

Fuse holder E91hN/32

PEP ecopassport®
Product Environmental Profile



Registration number:	ABBG-00994-V01.01-EN	Drafting rules:	PCR-ed4-EN-2021 09 06
Contact information:	EPD_ELSB@abb.com	Supplemented by:	PSR-0005-ed3.1-EN-2023 12 08
Verifier accreditation number:	VH60	Information and reference documents:	www.pep-ecopassport.org
Date of issue:	03-26	Validity period:	5 years
Independent verification of the declaration and data in compliance with ISO 14025: 2006			
Internal:	☐	External:	☒
The PCR review was conducted by a panel of experts chaired by Julie Orgelet (Ddomain)			
PEPs are compliant with XP C08-100-1:2016 and EN 50693:2019 or NF E38-500 :2022 The components of the present PEP may not be compared with components from any other program.			
Document complies with ISO 14025:2006 "Environmental labels and declarations. Type III environmental declarations"			





ABB Purpose & Embedding Sustainability

ABB is committed to continually promoting and embedding sustainability across its operations and value chain, aspiring to become a role model for others to follow. With its ABB Purpose, ABB is focusing on reducing harmful emissions, preserving natural resources and championing ethical and humane behavior.

The context of this PEP cannot be compared with the content based on another program/database.

Scan QR code for more information

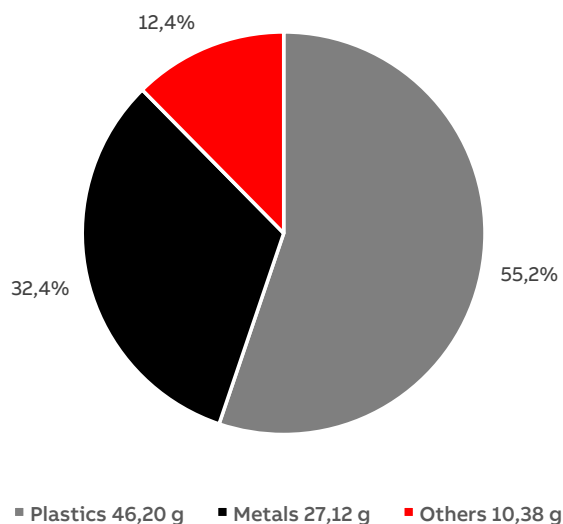


General information

Reference product	2CSM200913R1801 - E91hN/32
Description of the product	The E91hN/32 product is fuseholder 1 Pole plus neutral in one module, with 32A rated operational current for overcurrent and short circuit protection.
Functional unit	Turn off all or part of an installation by separating the installation or part of the installation of all electrical energy or earth, for safety reasons with a rated voltage U, and rated current In ensuring isolation characterized by a rated voltage 400V (acc. IEC) /690 V (acc. UL), and if applicable the specific specifications, according to the appropriate use scenario, and during the reference service life of the product of 20 years.
Other products covered	E90hN family Rated Voltage [V] 400 Rated Current [In] 10/16/20/25/32 Number of poles [P] 1+N/3+N
Manufacturing address	ABB S.p.A. - Via Ardeatina, 00134 Roma (RM), Italy www.new.abb.com



Constituent Materials



Total weight of reference product and packaging

83,7

g

Plastics as % of weight		Metals as % of weight		Others as % of weight	
Name and CAS number	Weight%	Name and CAS number	Weight%	Name and CAS number	Weight%
PA	38,3	STEEL	16,6	CARDBOARD	11,2
GF	15,7	COPPER	15,8	WOOD	0,8
POM	1,2			PAPER	0,2
				MISCELLANEOUS	0,2

