

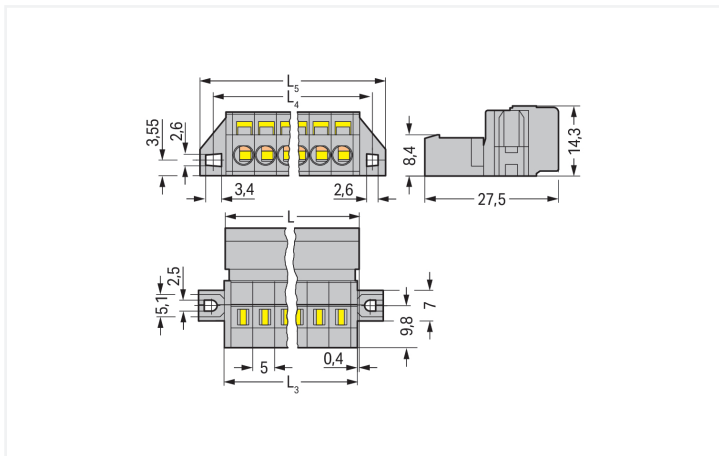
Data Sheet | Item Number: 231-618/019-000

1-conductor male connector; CAGE CLAMP®; 2.5 mm²; Pin spacing 5 mm; 18-pole;
clamping collar; gray

<https://www.wago.com/231-618/019-000>



Color: ■ gray

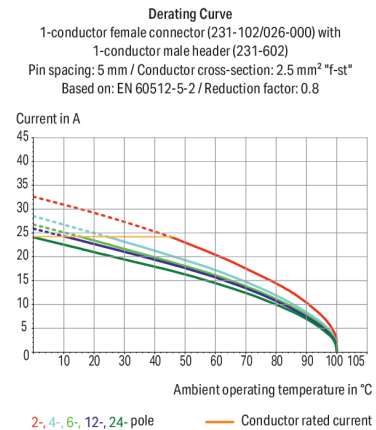


Dimensions in mm

$L = (\text{pole no.} - 1) \times \text{pin spacing} + 8.2 \text{ mm}$
 $L3 = L - 0.2 \text{ mm}$
 $L4 = L3 + 5.8 \text{ mm}$
 $L5 = L3 + 11.8 \text{ mm}$

Male connector, 231 Series, CAGE CLAMP®

Our male connector (item number 231-618/019-000) is designed for seamless electrical installations. Ensure that the strip lengths are between 8 and 9 mm when connecting conductors to this male connector. This product features one conductor terminal and utilizes CAGE CLAMP®. Our highly-rated and maintenance-free CAGE CLAMP® connection makes it easy to connect all types of conductors without having to prepare the conductor. For example, you don't need to crimp ferrules. The dimensions are (104.8 x 14.3 x 27.5) mm (width x height x depth). Depending on the conductor type, this male connector is ideal for conductor cross sections ranging from 0.08 mm² to 2.5 mm². The contact surface is coated with tin.





Notes	
Safety Information	The MCS – MULTI CONNECTION SYSTEM includes connectors without breaking capacity in accordance with DIN EN 61984. When used as intended, these connectors must not be connected/disconnected when live or under load. When used as intended, these connectors must not be connected/disconnected when live or under load. The circuit design should ensure header pins, which can be touched, are not live when unmated.
Variants:	Other pole numbers Gold-plated or partially gold-plated contact surfaces Other versions (or variants) can be requested from WAGO Sales or configured at https://configurator.wago.com/ .

Electrical data				
Ratings per		IEC/EN 60664-1		
Overvoltage category		III	III	II
Pollution degree		3	2	2
Nominal voltage		320 V	320 V	630 V
Rated impulse withstand voltage		4 kV	4 kV	4 kV
Rated current		12 A	12 A	12 A
Approvals per		UL 1059		
Use group		B	C	D
Rated voltage		300 V	-	300 V
Rated current		15 A	-	10 A
Approvals per		UL 1977		
Rated voltage		600 V		
Rated current		15 A		
Approvals per		CSA		
Use group		B	C	D
Rated voltage		300 V	-	300 V
Rated current		15 A	-	10 A

