

## Data Sheet | Item Number: 231-654/018-000/035-000

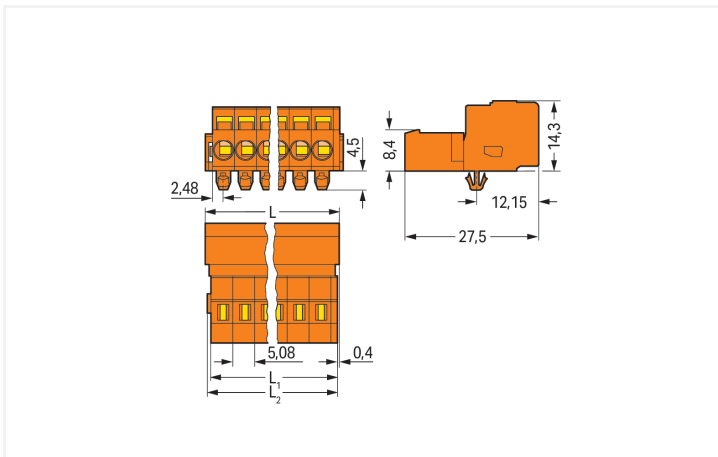
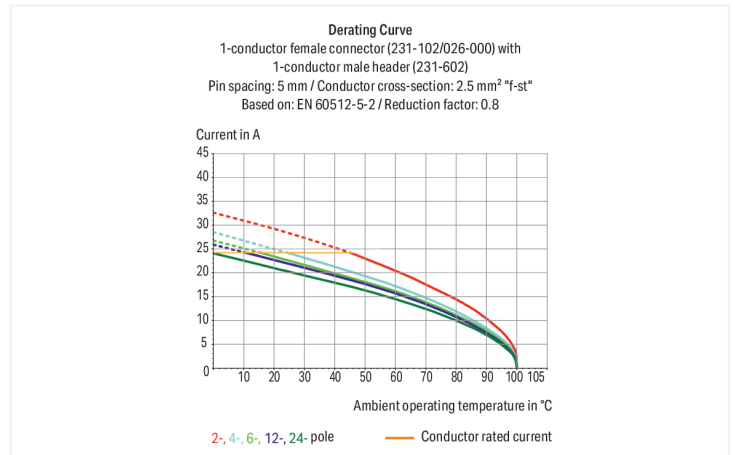
1-conductor male connector; CAGE CLAMP®; 2.5 mm<sup>2</sup>; Pin spacing 5.08 mm; 24-pole; DIN-35 rail/panel mounting; Snap-in mounting feet; Strain relief plate; orange

<https://www.wago.com/231-654/018-000/035-000>



Color: ■ orange

Similar to illustration



Dimensions in mm

$L = (\text{pole no.} - 1) \times \text{pin spacing} + 8.2 \text{ mm}$   
 $L_1 = L - 1.7 \text{ mm}$   
 $L_2 = L - 1.2 \text{ mm}$

### Male connector, 231 Series, CAGE CLAMP®

This male connector (item number 231-654/018-000/035-000) simplifies electrical installations. Conductors should only be connected to this male connector if their strip length is between 8 and 9 mm. Featuring one conductor terminal along with CAGE CLAMP®, this connector is highly versatile. Our renowned universal connection known as CAGE CLAMP® is the industry standard when it comes to connection technology and electrical interconnections. The dimensions are (125.12 x 18.8 x 57.5) mm (width x height x depth). Depending on the type of conductor, this male connector is designed for conductor cross sections ranging from 0.08 mm<sup>2</sup> to 2.5 mm<sup>2</sup>.

Tin is used for coating the contact surfaces. The strain relief plate secures the connected conductors, simplifying wire handling..

## Notes

## Safety Information

The MCS – MULTI CONNECTION SYSTEM includes connectors without breaking capacity in accordance with DIN EN 61984. When used as intended, these connectors must not be connected/disconnected when live or under load. When used as intended, these connectors must not be connected/disconnected when live or under load. The circuit design should ensure header pins, which can be touched, are not live when unmated.

## Variants:

Other pole numbers  
Gold-plated or partially gold-plated contact surfaces  
Other versions (or variants) can be requested from WAGO Sales or configured at <https://configurator.wago.com/>.

