PRESTATIEVERKLARING

DoP 0311

voor fischer Betonschroef UltraCut FBS II NL

1. Unieke identificatiecode van het producttype: **DoP 0311**

2. Beoogd(e) gebruik(en): **Bevestiging in metselstenen, Zie bijlage, met name de bijlagen B1 - B8.**

3. Fabrikant: **fischerwerke GmbH & Co. KG, Klaus-Fischer-Str. 1, 72178 Waldachtal, Duitsland**

4. Gemachtigde: **–**

5. Het systeem of de systemen voor de beoordeling en verificatie van de prestatiebestendigheid: **1**

6. Europees beoordelingsdocument: **EAD 330460-00-0604, Edition 04/2022**
   Europese technische beoordeling: **ETA-20/0134; 2022-07-14**
   Technische beoordelingsinstantie: **DIBt- Deutsches Institut für Bautechnik**
   Aangemelde instantie(s): **2873 TU Darmstadt**

7. Aangegeven prestatie(s):

Mechanische weerstand en stabiliteit (BWR 1)

Kenmerkende weerstand tegen staalbreuk van een enkel schroefanker onder trekbelasting: zie bijlage, met name bijlage C1

Kenmerkende weerstand tegen staalbreuk van een enkel schroefanker onder afschuifbelasting: zie bijlage, met name bijlage C1

Karakteristieke weerstand tegen breuk door uittrekken of uitbreken van bakstenen van een enkel schroefanker onder trekbelasting: zie bijlage, met name de bijlagen B6,B7,C2,C3,C5,C6,C8,C9,C11,C12

Karakteristieke weerstand tegen lokaal falen van baksteen en falen van de baksteenrand van een enkel schroefanker onder afschuifbelasting: zie bijlage, met name de bijlagen B6,B7,C2,C3,C5,C6,C8,C9,C11,C12

Karakteristieke weerstand tegen breuk van een schroefankergroep onder trekbelasting: zie bijlage, met name de bijlagen B6,B7,C2,C5,C8,C11

Karakteristieke weerstand tegen lokaal falen van baksteen en falen van de baksteenrand van een schroefankergroep onder afschuifbelasting: zie bijlage, met name de bijlagen B6,B7,C2,C5,C8,C11

Randafstanden, voegafstanden, tussenafstanden, dikte van het element: zie bijlage, met name de bijlagen B6,B7,C2,C5,C8,C11

Weerstand tegen gecombineerde trek- en schuifbelasting (holle en geperforeerde bakstenen): zie bijlage, met name bijlage C12

Verplaatsingen: zie bijlage, met name de bijlagen C3, C6, C9, C12

Veiligheid in geval van brand (BWR 2)

Reactie op brand: Klasse (A1)

Weerstand tegen vuur: zie bijlage, met name de bijlagen C4, C7, C10

Duurzaamheid:

Duurzaamheid:zie bijlage, met name de bijlagen A3, B1

8. Geëigende technische documentatie en/of specifieke technische documentatie: **–**

De prestaties van het hierboven omschreven product zijn conform de aangegeven prestaties. Deze prestatieverklaring wordt in overeenstemming met Verordening (EU) nr. 305/2011 onder de exclusieve verantwoordelijkheid van de hierboven vermelde fabrikant verstrekt.

Ondertekend voor en namens de fabrikant door:

Dr.-Ing. Oliver Geibig, Managing Director Business Units & Engineering

Jürgen Grün, Managing Director Chemistry & Quality

Tumlingen, 2022-07-28

Deze DoP is opgesteld in meerdere talen. In het geval van geschillen over de interpretatie zal de Engelse tekst altijd prevaleren.

Het aanhangsel bevat vrijwillige en aanvullende informatie in het Engels die de (taal-neutraal gespecificeerde) wettelijke vereisten overschrijdt.

Translation guidance Essential Characteristics and Performance Parameters for Annexes
Vertaal assistent van de essentiële kenmerken en eigenschappen voor bijlagen

Mechanical resistance and stability (BWR 1) **Mechanische weerstand en stabiliteit (BWR 1)**		
1	Characteristic resistance to steel failure of a single screw anchor under tension loading: **Kenmerkende weerstand tegen staalbreuk van een enkel schroefanker onder trekbelasting:**	$N_{Rk,s}$ [kN]
2	Characteristic resistance to steel failure of a single screw anchor under shear loading: **Kenmerkende weerstand tegen staalbreuk van een enkel schroefanker onder afschuifbelasting:**	$V_{Rk,s}$ [kN]; $M^0_{Rk,s}$ [Nm]
3	Characteristic resistance to pull-out failure or brick breakout failure of a single screw anchor under tension loading: **Karakteristieke weerstand tegen breuk door uittrekken of uitbreken van bakstenen van een enkel schroefanker onder trekbelasting:**	$N_{Rk,p}$; $N_{Rk,b}$; $N_{Rk,p,c}$; $N_{Rk,b,c}$ [kN], $\alpha_{j,N}$ [-]
4	Characteristic resistance to local brick failure and brick edge failure of a single screw anchor under shear loading: **Karakteristieke weerstand tegen lokaal falen van baksteen en falen van de baksteenrand van een enkel schroefanker onder afschuifbelasting:**	$V_{Rk,b,II}$; $V_{Rk,b,\perp}$; $V_{Rk,c,II}$; $V_{Rk,c,\perp}$ [kN]; $\alpha_{j,VII}$; $\alpha_{j,V\perp}$ [-]
5	Characteristic resistance to brick breakout failure of a screw anchor group under tension loading: **Karakteristieke weerstand tegen breuk van een schroefankergroep onder trekbelasting:**	N^g_{Rk} [kN]; $\alpha_{g,N}$ [-]
6	Characteristic resistance to local brick failure and brick edge failure of a screw anchors group under shear loading: **Karakteristieke weerstand tegen lokaal falen van baksteen en falen van de baksteenrand van een schroefankergroep onder afschuifbelasting:**	$V^g_{Rk,b,II}$; $V^g_{Rk,b,\perp}$; $V^g_{Rk,c,II}$; $V^g_{Rk,c,\perp}$ [kN]; $\alpha_{g,VII}$; $\alpha_{g,VII\perp}$ [-]
7	Edge distances, joint distances, spacing, member thickness: **Randafstanden, voegafstanden, tussenafstanden, dikte van het element:**	c_{cr}; s_{crII}; $s_{cr\perp}$; c_{min}; c_{jII}; $c_{j\perp}$; s_{minII}; $s_{min\perp}$; h_{min} [mm]
8	Resistance to combined tension and shear loading (hollow and perforated bricks): **Weerstand tegen gecombineerde trek- en schuifbelasting (holle en geperforeerde bakstenen):**	X [-]
9	Displacements: **Verplaatsingen:**	δ_{N0}; $\delta_{N\infty}$; δ_{V0}; $\delta_{V\infty}$ [mm]
Safety in case of fire (BWR 2) **Veiligheid in geval van brand (BWR 2)**		
10	Reaction to fire: **Reactie op brand:**	Class Klasse (A1)
11	Resistance to fire: **Weerstand tegen vuur:**	$N_{Rk,s,fi}$ [kN]; $N_{Rk,p,fi}$ [kN]; $N_{Rk,b,fi}$ [kN]; $N^g_{Rk,fi}$ [kN]; $V_{Rk,s,fi}$ [kN]; $M^0_{Rk,s,fi}$ [Nm]; $c_{min,fi}$; $s_{min,fi}$; $c_{j,fi}$ [mm]
Other essential characteristics linked with the Basic Work Requirements **Andere essentiële kenmerken die verband houden met de Basisvereisten voor werk**		
12	Durability: **Duurzaamheid:**	-

Specific Part

1 Technical description of the product

The fischer concrete screw ULTRACUT FBS II is an anchor of sizes 6, 8 and 10 mm made of hardened carbon steel (FBS II, FBS II CP) or stainless steel with hardened tip (FBS II R). The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchors of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to steel failure of a single screw anchor under tension loading	See Annex C 1
Characteristic resistance to steel failure of a single screw anchor under shear loading	See Annex C 1
Characteristic resistance to pull-out failure or brick breakout failure of a single screw anchor under tension loading	See Annex C 2 - C 12
Characteristic resistance to local brick failure and brick edge failure of a single screw anchor under shear loading	See Annex C 2 - C 12
Characteristic resistance to brick breakout failure of a screw anchor group under tension loading	See Annex C 2, C 5, C 8 and C 11
Characteristic resistance to local brick failure and brick edge failure of a screw anchor group under shear loading	See Annex C 2, C 5, C 8 and C 11
Edge distances, joint distances, spacing, member thickness	See Annex C 2, C 5, C 8 and C 11
Resistance to combined tension and shear loading (hollow and perforated bricks)	See Annex C 12
Displacements	See Annex C 3, C 6, C 9 and C 12

3.2 Safety in case of fire (BWR 2)

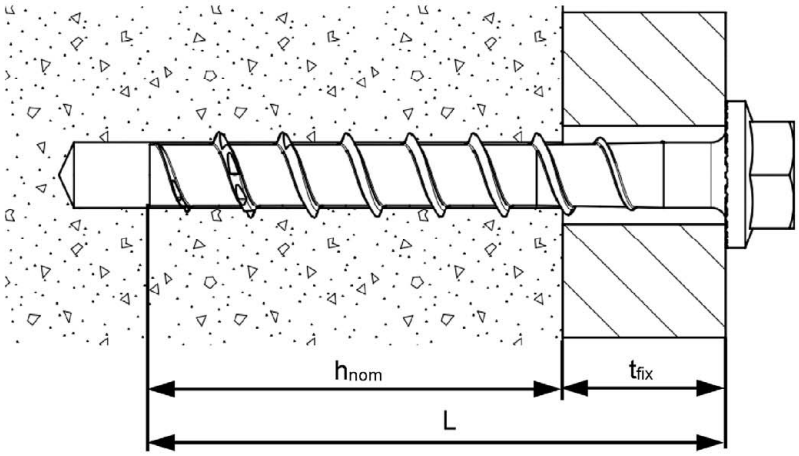
Essential characteristic	Performance
Reaction to fire	Class A 1
Resistance to fire	See Annex C 4, C 7 and C 10