Connection Data		
Clamping units	18	
Total number of potentials	18	
Number of connection types	1	
Number of levels	1	
Connection 1		
Connection technology	CAGE CLAMP®	
Actuation type	Operating tool	
Actuation direction 1	Operation parallel to conductor entry	
Actuation direction 2	Operation perpendicular to conductor entry	
Solid conductor	0.08 ... 2.5 mm² / 28 ... 12 AWG	
Fine-stranded conductor	0.08 ... 2.5 mm² / 28 ... 12 AWG	
Fine-stranded conductor; with insulated ferrule	0.25 ... 1.5 mm²	
Fine-stranded conductor; with uninsulated ferrule	0.25 ... 2.5 mm²	
Strip length	8 ... 9 mm / 0.31 ... 0.35 inches	
Pole number	18	
Conductor entry direction to mating direction	0 °	

Physical data	
Pin spacing	5 mm / 0.197 inches
Width	104.8 mm / 4.126 inches
Height	14.3 mm / 0.563 inches
Depth	27.5 mm / 1.083 inches



Mechanical data	
Variable coding	Yes
Mounting type	Mounting flange
Mounting type	Feed-through mounting Panel mounting
Anti-rotation protection	Yes
Suitable for through-panel applications	Yes

Plug-in connection	
Contact type (pluggable connector)	Male connector/plug
Connector (connection type)	for conductor
Mismating protection	No

Material data	
Note (material data)	Information on material specifications can be found here
Color	gray
Material group	I
Insulation material (main housing)	Polyamide (PA66)
Flammability class per UL94	V0
Clamping spring material	Chrome-nickel spring steel (CrNi)
Contact material	Electrolytic copper (E _{Cu})
Contact Plating	Tin
Fire load	0.476 MJ
Weight	27.7 g

Environmental requirements																																						
Limit temperature range	-60 ... +100 °C	<table><tr><th colspan="2">Environmental Testing</th></tr><tr><td>Test specification: Railway applications – Rolling stock – Electronic equipment</td><td>DIN EN 50155 (VDE 0115-200):2022-06</td></tr><tr><td>Test procedure: Railway applications – Rolling stock equipment – Vibration and shock tests</td><td>DIN EN 61373 (VDE 0115-0106):2011-04</td></tr><tr><td>Spectrum/Mounting location</td><td>Service life test, Category 1, Class A/B</td></tr><tr><td>Functional test with noise-like oscillations</td><td>Test passed according to Section 8 of the standard</td></tr><tr><td>Frequency</td><td>f₁ = 5 Hz to f₂ = 150 Hz</td></tr><tr><td>Acceleration</td><td>0.101g (highest test level used for all axes)</td></tr><tr><td>Test duration per axis</td><td>10 min.</td></tr><tr><td>Test directions</td><td>X, Y and Z axes</td></tr><tr><td>Monitoring of contact faults and interruptions</td><td>Passed</td></tr><tr><td>Voltage drop measurement before and after each axis</td><td>Passed</td></tr><tr><td>Simulated service life test through increased levels of noise-like oscillations</td><td>Test passed according to Section 9 of the standard</td></tr><tr><td>Frequency</td><td>f₁ = 5 Hz to f₂ = 150 Hz</td></tr><tr><td>Acceleration</td><td>0.572g (highest test level used for all axes)</td></tr><tr><td>Test duration per axis</td><td>5 h</td></tr><tr><td>Test directions</td><td>X, Y and Z axes</td></tr><tr><td>Extended testing: Monitoring of contact faults and interruptions</td><td>Passed</td></tr><tr><td>Extended testing: Voltage drop measurement before and after each axis</td><td>Passed</td></tr></table>	Environmental Testing		Test specification: Railway applications – Rolling stock – Electronic equipment	DIN EN 50155 (VDE 0115-200):2022-06	Test procedure: Railway applications – Rolling stock equipment – Vibration and shock tests	DIN EN 61373 (VDE 0115-0106):2011-04	Spectrum/Mounting location	Service life test, Category 1, Class A/B	Functional test with noise-like oscillations	Test passed according to Section 8 of the standard	Frequency	f ₁ = 5 Hz to f ₂ = 150 Hz	Acceleration	0.101g (highest test level used for all axes)	Test duration per axis	10 min.	Test directions	X, Y and Z axes	Monitoring of contact faults and interruptions	Passed	Voltage drop measurement before and after each axis	Passed	Simulated service life test through increased levels of noise-like oscillations	Test passed according to Section 9 of the standard	Frequency	f ₁ = 5 Hz to f ₂ = 150 Hz	Acceleration	0.572g (highest test level used for all axes)	Test duration per axis	5 h	Test directions	X, Y and Z axes	Extended testing: Monitoring of contact faults and interruptions	Passed	Extended testing: Voltage drop measurement before and after each axis	Passed
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Processing temperature	-35 ... +60 °C																																					



