	Distri- bution	Instal- lation	Use	End of life	- fits
GWP-total	kg CO₂ eq.	1.93E-01	1.67E-01	2.12E-03	2.01E-02	0.00E+00	3.90E-03	-
GWP-fossil	kg CO₂ eq.	1.85E-01	1.75E-01	2.12E-03	3.31E-03	0.00E+00	3.89E-03	-
GWP-biogenic	kg CO₂ eq.	8.26E-03	-8.44E-03	2.17E-06	1.67E-02	0.00E+00	2.67E-06	-
GWP-luluc GWP-fossil = Global GWP-biogenic = Glo GWP-luluc = Global \	bal Warming Pote	ential biogeni	ic	7.68E-07	3.90E-05	0.00E+00	1.26E-07	-
ODP	kg CFC-11 eq.	3.14E-09	2.19E-09	5.10E-10	3.50E-10	0.00E+00	9.79E-11	-
ODP = Depletion po	tential of the stra	atospheric oz	one layer					
AP AP = Acidification p	H+ eq. otential, Accumul	6.67E-04 ated Exceeda	6.41E-04	1.08E-05	1.29E-05	0.00E+00	2.46E-06	-
EP-freshwater	kg P eq.	2.83E-05	2.64E-05	1.33E-07	1.73E-06	0.00E+00	3.15E-08	-
EP-marine	kg N eg.	1.71E-04	1.23E-04	3.69E-06	1.04E-05	0.00E+00	3.42E-05	-
	J .							
EP-terrestrial EP-freshwater = Eut EP-marine = Eutrop EP-terrestrial = Eutr	mol N eq. trophication pote hication potentia	l, fraction of	nutrients reaching	g marine end cor			9.93E-06	-
EP-freshwater = Eut EP-marine = Eutrop	mol N eq. trophication pote hication potentia	ntial, fractior I, fraction of I	n of nutrients read nutrients reaching	ching freshwater g marine end cor	end compartme			-
EP-freshwater = Eut EP-marine = Eutrop EP-terrestrial = Eutr	mol N eq. trophication pote hication potentia rophication poter kg NMVOC eq.	ntial, fractior I, fraction of I ntial, Accumul 4.40E-04	o of nutrients reaching nutrients reaching ated Exceedance 4.18E-04	ching freshwater g marine end cor	end compartment	ent		-
EP-freshwater = Eut EP-marine = Eutrop EP-terrestrial = Eutr POCP	mol N eq. trophication pote hication potentia rophication poter kg NMVOC eq.	ntial, fractior I, fraction of I ntial, Accumul 4.40E-04	o of nutrients reaching nutrients reaching ated Exceedance 4.18E-04	ching freshwater g marine end cor	end compartment	ent	3.19E-06	-
EP-freshwater = Eut EP-marine = Eutrop EP-terrestrial = Eutro POCP POCP = Formation p ADP-minerals &	mol N eq. trophication potentia rophication potentia kg NMVOC eq. potential of tropo	ntial, fraction of i I, fraction of i Itial, Accumul 4.40E-04	n of nutrients reach nutrients reaching ated Exceedance 4.18E-04 ne	ching freshwater g marine end cor 1.21E-05	end compartment	0.00E+00 0.00E+00	3.19E-06	-
EP-freshwater = Eutrop EP-terrestrial = Eutrop EP-terrestrial = Eutrop POCP POCP = Formation p ADP-minerals & metals	mol N eq. trophication pote hication potentia rophication poter kg NMVOC eq. botential of tropo kg Sb eq. MJ tals = Abiotic depi	Antial, fraction of i I, fraction of i Atal, Accumul 4.40E-04 spheric ozor 1.56E-07 2.22E+00 letion potenti	A of nutrients reaching ated Exceedance 4.18E-04 1.31E-07 2.14E+00 ial for non-fossil r	thing freshwater g marine end cor 1.21E-05 4.90E-09 3.33E-02	end compartmen npartment 6.03E-06 1.92E-08	0.00E+00 0.00E+00	3.19E-06 1.14E-09	-
EP-freshwater = Eutrop EP-terrestrial = Eutrop EP-terrestrial = Eutrop POCP POCP = Formation p ADP-minerals & metals ADP-fossil ADP-minerals & metal	mol N eq. trophication pote hication potentia rophication poter kg NMVOC eq. botential of tropo kg Sb eq. MJ tals = Abiotic depi	Antial, fraction of i I, fraction of i Atal, Accumul 4.40E-04 spheric ozor 1.56E-07 2.22E+00 letion potenti	A of nutrients reaching ated Exceedance 4.18E-04 1.31E-07 2.14E+00 ial for non-fossil r	thing freshwater g marine end cor 1.21E-05 4.90E-09 3.33E-02	end compartmen npartment 6.03E-06 1.92E-08	0.00E+00 0.00E+00 0.00E+00	3.19E-06 1.14E-09	-
EP-freshwater = Eutrop EP-terrestrial = Eutrop EP-terrestrial = Eutrop POCP POCP = Formation p ADP-minerals & metals ADP-fossil ADP-minerals & met ADP-fossil = Abiotic	mol N eq. trophication potentia rophication potentia rophication potentia kg NMVOC eq. botential of tropo kg Sb eq. MJ tals = Abiotic depi : deple-tion for fo m ³ e depr.	ntial, fraction of i ntial, Accumul 4.40E-04 o-spheric ozor 1.56E-07 2.22E+00 letion potenti ssil resources	4.18E-04 1.31E-07 2.14E+00 ial for non-fossil r potential	1.21E-05 4.90E-09 3.33E-02 resources	end compartment npartment 6.03E-06 1.92E-08 4.70E-02	0.00E+00 0.00E+00 0.00E+00	3.19E-06 1.14E-09 6.28E-03	-
EP-freshwater = Eutrop EP-marine = Eutrop EP-terrestrial = Eutrop POCP POCP = Formation p ADP-minerals & metals ADP-fossil ADP-fossil = Abiotic WDP	mol N eq. trophication potentia rophication potentia ophication potentia kg NMVOC eq. botential of tropo kg Sb eq. MJ tals = Abiotic depl deple-tion for fo m ³ e depr. vation potential	ntial, fraction of i ntial, Accumul 4.40E-04 o-spheric ozor 1.56E-07 2.22E+00 letion potenti ssil resources	A of nutrients reaching nutrients reaching ated Exceedance 4.18E-04 ne 1.31E-07 2.14E+00 ial for non-fossil r s potential 4.25E-02	1.21E-05 4.90E-09 3.33E-02 resources	end compartment npartment 6.03E-06 1.92E-08 4.70E-02 1.24E-03	0.00E+00 0.00E+00 0.00E+00	3.19E-06 1.14E-09 6.28E-03	- - - - PAGE

