

# Environmental Profile

This LCA is calculated according to: ISO 14044, ISO 14040 and EN 15804

Ecochain v3.5.80



Product: 3000399 - U3 Pipe GY KOMO 50x3 L=4  
 Unit: 1 piece  
 Manufacturer: Wavin - NL - Hardenberg - Verified  
 Address: J.C. Kellerlaan 3  
 7772 SG Hardenberg  
 Netherlands

LCA standard: NMD Bepalingsmethode 1.1 (2022)  
 Standard database: Worldwide - Ecoinvent v 3.6 Cut-Off  
 Externally verified: Yes  
 Issue date: 08-06-2023  
 End of validity: 08-06-2028  
 Verifier: Martijn van Hövell - SGS Search



An Orbia business.



Multi-layer U3 PVC pipes from Wavin made with recycled PVC in the middle layer. The tubes contain at least 40% recycled material.

This LCA was evaluated according to EN15804+A2. It was concluded that the LCA complies with this standard.

The LCA background information and project dossier have been registered in the online Ecochain application in the account Wavin - NL - Hardenberg - Verified (2020). (☒ = module declared, MND = module not declared).

A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
☒	☒	☒	MND	☒	☒	☒	☒									

## Product stage

A1 Raw material supply A2 Transport A3 Manufacturing

## Use stage

B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment  
 B6 Operational energy use B7 Operational water use

## End-of-Life stage

C1 De-construction demolition C2 Transport C3 Waste processing  
 C4 Disposal

## Construction process stage

A4 Transport gate to site  
 A5 Assembly / Construction installation process

## Benefits and loads beyond the system boundaries

D Reuse- Recovery- Recycling- potential

## Environmental impacts and parameters

ECI = Environmental Costs Indicator [euro]; ADPE = Abiotic depletion potential for non-fossil resources [kg Sb-eq]; ADPF = Abiotic depletion potential for fossil resources [kg Sb-eq]; GWP = Global warming potential [kg CO<sub>2</sub>-eq]; ODP = Depletion potential of the stratospheric ozone layer [kg CFC-11-eq]; POCP = Formation potential of tropospheric ozone photochemical oxidants [kg ethene-eq]; AP = Acidification potential of land and water [kg SO<sub>2</sub>-eq]; EP = Eutrophication potential [kg PO<sub>4</sub> 3--eq]; HTP = Human toxicity potential [kg 1,4-DB-eq]; FAETP = Freshwater aquatic ecotoxicity potential [kg 1,4-DB-eq]; MAETP = Marine aquatic ecotoxicity potential [kg 1,4-DB-eq]; TETP = Terrestrial ecotoxicity potential [kg 1,4-DB-eq]; GWP-total = EF EN15804+A2 Climate Change [kg CO<sub>2</sub> eq]; GWP-f = EF Climate change - Fossil [kg CO<sub>2</sub> eq]; GWP-b = EF EN15804+A2 Climate Change - Biogenic [kg CO<sub>2</sub> eq]; GWP-luluc = EF EN15804+A2 Climate Change - Land use and LU change [kg CO<sub>2</sub> eq]; ODP = EF Ozone depletion [kg CFC11 eq]; AP = EF Acidification [mol H+ eq]; EP-fw = EF Eutrophication, freshwater [kg P eq]; EP-m = EF Eutrophication, marine [kg N eq]; EP-T = EF Eutrophication, terrestrial [mol N eq]; POCP = EF Photochemical ozone formation [kg NMVOC eq]; ADP-mm = EF Resource use, minerals and metals [kg Sb eq]; ADP-f = EF Resource use, fossils [MJ]; WDP = EF Water use [m<sup>3</sup> depriv.]; PM = EF Particulate matter [disease inc.]; IR = EF Ionising radiation [kBq U-235 eq]; ETP-fw = EF Ecotoxicity, freshwater [CTUe]; HTP-c = EF Human toxicity, cancer [CTUh]; HTP-nc = EF Human toxicity, non-cancer [CTUh]; SQP = EF Land use [Pt]; PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials [MJ]; PERT = Total use of renewable primary energy resources [MJ]; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials [MJ]; PENRM = Use of non-renewable primary energy resources used as raw materials [MJ]; PENRT = Total use of non-renewable primary energy resources [MJ]; PET = Total energy [MJ]; SM = Use of secondary material [kg]; RSF = Use of renewable secondary fuels [MJ]; NRSF = Use of non-renewable secondary fuels [MJ]; FW = Use of net fresh water [m<sup>3</sup>]; HWD = Hazardous waste disposed [kg]; NHWD = Non-hazardous waste disposed [kg]; RWD = Radioactive waste disposed [kg]; CRU = Components for re-use [kg]; MFR = Materials for recycling [kg]; MER = Materials for energy recovery [kg]; EET = Exported energy thermic [MJ]; EEE = Exported energy electric [MJ]