Product weight is 73.2 g plus 10,5 packaging



Additional Information

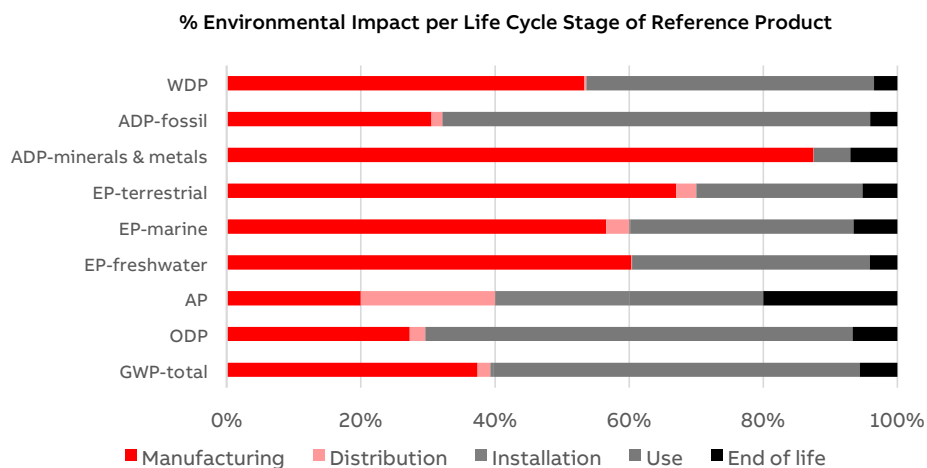
Manufacturing	The manufacturing stage includes the production and transportation to the manufacturer's last logistic platform of E91hN fuse holder and its packaging. The production occurs at the factory located in Tunisia.
Distribution	The transport from the factory to Regional Distribution Centers was taken into account. For the distribution of the product from the RDCs to the final customer, the intracontinental transport scenario provided by PCR-ed4-EN-2021 09 06 standard was adopted.
Installation	The installation phase only implies manual activities and no energy is consumed. This phase also includes the disposal of the packaging of the product. Statistical average data from Eurostat databases were considered for the disposal of the product and its packaging.
Use	During the use phase, the E91hN fuse holder dissipates some electricity due to power losses. The average power loss of the switch has been calculated by ABB following the assumption indicated in the PSR-0005-ed3.1-EN-2023 12 08 : - Nominal current load rate as 50% - RSL of 20 years; - Functioning time of 30% of the RSL (α). No maintenance is planned for the product.
End of life	The default end-of-life scenario provided by the IEC/TR 62635 document have been adopted, considering the product transport by lorry over 1000 km.
Benefits and loads beyond the system boundaries	The potential benefits derives from the impacts prevented by recycling and waste to energy recovery of the packaging in the installation phase



Environmental Impacts

Reference lifetime	20 years
Product category	Electrical switchgear and control gear solutions
Installation elements	No installation materials are required in the life cycle of the product.
Use scenario	The calculation of the use stage electricity consumption from the average power consider the following assumptions: nominal current load rate as 50%
Geographical representativeness	For the use and end-of-life stages of the product, the geographical boundaries of Worldwide have been considered
Technological representativeness	Technological representativeness refers to the specific production process for primary data.
Software and database used	SimaPro 9.5.0.0 - Ecoinvent 3.9.1 -Industry data 2.0
Energy model used	
Manufacturing	Electricity, medium voltage [TN]] market for electricity, medium voltage Cut-off, S The energy-related processes used for the remaining inputs are those included in the ecoinvent v3.9.1 datasets.
Installation	No energy consumption occur during the installation stage
Use	Electricity, low voltage (Various regionalities according to product distribution data)
End of life	The energy-related processes used for the inputs of the end-of-life stage are those included in the ecoinvent datasets selected for the analysis.

