

# Environmental Profile

This LCA is calculated according to: ISO 14044, ISO 14040 and EN 15804

Ecochain v3.5.80



Product: 3000435 - U3 Pipe GY KOMO 125 SN4 L=4 CH  
 Unit: 1 piece  
 Manufacturer: Wavin - NL - Hardenberg - Verified  
 Address: J.C. Kellerlaan 3  
 7772 SG Hardenberg  
 Netherlands

LCA standard: NMD Bepalingsmethode 1.1 (2022)  
 Standard database: Worldwide - Ecoinvent v 3.6 Cut-Off  
 Externally verified: Yes  
 Issue date: 08-06-2023  
 End of validity: 08-06-2028  
 Verifier: Martijn van Hövell - SGS Search

Multi-layer U3 PVC pipes from Wavin made with recycled PVC in the middle layer. The tubes contain at least 40% recycled material.



An Orbia business.



This LCA was evaluated according to EN15804+A2. It was concluded that the LCA complies with this standard.

The LCA background information and project dossier have been registered in the online Ecochain application in the account Wavin - NL - Hardenberg - Verified (2020). (☒ = module declared, MND = module not declared).

| A1 | A2 | A3 | A4  | A5  | B1  | B2  | B3  | B4  | B5  | B6  | B7  | C1  | C2 | C3 | C4 | D |
|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|----|----|---|
| ☒  | ☒  | ☒  | MND | ☒  | ☒  | ☒  | ☒ |

## Product stage

A1 Raw material supply A2 Transport A3 Manufacturing

## Use stage

B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment  
 B6 Operational energy use B7 Operational water use

## End-of-Life stage

C1 De-construction demolition C2 Transport C3 Waste processing  
 C4 Disposal

## Construction process stage

A4 Transport gate to site  
 A5 Assembly / Construction installation process

## Benefits and loads beyond the system boundaries

D Reuse- Recovery- Recycling- potential

## Environmental impacts and parameters

ECI = Environmental Costs Indicator [euro]; ADPE = Abiotic depletion potential for non-fossil resources [kg Sb-eq]; ADPF = Abiotic depletion potential for fossil resources [kg Sb-eq]; GWP = Global warming potential [kg CO2-eq]; ODP = Depletion potential of the stratospheric ozone layer [kg CFC-11-eq]; POCP = Formation potential of tropospheric ozone photochemical oxidants [kg ethene-eq]; AP = Acidification potential of land and water [kg SO2-eq]; EP = Eutrophication potential [kg PO4 3--eq]; HTP = Human toxicity potential [kg 1,4-DB-eq]; FAETP = Freshwater aquatic ecotoxicity potential [kg 1,4-DB-eq]; MAETP = Marine aquatic ecotoxicity potential [kg 1,4-DB-eq]; TETP = Terrestrial ecotoxicity potential [kg 1,4-DB-eq]; GWP-total = EF EN15804+A2 Climate Change [kg CO2 eq]; GWP-f = EF Climate change - Fossil [kg CO2 eq]; GWP-b = EF EN15804+A2 Climate Change - Biogenic [kg CO2 eq]; GWP-luluc = EF EN15804+A2 Climate Change - Land use and LU change [kg CO2 eq]; ODP = EF Ozone depletion [kg CFC11 eq]; AP = EF Acidification [mol H+ eq]; EP-fw = EF Eutrophication, freshwater [kg P eq]; EP-m = EF Eutrophication, marine [kg N eq]; EP-T = EF Eutrophication, terrestrial [mol N eq]; POCP = EF Photochemical ozone formation [kg NMVOC eq]; ADP-mm = EF Resource use, minerals and metals [kg Sb eq]; ADP-f = EF Resource use, fossils [MJ]; WDP = EF Water use [m3 depriv.]; PM = EF Particulate matter [disease inc.]; IR = EF Ionising radiation [kBq U-235 eq]; ETP-fw = EF Ecotoxicity, freshwater [CTUe]; HTP-c = EF Human toxicity, cancer [CTUh]; HTP-nc = EF Human toxicity, non-cancer [CTUh]; SQP = EF Land use [Pt]; PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials [MJ]; PERT = Total use of renewable primary energy resources [MJ]; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials [MJ]; PENRM = Use of non-renewable primary energy resources used as raw materials [MJ]; PENRT = Total use of non-renewable primary energy resources [MJ]; PET = Total energy [MJ]; SM = Use of secondary material [kg]; RSF = Use of renewable secondary fuels [MJ]; NRSF = Use of non-renewable secondary fuels [MJ]; FW = Use of net fresh water [m3]; HWD = Hazardous waste disposed [kg]; NHWD = Non-hazardous waste disposed [kg]; RWD = Radioactive waste disposed [kg]; CRU = Components for re-use [kg]; MFR = Materials for recycling [kg]; MER = Materials for energy recovery [kg]; EET = Exported energy thermic [MJ]; EEE = Exported energy electric [MJ]