Environmental Testing	
Shock test	Test passed according to Section 10 of the standard
Shock pulse form	Half sine
Acceleration	5g (highest test level used for all axes)
Shock duration	30 ms
Number of shocks (per axis)	3 pos. und 3 neg.
Test directions	X, Y and Z axes
Extended testing: Monitoring of contact faults and interruptions	Passed
Extended testing: Voltage drop measurement before and after each axis	Passed
Vibration and shock stress for rolling stock equipment	Passed

Commercial data	
Product Group	3 (Multi Conn. System)
PU (SPU)	10 pcs
Packaging type	Box
Country of origin	DE
GTIN	4044918259040
Customs tariff number	85366930000

Product Classification	
UNSPSC	39121409
eCl@ss 10.0	27-44-03-09
eCl@ss 9.0	27-44-03-09
ETIM 9.0	EC002638
ETIM 10.0	EC002638
ECCN	NO US CLASSIFICATION

Environmental Product Compliance	
RoHS Compliance Status	Compliant, No Exemption

Approvals / Certificates

General approvals		
   		
Approval	Standard	Certificate Name
CB DEKRA Certification B.V.	IEC 61984	NL-113351
CSA DEKRA Certification B.V.	C22.2	1466354
KEMA/KEUR DEKRA Certification B.V.	EN 61984	71-130478 REV.1
UL Underwriters Laboratories Inc.	UL 1977	E45171
UL Underwriters Laboratories Inc.	UL 1059	E45172

Declarations of conformity and manufacturer's declarations		
		
Approval	Standard	Certificate Name
Railway WAGO GmbH & Co. KG	-	Railway Ready



Approvals for marine applications



Approval	Standard	Certificate Name
ABS American Bureau of Ship- ping	-	24-0095975-PDA
BV Bureau Veritas S.A.	IEC 60998	11915/E0 BV
DNV DNV GL SE	-	TAE000016Z
PRS Polski Rejestr Statków	-	TE/1095/880590/23

Downloads

Environmental Product Compliance

Compliance Search
Environmental Product Compliance 231-618/019-000



Documentation

Additional Information
Technical Section
03.04.2019
pdf 2027.26 KB



CAD/CAE-Data

CAD data
2D/3D Models 231-618/019-000



CAE data
EPLAN Data Portal 231-618/019-000
ZUKEN Portal 231-618/019-000



1 Compatible Products

1.1 System counterpart

1.1.1 Female connector/socket



Item No.: 231-118/026-000
1-conductor female connector; CAGE
CLAMP®; 2.5 mm²; Pin spacing 5 mm; 18-
pole; gray



Item No.: 232-248
THT female header; angled; Pin spacing 5
mm; 18-pole; 0.6 x 1.0 mm solder pin;
gray



Item No.: 232-148
THT female header; straight; Pin spacing 5
mm; 18-pole; 0.6 x 1.0 mm solder pin; gray



1.2 Optional Accessories

1.2.1 Coding

1.2.1.1 Coding



Item No.: 231-129
Coding key; snap-on type; light gray

1.2.2 Cover

1.2.2.1 Cover



Item No.: 231-668
Lockout caps; for covering unused clamping units; gray

1.2.3 Ferrule

1.2.3.1 Ferrule



Item No.: 216-301
Ferrule; Sleeve for 0.25 mm² / AWG 24; insulated; electro-tin plated; yellow



Item No.: 216-302
Ferrule; Sleeve for 0.34 mm² / 22 AWG; insulated; electro-tin plated; light turquoise



Item No.: 216-201
Ferrule; Sleeve for 0.5 mm² / 20 AWG; insulated; electro-tin plated; electrolytic copper; acc. to DIN 46228, Part 4/09.90; white



Item No.: 216-241
Ferrule; Sleeve for 0.5 mm² / 20 AWG; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; white



Item No.: 216-141
Ferrule; Sleeve for 0.5 mm² / 20 AWG; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92



Item No.: 216-101
Ferrule; Sleeve for 0.5 mm² / AWG 22; un-insulated; electro-tin plated; silver-colored



Item No.: 216-242
Ferrule; Sleeve for 0.75 mm² / 18 AWG; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; gray



Item No.: 216-262
Ferrule; Sleeve for 0.75 mm² / 18 AWG; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; gray



Item No.: 216-202
Ferrule; Sleeve for 0.75 mm² / 18 AWG; insulated; electro-tin plated; gray



Item No.: 216-142
Ferrule; Sleeve for 0.75 mm² / 18 AWG; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92