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

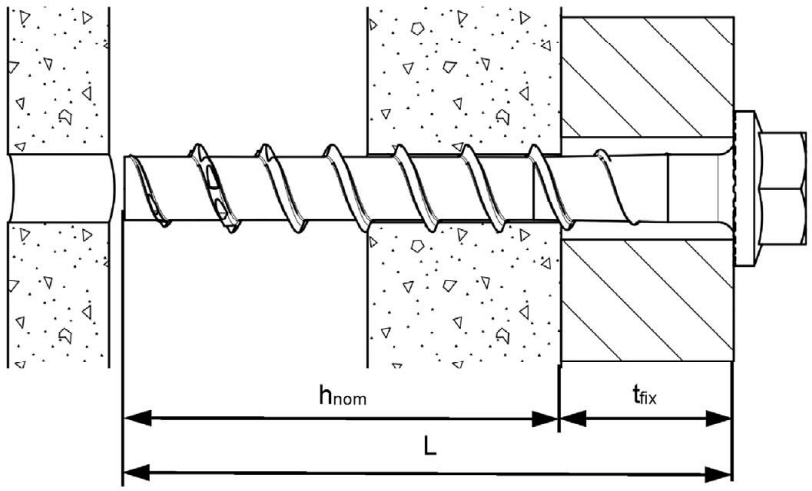
In accordance with the European Assessment Document EAD 330460-00-0604 the applicable European legal act is: 97/177/EC.

The system to be applied is: 1

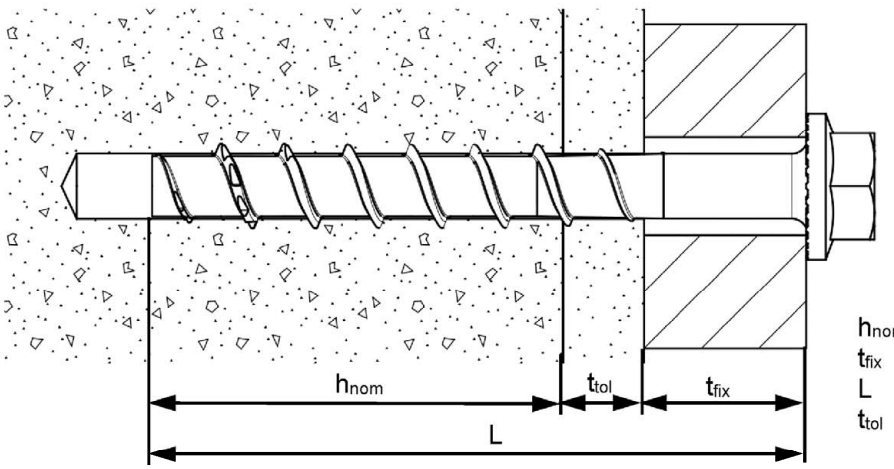
Installed conditions



FBS II US in solid brick masonry



FBS II US in hollow brick masonry



FBS II US with render bridge (solid brick masonry or hollow brick masonry)

h_{nom}	Nominal embedment depth
t_{fix}	Thickness of fixture
L	Screw length
t_{tol}	Thickness of unbearing layer

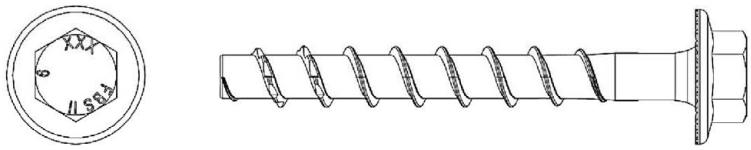
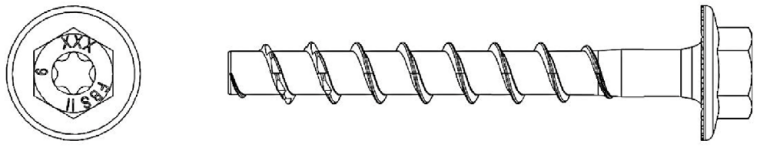
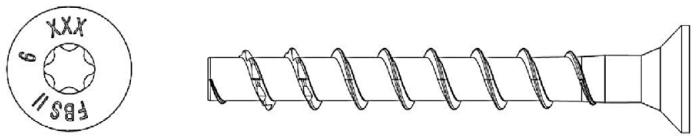
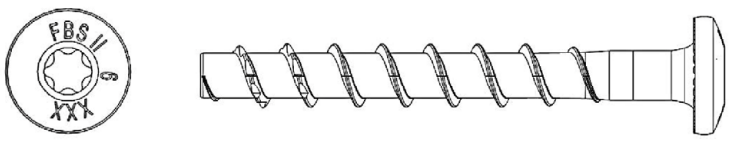
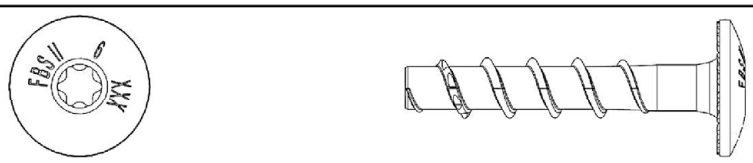
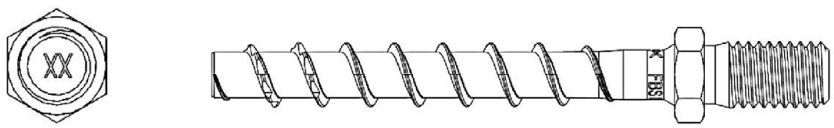
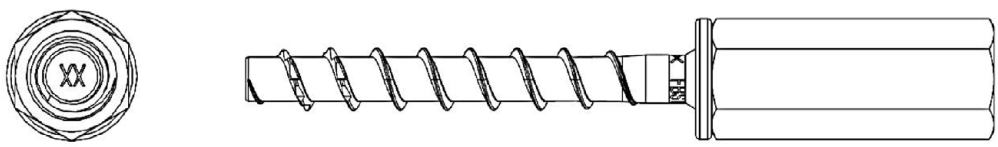
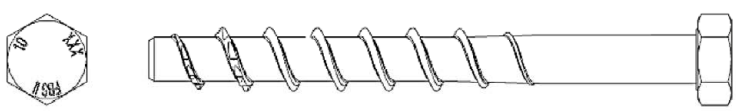
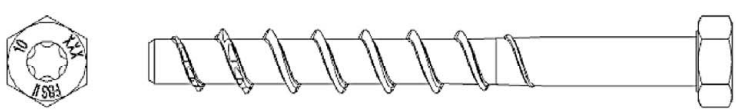
(Figures not to scale)

fischer concrete screw UltraCut FBS II, FBS II CP, FBS II R
for anchorage in masonry

Product description
Installed conditions

Annex A 1
Appendix 3 / 25

Table A2.1: Screw types FBS II

Hexagon head with formed washer (**US**) Size 6-10	
Hexagon head with formed washer and TX-drive (**US TX**) Size 6-10	
Countersunk head (**SK**) Size 6-10	
Panhead (**P**) Size 6	
Large panhead (**LP**) Size 6	
Hexagon head and connection thread M8 or M10 (**M**) Size 6	
Hexagon connection nut with metric internal thread (**I**) Size 6	
Hexagon head (**S**) Size 8-10	
Hexagon head with TX-drive (**S TX**) Size 8-10	

(Figures not to scale)

fischer concrete screw UltraCut FBS II, FBS II CP, FBS II R
for anchorage in masonry

Product description
Screw types

Annex A 2
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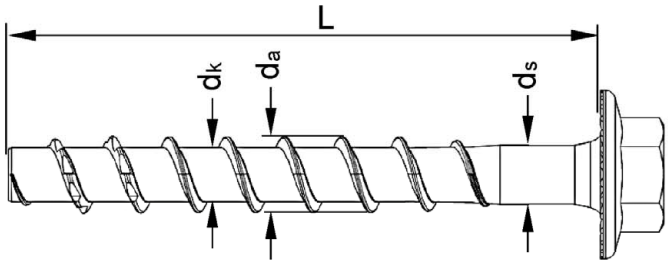
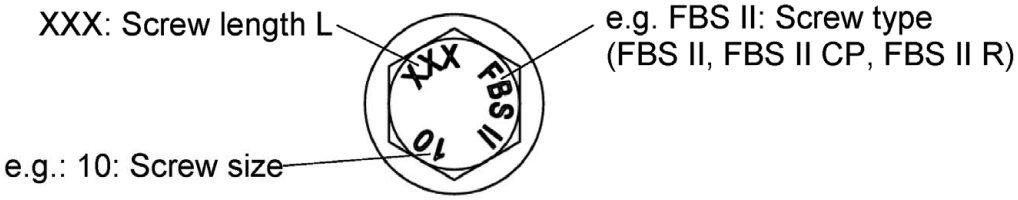
Table A3.1: Dimensions and material

Screw types / size			All head shapes		
			6	8	10
Thread outer diameter	d_a	[mm]	7,75	10,3	12,5
Core diameter	d_k	[mm]	5,65	7,4(7,5[1)])	9,4
Shaft diameter	d_s	[mm]	6,0	8,0	9,9
Material FBS II, FBS II CP		[-]	Hardened carbon steel; $A_5 \geq 8\%$		
Material FBS II R		[-]	-	Tip: Hardened stainless steel; Shaft and head: Stainless steel	
Coating FBS II		[-]	Galvanised		
Coating FBS II CP		[-]	-	Multi-layer coating	