Common base of mandatory indicators



Environmental impact indicators

Indicator		Unit	Total	Manufacturing	Distribution	Installation	Use	End of life	Benefits
GWP	Total	kg CO2 eq.	1,92E+00	7,18E-01	3,64E-02	9,96E-03	1,05E+00	1,08E-01	-1,73E-01
	Fossil	kg CO2 eq.	1,84E+00	7,14E-01	3,64E-02	8,12E-04	9,96E-01	9,43E-02	-1,82E-01
	Biogenic	kg CO2 eq.	7,09E-02	2,99E-03	2,05E-05	9,15E-03	4,52E-02	1,36E-02	8,71E-03
	Luluc	kg CO2 eq.	7,63E-03	1,20E-03	1,86E-05	4,99E-07	6,30E-03	1,21E-04	-8,23E-05
ODP		kg CFC-11 eq.	3,11E-08	8,48E-09	7,15E-10	1,61E-11	1,98E-08	2,08E-09	-2,90E-10
AP		H+ eq.	2,28E-02	2,28E-02	2,28E-02	2,28E-02	2,28E-02	2,28E-02	2,28E-02
EP	Freshwater	kg P eq.	1,89E-03	1,14E-03	2,58E-06	9,47E-08	6,70E-04	7,83E-05	-4,41E-04
	Marine	kg N eq.	2,26E-03	1,28E-03	7,78E-05	5,37E-06	7,51E-04	1,49E-04	-3,59E-04
	Terrestrial	mol N eq.	2,83E-02	1,90E-02	8,40E-04	1,66E-05	7,01E-03	1,48E-03	-4,72E-03
POPCD		kg NMVOC eq.	7,75E-03	4,39E-03	2,82E-04	6,81E-06	2,57E-03	4,95E-04	-1,42E-03
ADP	Minerals & metals	kg SB eq.	2,03E-04	1,78E-04	9,42E-08	2,89E-09	1,10E-05	1,43E-05	-6,75E-05
	Fossil	MJ	3,16E+01	9,64E+00	5,25E-01	9,54E-03	2,01E+01	1,29E+00	-2,10E+00
WDP		m³ eq. depr.	6,74E-01	3,59E-01	2,43E-03	9,47E-05	2,89E-01	2,36E-02	-1,13E-01

Resource use indicators

Indicator	Unit	Total	Manufacturing	Distribution	Installation	Use	End of life	Benefits
PERE	MJ	5,60E+00	9,54E-01	7,07E-03	3,20E-04	4,49E+00	1,53E-01	-1,65E-01
PERM	MJ	1,86E-01	1,86E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PERT	MJ	5,79E+00	1,14E+00	7,07E-03	3,20E-04	4,49E+00	1,53E-01	-1,65E-01
PENRE	MJ	3,04E+01	8,50E+00	5,25E-01	9,54E-03	2,01E+01	1,29E+00	-2,10E+00
PENRM	MJ	1,15E+00	1,15E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PENRT	MJ	3,16E+01	9,64E+00	5,25E-01	9,54E-03	2,01E+01	1,29E+00	-2,10E+00

Common base of mandatory indicators

Use of secondary materials, water, and energy resources

Indicator	Unit	Total	Manufacturing	Distribution	Installation	Use	End of life	Benefits
SM	kg	7,45E-03	7,45E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m³	2,79E-02	9,16E-03	7,91E-05	3,82E-06	1,78E-02	8,23E-04	-2,60E-03

Waste category indicators

Indicator	Unit	Total	Manufacturing	Distribution	Installation	Use	End of life	Benefits
HWD	kg	8,12E-05	2,50E-05	3,23E-06	5,70E-08	4,88E-05	4,16E-06	-3,28E-06
N-HWD	kg	2,94E-01	1,29E-01	4,09E-02	2,62E-03	7,96E-02	4,25E-02	-2,52E-02
RWD	kg	1,28E-04	1,43E-05	1,38E-07	6,89E-09	1,11E-04	3,19E-06	-1,32E-07

Output flow indicators

Indicator	Unit	Total	Manufacturing	Distribution	Installation	Use	End of life	Benefits
CfRu	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
MfR	kg	9,02E-02	1,68E-02	0,00E+00	6,74E-03	0,00E+00	6,67E-02	0,00E+00
MfER	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
EE	MJ	1,36E-02	1,81E-04	0,00E+00	7,41E-03	0,00E+00	5,97E-03	0,00E+00

Other indicators

Indicator		Unit	Total
Biogenic Carbon	Product	kg of C	5,12E-05
	Packaging	kg of C	6,09E-03