Item No.: 216-102
Ferrule; Sleeve for 0.75 mm² / AWG 20; un-insulated; electro-tin plated; silver-colored



Item No.: 216-243
Ferrule; Sleeve for 1 mm² / AWG 18; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; red



Item No.: 216-263
Ferrule; Sleeve for 1 mm² / AWG 18; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; red



Item No.: 216-203
Ferrule; Sleeve for 1 mm² / AWG 18; insulated; electro-tin plated; red



Item No.: 216-103
Ferrule; Sleeve for 1 mm² / AWG 18; un-insulated; electro-tin plated



Item No.: 216-143
Ferrule; Sleeve for 1 mm² / AWG 18; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92



Item No.: 216-204
Ferrule; Sleeve for 1.5 mm² / AWG 16; insulated; electro-tin plated; black



Item No.: 216-244
Ferrule; Sleeve for 1.5 mm² / AWG 16; insulated; electro-tin plated; black



Item No.: 216-264
Ferrule; Sleeve for 1.5 mm² / AWG 16; insulated; electro-tin plated; black



Item No.: 216-284
Ferrule; Sleeve for 1.5 mm² / AWG 16; insulated; electro-tin plated; black



Item No.: 216-144
Ferrule; Sleeve for 1.5 mm² / AWG 16; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92; silver-colored



Item No.: 216-104
Ferrule; Sleeve for 1.5 mm² / AWG 16; un-insulated; electro-tin plated; silver-colored



Item No.: 216-106
Ferrule; Sleeve for 2.5 mm² / AWG 14; un-insulated; electro-tin plated; silver-colored



1.2.4 Installation

1.2.4.1 Mounting accessories



Item No.: 231-295
Screw with nut



Item No.: 231-195
Screw with nut; M2x12; for fixing element



Item No.: 209-147
Self-tapping screw



Item No.: 231-194
Self-tapping screw; B 2.2x13, fixing hole 1.8 mm Ø

1.2.5 Insulation stop

1.2.5.1 Insulation stop



Item No.: 231-670
Insulation stop; 0.08-0.2 mm² / 0.2 mm² "s"; white



Item No.: 231-671
Insulation stop; 0.25 - 0.5 mm²; light gray



Item No.: 231-672
Insulation stop; 0.75 - 1 mm²; dark gray

1.2.6 Jumper

1.2.6.1 Jumper



Item No.: 231-910
Jumper; for conductor entry; 10-way; insulated; gray



Item No.: 231-902
Jumper; for conductor entry; 2-way; insulated; gray



Item No.: 231-903
Jumper; for conductor entry; 3-way; insulated; gray



Item No.: 231-905
Jumper; for conductor entry; 5-way; insulated; gray



Item No.: 231-907
Jumper; for conductor entry; 7-way; insulated; gray

1.2.7 Marking

1.2.7.1 Marking strip



Item No.: 210-331/500-103
Marking strips; as a DIN A4 sheet; MARKED; 1-12 (300x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/500-202
Marking strips; as a DIN A4 sheet; MARKED; 1-16 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/500-205
Marking strips; as a DIN A4 sheet; MARKED; 1-32 (80x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-331/500-104
Marking strips; as a DIN A4 sheet; MARKED; 13-24 (300x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/500-204
Marking strips; as a DIN A4 sheet; MARKED; 17-32 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/500-206
Marking strips; as a DIN A4 sheet; MARKED; 33-48 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white

1.2.8 Tool

1.2.8.1 Operating tool

Installation Notes

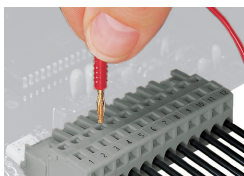
Conductor termination

Inserting a conductor via 3.5 mm screwdriver – CAGE CLAMP® actuation parallel to conductor entry.	Inserting a conductor via 3.5 mm screwdriver – CAGE CLAMP® actuation perpendicular to conductor entry.	Inserting a conductor into CAGE CLAMP® unit via operating tool (231-291).	Inserting a conductor via operating tool.

Coding

Coding a male header – fitting coding key(s).

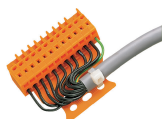
Testing



Testing – female connector with CAGE CLAMP®

Integrated test ports for testing perpendicular to conductor entry via 2 or 2.3 mm Ø test plug

Installation

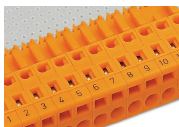


Male connector with strain relief plate



Strain relief housing shown with a male connector equipped with CAGE CLAMP®

Marking



Labeling via direct marking or self-adhesive strips.