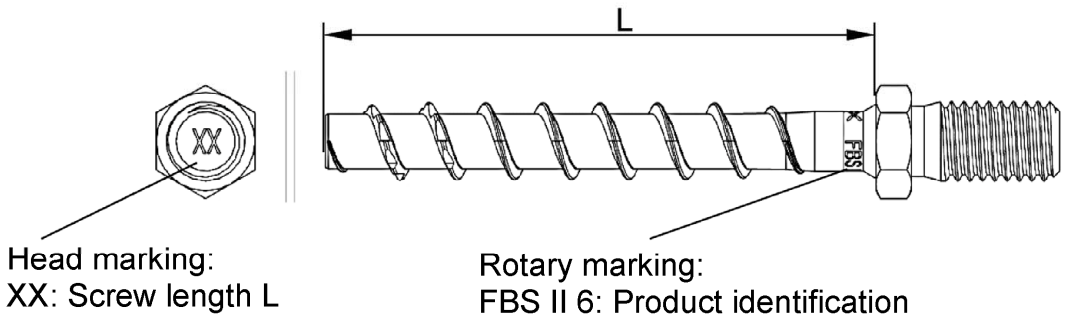
[1)] Core diameter FBS II R



Marking of screw types US, US TX, S, S TX, SK, P, LP



Marking of screw types M8, M10, I



(Figures not to scale)

Specifications of intended use

Anchorages subject to:

- Static and quasi-static actions in tension, shear or combined tension and shear or bending.
- Requirements related to resistance to fire (for dry masonry only)

Base materials:

- Solid brick masonry see Annex C 2, C 5 and C 8
- Hollow brick masonry see Annex C 11
- Minimum thickness of masonry member in accordance with brick width (see Annex C 2, C 5, C 8 and C 11)
- Horizontal joints must be completely filled with mortar according to EN 998-2:2016 with strength class at minimum M2,5. Vertical Joints can, but do not have to be filled with mortar
- In case of fire, all joints must be completely filled with mortar according to EN 998-2:2016 with strength class at minimum M5.
- Dry and wet masonry

Use conditions (Environmental conditions):

- **FBS II, FBS II CP, FBS II R:** Structures subject to dry internal conditions
- **FBS II R:** Conditions according to EN 1993-1-4:2006 + A1:2015 in accordance with Corrosion Resistance Class CRC III
- The covered temperature range of the masonry during the working life is within the range -40°C to +80°C

Design:

- The anchorages have to be designed in accordance with EOTA Technical Report TR 054:2021-05, design method A under the responsibility of an engineer experienced in anchorage and masonry work.
- Screw size D6 and nominal embedment depth smaller than 50 mm may only be used for anchoring of statically indeterminate systems
- Verifiable calculation notes and drawings shall be prepared considering the relevant masonry in the area of anchorage, the loads to be transmitted and their transmission to the supports of the structure. The position of the anchor is indicated on the design drawings.
- The screw must be placed only in the wall side of the masonry.
- The characteristic resistance of the assessed solid bricks is also valid for larger brick sizes and higher mean compressive strength and higher dry density of the masonry unit.
- For the calculation of pull-out of a brick under tension load $N_{Rk,pb}$ or pushing out a brick under shear load $V_{Rk,pb}$ see EOTA Technical Report TR 054:2021-05.
- For joint widths w_j > 3 mm, installation in the joint and close to the joint is not possible; the distances to joints c_j have to comply with Annex B 6.
- For joint widths $w_j \leq 3$ mm, installation in the joint and close to the joint is possible, if the joint factors according to Annex C are considered. Horizontal joints must be completely filled with mortar, vertical joints can, but do not have to be filled with mortar.

Installation:

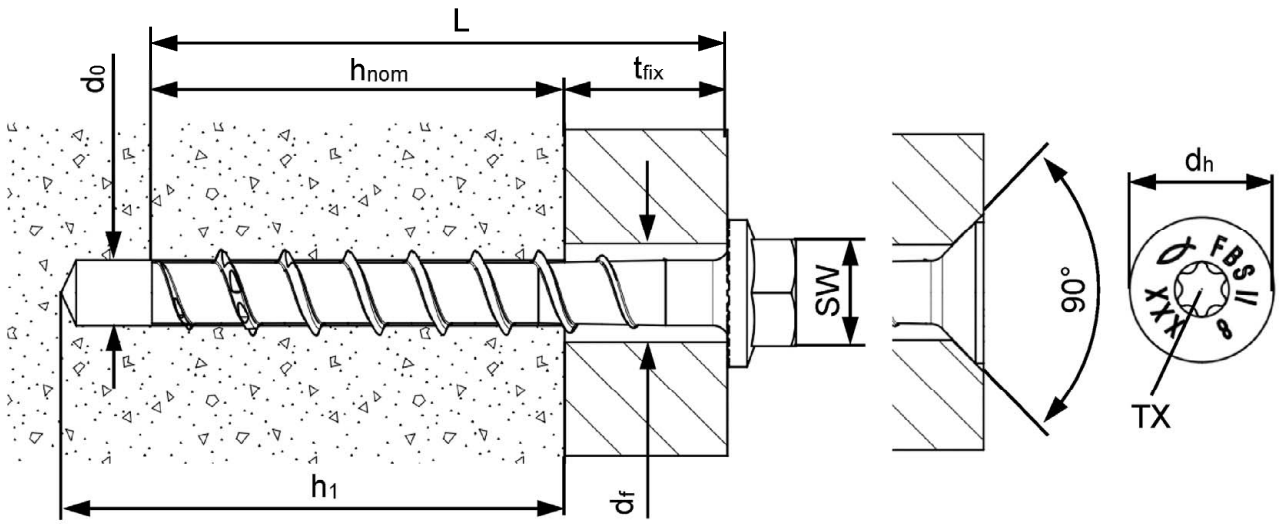
- Bridging of unbearing layer t_{tol} (e.g.: plaster) is possible but has to be considered for choosing the length of the screw. t_{tol} must be added to the length. $L \geq h_{nom} + t_{tol} + t_{fix}$ (see figure Annex A1)
- During installation, the joint, spacing and edge distances specified by the planner must be considered. Installation in joints > 3 mm is not allowed.
- Hole drilling by hammer drilling or rotary drilling, with standard hammer drill bits or hollow drill bits (in accordance with Annex C). The masonry must not be damaged during hammer drilling. If cracks occur during drilling, the rotary mode must be used. In this case the hole must be aborted.
- In case of aborted hole: The hole shall be filled with high strength mortar.
- Cleaning of the hole is not necessary if the driller is vented 3 times when reaching the correct drillhole depth (According B5), or when using a hollow drill with functional suction.
- Screw installation carried out by appropriately qualified personnel under the supervision of the person responsible for technical matters on side.

Table B3.1: Installation parameters

Size			FBS II		
			6	**8**	**10**
Nominal embedment depth	h_{nom}		≥ 40	≥ 50	≥ 55
Nominal drill hole diameter	d_0		6	8	10
Cutting diameter of drill bits	$d_{cut} \leq$	[mm]	6,45	8,45	10,45
Clearance hole diameter	d_f		≤ 8	≤ 12,0	≤ 14,0
Wrench size (US, S, M, I)	SW		10/13	13	15
Tx size (US TX, SK, L, LP)	Tx	[-]	30	40	50
Countersunk head diameter	d_h		13,5	18	21
Drill hole depth	h_1		≥ L - t_{fix} - t_{tol}[2)] + 10 mm		
Thickness of fixture	t_{fix}	[mm]	≤ L - h_{nom} - t_{tol}[2)]		
Screw length	L_{min} =		40	50	55
	L_{max} =		325 (55[1)])	400	405

[1)] Screw type M and I

[2)] for Installation condition with render bridge see figure 3 in Annex A1



(Figures not to scale)

fischer concrete screw UltraCut FBS II, FBS II CP, FBS II R
for anchorage in masonry

Intended use
Installation parameters

Annex B 3
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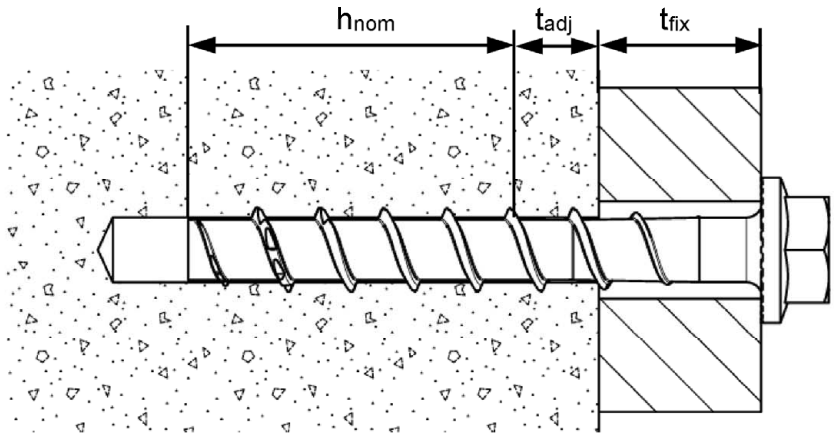
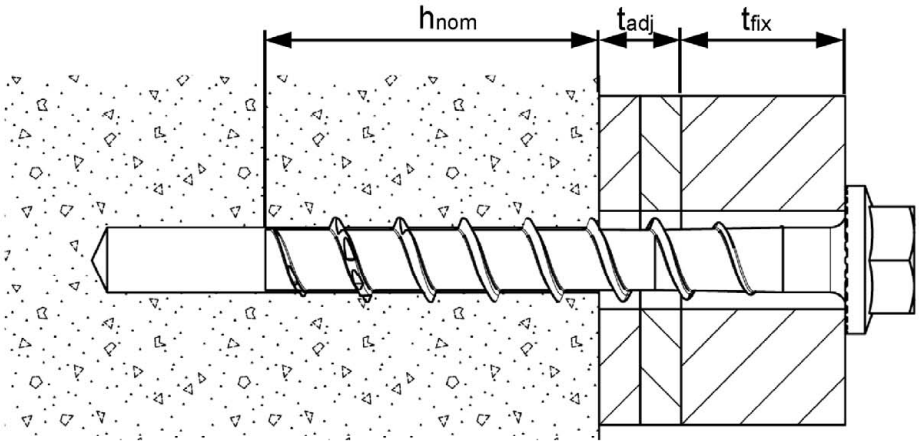
Adjustment process

Installed condition before adjustment



Installed condition after adjustment

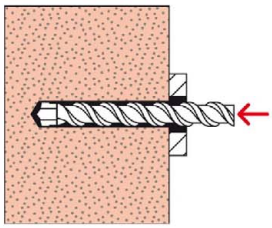


(Figures not to scale)

It is permissible to loosen the screw up to two times for adjustment.
For this purpose, the screw can be loosened up to a maximum of L_{adj} = 20 mm from the surface of the initial fixture. The total permissible thickness of the relining inserted during the adjustment process is t_{adj} = 10 mm.