Optional indicators

Indicator	Unit	Total	Manufacturing	Distribution	Installation	Use	End of life	Benefits
Tot PE	MJ	3,74E+01	1,08E+01	5,32E-01	9,86E-03	2,46E+01	1,44E+00	-2,26E+00
Efp	Dise inc	1,00E-07	6,54E-08	3,45E-09	8,37E-11	2,21E-08	9,01E-09	-1,61E-08
IrHH	kBq U-235 eq	5,06E-01	5,64E-02	5,75E-04	2,78E-05	4,36E-01	1,25E-02	-4,24E-04
ETX FW	CTUe	2,13E+01	1,66E+01	2,62E-01	1,61E-02	3,11E+00	1,34E+00	-6,28E+00
HTX CE	CTUh	3,72E-09	2,66E-09	1,59E-11	8,44E-13	4,16E-10	6,26E-10	-6,42E-10
HTX N-CE	CTUh	2,18E-07	1,80E-07	3,60E-10	1,62E-11	1,61E-08	2,19E-08	-6,51E-08
IrLS	Pt	1,11E+01	6,14E+00	4,78E-01	5,34E-03	3,62E+00	8,33E-01	-1,41E+00

Extrapolation Factors

For other products than the Reference product covered by this PEP, the environmental impacts for each phase of the lifecycle are obtained by a linear correlation with respect to weight for the manufacturing, distribution, and end-of-life phase and with respect to average power loss for the use phase. Each environmental indicator value shall be calculated using the following formulas:

For the manufacturing, distribution and end-of-life stages: $y = ax_1 + b$ where x_1 is the weight of the product

For the use stage: $y = ax_2 + b$ where x_2 is the average power loss of the product

* If the coefficient is 11, the impacts of the phase of the life cycle are assimilated to the Reference product, meaning that the impacts are unchanged in comparison to the Reference product