Common base of mandatory indicators

Inventory flows indicator - Resource use indicators

Indicator L	Unit	Total	Manu-	Distri-	Instal-	Use	of	- Бепе
			facturing	bution	lation		life	fits
PERE	MJ	2.38E-01	2.29E-01	4.24E-04	8.32E-03	0.00E+00	2.50E-04	-
PERM	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-
PERT	MJ	2.38E-01	2.29E-01	4.24E-04	8.32E-03	0.00E+00	2.50E-04	-
PENRE	MJ	2.22E+00	2.14E+00	3.33E-02	4.70E-02	0.00E+00	6.28E-03	-
PENRM	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-
PENRT	MJ	2.22E+00	2.14E+00	3.33E-02	4.70E-02	0.00E+00	6.28E-03	-

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials

PERM = Use of renewable primary energy resources used as raw materials

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials

PENRM = Use of non-renewable primary energy resources used as raw materials

PENRT = Total Use of non-renewable primary energy re-sources)

Inventory flows indicator – Indicators describing the use of secondary materials, water, and energy re-sources

			Manu-	Distri-	Instal-		Ena	вене
Indicator	Unit	Total		bution		Use	of	-
			facturing	bution	lation		life	fits
SM	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-
RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-
NRSF	MЈ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-
FW	m³	1.21E-03	1.15E-03	3.96E-06	4.67E-05	0.00E+00	5.80E-06	-
SM = Use of secondary ma RSF = Use of renewable se NRSF = Use of non-renewa	condary fu							