The required nominal anchoring depth h_{nom} must be kept after the adjustment process.

Installation instruction



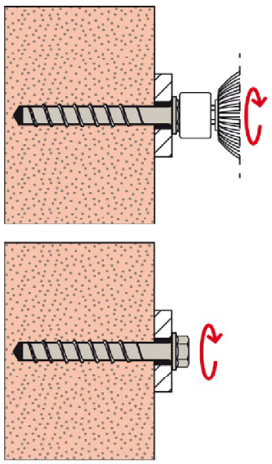
Step 1: Drill hole creation:

Drill the borehole using a standard hammer drill or a hollow drill. The joint, spacing and edge distances specified by the planner must be considered.

When using a standard hammer drill, after reaching the required drill hole depth, insert the drill bit at least 3 times to the bottom of the drill hole while the machine is running and pull it out of the drill hole again ("ventilate" the drill hole).

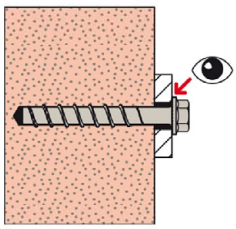
Drill hole diameter d_0 and drill hole depth h_1 according to Table B3.1.

Drilling method (hammer drilling / rotary drilling) according to specifications in Annex C.



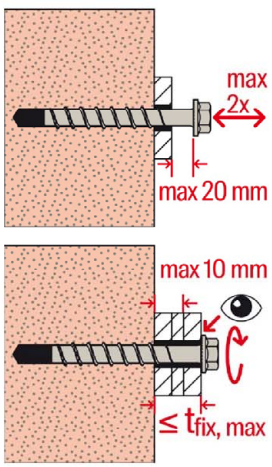
Step 2: Installation:

The screws may be installed using cordless screwdrivers, socket wrenches, screwdrivers and other standard screwdriving tools. The tightening torque applied after complete installation must not exceed the maximum installation torque (max T_{inst} according to Annex C).
Alternative: The screws may be installed with any tangential impact screw driver up to the maximum specified device torque $T_{imp,max}$ as specified in Annex C.
Recommended tangential impact screw driver: FSS 18V 400 BL according to Annex B 8 at a suitable power level as specified in Annex C.



Step 3: Check for correct installation:

After installation further turning of the screw must not be possible. The maximum installation torque (max T_{inst} according to Annex C) must not be exceeded during checking.
The screw head must rest on the attachment part and must not be damaged.



Adjustment:

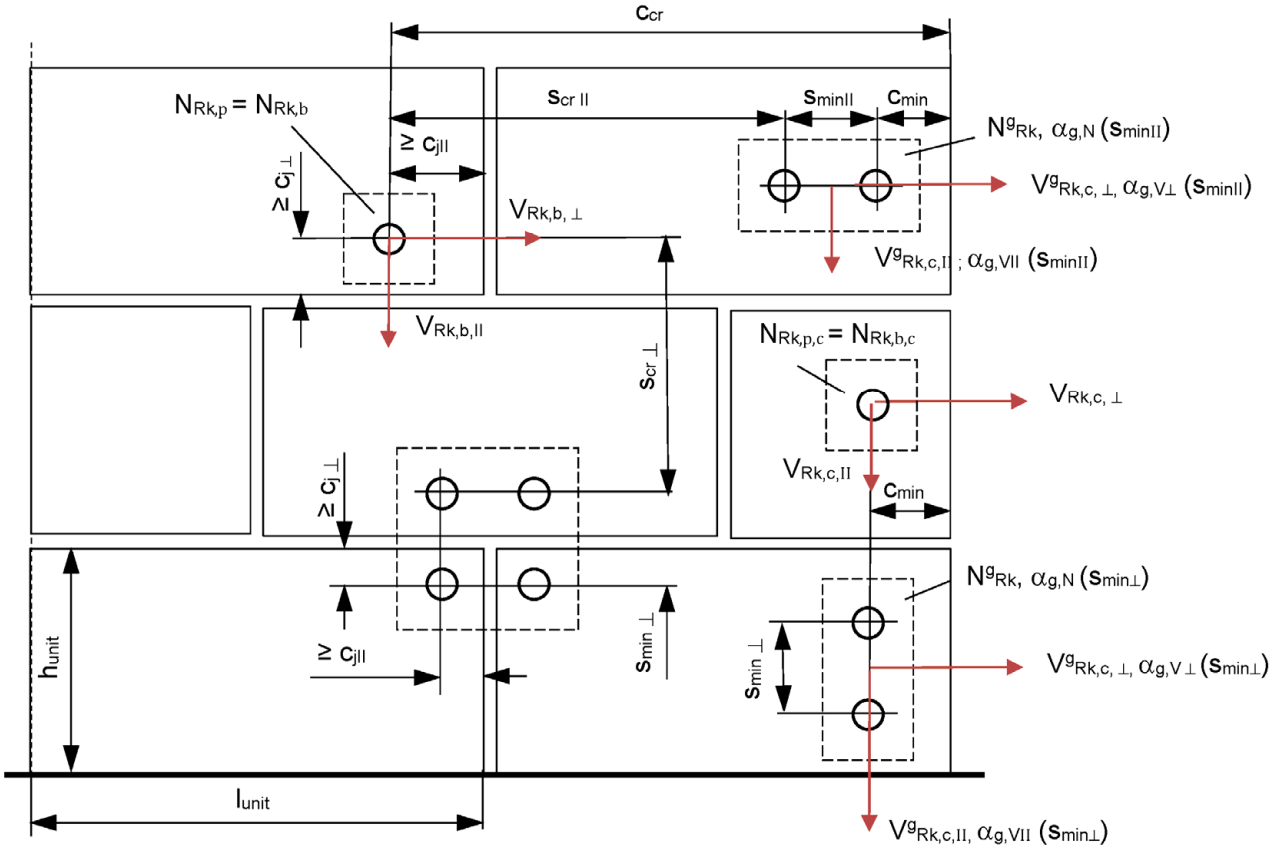
Optional:
The screw may be adjusted according to Annex B 4.

In the case of adjustment, the screw may be unscrewed by a maximum of L_{adj} = 20mm.

The maximum shimming t_{adj} = 10mm must not be exceeded.

Possible installation positions for joint width > 3 mm

For joint widths >3 mm, the distances c_J must be observed.



(Figures not to scale)

c_{min}	=	minimum edge distance to free edge of the wall
$c_{j\,II}$	=	distance to vertical joints without influence on resistance of the screw anchor
$c_{j\,\perp}$	=	distance to horizontal joints without influence on resistance of the screw anchor
$s_{min\,II}$	=	minimum spacing parallel to the horizontal joint
$s_{min\,\perp}$	=	minimum spacing perpendicular to the horizontal joint
c_{cr}	=	edge distance for ensuring the transmission of the charact. resistance of a single screw anchor
$s_{cr\,II}$	=	characteristic spacing parallel to the horizontal joint
$s_{cr\,\perp}$	=	characteristic spacing perpendicular to the horizontal joint
l_{unit}	=	length of the masonry unit
h_{unit}	=	height of the masonry unit
$\alpha_{g,N;}$	=	group factor under tension load ($\alpha_{g,N} = \alpha_{g,N}(s_{min\,II}) = \alpha_{g,N}(s_{min\,\perp})$)
$\alpha_{g,V\,II}$	=	group factor under shear load parallel to the edge ($\alpha_{g,V\,II} = \alpha_{g,V\,II}(s_{min\,II}) = \alpha_{g,VII}(s_{min\perp})$)
$\alpha_{g,V\,\perp}$	=	group factor under shear load perpendicular to the edge ($\alpha_{g,V\,\perp} = \alpha_{g,V\,\perp}(s_{min\,II}) = \alpha_{g,V\perp}(s_{min\perp})$)

$N_{Rk} = N_{Rk,b} = N_{Rk,p} = N_{Rk,b,c} = N_{Rk,p,c}$

$V_{Rk,\,II} = V_{Rk,b,\,II} = V_{Rk,c,\,II}$; $V_{Rk,\,\perp} = V_{Rk,b,\,\perp} = V_{Rk,c,\,\perp}$

For $s \geq s_{cr}$: $\alpha_{g,N} = \alpha_{g,V\,II} = \alpha_{g,V\,\perp} = 2$

For $s_{min} \leq s < s_{cr}$: $\alpha_{g,N}$; $\alpha_{g,V\,II}$; $\alpha_{g,V\,\perp}$ according to installation parameter of brick in Annex C

$N^g_{Rk} = \alpha_{g,N} \bullet N_{Rk}$ (Group of 2 anchors)

