

# Environmental Profile

This LCA is calculated according to: ISO 14044, ISO 14040 and EN 15804

Ecochain v3.5.80



Product: 3085245 - PVC Vent. Bend 45° BL 235 S/S  
 Unit: 1 piece  
 Manufacturer: Wavin - NL - Hardenberg - Verified  
 Address: J.C. Kellerlaan 3  
 7772 SG Hardenberg  
 Netherlands

LCA standard: NMD Bepalingsmethode 1.1 (2022)  
 Standard database: Worldwide - Ecoinvent v 3.6 Cut-Off  
 Externally verified: Yes  
 Issue date: 08-06-2023  
 End of validity: 08-06-2028  
 Verifier: Martijn van Hövell - SGS Search



An Orbia business.



With the new Ventiza air distribution system, Wavin offers a solution from the ventilation to the valve. A good indoor climate is arranged in no time!

This LCA was evaluated according to EN15804+A2. It was concluded that the LCA complies with this standard.

The LCA background information and project dossier have been registered in the online Ecochain application in the account Wavin - NL - Hardenberg - Verified (2020). (☒ = module declared, MND = module not declared).

A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
☒	☒	☒	MND	☒	☒	☒	☒									

## Product stage

A1 Raw material supply A2 Transport A3 Manufacturing

## Use stage

B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment  
 B6 Operational energy use B7 Operational water use

## End-of-Life stage

C1 De-construction demolition C2 Transport C3 Waste processing  
 C4 Disposal

## Construction process stage

A4 Transport gate to site  
 A5 Assembly / Construction installation process

## Benefits and loads beyond the system boundaries

D Reuse- Recovery- Recycling- potential

## Environmental impacts and parameters

ECI = Environmental Costs Indicator [euro]; ADPE = Abiotic depletion potential for non-fossil resources [kg Sb-eq]; ADPF = Abiotic depletion potential for fossil resources [kg Sb-eq]; GWP = Global warming potential [kg CO<sub>2</sub>-eq]; ODP = Depletion potential of the stratospheric ozone layer [kg CFC-11-eq]; POCP = Formation potential of tropospheric ozone photochemical oxidants [kg ethene-eq]; AP = Acidification potential of land and water [kg SO<sub>2</sub>-eq]; EP = Eutrophication potential [kg PO<sub>4</sub> 3--eq]; HTP = Human toxicity potential [kg 1,4-DB-eq]; FAETP = Freshwater aquatic ecotoxicity potential [kg 1,4-DB-eq]; MAETP = Marine aquatic ecotoxicity potential [kg 1,4-DB-eq]; TETP = Terrestrial ecotoxicity potential [kg 1,4-DB-eq]; GWP-total = EF EN15804+A2 Climate Change [kg CO<sub>2</sub> eq]; GWP-f = EF Climate change - Fossil [kg CO<sub>2</sub> eq]; GWP-b = EF EN15804+A2 Climate Change - Biogenic [kg CO<sub>2</sub> eq]; GWP-luluc = EF EN15804+A2 Climate Change - Land use and LU change [kg CO<sub>2</sub> eq]; ODP = EF Ozone depletion [kg CFC11 eq]; AP = EF Acidification [mol H+ eq]; EP-fw = EF Eutrophication, freshwater [kg P eq]; EP-m = EF Eutrophication, marine [kg N eq]; EP-T = EF Eutrophication, terrestrial [mol N eq]; POCP = EF Photochemical ozone formation [kg NMVOC eq]; ADP-mm = EF Resource use, minerals and metals [kg Sb eq]; ADP-f = EF Resource use, fossils [MJ]; WDP = EF Water use [m<sup>3</sup> depriv.]; PM = EF Particulate matter [disease inc.]; IR = EF Ionising radiation [kBq U-235 eq]; ETP-fw = EF Ecotoxicity, freshwater [CTUe]; HTP-c = EF Human toxicity, cancer [CTUh]; HTP-nc = EF Human toxicity, non-cancer [CTUh]; SQP = EF Land use [Pt]; PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials [MJ]; PERT = Total use of renewable primary energy resources [MJ]; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials [MJ]; PENRM = Use of non-renewable primary energy resources used as raw materials [MJ]; PENRT = Total use of non-renewable primary energy resources [MJ]; PET = Total energy [MJ]; SM = Use of secondary material [kg]; RSF = Use of renewable secondary fuels [MJ]; NRSF = Use of non-renewable secondary fuels [MJ]; FW = Use of net fresh water [m<sup>3</sup>]; HWD = Hazardous waste disposed [kg]; NHWD = Non-hazardous waste disposed [kg]; RWD = Radioactive waste disposed [kg]; CRU = Components for re-use [kg]; MFR = Materials for recycling [kg]; MER = Materials for energy recovery [kg]; EET = Exported energy thermic [MJ]; EEE = Exported energy electric [MJ]

