

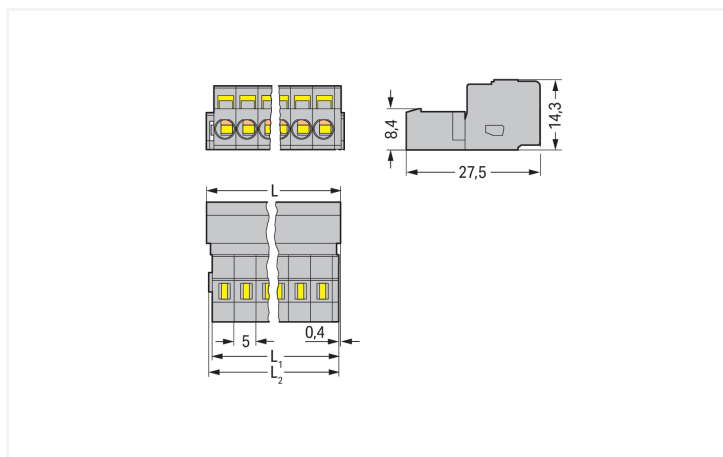
Data Sheet | Item Number: 231-618

1-conductor male connector; CAGE CLAMP®; 2.5 mm²; Pin spacing 5 mm; 18-pole;
gray

<https://www.wago.com/231-618>

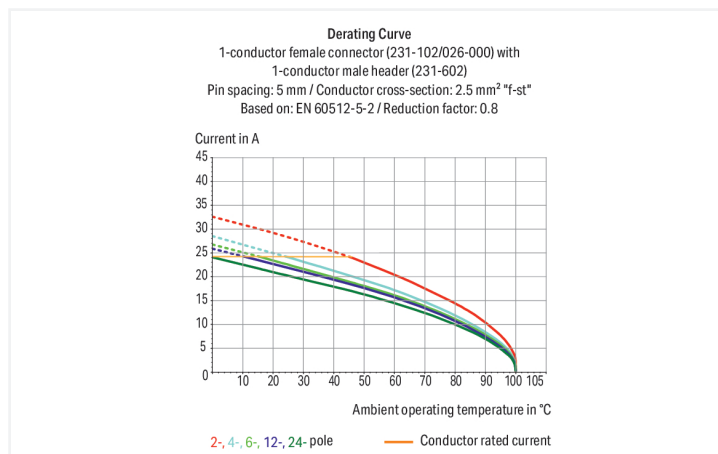


Color: ■ gray



Dimensions in mm

$L = (\text{pole no.} - 1) \times \text{pin spacing} + 8.2 \text{ mm}$
 $L_1 = L - 1.7 \text{ mm}$
 $L_2 = L - 1.2 \text{ mm}$



Male connector, 231 Series, operating tool

This male connector (item number 231-618) simplifies electrical installations. Conductors can only be connected to this male connector if their strip length is between 8 and 9 mm. This product features one conductor terminal and utilizes CAGE CLAMP®. Our CAGE CLAMP® connection offers a secure and maintenance-free way to connect all types of conductors. You do not need to prepare the conductor in any way, such as crimping ferrules. The dimensions are (93.2 x 14.3 x 27.5) mm (width x height x depth). Depending on the type of conductor, this male connector is suitable for conductor cross sections ranging from 0.08 mm² to 2.5 mm².

Tin is used for coating the contact surfaces.



Notes	
Safety Information	The MCS – MULTI CONNECTION SYSTEM includes connectors without breaking capacity in accordance with DIN EN 61984. When used as intended, these connectors must not be connected/disconnected when live or under load. When used as intended, these connectors must not be connected/disconnected when live or under load. The circuit design should ensure header pins, which can be touched, are not live when unmated.
Variants:	Other pole numbers Gold-plated or partially gold-plated contact surfaces Other versions (or variants) can be requested from WAGO Sales or configured at https://configurator.wago.com/ .