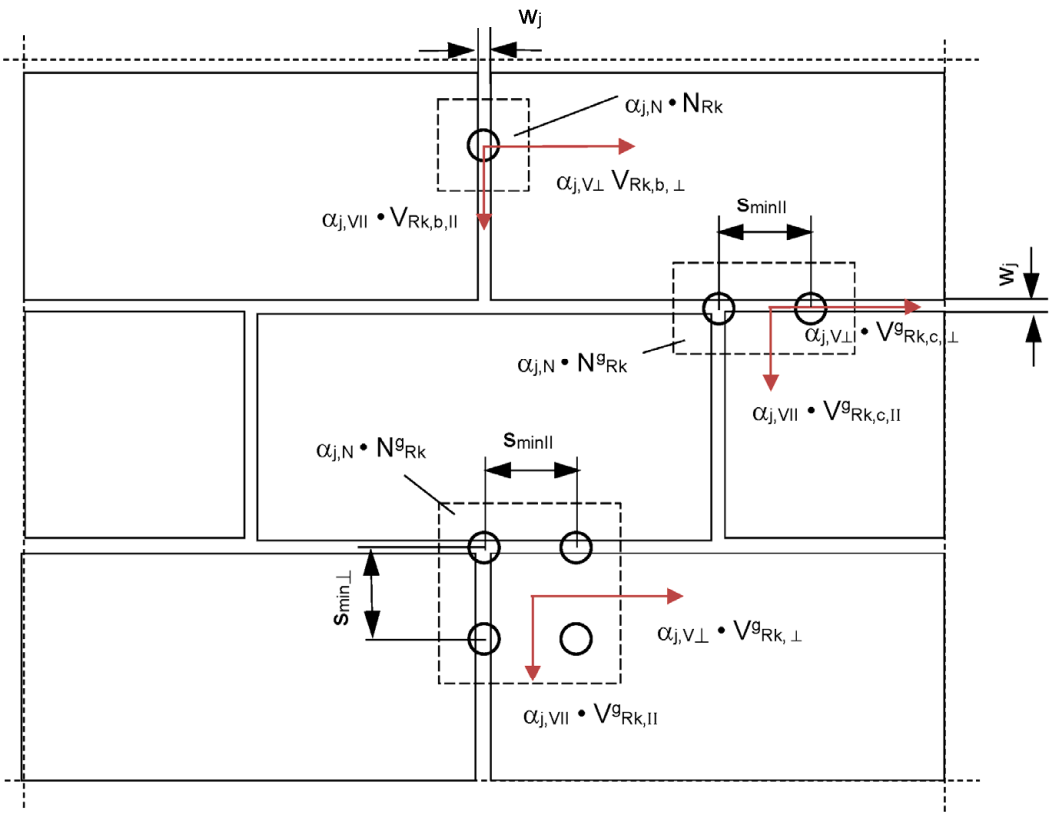
$V^g_{Rk,\,II} = \alpha_{g,V\,II} \bullet V_{Rk,\,II}$; $V^g_{Rk,\,\perp} = \alpha_{g,V\,\perp} \bullet V_{Rk,\,\perp}$ (Group of 2 anchors)

$N^g_{Rk} = \alpha_{g,N}{}^2 \bullet N_{Rk}$ (Group of 4 anchors)

$V^g_{Rk,\,II} = \alpha_{g,V\,II}{}^2 \bullet V_{Rk,\,II}$; $V^g_{Rk,\,\perp} = \alpha_{g,V\,\perp}{}^2 \bullet V_{Rk,\,\perp}$ (Group of 4 anchors)

Possible installation positions for joint width ≤ 3 mm

The joint factors on this page, α_j in accordance with Annex C and the group factors of Annex B 6 must be taken into account.



(Figures not to scale)

w_j	=	maximum permissible joint width for applications below $c_{J\,II}$, $c_{J\,\perp}$; the joint in which the screw is screwed in applies, In the case of cross joints, the less favorable applies
$c_{j\,II}$	=	distance to vertical joints without influence on resistance of the screw anchor
$c_{j\,\perp}$	=	distance to horizontal joints without influence on resistance of the screw anchor
$\alpha_{j,N}$	=	reduction factor under tension load for screw anchors influenced by joints
$\alpha_{j,V\,II}$	=	reduction factor under shear load parallel to the vertical joint for screw anchors influenced by joints
$\alpha_{j,V\,\perp}$	=	reduction factor under shear load perpendicular to the vertical joint for screw anchors influenced by joints

$N_{Rk} = N_{Rk,b} = N_{Rk,p} = N_{Rk,b,c} = N_{Rk,p,c}$

$V_{Rk,\,II} = V_{Rk,b,\,II} = V_{Rk,c,\,II}$; $V_{Rk,\,\perp} = V_{Rk,b,\,\perp} = V_{Rk,c,\,\perp}$

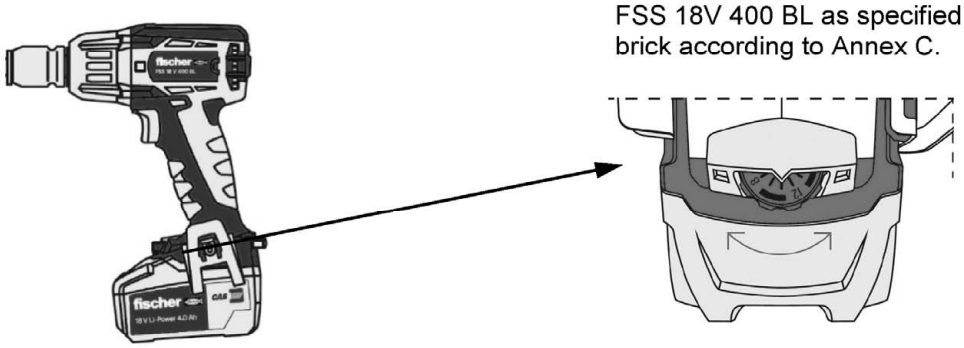
For setting positions with joint spacing $c < c_{j\,II}$, $c_{j\,\perp}$ and $w_j \leq 3$ mm:

N^j_{Rk}	$= \alpha_{J,N} \bullet N_{Rk}$	(Single anchor)
$V^j_{Rk,\,II}$	$= \alpha_{j,V\,II} \bullet V_{Rk,\,II}$; $V^j_{Rk,\,\perp} = \alpha_{j,V\,\perp} \bullet V_{Rk,\,\perp}$	(Single anchor)
N^{jg}_{Rk}	$= \alpha_{j,N} \bullet N^g_{Rk}$	(Group of anchors)
$V^{jg}_{Rk,\,II}$	$= \alpha_{j,V\,II} \bullet V^g_{Rk,\,II}$; $V^{jg}_{Rk,\,\perp} = \alpha_{j,V\,\perp,} \bullet V^g_{Rk,\,\perp}$	(Group of anchors)

System equipment

Any tangential impact screw driver with maximum torque $T_{imp, max}$ as specified for the respective brick according to Annex C.

e.g.: Cordless impact screw driver fischer FSS 18V 400 BL.



(Figures not to scale)

Table C1.1: Characteristic resistance to **steel failure** of FBS II and FBS II CP

Size			FBS II	FBS II, FBS II CP	
			6	8	10
Characteristic resistance to steel failure under tension loading and shear loading					
Characteristic resistance	$N_{Rk,s}$	[kN]	21	35	55
Partial factor[1)]	$\gamma_{Ms,N}$	[-]	1,4		
Characteristic resistance	$V_{Rk,s}$	[kN]	9	13,1	29,4
Partial factor[1)]	$\gamma_{Ms,V}$	[-]	1,5		
Characteristic bending resistance	$M^0_{Rk,s}$	[Nm]	17,1	51	95

Table C1.2: Characteristic resistance to **steel failure** of FBS II R

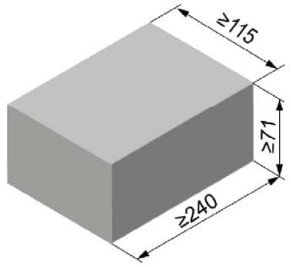
Size			FBS II R		
			6	8	10
Characteristic resistance to steel failure under tension loading and shear loading					
Characteristic resistance	$N_{Rk,s}$	[kN]	No performance assessed	27,8	43,8
Partial factor[1)]	$\gamma_{Ms,N}$	[-]		1,5	
Characteristic resistance	$V_{Rk,s}$	[kN]		18,0	13,2
Partial factor[1)]	$\gamma_{Ms,V}$	[-]		1,25	
Characteristic bending resistance	$M^0_{Rk,s}$	[Nm]		31,3	68,5

Table C1.3: Specifications for the adjustment of FBS II, FBS II CP, FBS II R

Size			FBS II	FBS II, FBS II CP, FBS II R	
			6	8	10
Adjustment					
Max. thickness of the relining	t_{adj}	[mm]	10		
Max. number of adjustments	n_a	[-]	2		

[1)] In absence of other national regulations

Solid brick Mz, NF, EN 771-1:2011+A1:2015



Solid brick Mz, NF, EN 771-1:2011+A1:2015			
Producer	e.g.: Wienerberger		
Nominal dimensions [mm]	length L	width B	height H
	≥ 240	≥ 115	≥ 71
Mean gross dry density ρ [kg/dm³]	≥ 1,8		
Mean compressive strength/ Min. compressive strength single brick[1] [N/mm²]	≥ 15/12		
Standard	**EN 771-1:2011+A1:2015**		