Impact Category	Manufacturing		Distribution		Installation		Use		End of Life	
	a1	b1	a2	b2	a3	b3	a4	b4	a5	b5
GWP-total	9,88E-03	2,64E-02	4,55E-04	4,55E-03	0,00E+00	9,96E-03	2,09E+01	-5,00E-05	1,54E-03	2,23E-06
GWP-fossil	9,86E-03	2,37E-02	4,55E-04	4,55E-03	0,00E+00	8,12E-04	1,99E+01	-2,00E-05	1,35E-03	-2,36E-06
GWP-biogenic	1,40E-05	2,00E-03	2,56E-07	2,56E-06	0,00E+00	9,15E-03	9,04E-01	3,00E-06	1,94E-04	-2,23E-07
GWP-luluc	8,19E-06	6,24E-04	2,32E-07	2,32E-06	0,00E+00	4,99E-07	1,26E-01	1,00E-07	1,73E-06	0,00E+00
ODP	1,05E-10	1,10E-09	8,93E-12	8,93E-11	0,00E+00	1,61E-11	3,96E-07	-6,62E-24	2,97E-11	4,09E-14
AP	2,36E-04	6,68E-05	3,02E-06	3,02E-05	0,00E+00	4,28E-06	9,02E-02	-1,50E-07	2,03E-05	-9,32E-09
EP-freshwater	1,62E-05	5,80E-06	3,23E-08	3,23E-07	0,00E+00	9,47E-08	1,34E-02	1,50E-08	1,12E-06	-2,77E-09
EP-marine	1,77E-05	4,52E-05	9,72E-07	9,72E-06	0,00E+00	5,37E-06	1,50E-02	-1,00E-08	2,12E-06	-2,23E-09
EP-terrestrial	2,68E-04	2,20E-04	1,05E-05	1,05E-04	0,00E+00	1,66E-05	1,40E-01	-1,50E-07	2,11E-05	-2,28E-08
POCP	6,15E-05	8,43E-05	3,52E-06	3,53E-05	0,00E+00	6,81E-06	5,15E-02	8,67E-19	7,07E-06	1,54E-08
ADPE	2,54E-06	5,27E-08	1,18E-09	1,18E-08	0,00E+00	2,89E-09	2,20E-04	6,78E-21	2,04E-07	-3,21E-10
ADPF	1,33E-01	3,46E-01	6,56E-03	6,56E-02	0,00E+00	9,54E-03	4,03E+02	0,00E+00	1,84E-02	9,32E-06
WDP	5,50E-03	-2,56E-02	3,03E-05	3,03E-04	0,00E+00	9,47E-05	5,77E+00	5,55E-17	3,37E-04	2,75E-07
CRU	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
MFR	2,39E-04	3,87E-06	0,00E+00	0,00E+00	0,00E+00	6,74E-03	0,00E+00	0,00E+00	9,52E-04	2,13E-06
MER	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
EE	0,00E+00	1,81E-04	0,00E+00	0,00E+00	0,00E+00	7,41E-03	0,00E+00	0,00E+00	8,53E-05	-1,50E-07
PM	9,24E-10	7,51E-10	4,31E-11	4,31E-10	0,00E+00	8,37E-11	4,43E-07	6,62E-24	1,29E-10	3,00E-13
IRP	7,91E-04	1,01E-03	7,18E-06	7,19E-05	0,00E+00	2,78E-05	8,73E+00	2,00E-05	1,78E-04	-8,82E-08
PENRE	1,17E-01	3,41E-01	6,56E-03	6,56E-02	0,00E+00	9,54E-03	4,03E+02	-5,00E-04	1,84E-02	2,75E-05
PENRM	1,63E-02	6,09E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PENRT	1,33E-01	3,47E-01	6,56E-03	6,56E-02	0,00E+00	9,54E-03	4,03E+02	-5,00E-04	1,84E-02	2,75E-05
PERE	1,42E-02	-4,34E-02	8,83E-05	8,84E-04	0,00E+00	3,20E-04	8,97E+01	5,00E-05	2,19E-03	3,16E-06
PERM	7,62E-04	1,33E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PERT	1,50E-02	8,97E-02	8,83E-05	8,84E-04	0,00E+00	3,20E-04	8,97E+01	5,00E-05	2,19E-03	3,16E-06
PE	1,48E-01	4,37E-01	6,65E-03	6,65E-02	0,00E+00	9,86E-03	4,92E+02	0,00E+00	2,06E-02	4,99E-07
SM	0,00E+00	7,45E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	1,43E-04	-8,21E-04	9,88E-07	9,89E-06	0,00E+00	3,82E-06	3,56E-01	5,00E-07	1,18E-05	1,09E-08
HWD	3,35E-07	1,53E-06	4,04E-08	4,04E-07	0,00E+00	5,70E-08	9,76E-04	2,50E-09	5,94E-08	3,59E-10
NHWD	1,79E-03	3,32E-03	5,12E-04	5,12E-03	0,00E+00	2,62E-03	1,59E+00	-2,50E-06	6,07E-04	-7,30E-07
RWD	2,01E-07	2,55E-07	1,73E-09	1,73E-08	0,00E+00	6,89E-09	2,21E-03	5,00E-09	4,56E-08	5,91E-11
ETP-fw	2,35E-01	1,47E-01	3,27E-03	3,27E-02	0,00E+00	1,61E-02	6,21E+01	-5,00E-05	1,91E-02	5,44E-05
HTP-c	3,79E-11	8,56E-12	1,99E-13	1,99E-12	0,00E+00	8,44E-13	8,31E-09	3,10E-25	8,95E-12	1,04E-14
HTP-nc	2,56E-09	1,84E-10	4,50E-12	4,50E-11	0,00E+00	1,62E-11	3,22E-07	-5,00E-13	3,12E-10	2,75E-13
SQP	8,20E-02	4,06E-01	5,97E-03	5,97E-02	0,00E+00	5,34E-03	7,24E+01	2,00E-04	1,19E-02	-2,18E-05
BCProd	0,00E+00	5,12E-05	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
BCPack	2,48E-05	4,35E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

Extrapolation Factors

[illegible]