Electrical data				
Ratings per		IEC/EN 60664-1		
Overvoltage category		III	III	II
Pollution degree		3	2	2
Nominal voltage		320 V	320 V	630 V
Rated impulse withstand voltage		4 kV	4 kV	4 kV
Rated current		12 A	12 A	12 A
Approvals per		UL 1059		
Use group		B	C	D
Rated voltage		300 V	-	300 V
Rated current		15 A	-	10 A
Approvals per		UL 1977		
Rated voltage		600 V		
Rated current		15 A		
Approvals per		CSA		
Use group		B	C	D
Rated voltage		300 V	-	300 V
Rated current		15 A	-	10 A

Connection Data		
Clamping units	18	
Total number of potentials	18	
Number of connection types	1	
Number of levels	1	
Connection 1		
Connection technology	CAGE CLAMP®	
Actuation type	Operating tool	
Actuation direction 1	Operation parallel to conductor entry	
Actuation direction 2	Operation perpendicular to conductor entry	
Solid conductor	0.08 ... 2.5 mm² / 28 ... 12 AWG	
Fine-stranded conductor	0.08 ... 2.5 mm² / 28 ... 12 AWG	
Fine-stranded conductor; with insulated ferrule	0.25 ... 1.5 mm²	
Fine-stranded conductor; with uninsulated ferrule	0.25 ... 2.5 mm²	
Strip length	8 ... 9 mm / 0.31 ... 0.35 inches	
Pole number	18	
Conductor entry direction to mating direction	0 °	

Physical data	
Pin spacing	5 mm / 0.197 inches
Width	93.2 mm / 3.669 inches
Height	14.3 mm / 0.563 inches
Depth	27.5 mm / 1.083 inches



Mechanical data	
Variable coding	Yes
Anti-rotation protection	Yes
Plug-in connection	
Contact type (pluggable connector)	Male connector/plug
Connector (connection type)	for conductor
Mismating protection	No

Material data	
Note (material data)	Information on material specifications can be found here
Color	gray
Material group	I
Insulation material (main housing)	Polyamide (PA66)
Flammability class per UL94	V0
Clamping spring material	Chrome-nickel spring steel (CrNi)
Contact material	Electrolytic copper (E _{Cu})
Contact Plating	Tin
Fire load	0.449 MJ
Weight	26.8 g

Environmental requirements	
Limit temperature range	-60 ... +100 °C
Processing temperature	-35 ... +60 °C
Environmental Testing	
Test specification: Railway applications – Rolling stock – Electronic equipment	DIN EN 50155 (VDE 0115-200):2022-06
Test procedure: Railway applications – Rolling stock equipment – Vibration and shock tests	DIN EN 61373 (VDE 0115-0106):2011-04
Spectrum/Mounting location	Service life test, Category 1, Class A/B
Functional test with noise-like oscillations	Test passed according to Section 8 of the standard
Frequency	f ₁ = 5 Hz to f ₂ = 150 Hz
Acceleration	0.101g (highest test level used for all axes)
Test duration per axis	10 min.
Test directions	X, Y and Z axes
Monitoring of contact faults and interruptions	Passed
Voltage drop measurement before and after each axis	Passed
Simulated service life test through increased levels of noise-like oscillations	Test passed according to Section 9 of the standard
Frequency	f ₁ = 5 Hz to f ₂ = 150 Hz
Acceleration	0.572g (highest test level used for all axes)
Test duration per axis	5 h
Test directions	X, Y and Z axes
Extended testing: Monitoring of contact faults and interruptions	Passed
Extended testing: Voltage drop measurement before and after each axis	Passed
Shock test	Test passed according to Section 10 of the standard
Shock pulse form	Half sine
Acceleration	5g (highest test level used for all axes)



Environmental Testing	
Shock duration	30 ms
Number of shocks (per axis)	3 pos. und 3 neg.
Test directions	X, Y and Z axes
Extended testing: Monitoring of contact faults and interruptions	Passed
Extended testing: Voltage drop measurement before and after each axis	Passed
Vibration and shock stress for rolling stock equipment	Passed

Commercial data	
Product Group	3 (Multi Conn. System)
PU (SPU)	25 pcs
Packaging type	Box
Country of origin	DE
GTIN	4044918259026
Customs tariff number	85366930000

Product Classification	
UNSPSC	39121409
eCl@ss 10.0	27-44-03-09
eCl@ss 9.0	27-44-03-09
ETIM 9.0	EC002638
ETIM 10.0	EC002638
ECCN	NO US CLASSIFICATION

Environmental Product Compliance	
RoHS Compliance Status	Compliant, No Exemption

Approvals / Certificates

General approvals



Approval	Standard	Certificate Name
CB DEKRA Certification B.V.	IEC 61984	NL-113351
CSA DEKRA Certification B.V.	C22.2	1466354
KEMA/KEUR DEKRA Certification B.V.	EN 61984	71-130478 REV.1
UL Underwriters Laboratories Inc.	UL 1059	E45172
UR Underwriters Laboratories Inc.	UL 1977	E45171