## Statement of Confidentiality

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# Results

| Environmental impact SBK set 1 |              | Unit     | A1       | A2       | A3       | A1-A3    | C2      | C3       | C4       | D       | Total |
|--------------------------------|--------------|----------|----------|----------|----------|----------|---------|----------|----------|---------|-------|
| ECI                            | euro         | 0.66     | 0.03     | 0.05     | 0.74     | 0.02     | 0.4     | 0        | -0.21    | 0.95    |       |
| ADPE                           | kg Sb-eq     | 1.62E-4  | 6.59E-6  | 9.29E-6  | 1.77E-4  | 3.93E-6  | 3.27E-5 | 4.08E-8  | -3.52E-5 | 1.79E-4 |       |
| ADPF                           | kg Sb-eq     | 6.76E-2  | 1.90E-3  | 2.49E-3  | 7.19E-2  | 1.11E-3  | 1.15E-2 | 5.77E-5  | -2.63E-2 | 5.83E-2 |       |
| GWP                            | kg CO2-eq    | 5.78E+0  | 2.58E-1  | 4.43E-1  | 6.48E+0  | 1.51E-1  | 3.83E+0 | 3.65E-2  | -2.36E+0 | 8.14E+0 |       |
| ODP                            | kg CFC-11-eq | 2.90E-6  | 4.58E-8  | 4.16E-8  | 2.99E-6  | 2.80E-8  | 4.61E-7 | 1.39E-9  | -9.18E-7 | 2.56E-6 |       |
| POCP                           | kg ethene-eq | 3.76E-3  | 1.56E-4  | 1.95E-4  | 4.11E-3  | 9.05E-5  | 9.14E-4 | 9.71E-6  | -1.03E-3 | 4.10E-3 |       |
| AP                             | kg SO2-eq    | 2.26E-2  | 1.13E-3  | 1.74E-3  | 2.55E-2  | 6.49E-4  | 6.63E-3 | 3.07E-5  | -6.16E-3 | 2.66E-2 |       |
| EP                             | kg PO4 3--eq | 3.01E-3  | 2.23E-4  | 2.74E-4  | 3.50E-3  | 1.30E-4  | 1.01E-3 | 1.20E-5  | -8.12E-4 | 3.84E-3 |       |
| HTP                            | kg 1,4-DB-eq | 2.22E+0  | 1.09E-1  | 1.67E-1  | 2.50E+0  | 6.45E-2  | 1.79E+0 | 3.16E-3  | -5.85E-1 | 3.77E+0 |       |
| FAETP                          | kg 1,4-DB-eq | 2.61E-1  | 3.17E-3  | 6.80E-3  | 2.71E-1  | 1.89E-3  | 2.63E-2 | 9.67E-4  | -1.24E-2 | 2.88E-1 |       |
| MAETP                          | kg 1,4-DB-eq | 1.64E+2  | 1.14E+1  | 2.78E+1  | 2.03E+2  | 6.75E+0  | 8.65E+1 | 1.17E+0  | -3.62E+1 | 2.62E+2 |       |
| TETP                           | kg 1,4-DB-eq | 1.09E-1  | 3.84E-4  | 1.04E-2  | 1.19E-1  | 2.29E-4  | 6.36E-3 | 1.04E-5  | -4.07E-3 | 1.22E-1 |       |
| Environmental impact           |              | Unit     | A1       | A2       | A3       | A1-A3    | C2      | C3       | C4       | D       | Total |
| GWP-total                      | kg CO2 eq    | 4.93E+0  | 2.60E-1  | 5.21E-1  | 5.71E+0  | 1.52E-1  | 5.03E+0 | 4.25E-2  | -2.42E+0 | 8.51E+0 |       |
| GWP-f                          | kg CO2 eq    | 5.91E+0  | 2.60E-1  | 4.08E-1  | 6.57E+0  | 1.52E-1  | 3.86E+0 | 4.25E-2  | -2.41E+0 | 8.22E+0 |       |