## Electrical data

Ratings per		IEC/EN 60664-1			Approvals per		UL 1059		
Overvoltage category		III	III	II	Use group	B	C	D	
Pollution degree		3	2	2	Rated voltage	300 V	-	300 V	
Nominal voltage		320 V	320 V	630 V	Rated current	15 A	-	10 A	
Rated impulse withstand voltage		4 kV	4 kV	4 kV					
Rated current		12 A	12 A	12 A					

Approvals per		UL 1977			Approvals per		CSA		
Rated voltage		600 V			Use group	B	C	D	
Rated current		15 A			Rated voltage	300 V	-	300 V	
					Rated current	15 A	-	10 A	

## Connection Data

Clamping units	24	<b>Connection 1</b>	
Total number of potentials	24	Connection technology	CAGE CLAMP®
Number of connection types	1	Actuation type	Operating tool
Number of levels	1	Actuation direction 1	Operation parallel to conductor entry
		Actuation direction 2	Operation perpendicular to conductor entry
		Solid conductor	0.08 ... 2.5 mm <sup>2</sup> / 28 ... 12 AWG
		Fine-stranded conductor	0.08 ... 2.5 mm <sup>2</sup> / 28 ... 12 AWG
		Fine-stranded conductor; with insulated ferrule	0.25 ... 1.5 mm <sup>2</sup>
		Fine-stranded conductor; with uninsulated ferrule	0.25 ... 2.5 mm <sup>2</sup>
		Strip length	8 ... 9 mm / 0.31 ... 0.35 inches
		Pole number	24
		Conductor entry direction to mating direction	0°

## Physical data

Pin spacing	5.08 mm / 0.2 inches
Width	125.12 mm / 4.926 inches
Height	18.8 mm / 0.74 inches
Height from the surface	14.3 mm / 0.563 inches
Depth	57.5 mm / 2.264 inches
Drilled hole diameter for snap-in mounting foot with tolerance	3.5 (+0.1) mm

### Mechanical data

Variable coding	Yes
Housing sheet thickness	0.6 ... 1.2 mm / 0.024 ... 0.047 inches
Mounting type	Snap-in foot
Mounting type	Panel mounting
Anti-rotation protection	Yes

### Plug-in connection

Contact type (pluggable connector)	Male connector/plug
Connector (connection type)	for conductor
Mismatching protection	No
Strain relief	Strain relief plate

### Material data

Note (material data)	<a href="#">Information on material specifications can be found here</a>
Color	orange
Material group	I
Insulation material (main housing)	Polyamide (PA66)
Flammability class per UL94	V0
Clamping spring material	Chrome-nickel spring steel (CrNi)
Contact material	Electrolytic copper (E <sub>Cu</sub> )
Contact Plating	Tin
Fire load	0.716 MJ
Weight	38.9 g

### Environmental requirements

Limit temperature range	-60 ... +100 °C
Processing temperature	-35 ... +60 °C

### Commercial data

Product Group	3 (Multi Conn. System)
PU (SPU)	10 pcs
Packaging type	Box
Country of origin	DE
GTIN	4044918284578
Customs tariff number	85366930000

### Product Classification

UNSPSC	39121409
eCl@ss 10.0	27-44-03-09
eCl@ss 9.0	27-44-03-09
ETIM 9.0	EC002638
ETIM 10.0	EC002638
ECCN	NO US CLASSIFICATION

**Environmental Product Compliance**

RoHS Compliance Status Compliant, No Exemption

**Approvals / Certificates**

**General approvals**



Approval	Standard	Certificate Name
CSA DEKRA Certification B.V.	C22.2	1466354
UL UL International Germany GmbH	UL 1977	E45171

**Approvals for marine applications**



Approval	Standard	Certificate Name
ABS American Bureau of Ship- ping	-	24-0095975-PDA
DNV DNV GL SE	-	TAE000016Z
PRS Polski Rejestr Statków	-	TE/1095/880590/23

**Downloads**

**Environmental Product Compliance**

Compliance Search

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**Documentation**

Additional Information			
Technical Section	03.04.2019	pdf 2027.26 KB	<a href="#">↓</a>

**1 Compatible Products**

**1.1 System counterpart**

**1.1.1 Female connector/socket**



**Item No.: 231-324/026-000**  
 1-conductor female connector; CAGE CLAMP®; 2.5 mm²; Pin spacing 5.08 mm; 24-pole; orange