## Statement of Confidentiality

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# Results

Environmental impact SBK set 1		Unit	A1	A2	A3	A1-A3	C2	C3	C4	D	Total
ECI	euro	0.19	0.01	0.02	0.22	0.01	0.13	0	-0.05	0.3	
ADPE	kg Sb-eq	4.78E-5	2.15E-6	3.07E-6	5.31E-5	1.30E-6	1.08E-5	1.35E-8	-8.07E-6	5.71E-5	
ADPF	kg Sb-eq	1.97E-2	6.20E-4	8.24E-4	2.12E-2	3.67E-4	3.81E-3	1.91E-5	-6.97E-3	1.84E-2	
GWP	kg CO2-eq	1.71E+0	8.43E-2	1.47E-1	1.94E+0	4.99E-2	1.26E+0	1.20E-2	-6.41E-1	2.62E+0	
ODP	kg CFC-11-eq	8.33E-7	1.50E-8	1.38E-8	8.62E-7	9.26E-9	1.52E-7	4.59E-10	-2.18E-7	8.06E-7	
POCP	kg ethene-eq	1.11E-3	5.09E-5	6.45E-5	1.22E-3	3.00E-5	3.01E-4	3.20E-6	-2.54E-4	1.30E-3	
AP	kg SO2-eq	6.66E-3	3.71E-4	5.75E-4	7.60E-3	2.15E-4	2.19E-3	1.02E-5	-1.47E-3	8.54E-3	
EP	kg PO4 3--eq	8.93E-4	7.28E-5	9.08E-5	1.06E-3	4.29E-5	3.32E-4	3.96E-6	-1.95E-4	1.24E-3	
HTP	kg 1,4-DB-eq	6.47E-1	3.55E-2	5.53E-2	7.38E-1	2.14E-2	5.90E-1	1.04E-3	-1.39E-1	1.21E+0	
FAETP	kg 1,4-DB-eq	8.47E-2	1.04E-3	2.25E-3	8.80E-2	6.26E-4	8.69E-3	3.19E-4	-2.89E-3	9.47E-2	
MAETP	kg 1,4-DB-eq	4.99E+1	3.73E+0	9.19E+0	6.28E+1	2.23E+0	2.86E+1	3.87E-1	-8.53E+0	8.54E+1	
TETP	kg 1,4-DB-eq	3.54E-2	1.25E-4	3.44E-3	3.89E-2	7.57E-5	2.10E-3	3.43E-6	-9.49E-4	4.01E-2	
Environmental impact		Unit	A1	A2	A3	A1-A3	C2	C3	C4	D	Total
GWP-total	kg CO2 eq	1.55E+0	8.51E-2	1.73E-1	1.81E+0	5.04E-2	1.54E+0	1.40E-2	-6.56E-1	2.75E+0	
GWP-f	kg CO2 eq	1.74E+0	8.50E-2	1.35E-1	1.96E+0	5.03E-2	1.27E+0	1.40E-2	-6.53E-1	2.65E+0	
GWP-b	kg CO2 eq	-2.02E-1	3.92E-5	2.92E-2	-1.73E-1	3.06E-5	2.62E-1	1.80E-5	-2.90E-3	8.61E-2	
GWP-luluc	kg CO2 eq	9.53E-3	3.11E-5	8.24E-3	1.78E-2	1.78E-5	5.88E-4	3.76E-7	-3.02E-4	1.81E-2	
ODP	kg CFC11 eq	8.24E-7	1.88E-8	1.63E-8	8.59E-7	1.16E-8	1.57E-7	5.70E-10	-2.19E-7	8.10E-7	
AP	mol H+ eq	8.14E-3	4.93E-4	7.37E-4	9.37E-3	2.87E-4	2.74E-3	1.36E-5	-1.81E-3	1.06E-2	
EP-fw	kg P eq	7.37E-5	8.57E-7	1.93E-6	7.65E-5	4.14E-7	1.95E-5	1.70E-8	-1.54E-5	8.11E-5	
EP-m	kg N eq	1.61E-3	1.74E-4	2.17E-4	2.00E-3	1.03E-4	6.70E-4	8.38E-6	-3.55E-4	2.42E-3	
EP-T	mol N eq	1.70E-2	1.92E-3	2.33E-3	2.12E-2	1.13E-3	7.39E-3	5.45E-5	-3.99E-3	2.58E-2	
POCP	kg NMVOC eq	5.64E-3	5.47E-4	6.58E-4	6.84E-3	3.23E-4	2.22E-3	1.85E-5	-1.31E-3	8.10E-3	
ADP-mm	kg Sb eq	4.78E-5	2.15E-6	3.07E-6	5.30E-5	1.30E-6	1.08E-5	1.35E-8	-8.07E-6	5.71E-5	
ADP-f	MJ	4.16E+1	1.28E+0	1.56E+0	4.45E+1	7.73E-1	7.55E+0	4.12E-2	-1.41E+1	3.88E+1	
WDP	m3 depriv.	2.51E+0	4.59E-3	1.06E+0	3.57E+0	2.37E-3	2.91E-1	2.21E-4	-5.82E-1	3.29E+0	
PM	disease inc.	8.46E-8	7.63E-9	1.14E-8	1.04E-7	4.54E-9	3.46E-8	2.82E-10	-1.23E-8	1.31E-7	
IR	kBq U-235 eq	8.65E-2	5.37E-3	2.82E-3	9.47E-2	3.38E-3	2.63E-2	1.89E-4	-2.00E-2	1.05E-1	
ETP-fw	CTUe	2.88E+1	1.14E+0	2.61E+0	3.26E+1	6.27E-1	5.55E+1	6.11E-1	-7.02E+0	8.23E+1	
HTP-c	CTUh	1.20E-9	3.71E-11	8.90E-11	1.33E-9	2.23E-11	8.25E-10	1.06E-12	-2.39E-10	1.94E-9	
HTP-nc	CTUh	3.48E-8	1.25E-9	2.72E-9	3.88E-8	7.48E-10	1.97E-8	1.17E-10	-7.77E-9	5.16E-8	
SQP	Pt	2.93E+1	1.11E+0	1.17E-1	3.05E+1	6.61E-1	4.75E+0	1.05E-1	-5.98E+0	3.00E+1	