| GWP-b                          | kg CO2 eq    | -1.01E+0 | 1.20E-4  | 8.83E-2  | -9.17E-1 | 9.23E-5  | 1.17E+0 | 5.45E-5  | -1.24E-2 | 2.45E-1 |       |
| GWP-luluc                      | kg CO2 eq    | 2.95E-2  | 9.53E-5  | 2.49E-2  | 5.45E-2  | 5.38E-5  | 1.78E-3 | 1.14E-6  | -1.30E-3 | 5.50E-2 |       |
| ODP                            | kg CFC11 eq  | 2.87E-6  | 5.74E-8  | 4.93E-8  | 2.98E-6  | 3.50E-8  | 4.76E-7 | 1.72E-9  | -9.18E-7 | 2.57E-6 |       |
| AP                             | mol H+ eq    | 2.76E-2  | 1.51E-3  | 2.23E-3  | 3.14E-2  | 8.66E-4  | 8.33E-3 | 4.12E-5  | -7.57E-3 | 3.30E-2 |       |
| EP-fw                          | kg P eq      | 2.53E-4  | 2.62E-6  | 5.84E-6  | 2.61E-4  | 1.25E-6  | 5.91E-5 | 5.16E-8  | -6.61E-5 | 2.55E-4 |       |
| EP-m                           | kg N eq      | 5.36E-3  | 5.32E-4  | 6.56E-4  | 6.55E-3  | 3.10E-4  | 2.04E-3 | 2.53E-5  | -1.44E-3 | 7.48E-3 |       |
| EP-T                           | mol N eq     | 5.70E-2  | 5.86E-3  | 7.04E-3  | 6.99E-2  | 3.42E-3  | 2.25E-2 | 1.65E-4  | -1.63E-2 | 7.98E-2 |       |
| POCP                           | kg NMVOC eq  | 1.90E-2  | 1.67E-3  | 1.99E-3  | 2.26E-2  | 9.76E-4  | 6.76E-3 | 5.60E-5  | -5.28E-3 | 2.51E-2 |       |
| ADP-mm                         | kg Sb eq     | 1.61E-4  | 6.59E-6  | 9.29E-6  | 1.77E-4  | 3.93E-6  | 3.27E-5 | 4.08E-8  | -3.52E-5 | 1.79E-4 |       |
| ADP-f                          | MJ           | 1.43E+2  | 3.92E+0  | 4.73E+0  | 1.51E+2  | 2.33E+0  | 2.29E+1 | 1.25E-1  | -5.37E+1 | 1.23E+2 |       |
| WDP                            | m3 depriv.   | 8.73E+0  | 1.40E-2  | 3.20E+0  | 1.19E+1  | 7.16E-3  | 8.81E-1 | 6.83E-4  | -2.51E+0 | 1.03E+1 |       |
| PM                             | disease inc. | 2.86E-7  | 2.34E-8  | 3.46E-8  | 3.44E-7  | 1.37E-8  | 1.05E-7 | 8.55E-10 | -5.24E-8 | 4.11E-7 |       |
| IR                             | kBq U-235 eq | 3.00E-1  | 1.64E-2  | 8.53E-3  | 3.25E-1  | 1.02E-2  | 7.97E-2 | 5.73E-4  | -8.47E-2 | 3.30E-1 |       |
| ETP-fw                         | CTUe         | 9.92E+1  | 3.50E+0  | 7.88E+0  | 1.11E+2  | 1.90E+0  | 1.68E+2 | 1.85E+0  | -2.99E+1 | 2.53E+2 |       |
| HTP-c                          | CTUh         | 4.21E-9  | 1.13E-10 | 2.69E-10 | 4.59E-9  | 6.74E-11 | 2.53E-9 | 3.22E-12 | -1.01E-9 | 6.17E-9 |       |
| HTP-nc                         | CTUh         | 1.20E-7  | 3.83E-9  | 8.23E-9  | 1.32E-7  | 2.26E-9  | 5.98E-8 | 3.56E-10 | -3.36E-8 | 1.61E-7 |       |
| SQP                            | Pt           | 1.25E+2  | 3.40E+0  | 3.53E-1  | 1.29E+2  | 2.00E+0  | 1.44E+1 | 3.16E-1  | -2.68E+1 | 1.19E+2 |       |