## Statement of Confidentiality

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# Results

Environmental impact SBK set 1		Unit	A1	A2	A3	A1-A3	C2	C3	C4	D	Total
ECI	euro	0.14	0	0.01	0.15	0	0.04	0	-0.07	0.13	
ADPE	kg Sb-eq	1.29E-3	4.18E-7	2.07E-6	1.29E-3	3.99E-7	3.60E-6	4.47E-9	-1.38E-5	1.28E-3	
ADPF	kg Sb-eq	1.47E-2	1.20E-4	3.56E-4	1.52E-2	1.12E-4	1.24E-3	6.18E-6	-7.81E-3	8.71E-3	
GWP	kg CO2-eq	1.27E+0	1.64E-2	6.75E-2	1.35E+0	1.53E-2	4.26E-1	4.22E-3	-6.69E-1	1.13E+0	
ODP	kg CFC-11-eq	6.48E-7	2.90E-9	5.33E-9	6.56E-7	2.84E-9	5.21E-8	1.47E-10	-3.38E-7	3.74E-7	
POCP	kg ethene-eq	7.79E-4	9.88E-6	2.93E-5	8.18E-4	9.18E-6	9.84E-5	1.09E-6	-3.50E-4	5.77E-4	
AP	kg SO2-eq	5.22E-3	7.20E-5	2.90E-4	5.58E-3	6.58E-5	7.26E-4	3.32E-6	-2.28E-3	4.09E-3	
EP	kg PO4 3--eq	6.54E-4	1.41E-5	3.73E-5	7.06E-4	1.32E-5	1.10E-4	1.31E-6	-3.07E-4	5.23E-4	
HTP	kg 1,4-DB-eq	4.59E-1	6.89E-3	3.14E-2	4.97E-1	6.55E-3	1.90E-1	3.50E-4	-2.17E-1	4.77E-1	
FAETP	kg 1,4-DB-eq	1.41E-2	2.01E-4	1.07E-3	1.54E-2	1.92E-4	2.88E-3	1.10E-4	-6.06E-3	1.25E-2	
MAETP	kg 1,4-DB-eq	3.27E+1	7.24E-1	4.22E+0	3.77E+1	6.85E-1	9.92E+0	1.34E-1	-1.41E+1	3.44E+1	
TETP	kg 1,4-DB-eq	3.37E-3	2.44E-5	2.33E-3	5.73E-3	2.32E-5	6.75E-4	1.17E-6	-2.02E-3	4.40E-3	
Environmental impact		Unit	A1	A2	A3	A1-A3	C2	C3	C4	D	Total
GWP-total	kg CO2 eq	1.31E+0	1.65E-2	7.72E-2	1.41E+0	1.54E-2	4.54E-1	4.93E-3	-6.31E-1	1.25E+0	
GWP-f	kg CO2 eq	1.30E+0	1.65E-2	5.93E-2	1.38E+0	1.54E-2	4.29E-1	4.93E-3	-6.83E-1	1.14E+0	
GWP-b	kg CO2 eq	1.24E-2	7.62E-6	1.22E-2	2.46E-2	9.37E-6	2.49E-2	6.19E-6	5.34E-2	1.03E-1	
GWP-luluc	kg CO2 eq	1.35E-3	6.05E-6	5.63E-3	6.99E-3	5.46E-6	1.94E-4	1.29E-7	-8.29E-4	6.36E-3	
ODP	kg CFC11 eq	6.39E-7	3.64E-9	6.27E-9	6.49E-7	3.55E-9	5.36E-8	1.83E-10	-3.34E-7	3.72E-7	
AP	mol H+ eq	6.32E-3	9.57E-5	3.62E-4	6.78E-3	8.79E-5	9.10E-4	4.45E-6	-2.76E-3	5.02E-3	
EP-fw	kg P eq	6.11E-5	1.66E-7	1.04E-6	6.24E-5	1.27E-7	6.49E-6	5.84E-9	-2.93E-5	3.97E-5	
EP-m	kg N eq	1.13E-3	3.37E-5	8.55E-5	1.25E-3	3.14E-5	2.23E-4	2.75E-6	-4.92E-4	1.02E-3	
EP-T	mol N eq	1.19E-2	3.72E-4	9.42E-4	1.32E-2	3.46E-4	2.45E-3	1.77E-5	-5.29E-3	1.07E-2	
POCP	kg NMVOC eq	3.94E-3	1.06E-4	2.68E-4	4.31E-3	9.90E-5	7.34E-4	6.11E-6	-1.77E-3	3.38E-3	
ADP-mm	kg Sb eq	1.29E-3	4.18E-7	2.07E-6	1.29E-3	3.99E-7	3.60E-6	4.47E-9	-1.38E-5	1.28E-3	
ADP-f	MJ	3.12E+1	2.49E-1	6.63E-1	3.21E+1	2.37E-1	2.46E+0	1.33E-2	-1.65E+1	1.84E+1	
WDP	m3 depriv.	1.97E+0	8.90E-4	5.13E-1	2.48E+0	7.27E-4	9.74E-2	8.89E-5	-1.03E+0	1.55E+0	
PM	disease inc.	4.33E-8	1.48E-9	4.47E-9	4.93E-8	1.39E-9	1.13E-8	9.19E-11	-2.12E-8	4.08E-8	
IR	kBq U-235 eq	6.76E-2	1.04E-3	1.05E-3	6.97E-2	1.03E-3	8.71E-3	6.13E-5	-3.42E-2	4.54E-2	
ETP-fw	CTUe	3.74E+1	2.22E-1	1.54E+0	3.92E+1	1.92E-1	1.91E+1	2.11E-1	-1.35E+1	4.52E+1	
HTP-c	CTUh	1.01E-9	7.20E-12	5.33E-11	1.07E-9	6.84E-12	2.75E-10	3.70E-13	-3.81E-10	9.77E-10	
HTP-nc	CTUh	3.33E-8	2.43E-10	1.67E-9	3.52E-8	2.29E-10	6.63E-9	4.05E-11	-1.32E-8	2.90E-8	
SQP	Pt	6.21E+0	2.16E-1	4.96E-2	6.47E+0	2.03E-1	1.50E+0	3.42E-2	-1.21E+1	-3.86E+0	

