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Product Certificate

Compression fittings

Based on pre-certification tests as well as periodic inspections by Kiwa Nederland B.V., the products referred to in this certificate and marked with the GASTEC QA mark, supplied by

Aalberts integrated piping systems B.V.

may, on delivery, be relied upon to comply with the GASTEC QA Approval Requirements 35, for "Compression fittings for joining copper pipes", dated September 2019.

Ron Scheepers
Kiwa

This certificate is issued by Kiwa Nederland B.V. in conjunction with the KIWA regulations for Certification 2017.

This certificate consists of 5 pages.
Publication of the certificate is allowed.

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CERTIFICATE

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Compression fittings

PRODUCT SPECIFICATION

Compression fitting

Sealing by a compression ring, singular or as a single transition coupler.

Use: joining copper pipes according to GASTEC QA approval requirement 5, quality half hard

Material:

- Brass or DZR
- Nickel plated of sizes 10, 12, 15, 22 and 28 mm

S 1200: Straight compression fitting

10
12
15
22
28
35
42
54

S 1201: Straight compression fitting

12 x 10
15 x 10
15 x 12
22 x 15
28 x 22

S 1202: Straight compression fitting

R $\frac{3}{8}$ x 12
R $\frac{1}{2}$ x 12
R $\frac{3}{8}$ x 15
R $\frac{1}{2}$ x 15
R $\frac{3}{4}$ x 15
R $\frac{1}{2}$ x 22
R $\frac{3}{4}$ x 22
R 1 x 22
R $\frac{3}{4}$ x 28
R 1 x 28

S 1204: Straight compression fitting

Rp $\frac{3}{8}$ x 12
Rp $\frac{1}{2}$ x 12
Rp $\frac{3}{8}$ x 15
Rp $\frac{1}{2}$ x 15
Rp $\frac{3}{4}$ x 15
Rp $\frac{1}{2}$ x 22
Rp $\frac{3}{4}$ x 22
Rp 1 x 22
Rp 1 x 28

S 1206: End cap compression fitting

12
15
22
28
35

S 1208: Repair fitting

15
22

S 1210: elbow compression fitting

10
12
15
22
28
35
42
54

S 1211: elbow compression fitting

12 x 10
15 x 10
15 x 12
22 x 15
28 x 22

S 1212: Elbow compression fitting

R $\frac{3}{8}$ x 12
R $\frac{1}{2}$ x 15
R $\frac{3}{4}$ x 22
R 1 x 28

S 1225: Tee compression fitting x R

15 x R $\frac{1}{2}$ x 15
22 x R $\frac{1}{2}$ x 22

S 1226: Tee compression fitting x R

15 x 15 x R $\frac{1}{2}$

S 1240: Wall plate

Rp $\frac{1}{2}$ x 15 DZR

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S 1214: Elbow compression fitting

Rp $\frac{3}{8}$ x 12
 Rp $\frac{1}{2}$ x 12
 Rp $\frac{3}{8}$ x 15
 Rp $\frac{1}{2}$ x 15
 Rp $\frac{3}{4}$ x 15
 Rp $\frac{1}{2}$ x 22
 Rp $\frac{3}{4}$ x 22
 Rp 1 x 22
 Rp 1 x 28

S 1220: Tee compression fitting

12
 15
 22
 28

S 1223: Tee compression fitting

15 x Rp $\frac{1}{4}$ x 15
 15 x Rp $\frac{1}{2}$ x 15
 22 x Rp $\frac{3}{8}$ x 22
 22 x Rp $\frac{1}{2}$ x 22
 22 x Rp $\frac{3}{4}$ x 22

S 1221: Tee compression fitting

15 x 12 x 15
 12 x 15 x 12
 22 x 12 x 22
 15 x 22 x 15
 22 x 15 x 22
 22 x 22 x 15
 28 x 15 x 28
 28 x 15 x 22
 28 x 22 x 15
 28 x 22 x 28
 28 x 28 x 15
 28 x 28 x 22
 15 x 12 x 12
 15 x 15 x 12
 22 x 15 x 15
 22 x 22 x 15
 22 x 28 x 22
 28 x 22 x 22
 22 x 15 x 12

S 1224: Tee compression fitting x Rp

15 x 15 x Rp $\frac{1}{2}$
 22 x 22 x Rp $\frac{1}{2}$
 22 x 22 x Rp $\frac{3}{4}$

S 1268: Single reducer

12 x 10
 15 x 10
 15 x 12
 22 x 12
 22 x 15
 28 x 12
 28 x 15
 28 x 22
 35 x 22
 35 x 28
 42 x 22
 42 x 28
 42 x 35
 54 x 35
 54 x 42

Compression fitting Project.