1.2 Optional Accessories

1.2.1 Coding

1.2.1.1 Coding



**Item No.: 231-129**  
Coding key; snap-on type; light gray

1.2.2 Cover

1.2.2.1 Cover



**Item No.: 231-669**  
Lockout caps; for covering unused clamping units; orange

1.2.3 Ferrule

1.2.3.1 Ferrule



**Item No.: 216-301**  
Ferrule; Sleeve for 0.25 mm<sup>2</sup> / AWG 24; insulated; electro-tin plated; yellow



**Item No.: 216-302**  
Ferrule; Sleeve for 0.34 mm<sup>2</sup> / 22 AWG; insulated; electro-tin plated; light turquoise



**Item No.: 216-201**  
Ferrule; Sleeve for 0.5 mm<sup>2</sup> / 20 AWG; insulated; electro-tin plated; electrolytic copper; acc. to DIN 46228, Part 4/09.90; white



**Item No.: 216-241**  
Ferrule; Sleeve for 0.5 mm<sup>2</sup> / 20 AWG; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; white



**Item No.: 216-141**  
Ferrule; Sleeve for 0.5 mm<sup>2</sup> / 20 AWG; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92



**Item No.: 216-101**  
Ferrule; Sleeve for 0.5 mm<sup>2</sup> / AWG 22; un-insulated; electro-tin plated; silver-colored



**Item No.: 216-242**  
Ferrule; Sleeve for 0.75 mm<sup>2</sup> / 18 AWG; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; gray



**Item No.: 216-262**  
Ferrule; Sleeve for 0.75 mm<sup>2</sup> / 18 AWG; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; gray



**Item No.: 216-202**  
Ferrule; Sleeve for 0.75 mm<sup>2</sup> / 18 AWG; un-insulated; electro-tin plated; gray



**Item No.: 216-142**  
Ferrule; Sleeve for 0.75 mm<sup>2</sup> / 18 AWG; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92



**Item No.: 216-102**  
Ferrule; Sleeve for 0.75 mm<sup>2</sup> / AWG 20; un-insulated; electro-tin plated; silver-colored



**Item No.: 216-243**  
Ferrule; Sleeve for 1 mm<sup>2</sup> / AWG 18; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; red



**Item No.: 216-263**  
Ferrule; Sleeve for 1 mm<sup>2</sup> / AWG 18; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; red



**Item No.: 216-203**  
Ferrule; Sleeve for 1 mm<sup>2</sup> / AWG 18; insulated; electro-tin plated; red



**Item No.: 216-103**  
Ferrule; Sleeve for 1 mm<sup>2</sup> / AWG 18; un-insulated; electro-tin plated



**Item No.: 216-143**  
Ferrule; Sleeve for 1 mm<sup>2</sup> / AWG 18; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92



**Item No.: 216-204**  
Ferrule; Sleeve for 1.5 mm<sup>2</sup> / AWG 16; insulated; electro-tin plated; black



**Item No.: 216-244**  
Ferrule; Sleeve for 1.5 mm<sup>2</sup> / AWG 16; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; black



**Item No.: 216-264**  
Ferrule; Sleeve for 1.5 mm<sup>2</sup> / AWG 16; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; black



**Item No.: 216-284**  
Ferrule; Sleeve for 1.5 mm<sup>2</sup> / AWG 16; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; black



**Item No.: 216-144**  
Ferrule; Sleeve for 1.5 mm<sup>2</sup> / AWG 16; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92; silver-colored



**Item No.: 216-104**  
Ferrule; Sleeve for 1.5 mm<sup>2</sup> / AWG 16; un-insulated; electro-tin plated; silver-colored



**Item No.: 216-106**  
Ferrule; Sleeve for 2.5 mm<sup>2</sup> / AWG 14; un-insulated; electro-tin plated; silver-colored

## 1.2.4 Installation

### 1.2.4.1 Mounting accessories



**Item No.: 209-137**

Mounting adapter; can be used as end stop; 6.5 mm wide; gray

## 1.2.5 Insulation stop

### 1.2.5.1 Insulation stop



**Item No.: 231-670**

Insulation stop; 0.08-0.2 mm<sup>2</sup> / 0.2 mm<sup>2</sup> "s"; white



**Item No.: 231-671**

Insulation stop; 0.25 - 0.5 mm<sup>2</sup>; light gray



**Item No.: 231-672**

Insulation stop; 0.75 - 1 mm<sup>2</sup>; dark gray

## 1.2.6 Jumper

### 1.2.6.1 Jumper



**Item No.: 231-910**

Jumper; for conductor entry; 10-way; insulated; gray



**Item No.: 231-902**

Jumper; for conductor entry; 2-way; insulated; gray



**Item No.: 231-903**

Jumper; for conductor entry; 3-way; insulated; gray



**Item No.: 231-905**

Jumper; for conductor entry; 5-way; insulated; gray



**Item No.: 231-907**

Jumper; for conductor entry; 7-way; insulated; gray

## 1.2.7 Marking

### 1.2.7.1 Marking strip



**Item No.: 210-331/508-103**

Marking strips; as a DIN A4 sheet; MARKED; 1-12 (200x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white