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength

Table C2.1: Installation parameters

Size			6	8	10
General Installation parameters					
Nominal embedment depth	h_{nom}	[mm]	≥ 40	≥ 50	≥ 55
Effective embedment depth	h_{ef}		≥ 32	≥ 40	≥ 43
Maximum installation torque	max T_{inst}	[Nm]	10	20	20
Torque impact screw driver	$T_{imp,max}$		80	80	80
fischer impact screw driver FSS 18V 400 BL level		[-]	level 1	level 1	level 1
Edge distance and spacing					
Minimum edge distance to free edge	c_{min}	[mm]	50	60	70
Minimum spacing	$s_{min\ II} = s_{min\ \perp}$		80	80	80
Characteristic spacing	c_{cr}		1,5 h_{nom}		
	$s_{cr\ II} = s_{cr\ \perp}$		3 h_{nom}		
Drilling mode					
Edge distance ≥ 1,5 h_{nom} Hammer drilling or rotary drilling with standard hammer drill bit or hollow drill bit Edge distance < 1,5 h_{nom} Rotary drilling only with standard hammer drill bit or hollow drill bit					

Table C2.2: Group factors

Size			6	8	10
Group factor	$\alpha_{g,N}$	[-]	2,0	2,0	2,0
	$\alpha_{g,V\ II} = \alpha_{g,V\ \perp}$		1,75	1,75	1,75

Table C2.3: Reduction factors depending on the distance to joints and the joint width

Size			6	8	10	6	8	10
Maximum joint width	w_j	[mm]	> 3			≤ 3		
Distance to joints	$c_{j\ \perp}$	[mm]	≥ 10			≥ 10		
	$c_{j\ II}$		≥ 40			≥ 40		
Joint factor	$\alpha_{j,N}$	[-]	1 (full resistance)			1 (full resistance)		
	$\alpha_{j,V\ II} = \alpha_{j,V\ \perp}$							
Distance to joints	$c_{j\ \perp}$	[mm]	< 10			< 10		
	$c_{j\ II}$		< 40			< 40		
Joint factor	$\alpha_{j,N}$	[-]	0 (Screw must not be used)			0,5	0,5	0,5
	$\alpha_{j,V\ II} = \alpha_{j,V\ \perp}$					0,3	0,3	0,3

fischer concrete screw UltraCut FBS II, FBS II CP, FBS II R
for anchoring in the masonry

Performance
Solid brick Mz NF, dimensions, installation parameters, distances, group and joint factors

Annex C 2
Appendix 15 / 25

Solid brick Mz, NF, EN 771-1:2011+A1:2015

Table C3.1: Characteristic resistance to pull-out failure or brick breakout failure of a single anchor under tension loading

Size		6	8	10
Characteristic tension resistance depending on the mean compressive strength of the brick				
Mean compressive strength/ Min. compressive strength single brick[1] [N/mm²]	Use category	$N_{Rk} = N_{Rk,p} = N_{Rk,b} = N_{Rk,p,c} = N_{Rk,b,c}$ [kN]		
≥ 15/12	wet	1,3	1,1	1,1
	dry	1,9	1,6	1,4
≥ 20/16	wet	1,6	1,3	1,3
	dry	2,1	1,9	1,6
≥ 22/17,5	wet	1,6	1,3	1,4
	dry	2,3	2,0	1,7

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Table C3.2: Characteristic resistance to local brick failure or brick edge failure of a single anchor under shear loading

Size		6		8		10	
Characteristic shear resistance depending on the mean compressive strength of the brick							
Mean compressive strength/ Min. compressive strength single brick[1] [N/mm²]	Use category	$V_{Rk,\parallel}$ [kN]	$V_{Rk,\perp}$ [kN]	$V_{Rk,\parallel}$ [kN]	$V_{Rk,\perp}$ [kN]	$V_{Rk,\parallel}$ [kN]	$V_{Rk,\perp}$ [kN]
≥ 15/12	wet or dry	1,2	0,8	4,8	1,4	4,4	2,5
≥ 20/16	wet or dry	1,4	1,0	5,6	1,7	5,1	2,9
≥ 22/17,5	wet or dry	1,4	1,0	5,8	1,7	5,3	3,0

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Table C3.3: Displacements under tension and shear loads

Size			6	8	10
Displacement-factor under tension load	δ_{N0}-Factor	[mm/kN]	0,1	0,15	0,2
	$\delta_{N\infty}$-Factor		0,2	0,3	0,4
Displacement-factor under shear load	δ_{V0}-Factor		3,0	1,0	1,0
	$\delta_{V\infty}$-Factor		4,5	1,5	1,5

Calculation of effective displacement:

$\delta_{N0} = \delta_{N0}$-Factor x N [mm]

$\delta_{N\infty} = \delta_{N\infty}$-Factor x N [mm]

N = Acting tension load

$\delta_{V0} = \delta_{V0}$-Factor x V [mm]

$\delta_{V\infty} = \delta_{V\infty}$-Factor x V [mm]

V = Acting shear load

Solid brick Mz, NF, EN 771-1:2011+A1:2015

Table C4.1: Characteristic resistance of a single anchor under fire exposure

Size			6	8	10
Characteristic resistance to steel failure under tension loading and shear loading under fire exposure					
$N_{Rk,s,fi} = V_{Rk,s,fi}$	[kN]	R30	0,6	1,1	1,8
		R60	0,5	0,9	1,5
		R90	0,4	0,7	1,1
		R120	0,3	0,5	1,0
Characteristic Bending moment under fire exposure $M^0_{Rk,s,fi}$					
$M^0_{Rk,s,fi}$	[Nm]	R30	0,6	1,5	3,1
		R60	0,5	1,2	2,6
		R90	0,4	1,0	2,0
		R120	0,3	0,8	1,7
Characteristic resistance to pull-out failure and local brick failure under fire exposure					
Mean compressive strength/ Min. compressive strength single brick[1)]	[N/mm²]		≥ 15/12		
$N_{Rk,b,fi} = N_{Rk,p,fi}$	[kN]	R30	1,3		
		R60	1,2		
		R90	1,1		
		R120	1,0		
Min. edge distance	[mm]	$c_{min,fi}$	2 x h_{nom}		
Characteristic edge distance and spacing		$c_{cr,fi}$	2 x h_{nom}		
		$s_{cr,fi}$	4 x h_{nom}		
Distance to joints		$c_{j\perp,fi}$	≥ 35		
		$c_{j\parallel,fi}$	≥ 40		

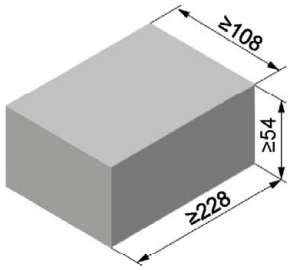
[1)] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Table C4.2: Characteristic resistance of groups under fire exposure

Size			6	8	10
Characteristic resistance to pull-out failure and local brick failure of groups under fire exposure					
$N^g_{Rk,fi} = N^g_{Rk,b,fi} = N^g_{Rk,p,fi}$	[kN]	R30-R90	0,11 x $N^g_{Rk,b}$	0,14 x $N^g_{Rk,b}$	0,15 x $N^g_{Rk,b}$
		R120	0,09 x $N^g_{Rk,b}$	0,11 x $N^g_{Rk,b}$	0,12 x $N^g_{Rk,b}$
Min. edge distance and spacing	[mm]	$c_{min,fi}$	2 x h_{nom}		
		$s_{min,fi}$	107		

Application in the joint or near the joint according to Table C2.3, is not permitted under fire exposure.

Solid brick Mz, nordic, EN 771-1:2011+A1:2015



Solid brick Mz, nordic, EN 771-1:2011+A1:2015			
Producer	e.g.: Wienerberger		
Nominal dimensions [mm]	length L	width B	height H
	≥ 228	≥ 108	≥ 54
Mean gross dry density ρ [kg/dm³]	≥ 1,8		
Mean compressive strength/ Min. compressive strength single brick[1] [N/mm²]	≥ 20/16		
Standard	**EN 771-1:2011+A1:2015**		

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength

Table C5.1: Installation parameters

Size			6	8	10
General Installation parameters					
Nominal embedment depth	h_{nom}	[mm]	≥ 40	≥ 50	≥ 55
Effective embedment depth	h_{ef}		≥ 32	≥ 40	≥ 43
Maximum installation torque	max T_{inst}	[Nm]	10	20	20
Torque impact screw driver	$T_{imp,max}$		80	80	80
fischer impact screw driver FSS 18V 400 BL level		[-]	level 1	level 1	level 1
Edge distance and spacing					
Minimum edge distance to free edge	c_{min}	[mm]	50	60	70
Minimum spacing	$s_{min\ II} = s_{min\ \perp}$		80	80	80
Characteristic spacing	c_{cr}		1,5 h_{nom}		
	$s_{cr\ II} = s_{cr\ \perp}$		3 h_{nom}		
Drilling mode					
Hammer drilling or rotary drilling with standard hammer drill bit or hollow drill bit Rotary drilling only with standard hammer drill bit or hollow drill bit for edge distance < 1,5 h_{nom}					

Table C5.2: Group factors

Size			6	8	10
Group factor	$\alpha_{g,N}$	[-]	2,0	2,0	2,0
	$\alpha_{g,V\ II} = \alpha_{g,V\ \perp}$		1,75	1,75	1,75

Table C5.3: Reduction factors depending on the distance to joints and the joint width

Size			6	8	10	6	8	10
Maximum joint width	w_j	[mm]	> 3			≤ 3		
Distance to joints	$c_{j\ \perp}$	[mm]	≥ 10			≥ 10		
	$c_{j\ II}$		≥ 40			≥ 40		
Joint factor	$\alpha_{j,N}$	[-]	1 (full resistance)			1 (full resistance)		
	$\alpha_{j,V\ II} = \alpha_{j,V\ \perp}$							
Distance to joints	$c_{j\ \perp}$	[mm]	< 10			< 10		
	$c_{j\ II}$		< 40			< 40		
Joint factor	$\alpha_{j,N}$	[-]	0 (Screw must not be used)			0,5	0,5	0,5
	$\alpha_{j,V\ II} = \alpha_{j,V\ \perp}$					0,3	0,3	0,3

fischer concrete screw UltraCut FBS II, FBS II CP, FBS II R
for anchoring in the masonry