Resource use	Unit	A1	A2	A3	A1-A3	C2	C3	C4	D	Total
PERE	MJ	1.97E+0	3.12E-3	3.23E+0	5.20E+0	3.40E-3	1.78E-1	4.97E-4	-2.57E+0	2.80E+0
PERM	MJ	0	0	0	0	0	0	0	0	0
PERT	MJ	1.97E+0	3.12E-3	3.23E+0	5.20E+0	3.40E-3	1.78E-1	4.97E-4	-2.57E+0	2.80E+0
PENRE	MJ	3.35E+1	2.64E-1	7.17E-1	3.45E+1	2.51E-1	2.62E+0	1.42E-2	-1.77E+1	1.96E+1
PENRM	MJ	0	0	0	0	0	0	0	0	0
PENRT	MJ	3.35E+1	2.64E-1	7.17E-1	3.45E+1	2.51E-1	2.62E+0	1.42E-2	-1.77E+1	1.96E+1
PET	MJ	3.55E+1	2.67E-1	3.94E+0	3.97E+1	2.55E-1	2.80E+0	1.47E-2	-2.03E+1	2.25E+1
SM	kg	0	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0
FW	m3	2.24E-2	3.03E-5	1.21E-2	3.46E-2	2.68E-5	2.67E-3	1.63E-5	-1.21E-2	2.52E-2
Output flows and waste categories	Unit	A1	A2	A3	A1-A3	C2	C3	C4	D	Total
HWD	kg	1.83E-4	6.31E-7	7.05E-7	1.84E-4	6.06E-7	4.02E-6	1.63E-8	-1.39E-5	1.75E-4
NHWD	kg	1.26E-1	1.58E-2	1.09E-3	1.42E-1	1.47E-2	8.89E-2	5.87E-2	-5.50E-2	2.50E-1
RWD	kg	5.87E-5	1.63E-6	1.31E-6	6.16E-5	1.61E-6	9.34E-6	8.68E-8	-3.03E-5	4.23E-5
CRU	kg	0	0	0	0	0	0	0	0	0
MFR	kg	0	0	0	0	0	0	0	0	0
MER	kg	0	0	0	0	0	0	0	0	0
EE	MJ	0	0	0	0	0	0	0	0	0
EET	MJ	0	0	0	0	0	0	0	0	0
EEE	MJ	0	0	0	0	0	0	0	0	0



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