Glossary

Environmental impact Indicators			
GWP-total	Global Warming Potential total (Climate change)		
GWP-fossil	Global Warming Potential fossil		
GWP-biogenic	Global Warming Potential biogenic		
GWP-luluc	Global Warming Potential land use and land use change		
ODP	Depletion potential of the stratospheric ozone layer		
AP	Acidification potential		
EP-freshwater	Eutrophication potential - freshwater compartment		
EP-marine	Eutrophication potential - fraction of nutrients reachin marine end compartment		
EP-terrestrial	Eutrophication potential - Accumulated Exceedance		
POPCD	Formation potential of tropospheric ozone		
ADP-m&m	Abiotic Depletion for non-fossil resources potential		
ADP-fossil	Abiotic Depletion for fossil resources potential, WDP		
WDP	Water deprivation potential		
Resource indicators			
PENRE	Use of non-renewable primary energy excluding renewable primary energy resources used as raw		
PENRM	Use of non-renewable primary energy resources used as raw material		
PENRT	Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials		
PERE	Use of renewable primary energy excluding non-renewable primary energy resources used as raw material.		
PERM	Use of renewable primary energy resources used as raw material		
PERT	Total use of renewable primary energy resources (primary energy and primary energy resources used as raw materials)		
Secondary materials, water and energy resources		Waste category indicators	
SM	Use of secondary materials	HWD	Hazardous waste disposed
RSF	Use of renewable secondary fuels	N-HWD	Non-hazardous waste disposed
NRSF	Use of non-renewable secondary fuels	RWD	Radioactive waste disposed
FW	Net use of fresh water		
Output flow indicators		Optional indicators	
CfRu	Components for re-use	Tot PE	Total use of primary energy during the life cycle
MfR	Materials for recycling		
MfER	Materials for energy recovery	Efp	Emissions of Fine particles
EE	Exported Energy	IrHH	Ionizing radiation, human health
		ETX FW	Ecotoxicity, freshwater
		HTX CE	Human toxicity, carcinogenic effects
		HTX N-CE	Human toxicity, non-carcinogenic effects
		IrLS	Impact related to Land use / soil quality
© Copyright 2026 ABB. All rights reserved. Registration num: ABBG-00994-V01.01-EN Security level: PUBLIC Page: 10/11			

References

-
- [1] PEP ecopassport® PROGRAM. PCR-ed4-EN-2021 09 06. Product Category Rules for Electrical. Electronic and HVAC-R Products.
 - [2] PEP ecopassport® PROGRAMME. PSR-0005-ed3.1-EN-2023 12 08. Specific rules for Electrical switchgear and control gear Solutions.
 - [3] PRÉ Consultants. Software Simapro v. 9.5.0.0 (www.simapro.com).
 - [4] ISO 14040:2006/Amd 1:2020. Life cycle assessment. Environmental management. Principles and Framework. International Organization for Standardization. 2020.
 - [5] ISO 14044:2006/Amd 1:2017/Amd 2:2020. Life cycle assessment. Environmental management. Requirements and guidelines. International Organization for Standardization.
 - [6] ABB website. (<https://global.abb/group/en/about>) [accessed 12-01-2023].
 - [7] ABB website. (<https://global.abb/group/en/sustainability/sustainability-strategy-2030>)
 - [8] ABB website. (<https://new.abb.com/low-voltage/products/system-pro-m/residual-current-devices/dda200>) [accessed 15-12-2023].
 - [9] Ecoinvent. 2023. Swiss Centre for Life Cycle Assessment. v3.9.1 (www.ecoinvent.ch).
 - [10] EN 15804:2012+A2:2019: Sustainability of construction works - Environmental product
 - [11] Google Maps. (<https://www.google.it/maps/preview>).
 - [12] Sea Rates. (<https://www.searates.com/>).
 - [13] This reference has been intentionally left blank.
 - [14] Wikipedia, Alnico (Alnico - Wikipedia).
 - [15] Kruzhanov, Vladislav & Arnhold, Volker. (2012). Energy consumption in powder
 - [16] GO CERTIFICATES ABB SPA 2024.
 - [17] Eurostat. (https://ec.europa.eu/eurostat/web/products-datasets/-/ENV_WASPAC).
 - [18] Eurostat. (https://ec.europa.eu/eurostat/web/products-datasets/-/ENV_WASTRT).
 - [19] International Electrotechnical Commission. IEC/TR 62635 Ed. 1.0 en:2012. Guidelines
 - [20] OECD (Organisation for Economic Co-operation and Development), 2020. Environment
 - [21] Product Environmental Footprint (PEF), Annex_C_V2.1_May2020.
 - [22] Imballaggi & Riciclo. 2011. Packaging in legno dalla culla alla culla.
 - [23] PlasticFinder (<https://www.plasticfinder.it/>) [accessed 06-03-2024].
 - [24] Delem, L. and Wastiels, L., 2019, IOP Conf. Ser.: Earth Environ, The practical use of
 - [25] EEA (European Environment Agency), Technical report No 3/2012. Annual European
 - [26] Industry Data 2.0