Declarations of conformity and manufacturer's declarations



Approval	Standard	Certificate Name
Railway WAGO GmbH & Co. KG	-	Railway Ready



Approvals for marine applications



Approval	Standard	Certificate Name
ABS American Bureau of Ship- ping	-	24-0095975-PDA
DNV DNV GL SE	-	TAE000016Z
LR Lloyds Register	IEC 61984	96/20035 (E5)
PRS Polski Rejestr Statków	-	TE/1095/880590/23

Downloads

Environmental Product Compliance

Compliance Search
Environmental Product Compliance 231-618



Documentation

Additional Information
Technical Section
03.04.2019
pdf 2027.26 KB



CAD/CAE-Data

CAD data
2D/3D Models 231-618



CAE data
EPLAN Data Portal 231-618
ZUKEN Portal 231-618



1 Compatible Products

1.1 System counterpart

1.1.1 Female connector/socket



[Item No.: 232-118/026-000](#)
1-conductor female connector, angled;
CAGE CLAMP®; 2.5 mm²; Pin spacing 5
mm; 18-pole; 2,50 mm²; gray



[Item No.: 232-218/026-000](#)
1-conductor female connector, angled;
CAGE CLAMP®; 2.5 mm²; Pin spacing 5
mm; 18-pole; 2,50 mm²; gray



[Item No.: 731-518/031-000](#)
1-conductor female connector, angled;
CAGE CLAMP®; 2.5 mm²; Pin spacing 5
mm; 18-pole; clamping collar; DIN-35 rail/
panel mounting; 2,50 mm²; gray



[Item No.: 731-518/008-000](#)
1-conductor female connector, angled;
CAGE CLAMP®; 2.5 mm²; Pin spacing 5
mm; 18-pole; Snap-in mounting feet; 2,50
mm²; gray



[Item No.: 231-118/027-000](#)
1-conductor female connector; CAGE
CLAMP®; 2.5 mm²; Pin spacing 5 mm; 18-
pole; clamping collar; gray



[Item No.: 231-118/031-000](#)
1-conductor female connector; CAGE
CLAMP®; 2.5 mm²; Pin spacing 5 mm; 18-
pole; clamping collar; gray



[Item No.: 231-118/026-000](#)
1-conductor female connector; CAGE
CLAMP®; 2.5 mm²; Pin spacing 5 mm; 18-
pole; gray



[Item No.: 231-118/037-000](#)
1-conductor female connector; CAGE
CLAMP®; 2.5 mm²; Pin spacing 5 mm; 18-
pole; Lateral locking levers; gray



1.1.1 Female connector/socket

 Item No.: 231-118/008-000 1-conductor female connector; CAGE CLAMP®; 2.5 mm²; Pin spacing 5 mm; 18-pole; Snap-in mounting feet; gray	 Item No.: 231-118/102-000 1-conductor female connector; CAGE CLAMP®; 2.5 mm²; Pin spacing 5 mm; 18-pole; with integrated end plate; gray	 Item No.: 2231-118/026-000 1-conductor female connector; push-button; Push-in CAGE CLAMP®; 2.5 mm²; Pin spacing 5 mm; 18-pole; 2,50 mm²; gray	 Item No.: 2231-118/031-000 1-conductor female connector; push-button; Push-in CAGE CLAMP®; 2.5 mm²; Pin spacing 5 mm; 18-pole; clamping collar; 2,50 mm²; gray
 Item No.: 2231-118/037-000 1-conductor female connector; push-button; Push-in CAGE CLAMP®; 2.5 mm²; Pin spacing 5 mm; 18-pole; Lateral locking levers; 2,50 mm²; gray	 Item No.: 2231-118/008-000 1-conductor female connector; push-button; Push-in CAGE CLAMP®; 2.5 mm²; Pin spacing 5 mm; 18-pole; Snap-in mounting feet; 2,50 mm²; gray	 Item No.: 2231-118/102-000 1-conductor female connector; push-button; Push-in CAGE CLAMP®; 2.5 mm²; Pin spacing 5 mm; 18-pole; with integrated end plate; 2,50 mm²; gray	 Item No.: 232-248 THT female header; angled; Pin spacing 5 mm; 18-pole; 0.6 x 1.0 mm solder pin; gray
 Item No.: 232-248/031-000 THT female header; angled; Pin spacing 5 mm; 18-pole; clamping collar; 0.6 x 1.0 mm solder pin; gray	 Item No.: 232-248/039-000 THT female header; angled; Pin spacing 5 mm; 18-pole; Locking lever; 0.6 x 1.0 mm solder pin; gray	 Item No.: 232-248/047-000 THT female header; angled; Pin spacing 5 mm; 18-pole; Spacer flange; 0.6 x 1.0 mm solder pin; gray	 Item No.: 232-148 THT female header; straight; Pin spacing 5 mm; 18-pole; 0.6 x 1.0 mm solder pin; gray
 Item No.: 232-148/031-000 THT female header; straight; Pin spacing 5 mm; 18-pole; clamping collar; 0.6 x 1.0 mm solder pin; gray	 Item No.: 232-148/039-000 THT female header; straight; Pin spacing 5 mm; 18-pole; Locking lever; 0.6 x 1.0 mm solder pin; gray	 Item No.: 232-148/047-000 THT female header; straight; Pin spacing 5 mm; 18-pole; Spacer flange; 0.6 x 1.0 mm solder pin; gray	