Performance
Solid brick Mz nordic, dimensions, installation parameters, distances, group and joint factors

Annex C 5
Appendix 18 / 25

Solid brick Mz, nordic, EN 771-1:2011+A1:2015

Table C6.1: Characteristic resistance to pull-out failure or brick breakout failure of a single anchor under tension loading

Size		6	8	10
Characteristic Tension resistance depending on the mean compressive strength of the brick				
Mean compressive strength/ Min. compressive strength single brick[1] [N/mm²]	Use category	$N_{Rk} = N_{Rk,p} = N_{Rk,b} = N_{Rk,p,c} = N_{Rk,b,c}$ [kN]		
≥ 20/16	wet	0,9	1,1	1,1
	dry	1,2	1,6	1,3
≥ 25/20	wet	1,0	1,2	1,2
	dry	1,4	1,8	1,5
≥ 28/22,5	wet	1,0	1,3	1,3
	dry	1,4	1,9	1,6

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Table C6.2: Characteristic resistance to local brick failure or brick edge failure of a single anchor under shear loading

Size		6		8		10	
Characteristic shear resistance depending on the mean compressive strength of the brick							
Mean compressive strength/ Min. compressive strength single brick[1] [N/mm²]	Use category	$V_{Rk,\parallel}$ [kN]	$V_{Rk,\perp}$ [kN]	$V_{Rk,\parallel}$ [kN]	$V_{Rk,\perp}$ [kN]	$V_{Rk,\parallel}$ [kN]	$V_{Rk,\perp}$ [kN]
≥ 20/16	wet or dry	1,1	0,8	4,7	1,4	4,3	2,4
≥ 25/20	wet or dry	1,3	0,9	5,2	1,6	4,8	2,7
≥ 28/22,5	wet or dry	1,4	1,0	5,6	1,7	5,1	2,9

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Table C6.3: Displacements under tension and shear loads

Size			6	8	10
Displacement-factor under tension load	δ_{N0}-Factor	[mm/kN]	0,1	0,15	0,2
	$\delta_{N\infty}$-Factor		0,2	0,3	0,4
Displacement-factor under shear load	δ_{V0}-Factor		1,0	0,75	0,5
	$\delta_{V\infty}$-Factor		1,5	1,13	0,75

Calculation of effective displacement:

$\delta_{N0} = \delta_{N0}$-Factor x N [mm]

$\delta_{N\infty} = \delta_{N\infty}$-Factor x N [mm]

N = Acting tension load

$\delta_{V0} = \delta_{V0}$-Factor x V [mm]

$\delta_{V\infty} = \delta_{V\infty}$-Factor x V [mm]

V = Acting shear load

Solid brick Mz, nordic, EN 771-1:2011+A1:2015

Table C7.1: Characteristic resistance of a single anchor under fire exposure

Size			6	8	10
Characteristic resistance to steel failure under tension loading and shear loading under fire exposure					
$N_{Rk,s,fi} = V_{Rk,s,fi}$	[kN]	R30	0,6	1,1	1,8
		R60	0,5	0,9	1,5
		R90	0,4	0,7	1,1
		R120	0,3	0,5	1,0
Characteristic Bending moment under fire exposure $M^0_{Rk,s,fi}$					
$M^0_{Rk,s,fi}$	[Nm]	R30	0,6	1,5	3,1
		R60	0,5	1,2	2,6
		R90	0,4	1,0	2,0
		R120	0,3	0,8	1,7
Characteristic resistance to pull-out failure and local brick failure under fire exposure [2]					
Mean compressive strength/ Min. compressive strength single brick[1]	[N/mm²]		≥ 20/16		
$N_{Rk,b,fi} = N_{Rk,p,fi}$	[kN]	R30	1,3		
		R60	1,2		
		R90	1,1		
		R120	1,0		
Min. edge distance	[mm]	$c_{min,fi}$	2 x h_{nom}		
Characteristic edge distance and spacing		$c_{cr,fi}$	2 x h_{nom}		
		$s_{cr,fi}$	4 x h_{nom}		
Distance to joints		$c_{j\perp,fi}$	≥ 35		
		$c_{j\parallel,fi}$	≥ 40		

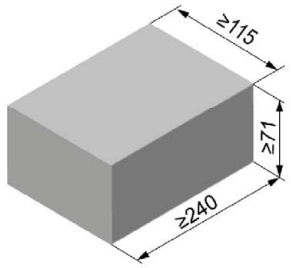
[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.
[2] Only applicable for brick heights H ≥ 70

Table C7.2: Characteristic resistance of groups under fire exposure

Size			6	8	10
Characteristic resistance to pull-out failure and local brick failure of groups under fire exposure					
$N^g_{Rk,fi} = N^g_{Rk,b,fi} = N^g_{Rk,p,fi}$	[kN]	R30-R90	0,11 x $N^g_{Rk,b}$	0,14 x $N^g_{Rk,b}$	0,15 x $N^g_{Rk,b}$
		R120	0,09 x $N^g_{Rk,b}$	0,11 x $N^g_{Rk,b}$	0,12 x $N^g_{Rk,b}$
Min. edge distance and spacing	[mm]	$c_{min,fi}$	2 x h_{nom}		
		$s_{min,fi}$	107		

Application in the joint or near the joint according to Table C5.3, is not permitted under fire exposure.

Solid brick KS, NF, EN 771-2:2011+A1:2015



Solid brick Mz, NF, EN 771-2:2011+A1:2015			
Producer	e.g.: KS Wemding		
Nominal dimensions [mm]	length L	width B	height H
	≥ 240	≥ 115	≥ 71
Mean gross dry density ρ [kg/dm³]	≥ 1,8		
Mean compressive strength/ Min. compressive strength single brick[1)] [N/mm²]	≥ 15/12		
Standard	**EN 771-2:2011+A1:2015**		

[1)] The compressive strength of the single brick must not be less than 80% of the mean compressive strength

Table C8.1: Installation parameters

Size			6	8	10
General Installation parameters					
Nominal embedment depth	h_{nom}	[mm]	≥ 40	≥ 50	≥ 55
Effective embedment depth	h_{ef}		≥ 32	≥ 40	≥ 43
Maximum installation torque	max T_{inst}	[Nm]	10	20	20
Torque impact screw driver	$T_{imp,max}$		80	80	80
fischer impact screw driver FSS 18V 400 BL level		[-]	level 1	level 1	level 1
Edge distance and spacing					
Minimum edge distance to free edge	c_{min}	[mm]	50	60	70
Minimum spacing	$s_{min\ II} = s_{min\ \perp}$		80	80	80
Characteristic spacing	c_{cr}		1,5 h_{nom}		
	$s_{cr\ II} = s_{cr\ \perp}$		3 h_{nom}		
Drilling mode					
Hammer drilling or rotary drilling with standard hammer drill bit or hollow drill bit					

Table C8.2: Group factors

Size			6	8	10
Group factor	$\alpha_{g,N}$	[-]	1,75	1,75	1,75
	$\alpha_{g,V\ II} = \alpha_{g,V\ \perp}$		1,85	1,85	1,85

Table C8.3: Reduction factors depending on the distance to joints and the joint width

Size			6	8	10	6	8	10
Maximum joint width	w_j	[mm]	> 3			≤ 3		
Distance to joints	$c_{j\ \perp}$	[mm]	≥ 10			≥ 10		
	$c_{j\ II}$		≥ 40			≥ 40		
Joint factor	$\alpha_{j,N}$	[-]	1 (full resistance)			1 (full resistance)		
	$\alpha_{j,V\ II} = \alpha_{j,V\ \perp}$							
Distance to joints	$c_{j\ \perp}$	[mm]	< 10			< 10		
	$c_{j\ II}$		< 40			< 40		
Joint factor	$\alpha_{j,N}$	[-]	0 (Screw must not be used)			0,7		
	$\alpha_{j,V\ II} = \alpha_{j,V\ \perp}$							

fischer concrete screw UltraCut FBS II, FBS II CP, FBS II R
for anchoring in the masonry

Performance
Solid brick KS NF, dimensions, installation parameters, distances, group and joint factors

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Solid brick KS, NF, EN 771-2:2011+A1:2015

Table C9.1: Characteristic resistance to pull-out failure or brick breakout failure of a single anchor under tension loading

Size		6	8	10
Characteristic Tension resistance depending on the mean compressive strength of the brick				
Mean compressive strength/ Min. compressive strength single brick[1] [N/mm²]	Use category	$N_{Rk} = N_{Rk,p} = N_{Rk,b} = N_{Rk,p,c} = N_{Rk,b,c}$ [kN]		
≥ 15/12	wet	1,3	1,8	1,9
	dry	1,5	1,9	1,9
≥ 20/16	wet	1,4	2,0	2,1
	dry	1,7	2,1	2,2
≥ 25/20	wet	1,6	2,2	2,3
	dry	1,9	2,4	2,4
≥ 28/22,5	wet	1,7	2,3	2,5
	dry	2,0	2,5	2,6

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Table C9.2: Characteristic resistance to local brick failure or brick edge failure of a single anchor under shear loading

Size		6		8		10	
Characteristic shear resistance depending on the mean compressive strength of the brick							
Mean compressive strength/ Min. compressive strength single brick[1] [N/mm²]	Use category	$V_{Rk,\parallel}$ [kN]	$V_{Rk,\perp}$ [kN]	$V_{Rk,\parallel}$ [kN]	$V_{Rk,\perp}$ [kN]	$V_{Rk,\parallel}$ [kN]	$V_{Rk,\perp}$ [kN]
≥ 15/12	wet or dry	1,8	0,8	2,3	1,5	3,1	1,0
≥ 20/16	wet or dry	2,1	0,9	2,6	1,7	3,5	1,2
≥ 25/20	wet or dry	2,3	1,0	2,9	1,9	3,9	1,3
≥ 28/22,5	wet or dry	2,4	1,0	3,0	2,0	4,1	1,4