FW = Use of net fresh water

Inventory flows indicator - Waste category indicators

Indicator	Unit	Total	Manu- facturing	Distri- bution	Instal- lation	Use	ena of life	- fits
Hazardous waste disposed	kg	6.03E-07	4.49E-07	8.05E-08	6.21E-08	0.00E+00	1.14E-08	-
Non- hazardous waste disposed	kg	2.66E-02	6.03E-03	3.12E-03	1.47E-03	0.00E+00	1.60E-02	-
Radioactive waste disposed	kg	1.82E-06	1.46E-06	2.25E-07	9.11E-08	0.00E+00	4.04E-08	

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PERT = Total Use of renewable primary energy resources

Common base of mandatory indicators

Inventory flows indicator – Output flow indicators

Indicator	Unit	Total	Manu- facturing	Distri- bution	Instal- lation	Use	of life	- fits
Components for re- use	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-
Materials for recycling	kg	7.17E-03	6.00E-04	0.00E+00	6.57E-03	0.00E+00	0.00E+00	-
Materials for energy recovery	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-
Exported energy	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-

Inventory flow indicator – other indicators

Indicator	Unit	Total	
Biogenic carbo content of the product	kant	0.00E+00	
Biogenic carbo content of the associated pa	e kg of	4.46E-03	

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For other products than the Reference product covered by this PEP, the environmental impacts for each phase of the lifecycle are obtained by multiplying the values of the Reference product by the following coefficients:

* if the coefficient is "1", the impacts of the phase of the life cycle are assimilated to the Reference product, meaning that the impacts are unchanged in comparison to the Reference product

Product name	Manufacturing	Distribution	Instal- lation	Use	End of life	Benefi
Frame 1gang Reflex SI	0.962	0.9	1.004	_	0.846	-
Frame 1gang Future linear	1.332	1.066	0.992	-	1.105	-
Frame 1gang busch-axcent	2.407	1.673	1.437	-	1.783	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-
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Verifier accreditation number:	Information and refere	ence documents:
VH32	www.pep-ecopassport	t.org
Date of issue: 08/2023	Validity period:	5 years
Independent verification of the declaration and data, in c	ompliance with ISO 1402	5: 2006
Internal O	External 🔘	
The PCR review was conducted by a panel of experts chai Julie Orgelet (DDemain)	red by	PEP
PEP are compliant with XP C08-100-1: 2016 or EN 50693:2 The elements of the present PEP cannot be compared wir another program		PASS PORT.
Document in compliance with ISO 14025: 2006 "Environm declarations. Type III environmental declarations"	ental labels and	

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Environmental Impact Indicator Glossary

Impact indicators

Indicator	Description	Unit
Global warming potential (GWP) - total	Indicator of potential global warming caused by emissions to air contributing to the greenhouse effect. The total global warming potential (GWP-total) is the sum of three sub-categories of climate change. GWP-total = GWP-fossil + GWP-biogenic + GWP- land use and land use change	kg CO₂ eq
Ozone depletion (ODP)	Emissions to air that contribute to the destruction of the stratospheric ozone layer	kg CFC-11 eq.
Acidification of soil and water (A)	Acidification of soils and water caused by the release of certain gases to the atmosphere, such as nitrogen oxides and sulphur oxides	H+ eq.
Eutrophication (E)	Indicator of the contribution to eutrophication of water by the enrichment of the aquatic ecosystem with nutritional elements, e.g. industrial or domestic effluents, agriculture, etc. This indicator is divided to three: freshwater, marine and terrestrial.	kg P eq., kg N eq., mole N eq
Photochemical ozone creation (POCP)	Indicator of emissions of gases that affect the creation of photochemical ozone in the lower atmosphere (smog) because of the rays of the sun.	kg NMVOC eq.
Depletion of abiotic resources – elements (ADPe)	Indicator of the depletion of natural non-fossil resources	kg Sb eq.
Depletion of abiotic resources – fossil fuels (ADPf)	The use of non-renewable fossil resources in an unsustainable way (e.g. from material to waste)	MJ (lower heating value)
Water Deprivation potential (WDP)	Deprivation-weighted water consumption. Assesses the potential of water deprivation, to either humans or ecosystems, building on the assumption that the less water remaining available per area, the more likely another user will be deprived.	m³ e depr.

Resource use indicators

Indicator	Description	Unit	
Total use of primary energy	Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials) + Total use of renewable primary energy re-sources (primary energy and primary energy resources used as raw materials)	MJ (lower heating value)	

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