1.2 Optional Accessories

1.2.1 Coding

1.2.1.1 Coding

 Item No.: 231-129 Coding key; snap-on type; light gray

1.2.2 Cover

1.2.2.1 Cover

 Item No.: 231-668 Lockout caps; for covering unused clamping units; gray

1.2.3 Ferrule

1.2.3.1 Ferrule

 Item No.: 216-301 Ferrule; Sleeve for 0.25 mm² / AWG 24; insulated; electro-tin plated; yellow	 Item No.: 216-302 Ferrule; Sleeve for 0.34 mm² / 22 AWG; insulated; electro-tin plated; light turquoise	 Item No.: 216-201 Ferrule; Sleeve for 0.5 mm² / 20 AWG; insulated; electro-tin plated; electrolytic copper; acc. to DIN 46228, Part 4/09.90; white	 Item No.: 216-241 Ferrule; Sleeve for 0.5 mm² / 20 AWG; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; white
---	--	---	---



1.2.3.1 Ferrule

 Item No.: 216-141 Ferrule; Sleeve for 0.5 mm² / 20 AWG; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92	 Item No.: 216-101 Ferrule; Sleeve for 0.5 mm² / AWG 22; un-insulated; electro-tin plated; silver-colored	 Item No.: 216-242 Ferrule; Sleeve for 0.75 mm² / 18 AWG; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; gray	 Item No.: 216-262 Ferrule; Sleeve for 0.75 mm² / 18 AWG; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; gray
 Item No.: 216-202 Ferrule; Sleeve for 0.75 mm² / 18 AWG; insulated; electro-tin plated; gray	 Item No.: 216-142 Ferrule; Sleeve for 0.75 mm² / 18 AWG; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92	 Item No.: 216-102 Ferrule; Sleeve for 0.75 mm² / AWG 20; un-insulated; electro-tin plated; silver-colored	 Item No.: 216-243 Ferrule; Sleeve for 1 mm² / AWG 18; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; red
 Item No.: 216-263 Ferrule; Sleeve for 1 mm² / AWG 18; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; red	 Item No.: 216-203 Ferrule; Sleeve for 1 mm² / AWG 18; insulated; electro-tin plated; red	 Item No.: 216-103 Ferrule; Sleeve for 1 mm² / AWG 18; un-insulated; electro-tin plated	 Item No.: 216-143 Ferrule; Sleeve for 1 mm² / AWG 18; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92
 Item No.: 216-204 Ferrule; Sleeve for 1.5 mm² / AWG 16; insulated; electro-tin plated; black	 Item No.: 216-244 Ferrule; Sleeve for 1.5 mm² / AWG 16; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; black	 Item No.: 216-264 Ferrule; Sleeve for 1.5 mm² / AWG 16; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; black	 Item No.: 216-284 Ferrule; Sleeve for 1.5 mm² / AWG 16; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; black
 Item No.: 216-144 Ferrule; Sleeve for 1.5 mm² / AWG 16; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92; silver-colored	 Item No.: 216-104 Ferrule; Sleeve for 1.5 mm² / AWG 16; un-insulated; electro-tin plated; silver-colored	 Item No.: 216-106 Ferrule; Sleeve for 2.5 mm² / AWG 14; un-insulated; electro-tin plated; silver-colored	

1.2.4 Insulation stop

1.2.4.1 Insulation stop

 Item No.: 231-670 Insulation stop; 0.08-0.2 mm² / 0.2 mm² "s"; white	 Item No.: 231-671 Insulation stop; 0.25 - 0.5 mm²; light gray	 Item No.: 231-672 Insulation stop; 0.75 - 1 mm²; dark gray
---	--	--