Resource use	Unit	A1	A2	A3	A1-A3	C2	C3	C4	D	Total
PERE	MJ	5.45E+0	1.60E-2	4.72E+0	1.02E+1	1.11E-2	5.38E-1	1.49E-3	-1.41E+0	9.33E+0
PERM	MJ	0	0	0	0	0	0	0	0	0
PERT	MJ	5.45E+0	1.60E-2	4.72E+0	1.02E+1	1.11E-2	5.38E-1	1.49E-3	-1.41E+0	9.33E+0
PENRE	MJ	4.47E+1	1.36E+0	1.70E+0	4.77E+1	8.20E-1	8.04E+0	4.38E-2	-1.53E+1	4.13E+1
PENRM	MJ	0	0	0	0	0	0	0	0	0
PENRT	MJ	4.47E+1	1.36E+0	1.70E+0	4.77E+1	8.20E-1	8.04E+0	4.38E-2	-1.53E+1	4.13E+1
PET	MJ	5.01E+1	1.38E+0	6.41E+0	5.79E+1	8.31E-1	8.58E+0	4.53E-2	-1.67E+1	5.07E+1
SM	kg	0	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0
FW	m3	2.88E-2	1.56E-4	2.49E-2	5.38E-2	8.74E-5	7.97E-3	5.06E-5	-6.39E-3	5.56E-2
Output flows and waste categories	Unit	A1	A2	A3	A1-A3	C2	C3	C4	D	Total
HWD	kg	3.48E-5	3.25E-6	2.19E-6	4.02E-5	1.98E-6	1.22E-5	4.96E-8	-1.30E-5	4.14E-5
NHWD	kg	1.71E-1	8.13E-2	3.16E-3	2.56E-1	4.79E-2	2.83E-1	1.91E-1	-3.36E-2	7.44E-1
RWD	kg	7.89E-5	8.42E-6	3.94E-6	9.12E-5	5.25E-6	2.84E-5	2.70E-7	-1.83E-5	1.07E-4
CRU	kg	0	0	0	0	0	0	0	0	0
MFR	kg	0	0	0	0	0	0	0	0	0
MER	kg	0	0	0	0	0	0	0	0	0
EE	MJ	0	0	0	0	0	0	0	0	0
EET	MJ	0	0	0	0	0	0	0	0	0
EEE	MJ	0	0	0	0	0	0	0	0	0



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