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Table C9.3: Displacements under tension and shear loads

Size			6	8	10
Displacement-factor under tension load	δ_{N0}-Factor	[mm/kN]	0,2	0,2	0,15
	$\delta_{N\infty}$-Factor		0,4	0,4	0,3
Displacement-factor under shear load	δ_{V0}-Factor		4,5	2,0	1,25
	$\delta_{V\infty}$-Factor		6,75	3,0	1,88

Calculation of effective displacement:

$\delta_{N0} = \delta_{N0}$-Factor x N [mm]

$\delta_{N\infty} = \delta_{N\infty}$-Factor x N [mm]

N = Acting tension load

$\delta_{V0} = \delta_{V0}$-Factor x V [mm]

$\delta_{V\infty} = \delta_{V\infty}$-Factor x V [mm]

V = Acting shear load

Solid brick KS, NF, EN 771-2:2011+A1:2015

Table C10.1: Characteristic resistance of a single anchor under fire exposure

Size			6	8	10
Characteristic resistance to steel failure under tension loading and shear loading under fire exposure					
$N_{Rk,s,fi} = V_{Rk,s,fi}$	[kN]	R30	0,6	1,1	1,8
		R60	0,5	0,9	1,5
		R90	0,4	0,7	1,1
		R120	0,3	0,5	1,0
Characteristic Bending moment under fire exposure $M^0_{Rk,s,fi}$					
$M^0_{Rk,s,fi}$	[Nm]	R30	0,6	1,5	3,1
		R60	0,5	1,2	2,6
		R90	0,4	1,0	2,0
		R120	0,3	0,8	1,7
Characteristic resistance to pull-out failure and local brick failure under fire exposure					
Mean compressive strength/ Min. compressive strength single brick[1)]	[N/mm²]		≥ 15/12		
$N_{Rk,b,fi} = N_{Rk,p,fi}$	[kN]	R30	1,3		
		R60	1,2		
		R90	1,1		
		R120	1,0		
Min. edge distance	[mm]	$c_{min,fi}$	2 x h_{nom}		
Characteristic edge distance and spacing		$c_{cr,fi}$	2 x h_{nom}		
		$s_{cr,fi}$	4 x h_{nom}		
Distance to joints		$c_{j\perp,fi}$	≥ 35		
		$c_{j\parallel,fi}$	≥ 40		

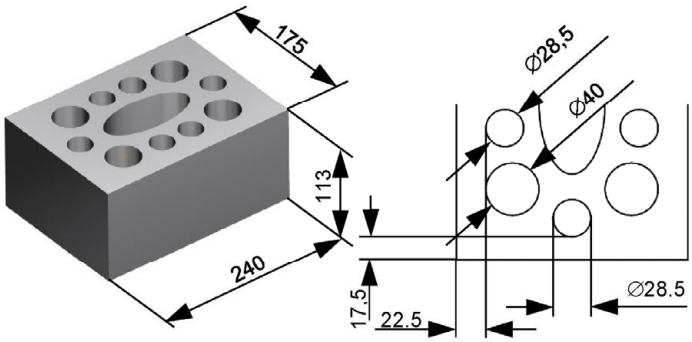
[1)] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Table C10.2: Characteristic resistance of groups under fire exposure

Size			6	8	10
Characteristic resistance to pull-out failure and local brick failure of groups under fire exposure					
$N^g_{Rk,fi} = N^g_{Rk,b,fi} = N^g_{Rk,p,fi}$	[kN]	R30-R90	0,11 x $N^g_{Rk,b}$	0,14 x $N^g_{Rk,b}$	0,15 x $N^g_{Rk,b}$
		R120	0,09 x $N^g_{Rk,b}$	0,11 x $N^g_{Rk,b}$	0,12 x $N^g_{Rk,b}$
Min. edge distance and spacing	[mm]	$c_{min,fi}$	2 x h_{nom}		
		$s_{min,fi}$	107		

Application in the joint or near the joint according to Table C8.3, is not permitted under fire exposure.

Hollow brick KSL, 3DF, EN 771-2:2011+A1:2015



Hollow brick KS, 3DF, EN 771-2:2011+A1:2015			
Producer	e.g.f: KS H+H Durmersheim		
Nominal dimensions [mm]	length L	width B	height H
	240	175	113
Mean gross dry density ρ [kg/dm³]	≥ 1,4		
Mean compressive strength/ Min. compressive strength single brick[1] [N/mm²]	≥ 15/12		
Standard	EN 771-2:2011+A1:2015		

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength

Table C11.1: Installation parameters

Size			6	8	10
General Installation parameters					
Nominal embedment depth	h_{nom}	[mm]	≥ 40	≥ 50	≥ 55
Effective embedment depth	h_{ef}		≥ 32	≥ 40	≥ 43
Maximum installation torque	max T_{inst}	[Nm]	3	4	8
Torque impact screw driver	$T_{imp,max}$		65	65	65
fischer impact screw driver FSS 18V 400 BL level		[-]	level 1	level 1	level 1
Edge distance and spacing					
Minimum edge distance to free edge	c_{min}	[mm]	50	60	70
Minimum spacing	$s_{min\ II} = s_{min\ \perp}$		80	80	80
Characteristic spacing	c_{cr}		1,5 h_{nom}		
	$s_{cr\ II}$; $s_{cr\ \perp}$		l_{unit}; h_{unit}		
Drilling mode					
Hammer drilling or rotary drilling with standard hammer drill bit or hollow drill bit					

Table C11.2: Group factors

Size			6	8	10
Group factor	$\alpha_{g,N}$	[-]	2,0	2,0	2,0
	$\alpha_{g,V\ II} = \alpha_{g,V\ \perp}$		1,35	1,35	1,35

Table C11.3: Reduction factors depending on the distance to joints and the joint width

Size			6	8	10	6	8	10
Maximum joint width	w_j	[mm]	> 3			≤ 3		
Distance to joints	$c_{j\ \perp}$	[mm]	≥ 10			≥ 10		
	$c_{j\ II}$		≥ 40			≥ 40		
Joint factor	$\alpha_{j,N}$	[-]	1 (full resistance)			1 (full resistance)		
	$\alpha_{j,V\ II} = \alpha_{j,V\ \perp}$							
Distance to joints	$c_{j\ \perp}$	[mm]	< 10			< 10		
	$c_{j\ II}$		< 40			< 40		
Joint factor	$\alpha_{j,N}$	[-]	0 (Screw must not be used)			0,8		
	$\alpha_{j,V\ II} = \alpha_{j,V\ \perp}$					0,6		

fischer concrete screw UltraCut FBS II, FBS II CP, FBS II R
for anchoring in the masonry

Performance
Hollow brick KSL 3DF, dimensions, installation parameters, group factors and joint factors

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Hollow brick KSL, 3DF, EN 771-2:2011+A1:2015

Table C12.1: Characteristic resistance to pull-out failure or brick breakout failure of a single anchor under tension loading

Size		6	8	10
Characteristic Tension resistance depending on the mean compressive strength of the brick				
Mean compressive strength/ Min. compressive strength single brick[1] [N/mm²]	Use category	$N_{Rk} = N_{Rk,p} = N_{Rk,b} = N_{Rk,p,c} = N_{Rk,b,c}$ [kN]		
≥ 12/10	wet	0,3	0,8	0,8
	dry	0,3	0,9	0,8
≥ 15/12	wet	0,4	0,9	0,9
	dry	0,4	1,0	0,9
≥ 20/16	wet	0,5	1,2	1,2
	dry	0,5	1,3	1,2
≥ 22/17,5	wet	0,6	1,3	1,3
	dry	0,6	1,4	1,3

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Table C12.2: Characteristic resistance to local brick failure or brick edge failure of a single anchor under shear loading

Size		6		8		10	
Characteristic shear resistance depending on the mean compressive strength of the brick							
Mean compressive strength/ Min. compressive strength single brick[1] [N/mm²]	Use category	$V_{Rk,\parallel}$ [kN]	$V_{Rk,\perp}$ [kN]	$V_{Rk,\parallel}$ [kN]	$V_{Rk,\perp}$ [kN]	$V_{Rk,\parallel}$ [kN]	$V_{Rk,\perp}$ [kN]
≥ 12/10	wet or dry	2,8	1,6	2,3	1,8	2,7	1,3
≥ 15/12	wet or dry	3,3	1,9	3,6	2,0	4,3	2,0
≥ 20/16	wet or dry	4,1	2,3	4,9	2,3	5,8	2,7
≥ 22/17,5	wet or dry	4,4	2,5	5,2	2,4	6,2	2,9
Resistance to combined tension and shear loading (hollow and perforated bricks)							
Limit value for interaction	X	[-]	1,3				

[1] The compressive strength of the single brick must not be less than 80% of the mean compressive strength.

Table C12.3: Displacements under tension and shear loads

Size			6	8	10
Displacement-factor under tension load	δ_{N0}-Factor	[mm/kN]	0,2	0,2	0,3
	$\delta_{N\infty}$-Factor		0,4	0,4	0,6
Displacement-factor under shear load	δ_{V0}-Factor		1,25	1,0	1,0
	$\delta_{V\infty}$-Factor		1,88	1,5	1,5

Calculation of effective displacement:

$\delta_{N0} = \delta_{N0}$-Factor x N [mm]
$\delta_{N\infty} = \delta_{N\infty}$-Factor x N [mm]
N = Acting tension load

$\delta_{V0} = \delta_{V0}$-Factor x V [mm]
$\delta_{V\infty} = \delta_{V\infty}$-Factor x V [mm]
V = Acting shear load

fischer concrete screw UltraCut FBS II, FBS II CP, FBS II R
for anchoring in the masonry

Performance
Hollow brick KSL 3DF, characteristic resistance under tension and shear loading, stiffnesses and displacements

Annex C 12
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