1.2.5 Jumper

1.2.5.1 Jumper

 Item No.: 231-910 Jumper; for conductor entry; 10-way; insulated; gray	 Item No.: 231-902 Jumper; for conductor entry; 2-way; insulated; gray	 Item No.: 231-903 Jumper; for conductor entry; 3-way; insulated; gray	 Item No.: 231-905 Jumper; for conductor entry; 5-way; insulated; gray
 Item No.: 231-907 Jumper; for conductor entry; 7-way; insulated; gray			

1.2.6 Marking

1.2.6.1 Marking strip



Item No.: 210-331/500-103
Marking strips; as a DIN A4 sheet; MARKED; 1-12 (300x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/500-202
Marking strips; as a DIN A4 sheet; MARKED; 1-16 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/500-205
Marking strips; as a DIN A4 sheet; MARKED; 1-32 (80x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-331/500-104
Marking strips; as a DIN A4 sheet; MARKED; 13-24 (300x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/500-204
Marking strips; as a DIN A4 sheet; MARKED; 17-32 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/500-206
Marking strips; as a DIN A4 sheet; MARKED; 33-48 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white

1.2.7 Tool

1.2.7.1 Operating tool



Item No.: 231-231
Combination operating tool; red



Item No.: 210-720
Operating tool; Blade: 3.5 x 0.5 mm; with a partially insulated shaft; multicoloured



Item No.: 210-657
Operating tool; Blade: 3.5 x 0.5 mm; with a partially insulated shaft; short; multicoloured



Item No.: 209-132
Operating tool; for connecting comb-style jumper bar; made of insulating material; 2-way; natural



Item No.: 210-250
Operating tool; for MCS MINI and MIDI with CAGE CLAMP® connection; red



Item No.: 280-440
Operating tool; made of insulating material; 10-way; white



Item No.: 209-130
Operating tool; made of insulating material; 1-way; for 264 Series (1-/2-way), 280, 281 Series (up to 3-way); natural



Item No.: 231-291
Operating tool; made of insulating material; 1-way; loose; red



Item No.: 231-131
Operating tool; made of insulating material; 1-way; loose; white



Item No.: 280-432
Operating tool; made of insulating material; 2-way; white



Item No.: 280-433
Operating tool; made of insulating material; 3-way; white



Item No.: 280-434
Operating tool; made of insulating material; 4-way; white



Item No.: 280-435
Operating tool; made of insulating material; 5-way; gray



Item No.: 280-436
Operating tool; made of insulating material; 6-way; white



Item No.: 280-437
Operating tool; made of insulating material; 7-way; white



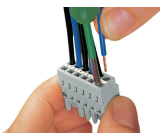
Item No.: 280-438
Operating tool; made of insulating material; 8-way; white



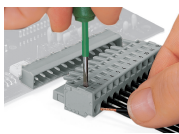
Item No.: 231-159
Operating tool; natural

Installation Notes

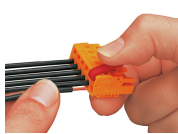
Conductor termination



Inserting a conductor via 3.5 mm screwdriver – CAGE CLAMP® actuation parallel to conductor entry.



Inserting a conductor via 3.5 mm screwdriver – CAGE CLAMP® actuation perpendicular to conductor entry.

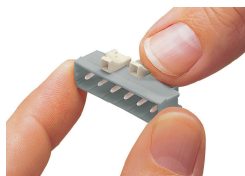


Inserting a conductor into CAGE CLAMP® unit via operating tool (231-291).



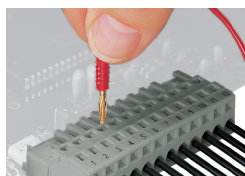
Inserting a conductor via operating tool.

Coding



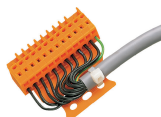
Coding a male header – fitting coding key(s).

Testing

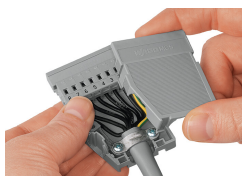


Testing – female connector with CAGE CLAMP®
Integrated test ports for testing perpendicular to conductor entry via 2 or 2.3 mm Ø test plug

Installation



Male connector with strain relief plate



Strain relief housing shown with a male connector equipped with CAGE CLAMP®

Marking



Labeling via direct marking or self-adhesive strips.