| Resource use                      | Unit | A1      | A2      | A3      | A1-A3   | C2      | C3      | C4      | D        | Total   |
|-----------------------------------|------|---------|---------|---------|---------|---------|---------|---------|----------|---------|
| PERE                              | MJ   | 2.25E+1 | 4.91E-2 | 1.43E+1 | 3.68E+1 | 3.35E-2 | 1.63E+0 | 4.49E-3 | -6.28E+0 | 3.21E+1 |
| PERM                              | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| PERT                              | MJ   | 2.25E+1 | 4.91E-2 | 1.43E+1 | 3.68E+1 | 3.35E-2 | 1.63E+0 | 4.49E-3 | -6.28E+0 | 3.21E+1 |
| PENRE                             | MJ   | 1.53E+2 | 4.17E+0 | 5.12E+0 | 1.62E+2 | 2.48E+0 | 2.43E+1 | 1.32E-1 | -5.82E+1 | 1.31E+2 |
| PENRM                             | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| PENRT                             | MJ   | 1.53E+2 | 4.17E+0 | 5.12E+0 | 1.62E+2 | 2.48E+0 | 2.43E+1 | 1.32E-1 | -5.82E+1 | 1.31E+2 |
| PET                               | MJ   | 1.76E+2 | 4.21E+0 | 1.94E+1 | 1.99E+2 | 2.51E+0 | 2.60E+1 | 1.37E-1 | -6.45E+1 | 1.63E+2 |
| SM                                | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| RSF                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| NRSF                              | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| FW                                | m3   | 9.93E-2 | 4.78E-4 | 7.53E-2 | 1.75E-1 | 2.64E-4 | 2.42E-2 | 1.53E-4 | -2.71E-2 | 1.73E-1 |
| Output flows and waste categories | Unit | A1      | A2      | A3      | A1-A3   | C2      | C3      | C4      | D        | Total   |
| HWD                               | kg   | 1.20E-4 | 9.94E-6 | 6.62E-6 | 1.37E-4 | 5.97E-6 | 3.68E-5 | 1.50E-7 | -4.83E-5 | 1.31E-4 |
| NHWD                              | kg   | 5.92E-1 | 2.49E-1 | 9.55E-3 | 8.50E-1 | 1.45E-1 | 8.61E-1 | 5.78E-1 | -1.44E-1 | 2.29E+0 |
| RWD                               | kg   | 2.72E-4 | 2.58E-5 | 1.19E-5 | 3.10E-4 | 1.59E-5 | 8.59E-5 | 8.16E-7 | -7.66E-5 | 3.36E-4 |
| CRU                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| MFR                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| MER                               | kg   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| EE                                | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| EET                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |
| EEE                               | MJ   | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0        | 0       |



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