**Item No.: 210-332/508-202**

Marking strips; as a DIN A4 sheet; MARKED; 1-16 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



**Item No.: 210-332/508-205**

Marking strips; as a DIN A4 sheet; MARKED; 1-32 (80x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



**Item No.: 210-331/508-104**

Marking strips; as a DIN A4 sheet; MARKED; 13-24 (200x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white



**Item No.: 210-332/508-204**

Marking strips; as a DIN A4 sheet; MARKED; 17-32 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



**Item No.: 210-332/508-206**

Marking strips; as a DIN A4 sheet; MARKED; 33-48 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white

## 1.2.8 Mounting adapter

### 1.2.8.1 Mounting accessories



**Item No.: 209-148**

Multi mounting adapter; for female and male connectors; 25 mm wide; 3 parts; gray

## 1.2.9 Tool

### 1.2.9.1 Operating tool



**Item No.: 231-231**

Combination operating tool; red



**Item No.: 210-720**

Operating tool; Blade: 3.5 x 0.5 mm; with a partially insulated shaft; multicoloured



**Item No.: 210-657**

Operating tool; Blade: 3.5 x 0.5 mm; with a partially insulated shaft; short; multicoloured



**Item No.: 209-132**

Operating tool; for connecting comb-style jumper bar; made of insulating material; 2-way; natural



**Item No.: 210-250**

Operating tool; for MCS MINI and MIDI with CAGE CLAMP® connection; red



**Item No.: 280-440**

Operating tool; made of insulating material; 10-way; white



**Item No.: 209-130**

Operating tool; made of insulating material; 1-way; for 264 Series (1-/2-way), 280, 281 Series (up to 3-way); natural



**Item No.: 231-291**

Operating tool; made of insulating material; 1-way; loose; red



**Item No.: 231-131**

Operating tool; made of insulating material; 1-way; loose; white



**Item No.: 280-432**

Operating tool; made of insulating material; 2-way; white



**Item No.: 280-433**

Operating tool; made of insulating material; 3-way; white



**Item No.: 280-434**

Operating tool; made of insulating material; 4-way; white



**Item No.: 280-435**

Operating tool; made of insulating material; 5-way; gray



**Item No.: 280-436**

Operating tool; made of insulating material; 6-way; white



**Item No.: 280-437**

Operating tool; made of insulating material; 7-way; white



**Item No.: 280-438**

Operating tool; made of insulating material; 8-way; white

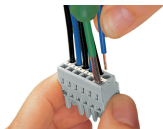


**Item No.: 231-159**

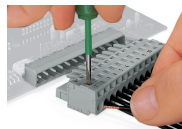
Operating tool; natural

## Installation Notes

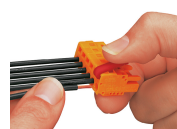
### Conductor termination



Inserting a conductor via 3.5 mm screwdriver – CAGE CLAMP® actuation parallel to conductor entry.



Inserting a conductor via 3.5 mm screwdriver – CAGE CLAMP® actuation perpendicular to conductor entry.

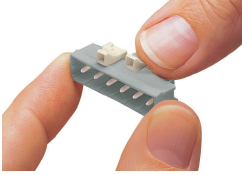


Inserting a conductor into CAGE CLAMP® unit via operating tool (231-291).



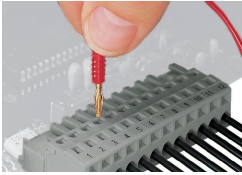
Inserting a conductor via operating tool.

## Coding



Coding a male header – fitting coding key (s).

## Testing



Testing – female connector with CAGE CLAMP®  
Integrated test ports for testing perpendicular to conductor entry via 2 or 2.3 mm Ø test plug

## Installation

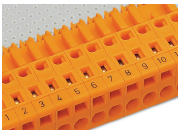


Male connector with strain relief plate



Strain relief housing shown with a male connector equipped with CAGE CLAMP®

## Marking



Labeling via direct marking or self-adhesive strips.