Sealing by a compression ring

Use: joining copper pipes according to GASTEC QA approval requirement 5, quality half hard

Material: Brass

KU 2000: Straight compression fitting

12
 15
 22
 28

KU 2001: Straight compression fitting

12 x 10
 12 x 15
 22 x 15
 28 x 22

KU 2002: straight compression fitting

R $\frac{3}{8}$ x 12
 R $\frac{1}{2}$ x 15
 R $\frac{3}{4}$ x 15
 R $\frac{1}{2}$ x 22
 R $\frac{3}{4}$ x 22
 R1 x 22
 R1 x 28

KU 2004: Straight compression fitting

Rp $\frac{3}{8}$ x 12
 Rp $\frac{1}{2}$ x 12
 Rp $\frac{3}{8}$ x 15
 Rp $\frac{1}{2}$ x 15
 Rp $\frac{3}{4}$ x 15
 Rp $\frac{1}{2}$ x 22
 Rp $\frac{3}{4}$ x 22
 Rp 1 x 22

KU 2006: End cap compression fitting

12
 15
 22
 28

KU 2010: Elbow compression fitting

12
 15
 22
 28

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Compression fittings

KU 2011: Elbow compression fitting

15 x 10
15 x 12
28 x 22

KU 2012: Elbow compression fitting

R 1/2 x 15
R 3/8 x 12
R 3/4 x 15
R 1 x 22
R 3/4 x 22

KU 2014: Elbow compression fitting

Rp 1/2 x 15
Rp 3/4 x 22
Rp 3/4 x 15
Rp 1 x 22

KU 2020: Tee compression fitting

12
15
22
28

KU 2021: Tee compression fitting

22 x 15 x 15
22 x 15 x 22
22 x 22 x 15
12 x 15 x 12
15 x 12 x 12
15 x 12 x 15
15 x 15 x 12
15 x 22 x 15
28 x 15 x 28
28 x 22 x 28

KU 2068: Reducer compression fitting

15 x 12
22 x 15
28 x 22

KU 2024: Tee compression fitting

15 x 15 x Rp 1/2

KU 2025: Wall plate

Rp 1/2 x 15

Uitvoering DZR

KU 2002: Straight compression fitting

R 3/8 x 15

KU 2011: Elbow compression fitting

22 x 15

KU 2023: Tee compression fitting

15 x Rp 1/2 x 15
22 x Rp 1/2 x 22

KU 2024: Tee compression fitting

22 x 22 x Rp 1/2

Specific Belgium Compression fitting

Sealing by a compression ring with stroke limitation

Use: joining copper pipes according to GASTEC QA approval requirement 5, quality half hard

Material: Brass DZR brass

Male thread can be supplied with an external sealing

G 1200: Straight compression fitting

12
15
22
28

G 1201: Straight compression fitting

22 x 15
28 x 22

G 1202: Straight compression fitting

R 1/2 x 12
R 1/2 x 15
R 3/4 x 22
R 1 x 22
R 1 x 28

G 1204: Straight compression fitting

Rp 1/2 x 12
Rp 1/2 x 15
Rp 3/4 x 22
Rp 1 x 22
Rp 1 x 28

G 1210: Elbow compression fitting

12
15
22
28

G 1211: Elbow compression fitting

22 x 15
28 x 22

G 1212: Elbow compression fitting

R 1/2 x 15
R 3/4 x 22

G 1214: Elbow compression fitting

Rp 1/2 x 15
Rp 3/4 x 22
Rp 1 x 22
Rp 1 x 28

G 1220: Tee compression fitting

12
15
22
28

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G 1221: Tee compression fitting

15 x 22 x 15
22 x 15 x 22
28 x 15 x 28
22 x 15 x 15
22 x 22 x 15
28 x 22 x 22

APPLICATION AND USE

Compression fittings for joining half-hard copper pipes (R250) according to GASTEC QA Approval Requirements 5 for application in gas installations with a maximum working pressure of 1 bar. The compression fittings shall be used for domestic gas installations which come in contact with 2nd and 3rd family gasses according to table 1 of NEN-EN 437.

MARKING

- GASTEC QA, GASTEC QA logo, trademark or punch mark. This also applies to inserts.
- Manufacturer's identity symbol or trademark
- If practicable nominal diameter
- Number and part of standard: EN 1254-2
- Inserts are marked with diameter x wall thickness.

Fittings manufactured from dezincification resistant copper-zinc alloys shall be legibly and durably marked in accordance with either:

- a) for grade A material use symbol QI or characters DRA;
 - b) for grade B material, use characters DRB.
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RECOMMENDATIONS FOR END USERS

Check at the time of delivery whether:

- the producer has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport.

Consult the producer's processing guidelines for the proper storage and transport methods.

Check whether this certificate is still valid by consulting Kiwa Nederland B.V. or the Kiwa website.

If you should reject a product on the basis of the above, please contact the supplier and, if necessary, Kiwa Nederland B.V.
